

5.0000 ENGINE ASSEMBLY-STRIPPED

(COMPLETE ENGINE LESS ELECTRICAL
EQUIPMENT, MANIFOLD, CLUTCH AND FAN)

458622	5540.....	MANUAL SHIFT AND O.D. TRANS.....	1
458620	5540.....	ULTRAMATIC.....	1
458623	5560.....	MANUAL SHIFT AND O.D. TRANS.....	1
458621	5560-80.....	ULTRAMATIC.....	1
6484114	5640-60-70.....	MANUAL SHIFT AND O.D. TRANS.....	1
6484115	5640-60-70.....	ULTRAMATIC.....	1
6484117	5680-88.....	ULTRAMATIC.....	1

5.0001 ENGINE ASSEMBLY-SHORT BLOCK

474309	5540.....	1
474310	5560-80.....	1
6484116	5640-60-70.....	1
6484118	5680-88.....	1

ENGINE-CAMSHAFT

5.0100 CAMSHAFT

440786	ALL 55TH.....	1
6480561	ALL 56TH.....	1

5.0101 BEARING

440380	ALL 55TH-56TH.....	#1.....	1
440381	ALL 55TH-56TH.....	#2.....	1
440382	ALL 55TH-56TH.....	#3.....	1
440383	ALL 55TH-56TH.....	#4.....	1
440384	ALL 55TH-56TH.....	#5.....	1

5.0105 CHAIN-DRIVING

440842	ALL 55TH-56TH.....	1
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5.0110 SPACER

6480917	ALL 55TH-56TH.....	1
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5.01105 ECCENTRIC-FUEL PUMP

440682	ALL 55TH-56TH.....	1
440372	ALL 55TH-56TH.....	BOLT 3/8-16 X 1, LOCK TYPE.....	1
427130	ALL 55TH-56TH.....	WASHER 3/8.....	1

5.0111 SPROCKET

440843	ALL 55TH-56TH.....	1
G103907	ALL 55TH-56TH.....	KEY #11, WOODRUFF.....	1

5.0112 THRUST PLATE

440684	ALL 55TH.....	1
6480357	ALL 56TH.....	1
440366	ALL 55TH-56TH.....	BOLT 5/16-18 X 3/4, LOCK TYPE...	3

5.0200-5.0204

ENGINE-CONNECTING ROD

5.0200-5.0204

5.0200

ROD AND BUSHING ASSEMBLY-CONN

440775 ALL 55TH-56TH..... 8

5.0201

BOLT

440776 ALL 55TH-56TH..... 16
 427042 ALL 55TH-56TH..... NUT 3/8-24, SELF LOCKING..... 16

5.0203

BEARING ASSEMBLY

458406 ALL 55TH-56TH..... STANDARD..... 8
 458407 ALL 55TH-56TH..... .001 UNDERSIZE..... 8
 458408 ALL 55TH-56TH..... .002 UNDERSIZE..... 8
 458409 ALL 55TH-56TH..... .020 UNDERSIZE..... 8

5.02033

BEARING SET

474126 ALL 55TH-56TH..... STD..... 1
 474127 ALL 55TH-56TH..... .001 UNDERSIZE..... 1
 474128 ALL 55TH-56TH..... .002 UNDERSIZE..... 1
 474129 ALL 55TH-56TH..... .020 UNDERSIZE..... 1

5.0204

BUSHING-PISTON PIN

440043 ALL 55TH-56TH..... 8

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5.0400

CRANKSHAFT

440594	5540.....	1
476009	5560-80; ALL 56TH.....	1

5.04005

CRANKSHAFT AND BRG KIT

458404	5540.....	1
458405	5560-80.....	1
474467	ALL 56TH.....	1

5.0401

BEARING SET

458400	ALL 55TH-56TH.....	STANDARD.....	1
458401	ALL 55TH-56TH.....	.001 UNDERSIZE.....	1
458402	ALL 55TH-56TH.....	.002 UNDERSIZE.....	1
458403	ALL 55TH-56TH.....	.020 UNDERSIZE.....	1

5.0402

BEARING ASSEMBLY

458412	ALL 55TH-56TH.....	#1-2-3-4 STANDARD.....	4
458413	ALL 55TH-56TH.....	#1-2-3-4 .001 UNDERSIZE.....	4
458414	ALL 55TH-56TH.....	#1-2-3-4 .002 UNDERSIZE.....	4
458415	ALL 55TH-56TH.....	#1-2-3-4 .020 UNDERSIZE.....	4
458416	ALL 55TH-56TH.....	#5, STANDARD.....	1
458417	ALL 55TH-56TH.....	#5, .001 UNDERSIZE.....	1
458418	ALL 55TH-56TH.....	#5, .002 UNDERSIZE.....	1
458419	ALL 55TH-56TH.....	#5, .020 UNDERSIZE.....	1

5.0403

BEARING CAP

440270	ALL 55TH.....	#1.....	1
440057	ALL 55TH.....	#2-3-4.....	3
440706	ALL 55TH.....	#5.....	1
476037	ALL 56TH.....	#1.....	1
476038	ALL 56TH.....	#2-3-4.....	3
476039	ALL 56TH.....	#5.....	1

5.04032

GASKET-BEARING CAP

440988	ALL 55TH; 56TH.....	TO OIL PUMP BODY.....	1
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5.0404-5.04105

ENGINE-CRANKSHAFT

5.0404-5.04105

5.0404

SCREW-BEARING CAP

443168	ALL 55TH.....	1/2-13 X 2 3/4, HEX. HD. SELF LOCKING, CAP #1-2-3-4	8
440065	ALL 55TH.....	1/2-13 X 3 3/8, HEX. HD. SELF LOCKING, CAP #5	2
440065	ALL 56TH.....	1/2-13 X 3 3/8, HEX. HD. SELF LOCKING	10

5.0407

OIL SEAL-REAR BRG CAP

427104	ALL 55TH-56TH.....		2
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5.04095

OIL SLINGER-CRANKSHAFT

440703	ALL 55TH-56TH.....		1
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5.04105

SPROCKET

440841	ALL 55TH-56TH.....		1
440686	ALL 55TH-56TH.....	KEY.....	1

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5.0500 CYLINDER AND PISTON ASSEMBLY

458552	5540.....	1
458554	5560-80.....	1
6484556	5640-60-70.....	1
6484557	5680-88.....	1
6450652	ALL 55TH-56TH.....	DOWEL, TO BELL HOUSING, ULTRAMATIC	1
427142	ALL 55TH-56TH.....	DOWEL PIN, TO CYL. HEAD.....	4
G106517	ALL 55TH.....	PLUG 1 1/8, BULKHEAD, REAR.....	1
427204	ALL 55TH-56TH.....	PLUG, CORE HOLE.....	6
G103866	ALL 55TH-56TH.....	PLUG 1/4 SQ. HD; OIL PASSAGE....	1
G127950	ALL 55TH-56TH.....	PLUG, 1/8 HEX HEAD PIPE, WATER JACKET DRAIN	2
G103897	55TH-56TH.....	PLUG, CAMSHAFT REAR BEARING.....	1
443289	ALL 55TH.....	PLUG, OIL GALLERY, REAR.....	2
G126045	ALL 56TH.....	PLUG, OIL GALLERY, REAR, LEFT BANK	1
G103879	ALL 56TH.....	PLUG, OIL GALLERY, REAR, RIGHT BANK	1

5.0503 CYLINDER HEAD ASSEMBLY

440690	5540.....	WITH PC #440689 CAST IN HEAD.....	2
440855	5540.....	WITH PC #440854 CAST IN HEAD.....	2
440690	5560-80.....	2
6480407	ALL 56TH.....	2
440137	ALL 55TH-56TH.....	BOLT 7/16-14 X 3 5/8.....	12
440139	ALL 55TH-56TH.....	BOLT 7/16-14 X 5 7/16.....	10
440140	ALL 55TH-56TH.....	BOLT 7/16-14 X 7 1/4.....	8
440869	ALL 55TH-56TH.....	WASHER 15/32.....	30
G103876	ALL 55TH-56TH.....	PLUG 1" PIPE COUNTERSUNK, HEADLESS, CORE HOLE	2
6480056	ALL 55TH-56TH.....	STUD, TO INTAKE MANIFOLD.....	4
465546	ALL 55TH.....	STUD 3/8 X 1 1/2, USE WITH AIR CONDITION	2
G444687	ALL 55TH-56TH.....	PLUG 1/8-27, HEX SOCKET, OIL GALLERY	1
G120382	ALL 55TH.....	LOCKWASHER 3/8, STUD, USE WITH AIR CONDITION	2
433310	ALL 55TH-56TH.....	NUT 3/8-24, TO INTAKE MANIFOLD STUD	4
G120369	ALL 55TH.....	NUT 3/8-24, STUD, USE WITH AIR CONDITION	2
427130	ALL 55TH-56TH.....	WASHER 13/32 TO INTAKE MANIFOLD STUD	4

5.0504 GASKET-HEAD

440469	ALL 55TH; 5640-60-70.....	2
440976	5680-88.....	2

5.05047 SHIM-CYL. HEAD GASKET

440884	5560-80.....	FOR LOW COMPRESSION RATIO.....	2
6480755	ALL 56TH.....	FOR LOW COMPRESSION RATIO.....	4

5.05073 COVER-CYLINDER HEAD WATER OUTLET

440336	5540-60-ALL 56TH.....	REAR, RIGHT.....	1
440961	ALL 55TH.....	REAR RIGHT, ULTRAMATIC.....	1
440334	5540-60; ALL 56TH.....	REAR, LEFT.....	1
440960	ALL 55TH.....	REAR LEFT, ULTRAMATIC.....	1
440960	5540-60-ALL 56TH.....	REAR LEFT, USE WITH POWER STEERING	1
6480544	ALL 56TH.....	REAR RIGHT, ULTRAMATIC.....	1
6480545	ALL 56TH.....	REAR LEFT, ULTRAMATIC.....	1

G100133	ALL 55TH-56TH.....	SCREW 3/8-16 X 3/4 HEX. HEAD....	4
G103321	ALL 55TH-56TH.....	LOCKWASHER 3/8.....	4
G445686	ALL 55TH-56TH.....	PLUG 3/8 PIPE.....	1

5.05075 GASKET-CYLINDER HEAD WATER OUTLET COVER

440333	ALL 55TH-56TH.....		2
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ENGINE-FLYWHEEL**5.0600 FLYWHEEL ASSEMBLY**

440529	5540-60-ALL 56TH.....	MANUAL SHIFT.....	1
440531	ALL 55TH-56TH.....	ULTRAMATIC.....	1
440678	5540-60; ALL 56TH.....	SCREW 7/16-20 X 3/4, SELF LOCK- ING	6
443171	ALL 55TH-56TH.....	SCREW 7/16-20 X 9/16 HEX. HD., SLOTTED, SELF LOCKING, ULTRAMATIC	6
G451010	ALL 55TH-56TH.....	NUT 3/8-24, ULTRAMATIC, TO CLUTCH HOUSING BOLT	4

5.0602 GEAR-FLYWHEEL

440532	5540-60-ALL 56TH.....	USE WITH MANUAL SHIFT AND O.D. TRANS	1
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5.0604 COVER-LOWER

458675	ALL 55TH.....		1
6480519	ALL 56TH.....		1
G427934	ALL 55TH-56TH.....	SCREW 3/8-16 X 1 1/4, TO CYL....	2
G427940	ALL 55TH-56TH.....	SCREW 3/8-16 X 1 1/2, TO CYL....	4
G103321	ALL 55TH-56TH.....	LOCKWASHER 3/8, TO CYL. SCREW...	6
G141246	ALL 55TH-56TH.....	DOWEL PIN 3/8 X 1 1/4, TO CYL...	2

5.0610 COVER ASSY.-FLYWHEEL HOUSING INSPECTION

440975	ALL 55TH; 56TH.....		1
G172426	ALL 55TH; 56TH.....	SCREW 1/4-20 X 1/2.....	2

ENGINE-GASKETS**5.0700 GASKET SET-COMBINATION COMPLETE ENGINE**

458669	ALL 55TH; 5660-70.....		1
474135	5640.....		1
6484019	5680.....		1

5.0701 GASKET SET-CARBON AND VALVE

458670	ALL 55TH; 5640-60-70.....		1
6484018	5680.....		1

ENGINE-GEAR COVER**5.0800 COVER ASSEMBLY-GEAR**

440710	ALL 55TH; 56TH.....		1
G106326	ALL 55TH; 56TH.....	SCREW 5/16-18 X 1 1/8.....	8
G120393	ALL 55TH; 56TH.....	WASHER 11/32.....	8
G103320	ALL 55TH; 56TH.....	LOCKWASHER 5/16.....	8

5.0801 GASKET

440061	ALL 55TH; 56TH.....	UPPER.....	1
476004	ALL 55TH; 56TH.....	LOWER.....	1

5.08035 SEAL ASSEMBLY-CRANKSHAFT FRONT OIL

440927	ALL 55TH;56TH.....		1
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5.0900		MANIFOLD ASSEMBLY-EXHAUST	
446741	ALL 55TH; 56TH.....	RIGHT.....	1
446740	ALL 55TH; 56TH.....	LEFT.....	1
440905	ALL 55TH; 56TH.....	SCREW 3/8-16 X 1 3/4, TO CYL HEAD	12
440852	ALL 55TH.....	TABWASHER.....	12
476024	ALL 56TH.....	LOCKPLATE, CENTER.....	2
476025	ALL 55TH; 56TH.....	LOCKPLATE, ENDS.....	1
476026	ALL 56TH.....	LOCKPLATE, GENERATOR END.....	1
5.0902		GASKET SET-EXHAUST AND INTAKE MANIFOLD	
458673	ALL 55TH; 5660-70-80.....	INTAKE.....	1
458672	ALL 55TH; 56TH.....	EXHAUST.....	1
458674	5640.....	INTAKE.....	1
5.09035		TUBE-EXHAUST MANIFOLD AUTOMATIC CHOKE HEAT	
440769	ALL 55TH; 56TH.....		1
5.0904		THERMOSTAT-EXHAUST, MANIFOLD HEAT CONTROL	
440753	ALL 55TH; 56TH.....		1
5.0908		VALVE-EXHAUST MANIFOLD HEAT CONTROL	
440853	ALL 55TH; 56TH.....		1
5.09083		GASKET-EXHAUST MANIFOLD HEAT CONTROL VALVE	
440575	ALL 55TH; 56TH.....		1
5.0916		WEIGHT ASSY.-EXH. MANIFOLD HEAT CONTROL VALVE SHAFT	
440750	ALL 55TH; 56TH.....		1
440778	ALL 55TH; 56TH.....	PIN, TO SHAFT.....	1
5.0920		MANIFOLD ASSEMBLY-INTAKE	
440891	5540.....		1
440893	5560-80; 5660-70-80.....	NOT USED WITH BODY 5588.....	1
440857	5580 (BODY 5588); 5688.....		1
471081	5640.....		1
0180124	ALL 55TH; 56TH.....	SCREW 3/8-16 X 1 1/4, TO CYL HEAD	4
360433	ALL 55TH; 56TH.....	WASHER 3/8.....	4
5.0940		SHIM-INTAKE MANIFOLD GASKET	
440885	ALL 55TH; 56TH.....	FOR LOW COMPRESSION RATIO.....	4
5.0945		SHIELD ASSY-INTAKE MANIFOLD	
476028	5580 (BODY 5588); 5688.....		1

"ENGINE-OIL FILLER & FILTER"

5.1000		FILLER-OIL	
440087	ALL 55TH.....		1
476062	ALL 56TH.....		1

5.1001-5.1107 ENGINE-OIL FILLER & FILTER 5.1001-5.1107

5.1001 CAP-OIL FILLER
 194461 ALL 55TH; 56TH..... 1

5.1009 FILTER ASSEMBLY-OIL
 440933 ALL 55TH; 56TH..... 1
 G115706 ALL 55TH; 56TH..... SCREW 3/8-16 X 7/8..... 2
 G103321 ALL 55TH; 56TH..... LOCKWASHER 3/8..... 2
 418316 ALL 55TH; 56TH..... WASHER..... 1

5.10097 GASKET-OIL FILTER
 440816 ALL 55TH; 56TH..... 1

5.10098 CARTRIDGE AND GASKET KIT-OIL FILTER
 SP50057 ALL 55TH; 56TH..... TUROLATOR..... 1
 SP50052 ALL 55TH; 56TH..... SP TYPE..... 1

5.1015 TUBE ASSEMBLY-OIL FILTER INLET
 473106 ALL 55TH; 56TH..... 1
 465559 ALL 55TH; 56TH..... USE WITH AIR CONDITION..... 1
 G137405 ALL 55TH; 56TH..... CONNECTOR 1/4, TO CYL. HEAD..... 1
 G137421 ALL 55TH; 56TH..... ELBOW 1/4, TO FILTER..... 1

5.1016 TUBE ASSEMBLY-OIL FILTER OUTLET
 440806 ALL 55TH..... 1
 465560 ALL 55TH; 56TH..... USE WITH AIR CONDITION..... 1
 6480567 ALL 56TH..... 1
 G137405 ALL 55TH; 56TH..... CONNECTOR 1/4, TO CYLINDER..... 1
 G137421 ALL 55TH; 56TH..... ELBOW 1/4, TO FILTER..... 1

ENGINE-OIL PAN

5.1100 OIL PAN ASSEMBLY
 440692 ALL 55TH..... 1
 6480602 ALL 56TH..... 1
 G217232 ALL 55TH; 56TH..... SCREW AND LOCKWASHER ASSY 5/16- 18
 18 X 9/16
 G443609 ALL 55TH; 56TH..... SCREW AND LOCKWASHER ASSY 5/16- 4
 18 X 7/8
 G103340 ALL 55TH; 56TH..... WASHER 5/16, REAR..... 2
 426205 ALL 55TH; 56TH..... PLUG 5/18-18, DRAIN..... 1
 433248 ALL 55TH; 56TH..... WASHER, DRAIN PLUG..... 1

5.1101 GASKET SET-OIL PAN
 458671 ALL 55TH; 56TH..... 1

5.1102 INDICATOR ASSY-OIL LEVEL
 440725 ALL 55TH; 56TH..... 1

5.1107 TUBE-OIL LEVEL INDICATOR
 440801 ALL 55TH; 56TH..... 1

5.1200	PUMP ASSEMBLY-OIL		
440729	ALL 55TH; 56TH.....	INCLUDES VACUUM PUMP AND OIL STRAINER	1
G100134	ALL 55TH; 56TH.....	SCREW 3/8-16 X 1.....	2
G103321	ALL 55TH; 56TH.....	LOCKWASHER 3/8.....	2
5.12004	DOWEL		
440073	ALL 55TH; 56TH.....	TO BEARING CAP.....	1
5.1202	BODY		
440679	ALL 55TH; 56TH.....	USE WITH 1 3/4" LONG RELIEF VLV. PISTON	1
6492431	ALL 55TH.....	USE WITH 1" LONG RELIEF VLV. PISTON	1
5.12084	TUBE-DISCHARGE		
440627	ALL 55TH; 56TH.....		1
5.1209	IMPELLER-DRIVEN		
440681	ALL 55TH; 56TH.....		1
5.1210	SHAFT-DRIVEN IMPELLER		
440601	ALL 55TH; 56TH.....		1
5.1212	SHAFT-DRIVING		
440354	ALL 55TH; 56TH.....	UPPER.....	1
440600	ALL 55TH; 56TH.....	LOWER.....	1
440143	ALL 55TH; 56TH.....	PIN, UPPER TO LOWER.....	1
5.12134	SLEEVE-DRIVING SHAFT		
440353	ALL 55TH; 56TH.....	UPPER TO LOWER SHAFT.....	1
G110741	ALL 55TH; 56TH.....	PIN 1/8 X 11/16 STRAIGHT.....	1
5.1214	IMPELLER-DRIVING		
440642	ALL 55TH; 56TH.....		1
G103905	ALL 55TH; 56TH.....	KEY 1/8 X 5/8.....	1
5.1219	PISTON-PRESSURE RELIEF VALVE		
440657	ALL 55TH; 56TH.....	1 3/4" LONG.....	1
6492432	ALL 56TH.....	1" LONG.....	1
5.1220	SPRING-PRESSURE RELIEF VALVE PISTON		
440784	ALL 55TH; 56TH.....	3 5/16" LONG, 32 COILS.....	1
6492434	ALL 56TH.....	2 5/16" LONG, 25 COILS.....	1
5.1221	RETAINER-PRESSURE RELIEF VALVE PISTON SPRING		
440655	ALL 55TH; 56TH.....		1
G103386	ALL 55TH; 56TH.....	COTTER PIN 1/8 X 1 1/4.....	1
5.1223	PLUG-PRESSURE RELIEF VALVE PISTON SPRING RETAINING		
6492433	ALL 56TH.....	RECESSED PLUG.....	1
433248	ALL 56TH.....	WASHER.....	1
5.1225	VACUUM PUMP ASSEMBLY		
474329	ALL 55TH; 56TH.....		1
G153790	ALL 55TH; 56TH.....	SCREW 1/4-20 X 7/8, TO OIL PUMP.	6
G113114	ALL 55TH; 56TH.....	LOCKWASHER 1/4, TO OIL PUMP SCREW	6
5.1227	DRIVER-VACUUM PUMP		
440622	ALL 55TH; 56TH.....		1

5.1229-5.14025

ENGINE-OIL PUMP

5.1229-5.14025

5.1229 TUBE ASSY-VACUUM PUMP

440734	ALL 55TH; 56TH.....	TO CYLINDER.....	1
G137405	ALL 55TH; 56TH.....	CONNECTOR 1/4.....	1
G137421	ALL 55TH; 56TH.....	ELBOW 1/4, 90 DEGREES.....	1

5.1300 OIL STRAINER ASSY

440722	ALL 55TH; 56TH.....		1
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5.1305 TUBE-SUCTION

440728	ALL 55TH; 56TH.....		1
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ENGINE-PISTON

5.1400 PISTON KIT (ALUMINUM)

458386	5540.....	STANDARD.....	8
458387	5540.....	.010 OVERSIZE.....	8
474185	5540.....	.020 OVERSIZE.....	8
474186	5540.....	.030 OVERSIZE.....	8
474158	5540.....	STD; EXPORT.....	8
474159	5540.....	.010 OVERSIZE, EXPORT.....	8
458390	5560-80.....	STANDARD.....	8
458391	5560-80.....	.010 OVERSIZE.....	8
458392	5560-80.....	.020 OVERSIZE.....	8
458393	5560-80.....	.030 OVERSIZE.....	8
474160	5560-80; 5640-60-70.....	STD; LOW COMPRESSION.....	8
474161	5560-80; 5640-60-70.....	.010 OVERSIZE, LOW COMPRESSION.....	8
474179	5640-60-70.....	STANDARD.....	8
474180	5640-60-70.....	.010 OVERSIZE.....	8
474181	5640-60-70.....	.020 OVERSIZE.....	8
474182	5640-60-70.....	.030 OVERSIZE.....	8
6484132	5680-88.....	STD.....	8
6484133	5680-88.....	.010 OVERSIZE.....	8
6484134	5680-88.....	.020 OVERSIZE.....	8
6484135	5680-88.....	.030 OVERSIZE.....	8
6484130	5680-88.....	STD; LOW COMPRESSION.....	8
6484131	5680-88.....	.010 OVERSIZE, LOW COMPRESSION.....	8

5.1401 PIN

440405	ALL 55TH; 56TH.....	STANDARD.....	8
458513	ALL 55TH; 56TH.....	.003 O.S.....	8
458514	ALL 55TH; 56TH.....	.006 O.S.....	8

5.1402 LOCK-PIN

440847	ALL 55TH.....	.080 DIA.....	16
440995	ALL 55TH; 56TH.....	.063 DIA.....	16

5.14025 RING SET

474173	5540.....	STD. CHROME.....	1
458678	5540.....	STD. (CHROME).....	1
474029	5540.....	.020 OVERSIZE, CHROME.....	1
474175	5540.....	.030 OVERSIZE, CHROME.....	1
474170	5560-80.....	STD. CHROME.....	1
458679	5560-80.....	STD. (CHROME).....	1
474031	5560-80.....	.020 OVERSIZE, CHROME.....	1
474032	5560-80.....	.030 OVERSIZE, CHROME.....	1
474170	5640-60-70.....	STD. (CHROME).....	1
474171	5640-60-70.....	.020 OVERSIZE (CHROME).....	1
474172	5640-60-70.....	.030 OVERSIZE (CHROME).....	1
6484136	5680-88.....	STD. (CHROME).....	1
6484137	5680-88.....	.020 OVERSIZE.....	1
6484138	5680-88.....	.030 OVERSIZE.....	1

5.1603		INSULATOR-FRONT	
465276	ALL 55TH; 56TH.....	2
G179837	ALL 55TH; 56TH.....	BOLT 3/8-16 X 3/4, TO CYLINDER..	8
G100038	ALL 55TH; 56TH.....	BOLT 7/16-20 X 1, TO FRAME.....	4
G103321	ALL 55TH; 56TH.....	LOCKWASHER 3/8.....	8
G103322	ALL 55TH; 56TH.....	LOCKWASHER 7/16.....	4
418315	ALL 55TH; 56TH.....	WASHER 33/64.....	4

5.16074		PLATE-REAR BRACKET	
465380	ALL 55TH; 56TH.....	1

5.1609		INSULATOR ASSEMBLY-REAR	
465382	5540-60; ALL 56TH.....	MANUAL SHIFT.....	1
465381	ALL 55TH; 56TH.....	ULTRAMATIC.....	1
G106330	5540-60; ALL 56TH.....	SCREW 3/8-16 X 7/8.....	2
G122418	ALL 55TH; 56TH.....	SCREW 1/2-13 X 1 1/8, ULTRAMATIC	2
G103321	5540-60; ALL 56TH.....	LOCKWASHER 3/8.....	2
G103323	ALL 55TH; 56TH.....	LOCKWASHER 1/2, ULTRAMATIC.....	2
G442828	ALL 55TH; 56TH.....	NUT 3/8-24 HUGLOCK, STUD.....	2

ENGINE-VALVES

5.1700		VALVE-EXHAUST AND INTAKE	
440664	ALL 55TH; 56TH.....	EXHAUST, STANDARD.....	8
440668	ALL 55TH; 56TH.....	EXHAUST, .003 OVERSIZE.....	X
440669	ALL 55TH; 56TH.....	EXHAUST, .010 OVERSIZE.....	X
440670	ALL 55TH; 56TH.....	EXHAUST, .020 OVERSIZE.....	X
440671	ALL 55TH; 56TH.....	EXHAUST, .030 OVERSIZE.....	X
440663	ALL 55TH.....	INTAKE, STANDARD.....	8
440672	ALL 55TH.....	INTAKE, .003 OVERSIZE.....	X
440673	ALL 55TH.....	INTAKE, .010 OVERSIZE.....	X
440674	ALL 55TH.....	INTAKE, .020 OVERSIZE.....	X
440675	ALL 55TH.....	INTAKE, .030 OVERSIZE.....	X
6480390	ALL 56TH.....	INTAKE, STANDARD.....	8
6480391	ALL 56TH.....	INTAKE, .003 OVERSIZE.....	X
6480392	ALL 56TH.....	INTAKE, .010 OVERSIZE.....	X
6480393	ALL 56TH.....	INTAKE, .020 OVERSIZE.....	X
6480394	ALL 56TH.....	INTAKE, .030 OVERSIZE.....	X

5.1701		COVER ASSEMBLY-VALVE	
440887	5540-60.....	2
440501	5580; 5670-5680.....	NOT USED WITH BODY 5588.....	2
440865	5580 (BODY 5588); 5688.....	2
6480851	5640-60.....	2
G9409101	ALL 55TH; 56TH.....	SCREW AND LOCKWASHER ASSY. 5/16- 18 X 5/8	14

5.17015		GASKET SET-VALVE COVER	
458668	ALL 55TH; 56TH.....	1

5.17025		NAME PLATE-VALVE COVER	
440896	5540-60.....	CLIPPER.....	2

5.170501		DEFLECTOR-VALVE INTAKE OIL	
476056	ALL 55TH; 56TH.....	8

5.170502 LEVER ROCKER

6440471 ALL 55TH; 56TH..... RIGHT..... 8
 6440470 ALL 55TH; 56TH..... LEFT..... 8

5.170503 ROD-ROCKER LEVER PUSH

440553 ALL 55TH..... 16
 6480610 ALL 56TH..... 16

5.170504 SHAFT ASSY-ROCKER LEVER

440466 ALL 55TH; 56TH..... 2
 G103375 ALL 55TH; 56TH..... COTTER PIN 3/32 X 1 1/4..... 4

5.170505 BRACKET-ROCKER LEVER SHAFT

440645 ALL 55TH; 56TH..... 8
 455556 ALL 55TH; 56TH..... DOWEL, TO CYL. HEAD..... 4

5.170506 SPACER-ROCKER LEVER SHAFT

427056 ALL 55TH; 56TH..... 8

5.170507 SPRING WASHER-ROCKER LEVER SHAFT SPACER

440089 ALL 55TH; 56TH..... 4

5.170508 SPRING-ROCKER LEVER SHAFT

427343 ALL 55TH; 56TH..... 6

5.1706 SPRING-VALVE

440930 ALL 55TH..... 16
 6480807 ALL 56TH..... 16

5.1707 KEY-VALVE SPRING

440319 ALL 55TH; 56TH..... 32

5.17073 BAFFLE-VALVE SPRING OIL

6489127 ALL 56TH..... ALSO ORDER 2 PCS. OF 6489048
 WASHER WITH EACH BAFFLE 4

5.1708 SEAT-VALVE SPRING

440511 ALL 55TH; 56TH..... EXHAUST..... 8
 6492077 ALL 55TH; 56TH..... INTAKE..... 8

5.1711 TAPPET ASSEMBLY-VALVE

440371 ALL 55TH..... HYDRAULIC..... 16
 476060 ALL 56TH..... HYDRAULIC..... 16

5.17131 COVER ASSY-TAPPET

440551 ALL 55TH; 5640-60-70-80..... NOT USED WITH BODY 5588..... 1
 440906 5580 (BODY 5588); 5698..... 1
 G442695 ALL 55TH; 56TH..... SCREW AND LOCKWASHER 5/16-18 X
 5/8 6
 G217233 5580 (BODY 5588); 5688..... SCREW AND LOCKWASHER 5/16-18
 X 3/4 2
 415258 5580 (BODY 5588)..... WASHER 5/16..... 2

5.17133 BAFFLE-TAPPET COVER

440649 ALL 55TH; 56TH..... 1

5.17135-5.19123

ENGINE-VALVES

5.17135-5.19123

5.17135	SPRING-TAPPET COVER BAFFLE		
373702	ALL 55TH; 56TH.....	2

5.17136	TUBE ASSY-TAPPET COVER BREATHER		
440819	ALL 55TH; 56TH.....	1

5.17137	CLAMP-TAPPET COVER BREATHER TUBE		
6240743	ALL 55TH; 56TH.....	1

5.17138	GASKET-TAPPET COVER		
440363	ALL 55TH; 56TH.....	1

ENGINE-VIBRATION DAMPER

5.1800	DAMPER ASSEMBLY		
440715	ALL 55TH; 56TH.....	1
440598	ALL 55TH; 56TH.....	SCREW 3/4-16 X 1-3/8 TO CRANK	1
		SHAFT	
6300063	ALL 55TH; 56TH.....	WASHER 3/4.....	1

ENGINE-WATER PUMP & FAN

5.1900	WATER PUMP ASSY		
458410	ALL 55TH; 56TH.....	1
G106324	ALL 55TH; 56TH.....	SCREW 5/16-18 X 5/8, TO MANIFOLD	6
354310	ALL 55TH; 56TH.....	WASHER 5/16, TO MANIFOLD SCREW..	6

5.1901	GASKET-WATER PUMP		
440062	ALL 55TH; 56TH.....	1

5.1907	BODY		
440050	ALL 55TH; 56TH.....	1

5.1912	IMPELLER		
440566	ALL 55TH; 56TH.....	1

5.19123	MANIFOLD ASSY-WATER		
440386	ALL 55TH; 56TH.....	1
G106331	ALL 55TH; 56TH.....	SCREW 3/8-16 X 1 1/8.....	8
G103321	ALL 55TH; 56TH.....	LOCKWASHER 3/8.....	8
G103879	ALL 55TH; 56TH.....	PLUG 3/8-18 SQ. HD. PIPE, HEATER	1
		TAKE OFF	
440075	ALL 55TH; 56TH.....	PLUG 1 3/8, CORE HOLE.....	1
469636	ALL 56TH.....	CLIP, HEATER HOSE.....	1

5.19125

GASKET-WATER MANIFOLD

440333 ALL 55TH; 56TH..... 4

5.19127

FLANGE-WATER MANIFOLD OUTLET

440393 ALL 55TH; 56TH..... 1
 G100133 ALL 55TH; 56TH..... SCREW 3/8-16 X 3/4..... 2
 G103321 ALL 55TH; 56TH..... LOCKWASHER 3/8..... 2

5.19128

GASKET-WATER MANIFOLD OUTLET FLANGE

440474 ALL 55TH; 56TH..... 1

5.19129

THERMOSTAT-WATER MANIFOLD

440066 ALL 55TH; 56TH..... STANDARD, 170 DEGREES..... 1
 436846 ALL 55TH..... HIGH TEMPERATURE, 180 DEGREES..... 1

5.1917

SEAL ASSY-WATER PUMP

426059 ALL 55TH; 56TH..... 1

5.1922

SHAFT AND BEARING ASSY

426431 ALL 55TH; 56TH..... 1

5.1923

LOCK-SHAFT BEARING

412404 ALL 55TH; 56TH..... 1

5.1926

HUB-FAN

440772 ALL 55TH; 56TH..... 1

5.1928

FAN

455050 ALL 55TH; 56TH..... 1
 465574 ALL 55TH; 56TH..... USE WITH AIR CONDITION..... 1

5.1929

BELT-FAN

440448 ALL 55TH; 56TH..... 1
 476027 ALL 55TH; 56TH..... USE WITH AIR CONDITION..... 1

5.1930

PULLEY-FAN

440773 ALL 55TH; 56TH..... 1
 G182654 ALL 55TH; 56TH..... SCREW 1/4-28 X 3/4..... 4
 G103319 ALL 55TH; 56TH..... LOCKWASHER 1/4..... 4