



To: REGIONS, ZONES, AND DEALERS

Dealer 47T-22
September 30, 1947

Subject: CLUTCH THROWOUT LEVER CAMPAIGN - CONVERTIBLES ONLY

The clutch throwout levers on all 1948 Convertibles with engine numbers prior to G-401008 are to be replaced with a new reinforced lever as soon as possible.

The original lever, part number 302504, does not have sufficient strength to operate the new Super Eight clutch and it is very difficult, if not impossible, to obtain both a full release and a full engagement of the clutch. Any of these levers in stock are suitable for use on all 21st Series and prior Sixes and Eights with the exception of the Taxicab.

When installing a new throwout lever it will be necessary to enlarge the opening in the clutch housing as described in Technical Service Bulletin, Dealer 47T-20, on the subject of taxicab clutch throwout lever replacement.

These throwout levers may be ordered under part number 403546 - Lever Assembly.

After the new throwout lever is installed it should be adjusted to have a minimum of 1-1/4 inches of free play. The outer end of the lever should be painted, at the time of installation, with yellow or any other light colored paint for identification.

Credit will be allowed for the levers and a labor allowance of one-half the Dealer's registered labor rate for the following flat rate times.

5-51 Transmission R & R	4.2
With Electromatic Clutch	4.7
5-69 Transmission & Overdrive R & R	5.5
With Electromatic Clutch	6.2

An allowance of 0.5 hour will be made to enlarge the hole in the flywheel housing and install the lever.

Very truly yours,

N. A. Lull
Service Technical Manager