

55T-45 Dealer 36 November 4, 1955

To: ZONES AND DEALERS

Subject: AIR CONDITIONING KIT - PART NUMBER 6484302

There has existed in some of the 55th Series air conditioning units a very noticeable hum or vibration at various moderate speeds. The type of noise or vibration referred to does not exist when the unit is not in operation.

Air Conditioning Service Kit, part number 6484302, is now available; the installation of the kit will reduce the noise to an acceptable level. The complete installation instructions are included in each kit.

Requests for material and labor will be allowed on an RFA. The suggested time allowance for installing the kit is 3.0 hours.

Paid invoices for outside work for charging the system, following the kit installation, should be attached to the RFA.

NOTE: When the kit is installed, it is advisable to check the Idler Pulley for smooth operation, also the bearing for being loose or rough. A small rod may be held against the Idler Bearing Shaft Nut; if no excessive vibration is felt, the bearing is satisfactory.

H. W. Johnson

Assistant Service Manager

TWN:bjm