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MODEL IDENTIFICATION

Year	Model Designation		Wheelbase, Inches
1940—	Six "110"	1800	122
	Eight "120"	1801	127
	Super 8 "160"	1803	127
	Super 8 "160"	1804	138
	Super 8 "160"	1805	148
	Custom Super 8 "180"	1806	127
	Custom Super 8 "180"	1807	138
	Custom Super 8 "180"	1808	148
1941—	Six "110"	1900	122
	Eight "120"	1901	127
	Clipper 8	1951	127
	Super 8 "160"	1903	127
	Super 8 "160"	1904	138
	Super 8 "160"	1905	148
	Cust. Super 8 "180"	1906	127
	Cust. Super 8 "180"	1907	138
	Cust. Super 8 "180"	1908	148
1942—	Clipper 6 "110"	2000	120
	Custom 6	2010	120
	Conv. Coupe 6 "110"	2020	122
	Clipper 8 "120"	2001	120
	Custom 8	2011	120
	Conv. Coupe 8 "120"	2021	127
	Super Clipper 8 "160"	2003	127
	Super 8 "160"	2004	138
	Super 8 "160"	2005	148
	Conv. Super 8 "160"	2023	127
	Cust. Clip. Super 8	2006	127
	Custom Super 8	2007	138
	Custom Super 8	2008	148
1946—	Clipper 6	2100	120
	Clipper 8	2101	120
	Clipper 8	2111	120
	Super Clipper 8	2103	127
	Super Clipper 8	2123	148
	Cust. Clipper Super 8	2106	127
	Cust. Clipper Super 8	2126	148
1947—	Clipper 6	2100	120
	De Luxe Clipper 8	2111	120
	Super Clipper 8	2103	127
	Cust. Clipper Super 8	2106	127
	Cust. Clipper Super 8	2126	148
1948—	Standard Eight	2201	120
	De Luxe Eight	2211	120
	Super Eight	2202	120
	Super Eight Conv.	2232	120
	Custom Eight	2206	127
	Custom Eight Conv.	2233	127
1949-50—	Eight	2301	120
	Super Eight	2302	127
	Super 8 Convertible	2332	127
	Custom 8	2306	127
	Custom 8 Convertible	2333	127
1951—	200	2401	122
	200 De Luxe	2401	122
	250	2401	122
	300	2402	127
	400 Patrician	2406	127
1952—	200	2501	122
	250	2531	122
	300	2502	127
	400	2506	127
1953—	Clipper 8	2601	122
	Clipper De Luxe 8	2611	122
	Mayfair 8	2631	122
	Caribbean 8	2631	122
	Convertible 8	2631	122
	Cavalier 8	2602	127
	Patrician 8	2606	127
1954—	Clipper Special 8	5400	122
	Clipper De Luxe 8	5401	122
	Clipper Super 8	5411	122
	Cavalier 8	5402	127
	Patrician 8	5406	127
	Pacific 8	5431	122
	Caribbean 8	5431	122
	Convertible 8	5431	122

CAR FIRST SERIAL & ENGINE NUMBERS

LOCATION—On left side of cylinder block or crankcase.

Year	Model	
1940	1800	C-1501
	1801	C-300001
	1803-4-5	C-500001
	1806-7-8	CC-500001
1941	1900	D-1501
	1901	D-300001
	1951	D-400001
	1903-4-5	D-500001
	1906-7-8	CD-500001
1942	2000-10	E-1501
	2020	E-1501
	2001-11	E-300001
	2021	E-300001
	2003	E-500001
	2004-5	E-500001
	2023	E-500001
	2006	CE-500001
	2007-8	CE-500001
1946	2100	F-1501
	2101-11	F-300001
	2103-23	F-500001
	2106-26	F-500001
1947	2100	F-15001
	2111	F-320001
	2103	F-506001
	2106-26	F-506001
1948	2201-11	G-200001
	2202-32	G-400001
	2206-33	G-600001
1949-50	2301	H-200001
	2302-32	H-400001
	2306-33	H-600001
1951	2401 (200)	J-200001
	2401 (250)	J-400001
	2402	J-400001
	2406	J-600001
1952	2501	K-200000
	2531	K-400000
	2502	K-400000
	2506	K-600000
1953	2601	L-200000
	2602	L-400000
	2606	L-600000
	2611	L-300000
	2631	L-400000
1954	5400	M-200000
	5401	M-300000
	5402	M-400000
	5406	M-600000
	5411	M-300000
	5431	M-600000

BRIEF REPAIR DATA

COMPLETE REPAIR DATA IN MOTOR'S AUTO REPAIR MANUAL

ENGINE

BORE (Inches)

1940-47 Six	3½
1940-47 Eight	3¼
1940-47 Super 8	3½
1948-53	3½
1954—	
Exc. Below	3 13/16
Clipper	3½
Cavalier	3½

STROKE (Inches)

1940-47 Six	4¼
1940-47 Eight	4¼
1940-47 Super 8	4⅝
1948-50 Eight	3¾
1948-50 Super 8	4¼
1948-50 Custom 8	4⅝
1951-52 200	3¾
1951-52 250, 300, 400	4¼
1953 Clipper	3¾
1953 Clipper De Luxe	4¼
1953 300, 400	4¼
1954 Clipper—	
Special	3¾
De Luxe	4¼
Super	4¼
1954 Cavalier	4¼
1954 Patrician	4½
1954 Pacific	4½
1954 Caribbean	4½
1954 Conv.	4½

(Continued on Page 772)

PISTON DISPLACEMENT (Cubic Inches)

1940-47 Six	245.3
1940-47 Eight	282.0
1940-47 Super 8	356.0
1948-50 Eight	288.0
1948-50 Super 8	327.0
1948-50 Custom 8	356.0
1951-52 200	288.0
1951-52 250, 300, 400	327.0
1953 Clipper	288.0
1953 Clipper De Luxe	327.0
1953 300, 400	327.0
1954 Clipper—	
Special	288.0
Super	327.0
De Luxe	327.0
1954 Cavalier	327.0
1954 Patrician	359.0
1954 Pacific	359.0
1954 Caribbean	359.0
1954 Conv.	359.0

COMPRESSION RATIO (Standard)

1940-41 Six	6.39
1940-41 Eight	6.41
1940-41 Super 8	6.45
1942-47 Six	6.71
1942-47 Eights	6.85
1948-50	7.00
1951-52 200, 250, 300	7.00
1951-52 400	7.80
1953 Clipper	7.70
1953 Clipper De Luxe	8.00
1953 300, 400	8.00
1954 Clipper—	
Special	7.70
Super	8.00
De Luxe	8.00
1954 Cavalier	8.00
1954 Patrician	8.70
1954 Pacific	8.70
1954 Caribbean	8.70
1954 Conv.	8.70

TAXABLE HORSEPOWER

1940-47 Six	29.40
1940-47 Eight	33.80
1940-47 Super 8	39.20
1948-54	39.20

MAXIMUM BRAKE HORSEPOWER @ R.P.M.

1940 Six	100 @ 3200
1940 Eight	120 @ 3600
1940 Super 8	160 @ 3500
1941 Six	100 @ 3600
1941 Eight	120 @ 3600
1941 Clipper 8	125 @ 3600
1941 Super 8	160 @ 3600
1942-47 Six	105 @ 3600
1942-47 Eight	125 @ 3600
1942-46 Super 8	165 @ 3600
1947 Super 8	160 @ 3600
1948 Eight	130 @ 3600
1948 Super 8	145 @ 3600
1948-50 Custom 8	160 @ 3600
1949-50 Eight	135 @ 3600
1949-50 Super 8	150 @ 3600
1951-52 200	135 @ 3600
1951-52 250, 300	150 @ 3600
1951-52 400	155 @ 3600
1953 Clipper	150 @ 4000
1953 Clipper De Luxe	160 @ 3600
1953 300, 400	180 @ 4000
1954 Clipper—	
Special	150 @ 4000
Super	165 @ 3600
De Luxe	165 @ 3600
1954 Cavalier	185 @ 4000
1954 Patrician	212 @ 4000
1954 Pacific	212 @ 4000
1954 Caribbean	212 @ 4000
1954 Conv.	212 @ 4000

TUNE-UP DATA

TAPPET CLEARANCE FOR RUNNING, Intake (Inches)

1940-47 Six & Eight	.007 Hot
1940-47 Super 8	Zero
1948-50 Eight & Super	.007 Hot
1948-50 Custom	Zero
1951-52 "200"	.007 Hot
1951-52 "250," "300," "400"	Zero
1953-54 Clipper	.007 Hot
1953 "300," "400"	Zero
1954 (Exc. Clipper)	Zero

TAPPET CLEARANCE FOR RUNNING, Exhaust (Inches)

1940-47 Six & Eight	.010 Hot
1940-47 Super 8	Zero
1948-50 Eight & Super	.010 Hot
1948-50 Custom	Zero
1951-52 "200"	.010 Hot
1951-52 "250," "300," "400"	Zero
1953-54 Clipper	.010 Hot
1953 "300," "400"	Zero
1954 (Exc. Clipper)	Zero

TAPPET CLEARANCE FOR VALVE TIMING, Intake (Inches)

1940-47 Six & Eight	.013
1940-47 Super 8	Zero
1948-50 Eight & Super	.0125
1948-50 Custom	Zero
1951-52 "200"	.0125
1951-52 "250," "300," "400"	Zero
1953 Clipper	.0125
1953 "300," "400"	Zero
1954 Clipper	.012
1954 (Exc. Clipper)	Zero

VALVE TIMING, Intake Opens (Degrees Before Top Dead Center)

1940-47 Six & Eight	1
1940-47 Super 8	4
1948 Eight & Super 8	10
1948-50 Custom 8	4
1949-50 Eight	15
1951-53	15
1954 Clipper—	
Special	15
Super	10
De Luxe	10
1954 Cavalier	10
1954 Patrician	22
1954 Pacific	22
1954 Caribbean	22
1954 Conv.	22

TIMING MARK LOCATION

1940 Six & Eight	Flywheel
1940 Super 8	Vibration Damper
1941-54	Vibration Damper

BREAKER GAP (Inches)

1940-47 Six	.020
1940-53 Eight	.017
1954	.016

SPARK TIMING (*Line Before Top Dead Center)

1938-39 Super 8	*7th
1938-40 Six & Eight	*3rd
1940-46 Super 8	*4th
1941 Six	*6th
1941 Eight	*7th
1942-46 Six	*4th
1942-46 Eight	*5th
1947 Six & Super 8; 1948-53 All	*6th
1947 Eight	*7th
1954 Clipper	*6th
1954 (Exc. Clipper)	TDC Mark

CAM ANGLE (Degrees)

1940-47 Six (Auto-Lite)	35-38
1941-47 Six (Delco-Remy)	35
1940-47 Eight & Super 8; 1948-53	27-30
1954 Clipper	27-30
1954 (Exc. Clipper)	26-33

SPARK PLUG GAP (Inches)

1940-52	.030
1953	.028
1954	.025

FIRING ORDER

1940-47 Six	1-5-3-6-2-4
1940-54 Eight	1-6-2-5-8-3-7-4

CYL. HEAD BOLT TENSION (Lbs. Ft.)

1940-54	63

REPAIR DATA

PISTONS & RODS ARE REMOVED

1940-54	From Above

COMPRESSION RING GAP CLEARANCE (Inches, Minimum)

1940-53	.007
1954 Clipper	.012
1954 (Exc. Clipper)	.015

OIL RING GAP CLEARANCE (Inches, Minimum)

1940-53	.007
1954 Clipper	.011
1954 (Exc. Clipper)	.015

COMPRESSION RING GROOVE CLEARANCE (Inches)

1940-54	.0025-.003

OIL RING GROOVE CLEARANCE (Inches)

1940-54	.0015

CONNECTING ROD BEARING CLEARANCE (Inches)

1940-42	.0005-.0025
1946-47	.0005-.0015
1948	.0005-.0025
1949-50 Eight & Super 8	.0005-.0025
1949-50 Custom 8	.0005-.003
1951-54	.0005-.0025

ROD BOLT TENSION (Lbs. Ft.)

1940-47 Six & Eight	45-46
1940-47 Super Eight	56-58
1948-54	60-65

MAIN BEARING CLEARANCE (Inches)

1940-42 6 & 8	.001 -.003
1940-42 Super 8	.0005-.0025
1946-47	.0005-.0015
1948-54	.0005-.0025

MAIN BOLT TENSION (Lbs. Ft.)

1940-47	82-85
1948-54	90-95

WHEEL ALIGNMENT

TOE-IN (Inches)

1940	3/64
1941-54	1/32

CASTER (Degrees, Preferred)

1940 Six & Eight	+1½
1940 Super 8	—1
1941 Six & Eight	+½
1941 Super 8	—1
1941-47 Clippers 6 & 8	—1
1942 Except Clippers	+¼
1942-47 Clippers Super 8	—2
1948 Eight & Super 8	—1
1948-50 Custom 8	—2
1951-54	—1

(Continued on Page 773)

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BRIEF REPAIR DATA (CONTINUED)

CAMBER (Degrees, Preferred)

1940	+⅞
1941 Six & Eight	+1⅜
1941 Super 8	+⅞
1941-47 Clippers	Zero
1942 (Except Clippers)	+½
1948-54	Zero

CLUTCH & BRAKE

CLUTCH FREE PEDAL TRAVEL (Inches)

1940-54	1½—1¾

BRAKE SHOE CLEARANCE (Toe, Inches)

1940-42	.015
1946-54	.010

BRAKE SHOE CLEARANCE (Heel, Inches)

1940-42	.015
1946-54	.010

LUBRICATION & CAPACITIES

ENGINE OIL CAPACITY (Refill Qts.)

1940 Eight	6
1940-47 Super 8	7
1940-47 Six	5
1941-47 Eight	5½
1948 Eight & Super 8	6
1948 Custom 8	7
1949-54	7

ENGINE OIL (S.A.E. No.)

1940-47—	
Above +32° F.	30
Above +10° F.	20W
Above —10° F.	10W
1948-54—	
Above +32° F.	20
Above +10° F.	20W
Above —10° F.	10W

TRANSMISSION CAPACITY (Lbs. or Pints)

1940-54	2

NOTE: 12 quarts for Ultramatic Drive.

TRANSMISSION & OVERDRIVE CAPACITY (Lbs. or Pints)

1940-54 All	3¼

TRANSMISSION OIL (S.A.E. No.)

1940-47 (Summer)	140
1940-47 (Winter)	90
1948-54	90

NOTE: For Ultramatic Drive, Use Packard Ultramatic Drive Fluid

REAR AXLE CAPACITY (Lbs. or Pints)

1940 Six	4½
1940 Eight & Super 8	6
1941 Six; 1942 Six & Eight	5
1942-47 Super 8	6¾
1946-47 Six & Eight	4
1948-50 Eight & Super 8	4
1948-50 Custom 8	6
1951-53	3¾
1954	4¼

REAR AXLE OIL (S.A.E. No.)

1940-54	90H

FUEL TANK CAPACITY (Gallons)

1940 Six	18
1940 Eight	21
1940 Super 8	21
1941-47 Six; 1942-48 Eight	17
1940 Eight & Super 8	20
1942-48 Super 8; 1948 Custom 8	20
1949-50 Eight	17
1949-50 Super & Custom 8	20
1951-54	20

COOLING SYSTEM CAPACITY (Quarts)

1940 Six	17
1940 Eight	18
1940-48 Super 8	20
1941-42 Six	15
1941-47 Eight	17
1946-47 Six	14
1948-50 Eight	18
1948 Custom 8	20
1949-50 Custom 8	19
1951-54	20

LABOR

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TUNE-UP

[1] Add (0.4) on models with 4 Barrel Carb.

	LABOR	PARTS
TUNE UP, Minor		
Includes: Clean & adjust points & plugs, set spark timing, clean air cleaner & adjust carburetor idle.		
1940 Six (0.8)	3.20	None
1940 Eight & Super (1.0)	4.00	None
1941-47 Six (1.8)	7.20	None
1941-50 Eight (2.0)	8.00	None
1951-54 (1.8)	7.20	None
TUNE-UP, Minor and Adjust Valves		
Parts: Valve cover gaskets.		
1940 Six (2.0)	8.00	.64
1940 Super (3.0)	12.00	.96
1940 Eight (2.2)	8.80	.64
1941-47 Six (3.1)	12.40	.64
1941-54 Eight (3.5)	14.00	.96
TUNE-UP, Major		
Includes: Clean and adjust or renew points and plugs, set spark timing, overhaul carburetor, adjust choke, clean fuel lines, tighten cylinder head and manifolds, check compression and adjust valves.		
1940 Six (3.0)	12.00	Est.
1940 Eight (3.3)	13.20	Est.
1940 Super (2.1)	8.40	Est.
1941 Six (3.5)	14.00	Est.
1941 Eight (3.8)	15.20	Est.
1941 Super 8 (2.3)	9.20	Est.
1942-47 Six (3.8)	15.20	Est.
1948-50 8 & Super (4.5)	18.00	Est.
1948-50 Custom (4.0)	16.00	Est.
1951-54 (4.5)	[1]18.00	Est.
1951-54 (Hydraulic Lifters) (3.9)	[1]15.60	Est.
ENGINE COMPRESSION, Test		
1940-54 (0.5)	2.00	None
ENGINE PERFORMANCE, Analyze		
Includes: Check battery & line voltage, test vacuum, compression, coil & condenser.		
1940-54 (1.0)	4.00	None

VALVES & VALVE LIFTERS

[1] Add (0.4) $1.60 for Hydraulic Valve Lifters.

NOTE: On operations where necessary to R & R cylinder head, add (0.5) $2.00 on 1940-47 with Air Conditioning (0.3) $1.20 on 1948-54 with Fresh Air Heater & (0.3) $1.20 on all models with Electromatic Clutch.

	LABOR	PARTS
VALVES, Adjust		
Parts: Valve cover gaskets.		
1940 Six (1.1)	4.40	.64
1940 Eight (1.3)	5.20	.64
1941-47 Six (1.3)	5.20	.64
1941-47 Eight (1.5)	6.00	.64
1948-54 (1.5)	6.00	.96
VALVES, Grind		
NOTE: See Valve Grind Combinations.		
Parts: Gasket set.		
1940 Six (7.7)	30.80	3.75
1940 Eight (8.4)	33.60	3.96
1940 Super (8.4)	33.60	3.96
1941-47 Six (7.7)	30.80	3.75
1941-47 8 & Super (8.4)	33.60	3.96
1948-50 8 & Super (8.4)	33.60	4.44
1948-50 Custom (9.0)	36.00	4.44
1951-53 (8.8)	[1]35.20	4.44
1954—		
"288" Engine (8.8)	[1]35.20	4.44
"327" Engine (8.8)	[1]35.20	4.44
"359" Engine (8.8)	[1]35.20	5.06
VALVE (One), Renew or Grind		
Parts Cost: Exhaust valve & gaskets.		
1940 Six (1.6)	6.40	6.15

(Continued on Page 774)

U.D.—With Ultramatic Drive. O.D.—With Overdrive. E.C.—With Electromatic Clutch.

VALVES & VALVE LIFTERS (CONTINUED)

NOTE: On operations where necessary to R & R cylinder head, add (0.5) $2.00 on 1940-47 with Air Conditioning (0.3) $1.20 on 1948-54 with Fresh Air Heater & (0.3) $1.20 on all models with Electromatic Clutch.

	LABOR	PARTS
1940 Eight (1.8)	7.20	6.40
1940-42 Super (2.2)	8.80	6.40
1941-42 Six (Exc. Clipper) (1.8)	7.20	6.15
1941-47 Clipper 6 (2.0)	8.00	6.15
1941-42 Eight (Exc. Clipper) (2.0)	8.00	6.80
1941-42 Clipper 8 (2.6)	10.40	6.80
1946-53 Eight (2.6)	10.40	6.80
1954—		
"288" Engine (2.6)	10.40	6.80
"327" Engine (2.6)	10.40	6.80
"359" Engine (2.6)	10.40	7.30
VALVES, Grind (Head Off)		
Parts: Valve cover gaskets.		
1940-47 Six (6.2)	24.80	.64
1940-47 Eight (6.7)	26.80	.64
1940-47 Super 8 (6.7)	26.80	.96
1948-50 8 & Super (6.3)	25.20	.96
1948-50 Custom (6.9)	27.60	.96
1951-54 (6.7)	26.80	.96
VALVES, Reface (Valves Out)		
1940-47 Six (0.5)	2.00	None
1940-54 Eight (0.6)	2.40	None
VALVE STEM GUIDES (All), Renew (Valves Out)		
1940-47 Six (1.7)	6.80	13.04
1940-47 Eight (2.6)	10.40	17.22
1940-47 Super (2.6)	10.40	17.22
1948-54 (2.6)	10.40	11.40
VALVE STEM GUIDE (One), Renew (Valves Out)		
1940-47 (0.3)	1.20	1.07
1948-54 (0.3)	1.20	.70
VALVE STEMS, Grind to Give Clearance (Valves Out)		
1942-54 (1.0)	4.00	None
VALVE SPRING (One), Renew		
NOTE: Includes: R & R cylinder head. Add (0.1) $0.40 for each additional spring.		
Parts: Spring & gaskets.		
1940-47 Six (2.0)	8.00	4.25
1940-47 Eight (2.6)	10.40	4.50
1948-54 Eight (2.6)	10.40	4.95
VALVE COVER GASKETS (Both), Renew		
1940-47 Six & Eight (0.6)	2.40	.64
1940-47 Super (0.6)	2.40	.96
1948-54 (0.6)	2.40	.96
VALVE LIFTER (One), Renew		
Parts Cost: See Parts Group 3.		
NOTE: Add (0.1) $0.40 for each additional lifter.		
1940-47 Six (9.1)	36.40	Est.
1940-53 Eight (9.9)	39.60	Est.
OVERSIZE LIFTERS, Install (Lifter Out)		
Parts Cost: See Parts Group 3.		
One (0.3)	1.20	Est.
Each Additional (0.2)	.80	Est.
HYDRAULIC VALVE LIFTERS, Disassemble & Clean or Renew		
1940-54 (8.0)	32.00	Est.

VALVE GRIND COMBINATIONS

NOTE: Add any of the following operations if performed along with "Valves, Grind."

	LABOR	PARTS
TUNE-UP, Major		
1940-54 (1.0)	4.00	Est.
CARBURETOR, Disassemble & Clean		
1940-47 Six (1.3)	5.20	None
1940-54 Eight (1.5)	6.00	None
1940-54 Eight (1.2)	4.80	None
1940-42 Six (1.3)	5.20	None
CARBURETOR, Clean		
1940-47 Six (1.3)	5.20	None
1940-54 Eight (1.5)	6.00	None
CARBURETOR, Overhaul		
1940-47 Six (1.6)	6.40	Est.
1940-54 Eight (1.8)	7.20	Est.
AUTOMATIC CHOKE, Overhaul		
1940-54 (0.5)	2.00	Est.
DISTRIBUTOR, Overhaul		
1940-54 (1.4)	5.60	Est.
VALVE STEM GUIDES (All), Renew		
NOTE: Labor cost to renew one only is (0.3) $1.20.		
1940-47 Eight (2.6)	10.40	17.12
1940-47 Six (1.7)	6.80	12.84
1940-47 Super (2.6)	10.40	17.12
1940-42 Super (3.0)	10.40	13.15
1940-42 Six (1.3)	5.20	13.84
1940-47 Eight (2.6)	10.40	17.12
1940-47 Six (1.7)	6.80	12.84
1940-47 Super (2.6)	10.40	17.12
1948-54 (2.6)	10.40	11.40
VALVE STEMS, Grind to Give Clearance (Valves Out)		
1940-54 (1.0)	4.00	None
HYDRAULIC VALVE LIFTERS, Clean		
1940-54 (0.5)	2.00	Est.
CYLINDER HEAD BOLT (Or Stud) (Broken), Replace		
1940-54 (0.5)	2.00	Est.

CAMSHAFT & TIMING CASE

	LABOR	PARTS
TIMING CASE COVER, R & R		
NOTE: Add (0.2) $.80 on cars with Power Steering.		
Parts: Cover gasket.		
1940-47 Six & Eight (4.2)	16.80	.42
1940-47 Super (4.2)	16.80	.54
1948-50 8 & Super (4.2)	16.80	.42
1948-50 Custom (5.2)	20.80	.54
1951-54 (3.0)	12.00	.42
TIMING CHAIN, R & R or Renew		
1940-47 Six & Eight (5.0)	20.00	9.46
1940-47 Super (5.0)	20.00	10.17
1948-50 8 & Super (5.0)	20.00	9.46
1948-50 Custom (6.0)	24.00	10.17
1951-54 (3.8)	15.20	7.64
CAMSHAFT OR CRANKSHAFT SPROCKET, Renew (Cover Off)		
1940-54—		
Camshaft (0.4)	1.60	4.28
Crankshaft (0.4)	1.60	4.01
CAMSHAFT, R & R or Renew		
NOTE: Add (0.3) $1.20 on cars with Electromatic Clutch & (1.2) $4.20 to Grind Valves on Six & (1.5) $6.00 on Eight. Add (0.2) $.80 on cars with Power Steering.		
Parts: Camshaft and gaskets.		
1940-47 Six (9.0)	36.00	30.91
1940-47 Eight (9.8)	39.20	29.60
1940-47 Super (9.8)	39.20	39.91
1948-50 8 & Super (9.8)	39.20	28.59
1948-50 Custom (10.5)	42.00	39.91
1951-54 (8.6)	34.40	29.09

U.D.—With Ultramatic Drive. O.D.—With Overdrive. E.C.—With Electromatic Clutch.

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VALVES & VALVE LIFTERS (CONTINUED)

NOTE: On operations where necessary to R & R cylinder head, add (0.5) $2.00 on 1940-47 with Air Conditioning (0.3) $1.20 on 1948-54 with Fresh Air Heater & (0.3) $1.20 on all models with Electromatic Clutch.

	LABOR	PARTS
1940 Eight (1.8)	7.20	6.40
1940-42 Super (2.2)	8.80	6.40
1941-42 Six (Exc. Clipper) (1.8)	7.20	6.15
1941-47 Clipper 6 (2.0)	8.00	6.15
1941-42 Eight (Exc. Clipper) (2.0)	8.00	6.80
1941-42 Clipper 8 (2.6)	10.40	6.80
1946-53 Eight (2.6)	10.40	6.80
1954—		
"288" Engine (2.6)	10.40	6.80
"327" Engine (2.6)	10.40	6.80
"359" Engine (2.6)	10.40	7.30
VALVES, Grind (Head Off)		
Parts: Valve cover gaskets.		
1940-47 Six (6.2)	24.80	.64
1940-47 Eight (6.7)	26.80	.64
1940-47 Super 8 (6.7)	26.80	.96
1948-50 8 & Super (6.3)	25.20	.96
1948-50 Custom (6.9)	27.60	.96
1951-54 (6.7)	26.80	.96
VALVES, Reface (Valves Out)		
1940-47 Six (0.5)	2.00	None
1940-54 Eight (0.6)	2.40	None
VALVE STEM GUIDES (All), Renew (Valves Out)		
1940-47 Six (1.7)	6.80	13.04
1940-47 Eight (2.6)	10.40	17.22
1940-47 Super (2.6)	10.40	17.22
1948-54 (2.6)	10.40	11.40
VALVE STEM GUIDE (One), Renew (Valves Out)		
1940-47 (0.3)	1.20	1.07
1948-54 (0.3)	1.20	.70
VALVE STEMS, Grind to Give Clearance (Valves Out)		
1942-54 (1.0)	4.00	None
VALVE SPRING (One), Renew		
NOTE: Includes: R & R cylinder head. Add (0.1) $0.40 for each additional spring.		
Parts: Spring & gaskets.		
1940-47 Six (2.0)	8.00	4.25
1940-47 Eight (2.6)	10.40	4.50
1948-54 Eight (2.6)	10.40	4.95
VALVE COVER GASKETS (Both), Renew		
1940-47 Six & Eight (0.6)	2.40	.64
1940-47 Super (0.6)	2.40	.96
1948-54 (0.6)	2.40	.96
VALVE LIFTER (One), Renew		
Parts Cost: See Parts Group 3.		
NOTE: Add (0.1) $0.40 for each additional lifter.		
1940-47 Six (9.1)	36.40	Est.
1940-53 Eight (9.9)	39.60	Est.
OVERSIZE LIFTERS, Install (Lifter Out)		
Parts Cost: See Parts Group 3.		
One (0.3)	1.20	Est.
Each Additional (0.2)	.80	Est.
HYDRAULIC VALVE LIFTERS, Disassemble & Clean or Renew		
1940-54 (8.0)	32.00	Est.

VALVE GRIND COMBINATIONS

NOTE: Add any of the following operations if performed along with "Valves, Grind."

	LABOR	PARTS
TUNE-UP, Major		
1940-54 (1.0)	4.00	Est.
CARBURETOR, Disassemble & Clean		
1940-47 Six (1.3)	5.20	None
1940-54 Eight (1.5)	6.00	None
CARBURETOR, Overhaul		
1940-47 Six (1.6)	6.40	Est.
1940-54 Eight (1.8)	7.20	Est.
AUTOMATIC CHOKE, Overhaul		
1940-54 (0.6)	2.40	Est.
FUEL PUMP, Overhaul		
1940-54 (1.4)	5.60	Est.
DISTRIBUTOR, Overhaul		
1940-54 (1.4)	5.60	Est.
VALVE STEM GUIDES (All), Renew		
NOTE: Labor cost to renew one only is (0.3) $1.20.		
1940-47 Eight (2.6)	10.40	17.12
1940-47 Six (1.7)	6.80	12.84
1940-47 Super (2.6)	10.40	17.12
1948-54 (2.6)	10.40	11.40
VALVE STEMS, Grind to Give Clearance (Valves Out)		
1940-54 (1.0)	4.00	None
HYDRAULIC VALVE LIFTERS, Disassemble & Clean		
1940-54 (2.0)	8.00	Est.
CYLINDER HEAD BOLT (Or Stud) (Broken), Replace		
1940-54 (0.5)	2.00	Est.

CAMSHAFT & TIMING CASE

	LABOR	PARTS
TIMING CASE COVER, R & R		
NOTE: Add (0.2) $.80 on cars with Power Steering.		
Parts: Cover gasket.		
1940-47 Six & Eight (4.2)	16.80	.42
1940-47 Super (4.2)	16.80	.54
1948-50 8 & Super (4.2)	16.80	.42
1948-50 Custom (5.2)	20.80	.54
1951-54 (3.0)	12.00	.42
TIMING CHAIN, R & R or Renew		
1940-47 Six & Eight (5.0)	20.00	9.46
1940-47 Super (5.0)	20.00	10.17
1948-50 8 & Super (5.0)	20.00	9.46
1948-50 Custom (6.0)	24.00	10.17
1951-54 (3.8)	15.20	7.64
CAMSHAFT OR CRANKSHAFT SPROCKET, Renew (Cover Off)		
1940-54—		
Camshaft (0.4)	1.60	4.28
Crankshaft (0.4)	1.60	4.01
CAMSHAFT, R & R or Renew		
NOTE: Add (0.3) $1.20 on cars with Electromatic Clutch & (1.2) $4.20 to Grind Valves on Six & (1.5) $6.00 on Eight. Add (0.2) $.80 on cars with Power Steering.		
Parts: Camshaft and gaskets.		
1940-47 Six (9.0)	36.00	30.91
1940-47 Eight (9.8)	39.20	29.60
1940-47 Super (9.8)	39.20	39.91
1948-50 8 & Super (9.8)	39.20	28.59
1948-50 Custom (10.5)	42.00	39.91
1951-54 (8.6)	34.40	29.09

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U.D.—With Ultramatic Drive. O.D.—With Overdrive. E.C.—With Electromatic Clutch.

ENGINE ASSEMBLY

NOTE: Add (0.3) $1.20 on cars with Electromatic Clutch.

[1] 1941-42 Except Clippers.
[2] 1941-42 Clippers.

	LABOR	PARTS
ENGINE, Wash		
1940-53 (1.0)	4.00	Est.
ENGINE, Wash & Paint		
1940-53 (1.7)	6.80	Est.
ENGINE CYLINDER & PISTON INSPECTION		
Includes: R & R piston assemblies & inspect.		
Parts: Gaskets.		
1940-47 Six (6.5)	26.00	3.10
1940-47 Eight (7.5)	30.00	3.90
1940-47 Super (7.3)	29.20	3.90
1948-50 Eight (7.5)	30.00	3.90
1948-50 Super (6.8)	27.20	3.90
1948-50 Custom (7.3)	29.20	3.90
1951-54 Exc. Below (6.8)	27.20	3.90
1951-54 Patrician 400 (7.3)	29.20	3.90
ENGINE CRANKCASE INSPECTIONS		
Parts: Oil pan gaskets.		
[1] Includes Oil Test Bearings.		
[2] Includes Inspect Rod Bearings.		
[3] Inspect Main & Rod Bearings.		
1940-47 Six (2.9)	[1] 11.60	.96
1940-47 Six (3.4)	[2] 13.60	.96
1940-47 Six (6.9)	[3] 27.60	.96
All Other Models (3.7)	[1] 14.80	.96
All Other Models (6.0)	[2] 24.00	.96
All Other Models (11.0)	[3] 44.00	.96
ENGINE ASS'Y, R & R		
1940-42 Six & Eight (12.0)	[1] 48.00	None
1940-42 Super 8 (15.0)	[1] 60.00	None
1942-47 Six (11.3)	[2] 45.20	None
1941-47 Eight (12.5)	[2] 50.00	None
1941-47 Super (13.7)	[2] 54.80	None
1948-50 (14.5)	58.00	None
1951-54 (12.0)	48.00	None
1951-54 (U.D.) (12.5)	50.00	None

	LABOR	PARTS
ENGINE ASS'Y, Renew		
Includes: Remove engine, transfer starter, generator, clutch, etc., to new unit and replace.		
Parts Cost: See Parts Group 1.		
1940-42 Six & Eight (14.5)	[1] 58.00	Est.
1940-42 Super (17.5)	[1] 70.00	Est.
1942-47 Six (13.8)	[2] 55.20	Est.
1941-47 Eight (15.0)	[2] 60.00	Est.
1941-47 Super (16.2)	[2] 64.80	Est.
1948-50 (17.0)	68.00	Est.
1951-54 (14.5)	58.00	Est.
1951-54 (U.D.) (15.0)	60.00	Est.
ENGINE, Overhaul (In Car)		
Includes: Recondition cylinders, renew pistons, rings, pins and rod bearings, grind valves and tune engine.		
Parts: Pistons, rings, pins, rod bearings and gaskets.		
1940-47 Six (20.0)	80.00	Est.
1940-47 Eight (22.5)	90.00	Est.
1940-47 Super (24.0)	96.00	Est.
1948-50 Eight (23.0)	92.00	Est.
1948-50 Super (22.5)	90.00	Est.
1948-50 Custom (24.0)	96.00	Est.
1951-52 200 (23.0)	92.00	Est.
1951-52 250, 300, 400 (29.0)	116.00	Est.
1953-54 (21.7)	86.80	Est.
ENGINE, R & R & Overhaul		
Includes: R & R engine, recondition cylinders, renew pistons, rings, pins, main & rod bearings & grind valves.		
1940-47 Six (23.0)	92.00	Est.

	LABOR	PARTS
1940-47 Eight (26.0)	104.00	Est.
1940-47 Super (29.0)	116.00	Est.
1948-50 8 & Super (26.5)	106.00	Est.
1948-50 Custom (29.0)	116.00	Est.
1951-52 200 (26.5)	106.00	Est.
1951-52 250, 300, 400 (29.0)	116.00	Est.
1953 Clipper (26.5)	106.00	Est.
1953 300, 400 (29.0)	116.00	Est.
1954—		
"288" Engine (26.5)	106.00	Est.
"327" Engine (29.0)	116.00	Est.
"359" Engine (32.0)	128.00	Est.
ENGINE, R & R & Rebuild		
Includes: R & R engine, recondition cylinders, renew pistons, rings, pins, main & rod bearings, valve guides, timing chain, camshaft bearings, grind valves, wash & paint engine. Does not include overhaul fuel or electrical units.		
1940-47 Six (31.0)	124.00	Est.
1940-47 Eight (36.0)	144.00	Est.
1940-47 Super (41.0)	164.00	Est.
1948-50 8 & Super (36.5)	146.00	Est.
1948-50 Custom (41.0)	164.00	Est.
1951-52 200 (27.5)	110.00	Est.
1951-52 250, 300, 400 (41.0)	164.00	Est.
1953 Clipper (37.5)	150.00	Est.
1953 300, 400 (41.0)	164.00	Est.
1954—		
"288" Engine (37.5)	150.00	Est.
"327" Engine (41.0)	164.00	Est.
"359" Engine (45.0)	180.00	Est.

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CYLINDER BLOCK & HEAD

[1] Add (0.4) $1.60 for Electromatic clutch.

	LABOR	PARTS
CYLINDER BLOCK (Fitted with Pistons and Rings), Renew		
Includes: R & R engine, fit pins, align rods, renew main and rod bearings, grind valves and tune engine.		
Parts: Cylinder block (fitted with pistons and rings), pins, main and rod bearings, and gasket set.		
1940 Six (28.0)	[1] 112.00	Est.
1940 Eight (31.0)	[1] 124.00	Est.
1940 Super (33.0)	[1] 132.00	Est.
1941-47 Six (31.2)	[1] 124.80	Est.
1941-47 Eight (34.6)	[1] 138.40	Est.
1941-47 Super (38.0)	[1] 152.00	Est.
1948-50 Eight (35.6)	[1] 142.40	Est.
1948-50 Super (34.8)	[1] 139.20	Est.
1948-50 Custom (38.0)	[1] 152.00	Est.

	LABOR	PARTS
1951-54 (Exc. Below) (33.9)	[1] 135.60	Est.
1951-54 Patrician "400" (34.8)	[1] 139.20	Est.
HONE (All), Cylinders (Pistons Out)		
Includes: Fit pistons, pins, and rings and align rods.		
1940-54 (One) (1.5)	6.00	None
All (Sixes) (8.0)	32.00	None
All (Eights) (10.0)	40.00	None
CYLINDER BORES, Remove Ridge (Head Off)		
1940-47 Sixes (1.0)	4.00	None
1940-54 Eights (1.4)	5.60	None
CYLINDER BORES, Remove Glaze (Pistons Out)		
6 Cylinder (1.2)	4.80	None
8 Cylinder (1.4)	5.60	None

	LABOR	PARTS
CYLINDER HEAD, R & R or Renew		
Parts Cost: See Parts Group 1.		
Parts: Head and gaskets.		
1940-47 Six (1.5)	[1] 6.00	Est.
1940-47 Eight (1.7)	[1] 6.80	Est.
1948-54 (2.1)	[1] 8.40	Est.
CYLINDER HEAD GASKET, Renew		
1940-47 Six (1.5)	[1] 6.00	2.14
1940-47 Eight (1.5)	[1] 6.00	2.94
1940-47 Super (1.7)	[1] 6.80	2.94
1948-54 (2.1)	[1] 8.40	2.94
CYLINDER HEAD & Manifolds, Tighten		
1940-54 (0.3)	1.20	None
CYLINDER HEAD BOLT (Broken), Replace (Head Off)		
1940-54 (0.5)	2.00	Est.

PISTONS & RINGS

See Piston & Ring Combinations

NOTE: Add (0.3) $1.20 on cars with Electromatic Clutch.

	LABOR	PARTS
RINGS, Renew		
Parts: Rings & gaskets.		
1940-47 Six (8.9)	35.60	19.26
1940-47 Eight (10.6)	42.40	24.38
1940-47 Super (10.6)	42.40	24.38
1948-50 (10.5)	42.00	24.38
1951-54 (10.0)	40.00	24.38

	LABOR	PARTS
RINGS, Renew & Grind Valves		
Parts: Rings & gaskets.		
1940-47 Six (14.0)	56.00	20.07
1940-47 Eight (15.9)	63.60	25.88
1940-47 Super (16.0)	64.00	25.88
1948-50 Eight (15.8)	63.20	25.88
1948-50 Super (16.3)	65.20	25.88

	LABOR	PARTS
1948-50 Custom (16.0)	64.00	25.88
1951-54 (14.9)	59.60	25.88
RINGS, Renew (Pistons Out)		
Includes: Remove ring ridges.		
1940-47 Six (1.8)	7.20	15.36
1940-47 Eight (2.2)	8.80	20.48

(Continued on Page 776)

PISTONS & RINGS (CONTINUED)

NOTE: Add (0.3) $1.20 on cars with Electromatic Clutch.

	LABOR	PARTS
1940-47 Super (2.2)	8.80	20.48
1948-54 (2.2)	8.80	20.48
RINGS (One Piston), Renew		
Parts: Ring & gaskets.		
1940-47 Six (2.9)	11.60	6.46
1940-47 Eight (4.3)	17.20	6.46
1940-47 Super (4.3)	17.20	6.46
1948-54 (4.3)	17.20	6.46
RINGS (One Piston), Renew & Grind Valves		
Parts: Rings & gaskets.		
1940-47 Six (8.0)	32.00	7.27
1940-47 Eight (9.6)	38.40	7.48
1940-47 Super (9.6)	38.40	7.48
1948-54 (9.6)	38.40	7.48
RINGS & PINS, Renew		
Parts: Rings, pins & gaskets.		
1940-47 Six (11.0)	44.00	26.46
1940-47 Eight (13.4)	53.60	33.98
1940-47 Super (13.4)	53.60	33.98
1948-50 (13.3)	53.20	33.98
1951-54 (12.8)	51.20	33.98
RINGS & PINS, Renew & Grind Valves		
Parts: Rings, pins & gaskets.		
1940-47 Six (16.3)	65.20	25.83
1940-47 Eight (18.0)	72.00	35.48
1940-47 Super (20.0)	80.00	35.48
1948-50 Eight (18.5)	74.00	35.48
1948-50 Super (18.0)	72.00	35.48
1948-50 Custom (20.0)	80.00	35.48
1951-54 (17.5)	70.00	35.48
RINGS & ROD BEARINGS, Renew		
Parts: Rings, rod bearings & gaskets.		
1940-47 Six (8.9)	35.60	28.60
1940-47 Eight (10.6)	42.40	36.80
1940-47 Super (10.6)	42.40	36.80
1948-50 (10.6)	42.40	36.80
1951-54 (10.0)	40.00	36.80
RINGS & ROD BEARINGS, Renew & Grind Valves		
Parts: Rings, rod bearings & gaskets.		
1940-47 Six (14.0)	56.00	29.40
1940-47 Eight (15.9)	63.60	38.30
1940-47 Super (16.0)	64.00	38.30
1948-50 Eight (16.8)	67.20	38.30
1948-50 Super (16.3)	65.20	38.30
1948-50 Custom (16.0)	64.00	38.30
1951-54 (14.9)	59.60	38.30
RINGS, PINS & ROD BEARINGS, Renew		
Parts: Rings, pins, rod bearings & gaskets.		
1940-47 Six (11.0)	44.00	40.80
1940-47 Eight (13.4)	53.60	46.40
1940-47 Super (13.4)	53.60	46.40
1948-50 (13.3)	53.20	46.40
1951-54 (12.8)	51.20	46.40
RINGS, PINS, ROD BEARINGS, Renew & Grind Valves		
Parts: Rings, pins, rod bearings & gaskets.		
1940-47 Six (16.3)	65.20	36.60
1940-47 Eight (18.0)	72.00	56.00
1940-47 Super (20.0)	80.00	56.00
1948-50 Eight (18.5)	74.00	56.00
1948-50 Super (18.0)	72.00	56.00
1948-50 Custom (20.0)	80.00	56.00
1951-54 (17.5)	70.00	56.00
PISTON (One), Renew		
Parts: Piston (with pin & rings) & gaskets.		
1940-47 Six (3.6)	14.40	13.20
1940-47 Eight (5.0)	20.00	13.80
1940-47 Super (5.0)	20.00	14.00
1948-54 (5.0)	20.00	14.00
PISTON (One), Renew & Grind Valves		
Parts: Piston (with pin & rings) & gaskets.		
1940-47 Six (8.7)	34.80	14.81
1940-47 Eight (10.3)	41.20	14.82
1940-47 Super (10.3)	41.20	15.50
1948-54 (9.6)	38.40	15.50
HONE CYLINDERS, Renew Pistons, Rings, Pins & Rod Bearings		
Parts: Pistons, rings, pins, rod bearings and gaskets.		
1940-47 Six (15.0)	60.00	75.00
1940-47 Eight (17.5)	70.00	97.50
1940-47 Super (19.0)	76.00	100.00
1948-50 Eight (18.0)	72.00	105.00
1948-50 Super (17.5)	70.00	105.00
1948-50 Custom (19.0)	76.00	105.00
1951-54 (17.0)	68.00	105.00
HONE CYLINDERS, Renew Pistons, Rings, Pins and Rod Bearings and Grind Valves.		
Parts: Pistons, rings, pins, rod bearings & gaskets.		
1940-47 Six (20.0)	80.00	79.00
1940-47 Eight (22.5)	90.00	99.00
1940-47 Super (24.0)	96.00	102.00
1948-50 Eight (23.0)	92.00	106.00
1948-50 Super (22.5)	90.00	106.00
1948-50 Custom (24.0)	96.00	106.00
1951-54 (21.7)	86.80	106.00

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PISTON & RING COMBINATIONS

NOTE: Add any of the following operations if performed along with "Piston & Ring" Jobs.

	LABOR	PARTS
TUNE-UP, Major		
1940-54 (1.0)	4.00	Est.
CARBURETOR, Disassemble & Clean		
1940-47 Six (1.3)	5.20	None
1940-54 Eight (1.5)	6.00	None
CARBURETOR, Overhaul		
1940-47 Six (1.6)	6.40	Est.
1940-54 Eight (1.8)	7.20	Est.
AUTOMATIC CHOKE, Overhaul		
1940-54 (0.6)	2.40	Est.
FUEL PUMP, Overhaul		
1940-54 (1.4)	5.60	Est.
DISTRIBUTOR, Overhaul		
1940-54 (1.4)	5.60	Est.
VALVE STEM GUIDES (All), Renew		
NOTE: Labor Cost to renew one is (0.3) $1.20.		
1940-47 Eight (2.6)	10.40	17.21
1940-47 Six (1.7)	6.80	12.84
1940-47 Super (2.6)	10.40	17.12
1948-54 (2.6)	10.40	11.40
VALVE STEMS, Grind to Give Clearance (Valves Out)		
1940-54 (1.0)	4.00	None
HYDRAULIC VALVE LIFTERS, Disassemble & Clean		
1940-54 (2.0)	8.00	Est.
CYLINDER HEAD BOLT (Or Stud) (Broken), Replace		
1940-54 (0.5)	2.00	Est.
OIL PUMP, Overhaul		
1940-54 (1.3)	5.20	Est.
OIL FILTER CARTRIDGE, Renew		
1940-54 (0.2)	.80	Est.
MAIN BEARINGS, Renew		
1940-47 Six (3.0)	12.00	14.12
1940-47 Eight (3.5)	14.00	17.23
1940-47 Super (5.0)	20.00	31.35
1948-50 8 & Super (3.5)	14.00	17.23
1948-50 Custom (5.0)	20.00	31.35
1951-52 200 250, 300 (3.5)	14.00	17.23
1951-54 400 (3.5)	14.00	29.64
1953-54 Clipper, 300 (3.5)	14.00	17.23
CYLINDER BORES, Remove Glaze		
Six (1.2)	4.80	Est.
Eight (1.4)	5.60	Est.
CYLINDERS, Hone		
One (1.5)	6.00	None
All (Six) (8.0)	32.00	None
All (Eight) (10.0)	40.00	None

U.D.—With Ultramatic Drive. O.D.—With Overdrive. E.C.—With Electromatic Clutch.

ROD & MAIN BEARINGS

	LABOR	PARTS
ROD BEARINGS, Renew		
Parts: Bearings & gaskets.		
1940-47 Six (3.4)	13.60	10.30
1940-47 Eight (4.2)	16.80	13.40
1940-47 Super (5.3)	21.20	13.40
1948-50 8 & Super (5.3)	21.20	13.40
1948-50 Custom (5.3)	21.20	13.40
1951-54 (5.3)	21.20	13.40
ROD BEARINGS, Renew (Oil Pan Off)		
1940-47 Six (2.0)	8.00	9.30
1940-47 Eight (3.3)	13.20	12.40
1940-47 Super (3.3)	13.20	12.40
1948-50 8 & Super (3.3)	13.20	12.40
1948-50 Custom (3.3)	13.20	12.40
1951-54 (3.0)	12.00	12.40
ROD BEARING (One), Renew		
Parts: Bearing & gaskets.		
1940-47 Six (2.2)	8.00	2.55
1940-47 Eight (3.0)	12.00	2.55
1940-47 Super 8 (3.0)	12.00	2.55
1948-50 8 & Super (3.0)	12.00	2.55
1948-50 Custom (3.0)	12.00	2.55
1951-54 (2.7)	10.80	2.55
MAIN BEARINGS, Renew		
Parts: Main bearings & gaskets.		
1940-47 Six (4.9)	19.60	13.50
1940-47 Eight (6.2)	24.80	16.25
1940-47 Super (7.7)	30.80	29.00
1948-50 8 & Super (6.2)	24.80	16.25
1948-50 Custom (6.2)	24.80	29.00
1951-52 200, 250, 300, (5.8)	23.20	16.25
1951-52 400 (7.1)	28.40	27.25
1953 Clipper, 300 (5.8)	23.20	16.25
1953 400 (7.1)	28.40	27.25
1954—		
"288" Engine (5.8)	23.20	16.25
"327" Engine (5.8)	23.20	16.25
"359" Engine (7.0)	28.00	26.25
MAIN BEARINGS (All), Renew (Oil Pan Off)		
1940-47 Six (3.0)	12.00	14.12
1940-47 Eight (3.5)	14.00	17.23
1940-47 Super (5.0)	20.00	31.35
1948-50 8 & Super (3.5)	14.00	17.23
1948-50 Custom (5.0)	20.00	31.35
1951-53 (Exc. Below) (3.5)	14.00	15.25
1951-53 Patrician 400 (5.0)	20.00	15.25
1954—		
"288" Engine (3.5)	14.00	15.25
"327" Engine (3.5)	14.00	15.25
"359" Engine (5.0)	20.00	25.25

ENGINE OILING

	LABOR	PARTS
OIL PAN, R & R & Clean		
Parts: Oil pan gaskets.		
1940-47 Six (1.9)	7.60	.96
1940-47 Eight (2.7)	10.80	.96
1940-47 Super (2.7)	10.80	.96
1948-50 8 & Super (2.7)	10.80	.96
1948-50 Custom (2.7)	10.80	.96
1951-54 (2.3)	9.20	.96
OIL PUMP, R & R or Renew		
1940-47 Six & Eight (1.0)	4.00	16.85
1940-47 Super (1.0)	4.00	32.37
1948-50 8 & Super (1.0)	4.00	16.85
1948-50 Custom (1.0)	4.00	32.37
1951-54 (1.0)	4.00	16.85
OIL PUMP, Overhaul		
1940-47 Six & Eight (1.3)	5.20	Est.
1940-47 Super (1.3)	5.20	Est.
1948-54 (1.3)	5.20	Est.
OIL PUMP, Overhaul (Pump Off)		
1940-54 (0.3)	1.20	Est.
OIL PRESSURE GAUGE, Renew		
1940-47 (1.0)	4.00	Est.
1948-53 (1.2)	4.80	Est.
OIL GAUGE (Engine Unit), Renew		
Parts Cost: See Parts Group 6.		
1940-47 (0.2)	.80	3.48
1948-52 (0.2)	.80	3.16
1953-54 (0.2)	.80	2.00
OIL FILTER CARTRIDGE, Renew		
1940-54 (0.2)	.80	Est.

VIBRATION DAMPER, FLYWHEEL, CRANKSHAFT & ENGINE MOUNTINGS

PARTS COST: SEE PARTS GROUP 5.

[1] With O. D. [2] With Electric Hand.

	LABOR	PARTS
VIBRATION DAMPER, R & R or Renew		
1940-47 Six (2.8)	11.20	Est.
1940-47 Eight (2.9)	11.60	Est.
1940-47 Super (2.8)	11.20	Est.
1948 Eight & Super (3.1)	12.40	Est.
1948-50 Custom (3.9)	15.60	Est.
1949-50 8 & Super (3.1)	12.40	Est.
1951-52 200 (1.7)	6.80	Est.
1951-52 250, 300, 400 (1.7)	6.80	Est.
1953 Clipper, 300 (1.7)	6.80	Est.
1953 400 (1.7)	6.80	Est.
1954 (1.7)	6.80*	Est.
FLYWHEEL, R & R or Renew		
1940 (Exc. Super) (5.5)	22.00	Est.
1940-50 (5.5)	22.00	Est.
1940-50 (6.8)	[1] 27.20	Est.
1940-50 (6.0)	[2] 24.00	Est.
1940-50 O. D. (7.6)	[2] 30.40	Est.
1951-54 (Std.) (4.2)	16.80	Est.
1951-54 (O.D.) (4.7)	18.80	Est.
FLYWHEEL RING GEAR, Renew (Flywheel Out)		
1940-54 (0.7)	2.80	Est.
CRANKSHAFT, Renew		
Includes: R & R engine & renew main & rod bearings.		
1940-47 Six (19.0)	76.00	Est.
1940-47 Eight (21.0)	84.00	Est.
1940-47 Super (24.0)	96.00	Est.
1948-50 8 & Super (21.0)	84.00	Est.
1948-50 Custom (24.0)	96.00	Est.
1951-54 (Exc. Below) (20.0)	80.00	Est.
1951-54 Patrician 400 (23.0)	92.00	Est.
ENGINE SUPPORT INSULATORS (Front), Renew		
1940-47 (1.8)	7.20	Est.
1948-50 (2.1)	8.40	Est.
1951-54 (1.7)	6.80	Est.
ENGINE SUPPORT INSULATORS (Rear), Renew		
1940-47 (1.6)	6.40	Est.
1948-50 (2.0)	8.00	Est.
1951-54 (0.9)	3.60	Est.

CARBURETOR, FUEL PUMP, TANK, GAUGES & LINES

PARTS COST: SEE PARTS GROUPS 10 & 11 FOR "CARBURETOR" & PARTS GROUP 12 FOR "FUEL PUMP, TANK & GAUGES."

	LABOR	PARTS
CARBURETOR IDLE, Adjust		
1940-54 (0.2)	.80	None
CARBURETOR, R & R or Renew		
1940-47 Six (0.4)	1.60	Est.
1940-54 Eight (0.5)	2.00	Est.
4 Barrel Carb. (0.6)	2.40	Est.
CABURETOR, Disassemble & Clean		
1940-47 Six (1.3)	5.20	None
1940-54 Eight (1.5)	6.00	None
CARBURETOR, Overhaul		
1940-47 Six (1.6)	6.40	Est.
1940-54 Eight (1.8)	7.20	Est.
4 Barrel Carb. (2.4)	9.60	Est.
CARBURETOR, Overhaul (Carb. Off)		
1940-47 Six (1.1)	4.40	Est.
1940-54 Eight (1.5)	6.00	Est.
4 Barrel Carb. (2.0)	8.00	Est.
CARBURETOR FLOAT, Renew or Adjust		
Six (0.8)	3.20	Est.
Eight (1.0)	4.00	Est.
4 Barrel Carb. (1.3)	5.20	Est.
AUTOMATIC CHOKE, Adjust		
1940-54 (0.2)	.80	None

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CARBURETOR, FUEL PUMP, TANK, GAUGES & LINES (CONTINUED)

PARTS COST: SEE PARTS GROUPS 10 & 11 FOR "CARBURETOR" & PARTS GROUP 12 FOR "FUEL PUMP, TANK & GAUGES."

	LABOR	PARTS
AUTOMATIC CHOKE, Overhaul		
1940-54 (0.6)	2.40	None
AIR CLEANER, Clean		
Std. (0.2)	.80	None
Oil Bath (0.3)	1.20	None
FUEL PUMP, R & R or Renew		
1940-54 (1.2)	4.80	Est.
FUEL PUMP, Overhaul		
1940-54 (2.2)	8.80	Est.
FUEL PUMP, Overhaul (Pump Off)		
1940-54 (1.0)	4.00	Est.
FUEL PUMP BOWL, R & R & Clean		
1940-54 (0.3)	1.20	None
FUEL TANK, R & R or Renew		
1940 Six & Eight (1.5)	6.00	Est.
1940 Super (1.5)	6.00	Est.
1941-50 (1.5)	6.00	Est.
1951-54 (1.3)	5.20	Est.
FUEL GAUGE (Tank Unit), Renew		
1940-47 Six & Eight (1.5)	6.00	Est.
1940-47 Super (1.5)	6.00	Est.
1948-50 (1.5)	6.00	Est.
1951-54 (1.3)	5.20	Est.
FUEL GAUGE (Dash Unit), Renew		
1940-47 (1.0)	4.00	Est.
1948-50 (1.2)	4.80	Est.
1951-54 (0.6)	2.40	Est.
FLEXIBLE HOSE, Renew		
1940-50 (0.4)	1.60	Est.
1951-54 (0.4)	1.60	Est.
FUEL LINES, Clean		
1940-54 (0.6)	2.40	None
FUEL SYSTEM, Clean		
Includes: R & R & clean fuel tank, blow out fuel lines & clean fuel bowl. Does not include disassemble & clean carburetor.		
1940-54 (2.0)	8.00	Est.

MANIFOLDS, MUFFLERS & EXHAUST PIPES

PARTS COST: SEE PARTS GROUP 13.

NOTE: (A) Add (0.3) $1.20 on cars with Electromatic Clutch.

	LABOR	PARTS
MANIFOLD GASKETS, Renew (A)		
1940-47 Six (1.5)	6.00	Est.
1940-47 Eight (1.6)	6.40	Est.
1940 Super (1.8)	7.20	Est.
1941-47 Super (1.8)	7.20	Est.
1948-50 8 & Super (1.6)	6.40	Est.
1948-50 Custom (1.8)	7.20	Est.
1951-54 (1.6)	6.40	Est.
INTAKE MANIFOLD, Renew (A)		
Parts: Manifold & gaskets.		
1940-47 Six (1.5)	6.00	Est.
1940-47 Eight (1.6)	6.40	Est.
1940-47 Super (1.8)	7.20	Est.
1948-50 8 & Super (1.6)	6.40	Est.
1948-50 Custom (1.8)	7.20	Est.
1951-54 (1.6)	6.40	Est.
EXHAUST MANIFOLD, Renew (A)		
Parts: Manifold & gaskets.		
1940-47 Six (1.5)	6.00	Est.
1940-47 Eight (1.6)	6.40	Est.
1940 Super (1.8)	7.20	Est.
1941-47 Super (1.8)	7.20	Est.
1948-50 8 & Super (1.6)	6.40	Est.
1948-50 Custom (1.8)	7.20	Est.
1951-54 (1.6)	6.40	Est.
EXHAUST PIPE, Renew		
1940-47 Six & Eight (1.4)	5.60	Est.
1940-47 Super 8 (1.4)	5.60	Est.
1948-50 8 & Super (1.4)	5.60	Est.
1948-50 Custom (1.6)	6.40	Est.
1951-54 (1.4)	5.60	Est.
EXHAUST PIPE FLANGE GASKET, Renew		
1940-47 Six (0.5)	2.00	.05
1940-47 Eight (0.5)	2.00	.10
1940-47 Super (0.5)	2.00	.15
1948-50 8 & Super (0.5)	2.00	.15
1948-50 Custom (0.7)	2.80	.15
1951-54 (0.5)	2.00	.15
MUFFLER, R & R or Renew		
1940-47 Six & Eight (1.0)	4.00	11.18
1940-42 Super (1.0)	4.00	11.18
1946-47 Super (1.0)	4.00	11.18
1948-50 8 & Super (1.0)	4.00	11.18
1948-50 Custom (1.0)	4.00	13.38
1951-54 (1.0)	4.00	11.24
TAIL PIPE, Renew		
NOTE: Add (0.4) $1.60 to renew exhaust pipe & (0.6) $2.40 to renew tail pipe.		
1940-50 (1.4)	5.60	Est.
1951-54 (0.8)	3.20	Est.
EXHAUST LINE, Adjust		
Includes: Install insulators or clamps if needed.		
1940-54 (1.0)	4.00	Est.

WATER PUMP, FAN, TEMPERATURE GAUGE, THERMOSTAT & HOSE

PARTS COST: SEE PARTS GROUP 8 FOR "TEMPERATURE GAUGE & HOSE."

[1] Add (0.2) $.80 on cars with Power Steering.

	LABOR	PARTS
WATER PUMP, R & R or Renew		
1940-47 Six & Eight (1.2)	4.80	25.00
1940 Super 8 (1.2)	4.80	25.00
1941-47 Super (1.2)	4.80	25.00
1948-50 8 & Super (1.2)	4.80	25.00
1948-50 Custom (1.4)	5.60	25.00
1951-54 (1.3)	[1] 5.20	25.00
WATER PUMP, Overhaul		
Parts Cost: Is for repair kit.		
1940-47 Six & Eight (1.9)	7.60	11.00
1940-47 Super (2.1)	8.40	11.00
1948-50 8 & Super (2.0)	8.00	12.31
1948-50 Custom (2.4)	9.60	13.00
1951-54 (2.0)	8.00	10.70
WATER PUMP, Overhaul (Pump Off)		
1940-47 Six & Eight (1.0)	4.00	11.00
1940-47 Super (1.0)	4.00	11.00
1948-50 8 & Super (1.0)	4.00	12.31
1948-50 Custom (1.0)	4.00	13.00
1951-54 (0.8)	3.20	10.70
FAN, Renew		
1940-54 (0.5)	[1] 2.00	Est.
FAN BELT, Adjust		
1940-54 (0.3)	1.20	None
FAN BELT, Renew		
1940-47 Six & Eight (0.5)	2.00	2.90
1940-47 Super (0.5)	2.00	3.85
1948-50 8 & Super (0.5)	2.00	2.90
1948-50 Custom (0.5)	2.00	3.85
1951-54 (0.5)	[1] 2.00	2.14
TEMPERATURE GAUGE, Renew		
Parts Cost: See Parts Group 8.		
1940 (1.3)	5.20	Est.
1941-47 (1.5)	6.00	Est.
1948-50 (1.2)	4.80	Est.
1948-54 (Engine Unit) (0.2)	.80	Est.
1951-54 (0.6)	2.40	Est.
THERMOSTAT, Renew		
1940-47 Six & Eight (0.4)	1.60	1.66
1940-47 Super (0.4)	1.60	3.53
1948-50 8 & Super (0.4)	1.60	1.66
1948-50 Custom (0.4)	1.60	3.53
1951-54 (0.4)	1.60	1.50
RADIATOR HOSE (All), Renew		
1940-50 (1.2)	4.80	Est.
1951-54 (0.7)	2.80	Est.
1951-54 (U.D.) (0.9)	3.60	Est.
RADIATOR HOSE (Upper), Renew		
1940-54 (0.3)	1.20	Est.
RADIATOR HOSE (Lower), Renew		
1940-50 (0.9)	3.60	Est.
1951-54 (0.3)	1.20	Est.
1951-54 (U.D.) (0.7)	2.80	Est.
HOSE CONNECTIONS, Tighten		
1940-54 (0.3)	1.20	None

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RADIATOR & GRILLE

PARTS COST: SEE PARTS GROUP 7 FOR "SHELL & GRILLE."

	LABOR	PARTS
COOLING SYSTEM, Flush & Refill		
1940-54 (0.5)	2.00	Est.
COOLING SYSTEM, Reverse Flush		
1940-54 (1.0)	4.00	Est.
COOLING SYSTEM, Reverse Flush Includes: R & R thermostat & renew all hose.		
1940-54 (1.7)	6.80	Est.
RADIATOR & FENDER ASS'Y, R & R (As a Unit) NOTE: If car is equipped with fender wells, add (0.2) $.80 for each side.		
1940-47 Six & Eight (2.7)	10.80	None
1940-47 Super (2.7)	10.80	None
1951-54 (3.8)	15.20	None
RADIATOR, Renew		
1940 Six & Eight (2.7)	10.80	83.00
1940 Super (4.0)	16.00	88.00
1941 Six & Eight (1.7)	6.80	71.00
1941-47 Super (2.9)	11.60	99.00
1941-47 Clipper (2.9)	11.60	71.00
1948-50 Eight (2.9)	11.60	71.00
1948 Super (2.9)	11.60	83.00
1948 Custom (2.9)	11.60	99.00
1949-50 Super (2.0)	8.00	88.00
1949-50 Custom (2.9)	11.60	90.00
1951-52 200 (1.3)	5.20	71.00
1951-52 250, 300, 400, (1.3)	5.20	83.00
1953 Clipper (1.3)	5.20	71.00
1953 300, 400 (1.3)	5.20	83.00
1954—		
Clipper (1.3)	5.20	75.00
Patrician (1.3)	5.20	84.53
Custom (1.3)	5.20	84.53
All Others (1.3)	5.20	78.00
RADIATOR GRILLE, Renew		
1940 (2.4)	9.60	Est.
1941-42 (Exc. Clippers) (2.2)	8.80	Est.
1942-47 Clippers (1.8)	7.20	Est.
1948-50 (2.0)	8.00	Est.
1951-54 (1.9)	7.60	Est.
GRILLE CENTER TRIM, Renew		
1953-54 (0.4)	1.60	Est.
GRILLE SHIELD ASS'Y, Renew		
1948-50 (0.9)	3.60	Est.
GRILLE CENTER, Renew		
1951-52 (0.3)	1.20	Est.
1953-54 (0.4)	1.60	Est.
GRILLE FIN ASS'Y, Renew		
1948-50 (0.7)	2.80	Est.
GRILLE, Upper Inner, Renew		
1951-52 (0.3)	1.20	Est.
GRILLE, Lower Inner, Renew		
1951-52 (0.3)	1.20	Est.

IGNITION

PARTS COST: SEE PARTS GROUP 14.

	LABOR	PARTS
IGNITION TIMING, Reset		
1940-54 (0.3)	1.20	None
BREAKER POINTS, Clean & Adjust or Renew		
1940 (0.5)	2.00	Est.
1941-54 (0.8)	3.20	Est.
SPARK PLUGS, Clean & Adjust		
1940-54 (0.4)	1.60	None
DISTRIBUTOR, R & R or Renew		
1940-54 (0.7)	2.80	Est.
DISTRIBUTOR, Overhaul		
1940-54 (1.9)	7.60	Est.
DISTRIBUTOR, Overhaul (Dist. Off)		
1940-54 (1.2)	4.80	Est.
DISTRIBUTOR CAP, Renew		
1940-47 Six (0.3)	1.20	Est.
1940-54 Eight (0.4)	1.60	Est.
CONDENSER, Renew		
1940 Six & Eight (0.3)	1.20	Est.
1940 Super (0.3)	1.20	Est.
1941-54 (0.5)	2.00	Est.
VACUUM CONTROL UNIT, Renew		
1940-54 (1.1)	4.40	Est.
COIL, Renew		
1940-54 (0.4)	1.60	Est.
IGNITION SWITCH, Renew		
1940-50 (1.0)	4.00	Est.
1951-54 (0.6)	2.40	Est.
SWITCH LOCK CYLINDER, Renew		
1940-50 (0.4)	1.60	Est.
1951-54 (0.3)	1.20	Est.
HIGH TENSION WIRES (All), Renew		
1940-41 Six (0.6)	2.40	Est.
1940-41 Eight (Exc. Clipper) (0.7)	2.80	Est.
1940-47 Super (0.7)	2.80	Est.
1941 Clipper; 1942-47 Eight (0.7)	2.80	Est.
1942-47 Six (0.6)	2.40	Est.
1942-47 Super (0.7)	2.80	Est.
1948-54 (0.7)	2.80	Est.

STARTING MOTOR

PARTS COST: SEE PARTS GROUP 15.

NOTE: On operations where necessary to R & R starter add (0.2) $0.80 on cars with Electromatic Clutch.

NOTE: (A) Add—
(0.4) $1.60 to turn down armature.
(0.5) $2.00 to renew field coils.

	LABOR	PARTS
STARTER, R & R or Renew		
1940-54 (0.5)	2.00	Est.
STARTER, Overhaul		
1940-47 Six & Eight (2.2)	8.80	Est.
1940-47 Super (3.2)	12.80	Est.
1948-50 8 & Super (2.2)	8.80	Est.
1948-50 Custom (3.2)	12.80	Est.
1951-54 (2.1)	8.40	Est.
STARTER, Overhaul (Starter Off)		
1940-47 Six & Eight (1.7)	6.80	Est.
1940-47 Super (2.7)	10.80	Est.
1948 8 & Super (1.7)	6.80	Est.
1948-50 Custom (2.7)	10.80	Est.
1951-54 (1.6)	6.80	Est.
BENDIX SPRING, Renew		
1940-54 (1.0)	4.00	Est.
STARTER BRUSHES, Renew (A)		
1940-47 Six & Eight (1.0)	4.00	Est.
1940-47 Super (2.0)	8.00	Est.
1948-50 8 & Super (1.0)	4.00	Est.
1948-50 Custom (2.0)	8.00	Est.
1951-54 (1.0)	4.00	Est.
ARMATURE, R & R or Renew (A)		
1940-47 Six & Eight (1.0)	4.00	Est.
1940-47 Super (2.0)	8.00	Est.
1948-50 8 & Super (1.0)	4.00	Est.
1948-50 Custom (2.0)	8.00	Est.
1951-54 (1.0)	4.00	Est.
ARMATURE, Turn Down (Armature Out)		
1940-54 (0.4)	1.60	None
FIELD COILS, Renew (Armature Out)		
1940-54 (0.5)	2.00	Est.
STARTER SOLENOID SWITCH, Renew		
1940 Six (0.7)	2.80	Est.
1940-41 Eight (0.2)	.80	Est.
1940-41 Six (0.2)	.80	Est.
1940-47 Super (0.9)	3.60	Est.
1942-47 Six & Eight (0.3	1.20	Est.
1948-50 8 & Super (0.3)	1.20	Est.
1948-50 Custom (0.9)	3.60	Est.
1951-54 (0.3)	1.20	Est.
STARTER SWITCH ,Renew		
1940-41 (On Dash) (0.3)	1.20	Est.
1941-54 (On Carb.) (0.7)	2.80	Est.

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GENERATOR & AMMETER

PARTS COST: SEE PARTS GROUP 16.
[1]Add (0.2) $.80 on cars with Power Steering.
NOTE: (A) Add—
(0.5) $2.00 to turn down armature.
(0.5) $2.00 to renew field coils.

	LABOR	PARTS
GENERATOR REGULATOR, Clean & Adjust		
1940-54 (0.4)	1.60	None
GENERATOR REGULATOR, Renew		
1940-54 (0.5)	2.00	Est.
GENERATOR REGULATOR, Overhaul		
1940-54 (0.8)	3.20	Est.
GENERATOR, R & R or Renew		
1940-54 (0.5)	[1]2.00	Est.
GENERATOR, Overhaul		
1940-47 Six & Eight (2.3)	9.20	Est.
1940-47 Super (2.3)	9.20	Est.
1948-54 (2.3)	9.20	Est.
GENERATOR, Overhaul (Generator Off)		
1940-47 Six & Eight (1.8)	7.20	Est.
1940-47 Super (1.8)	7.20	Est.
1948-54 (1.8)	7.20	Est.
GENERATOR BRUSHES, Renew		
1940-54 (1.0) (A)	4.00	Est.
ARMATURE, R & R or Renew		
1940-54 (1.0) (A)	4.00	Est.
ARMATURE, Turn Down (Armature Out)		
1940-54 (0.5)	2.00	None
FIELD COILS, Renew (Armature Out)		
1940-54 (0.5)	2.00	Est.
AMMETER, Renew		
1940-47 (1.0)	4.00	Est.
1948-50 (1.2)	4.80	Est.

BATTERY, LAMPS, LIGHT SWITCHES, HORNS & WIRING

PARTS COST: SEE PARTS GROUP 18 FOR "HEADLAMPS & PARKING LAMPS," PARTS GROUP 19 FOR "REAR LAMPS," PARTS GROUP 17 FOR "SWITCHES," & PARTS GROUP 17 FOR "HORN."

	LABOR	PARTS
HEADLAMPS, Aim		
1940-54 (0.5)	2.00	None
HEADLAMP (One), Renew		
1940-54 (0.3)	1.20	Est.
SEALED BEAM UNIT, Renew		
1940-54 (0.2)	.80	Est.
PARKING LAMP, Renew		
1940 (0.6)	2.40	Est.
1941-42 (0.3)	1.20	Est.
1946-47 (Right) (0.8)	3.20	Est.
Left (0.6)	2.40	Est.
1948 8 (0.7)	2.80	Est.
1948 Sup. & Cus. (0.5)	2.00	Est.
1949-50 8 & Sup. (0.7)	2.80	Est.
1949-50 Cus. (0.5)	2.00	Est.
1951-54 (0.5)	2.00	Est.
TAIL LAMP, Renew		
1940-50 (0.6)	2.40	Est.
1951-54 (Exc. Below (0.6)	2.40	Est.
1951-54 "200" & Clipper (0.4)	1.60	Est.
LICENSE LAMP, Renew		
1940 (0.6)	2.40	Est.
1941-50 (0.4)	1.60	Est.
1951-52 "200" (0.2)	.80	Est.
1951-54 "250" "300" "400" (0.4)	1.60	Est.
1953-54 Clipper (0.2)	.80	Est.
DIRECTION SIGNAL LAMP, Renew		
1951-54 (0.9)	3.60	Est.
BATTERY, R & R		
1940-54 (0.5)	2.00	None
BATTERY TERMINALS, Clean & Tighten		
1940-54 (0.2)	.80	None
BATTERY CARRIER, Renew		
1940-54 (0.6)	2.40	Est.
BATTERY GROUND CABLE, Renew		
1940-54 (0.3)	1.20	Est.
BATTERY TO STARTER CABLE Renew		
1940-54 (0.3)	1.20	Est.
LIGHT SWITCH, Renew		
1940-50 (0.9)	3.60	Est.
1951-54 (0.6)	2.40	Est.
HEADLAMP FOOT SWITCH, Renew		
1940-54 (0.4)	1.60	Est.
STOP LIGHT SWITCH, Renew		
1940-54 (0.2)	.80	.91
HORN, Adjust Tone		
1940-54 (0.3)	1.20	None
HORN (One), Renew		
1940-54 (0.4)	1.60	Est.
HORN (One), Overhaul		
1940-54 (0.8)	3.20	Est.
HORN RELAY, Renew		
1940-54 (0.2)	.80	Est.
CHASSIS FRONT WIRING HARNESS, Renew		
NOTE: Labor cost to renew rear on 1941-47 is (1.0)	$4.00	
1940-47 Six (6.0)	24.00	Est.
1948-50 (Front) (6.0)	24.00	Est.
Rear (1.5)	6.00	Est.
1951-54 (Front) (5.1)	20.40	Est.
Rear (1.5)	6.00	Est.
HORN WIRE, Renew		
1940-54 (0.3)	1.20	Est.

CLUTCH, STANDARD TRANSMISSION & OVERDRIVE

See Clutch Combinations
PARTS COST: SEE PARTS GROUP 20 FOR "CLUTCH," PARTS GROUP 22 FOR "TRANSMISSION" & PARTS GROUP 23 FOR "OVERDRIVE."

	LABOR	PARTS
CLUTCH PEDAL, Adjust		
1940-54 (0.2)	.80	None
CLUTCH, R & R or Renew		
1940-50 (4.8)	19.20	Est.
1940-50 (O.D.) (6.1)	24.40	Est.
1940-50 (EC.) (5.3)	21.20	Est.
1940-50 (E. C. & O. D.) (6.9)	27.60	Est.
1951-54 (Std.) (3.5)	14.00	Est.
1951-54 (O. D.) (4.0)	16.00	Est.
CLUTCH, Overhaul		
NOTE: This operation not recommended by factory.		
CLUTCH DISC, Renew		
1940-50 (4.8)	19.20	Est.
1940-50 (O.D.) (6.1)	24.40	Est.
1940-50 (E.C.) (5.3)	21.20	Est.
1940-50 (E. C. & O. D.) (6.9)	27.60	Est.
1951-54 (Std.) (3.5)	14.00	Est.
1951-54 (O. D.) (4.0)	16.00	Est.
CLUTCH (or Clutch Disc), Renew (Trans. Out)		
1940-54 (0.5)	2.00	Est.
CLUTCH RELEASE BEARINGS, Renew		
NOTE: Add (0.2) $.80 on cars with E. C.		
1940-54 (4.0)	16.00	Est.
FLYWHEEL (CLUTCH) HOUSING R & R or Renew (Clutch Out)		
1940-54 (1.0)	4.00	Est.
CLUTCH LINKAGE, Overhaul		
1940-50 (2.0)	8.00	Est.
1951-54 (1.5)	6.00	Est.
TRANSMISSION, R & R or Renew		
1940-50 (4.2)	16.80	Est.
1941-50 (E. C.) (4.5)	18.00	Est.
1951-54 (3.0)	12.00	Est.
TRANSMISSION, Overhaul		
1940-50 (6.7)	26.80	Est.
1941-50 (E. C.) (7.0)	28.00	Est.
1951-54 (5.5)	22.00	Est.
TRANSMISSION & OVERDRIVE, R & R or Renew		
1940-50 (6.0)	24.00	Est.
1941-50 (E. C.) (6.3)	25.20	Est.
1951-54 (4.0)	16.00	Est.
TRANSMISSION & OVERDRIVE, Overhaul		
1940-50 (9.3)	37.20	Est.
1941-50 (E. C.) (9.6)	38.40	Est.
1951-54 (7.3)	29.20	Est.
OVERDRIVE, Overhaul		
1941-50 (4.4)	17.60	Est.
1951-53 (4.2)	16.80	Est.
MAIN DRIVE GEAR (Or Bearings), Renew (Trans. Out)		
1940-50 (1.5)	6.00	Est.
REAR BEARING RETAINER (Or Gasket), Renew		
1940-50 (1.2)	4.80	Est.
1951-54 (4.8)	19.20	Est.

(Continued on Page 781)

U.D.—With Ultramatic Drive. O.D.—With Overdrive. E.C.—With Electromatic Clutch.

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CLUTCH, STANDARD TRANSMISSION & OVERDRIVE (CONTINUED)

PARTS COST: SEE PARTS GROUP 20 FOR "CLUTCH," PARTS GROUP 22 FOR "TRANSMISSION" & PARTS GROUP 23 FOR "OVERDRIVE."

	LABOR	PARTS
REAR OIL SEAL, Renew		
1940-54 (1.4)	5.60	Est.
O.D. SOLENOID SWITCH, Renew		
1940-47 (0.3)	1.20	Est.
O.D. SOLENOID SWITCH, RELAY Renew		
1940-47 (0.3)	1.20	Est.
O.D. LOCKOUT SWITCH, Renew		
1940-54 (0.3)	1.20	Est.
O.D. GOVERNOR ASS'Y, Renew		
1940-54 (0.4)	1.60	Est.
O.D. GOVERNOR COVER & SWITCH, Renew		
1940-54 (0.8)	3.20	Est.
O.D. SOLENOID ASS'Y, Renew		
1940-50 (0.8)	3.20	Est.
1951-54 (0.7)	2.80	Est.
O.D. SOLENOID POINTS, Renew (Solenoid Off)		
1940-54 (0.6)	2.40	Est.
O.D. KICK-DOWN SWITCH, Renew		
1940-54 (0.4)	1.60	Est.
O.D. KICK-DOWN RELAY, Renew		
1940-54 (0.4)	1.60	Est.
O.D. LOCKOUT CABLE, Renew		
1940-50 (1.5)	6.00	Est.
1951-54 (1.3)	5.20	Est.

CLUTCH COMBINATIONS

NOTE: Add any of the following operations if performed along with "Clutch, R & R or Renew," "Clutch, Disc, Renew" or "Clutch Overhaul."

	LABOR	PARTS
CLUTCH RELEASE BEARING, Renew		
1940-54 (0.2)	.80	Est.
CLUTCH SHAFT PILOT BEARING, Renew		
1940-54 (0.4)	1.60	Est.
FLYWHEEL, R & R or Renew		
1940-54 (0.7)	2.80	Est.
FLYWHEEL, Reface (Flywheel Out)		
1940-54 (1.5)	6.00	None
FLYWHEEL (CLUTCH) HOUSING, Renew		
1940-54 (1.0)	4.00	Est.
MAIN DRIVE GEAR, Renew		
1940-54 (1.5)	6.00	Est.
CLUTCH LINKAGE, Overhaul		
1941-54 (1.5)	6.00	Est.

ULTRAMATIC DRIVE

PARTS COST: SEE PARTS GROUP 24.

	LABOR	PARTS
ULTRAMATIC DRIVE, Adjust		
(1) Includes: Adjust engine idle & linkage (0.7)	2.80	None
(2) Includes: Adjust low & reverse bands (0.5)	2.00	None
(3) Includes: R & R oil pan & adjust control valve link (1.1)	4.40	None
TRANSMISSION ASS'Y, R & R		
1949-50 (4.0)	16.00	Est.
1951-54 (3.5)	14.00	Est.
TRANS. ASS'Y, Overhaul (Trans. Off) NOTE: Add (1.0) $4.00 to overhaul converter.		
1949-54 (7.5)	30.00	Est.
CONVERTER, Overhaul (Converter Off)		
1949-54 (1.0)	4.00	Est.
CONVERTER PUMP GASKET, Renew (Converter Off)		
1949-54 (0.4)	1.60	Est.
CONVERTER CLUTCH DRIVEN PLATE, Renew (Converter Off)		
1949-54 (1.8)	7.20	Est.
BELL HOUSING (Or Gasket), Renew (Trans. Off)		
1949-54 (0.5)	2.00	Est.
BELL HOUSING OIL SEAL, Renew (Trans. Off)		
1949-54 (0.7)	2.80	Est.
CONVERTER OUTLET VALVE (Or Gasket), Renew		
1949-54 (0.4)	1.60	Est.
FRONT OIL PUMP RELIEF VALVE & Spring, Renew		
1949-54 (0.4)	1.60	Est.
FRONT OIL PUMP, Renew (Trans. & Bell Housing Off)		
1949-54 (0.4)	1.60	Est.
REAR OIL PUMP, Renew (Trans. Off) Includes: R & R bell housing, high range clutch & planetary assembly.		
1949-54 (3.2)	12.80	Est.
OIL PAN (Or Gasket), Renew		
1949-54 (1.0)	4.00	Est.
VACUUM CONTROL ASS'Y, Renew (Oil Pan Off)		
1949-54 (0.7)	2.80	Est.
VALVE CONTROL BODY, Inspect Includes: R & R valve body & oil pan, clean, inspect & check bores for wear.		
1949-54 (2.2)	8.80	Est.
REAR HOUSING ASS'Y (Or Gasket), Renew Add (0.2) $.80 to renew oil seal, (0.1) $.40 to renew parking lock gear, & (0.2) $.80 to renew rear bearing.		
1949-54 (1.1)	4.40	Est.
GOVERNOR ASS'Y, Renew		
1949-50 (0.9)	3.60	Est.
1951-54 (1.0)	4.00	Est.
GOVERNOR, Overhaul (Governor Off)		
1949-54 (0.5)	2.00	Est.
THROTTLE VALVE OPERATING SHAFT SEAL, Renew		
1949-54 (1.5)	6.00	Est.
DETENT SELECTOR PLUNGER (Or Gasket), Renew		
1949-54 (0.3)	1.20	Est.
SAFETY STARTER SWITCH (Or Gasket), Renew		
1949-54 (0.3)	1.20	Est.
PARKING LOCK LEVER, Renew		
1949-50 (2.5)	10.00	Est.
1951-54 (2.8)	11.20	Est.
RADIATOR OIL COOLER HOSE, Renew		
At Radiator (0.4)	1.60	Est.
At Transmission (0.5)	2.00	Est.
OIL COOLER ASS'Y, Renew		
1951-54 (0.8)	3.20	Est.

ELECTROMATIC CLUTCH CONTROL

	LABOR	PARTS
ELECTROMATIC CLUTCH, Adjust		
1941-50 (0.9)	3.60	None
DASH RELAY, Renew		
1941-42 (0.5)	2.00	Est.
CONTROL WIRING HARNESS (Front), Renew		
1941-42 (1.2)	4.80	Est.
CONTROL WIRING HARNESS (Rear), Renew		
1941-42 (1.0)	4.00	Est.
CONTROL LOCKOUT SWITCH, Renew		
1941-47 (0.5)	2.00	Est.
1948-50 (0.8)	3.20	Est.
DIRECT SPEED SWITCH, Renew		
1941-50 (0.5)	2.00	Est.
SECOND SPEED SOLENOID SWITCH, Renew		
1941 (0.6)	2.40	Est.

(Continued on Page 782)

ELECTROMATIC CLUTCH CONTROL (CONTINUED)

	LABOR	PARTS
FIRST & REVERSE SOLENOID SWITCH, Renew		
1941-47 (0.6)	2.40	Est.
GOVERNOR ASS'Y, Renew		
1941-50 (0.4)	1.60	Est.
ACCELERATOR SWITCH, Renew		
1948-50 (0.3)	1.20	Est.
REVERSE SWITCH, Renew		
1948-50 (0.3)	1.20	Est.
VACUUM CYLINDER, Renew		
1941-50 (1.0)	4.00	Est.
CYLINDER CABLE, Renew		
1941-50 (1.2)	4.80	Est.
SECOND SPEED CHOKE VALVE & SOLENOID, Renew		
1941-47 (0.4)	1.60	Est.
CONTROL VALVE ASS'Y, Renew		
1942-50 (1.0)	4.00	Est.
VALVE DIRECT SPEED SOLENOID, Renew		
1941-50 (1.2)	4.80	Est.
VALVE FIRST & REVERSE SOLENIOD, Renew		
1941-47 (0.6)	2.40	Est.
VACUUM CYLINDER HOSE, Renew		
1941-50 (0.3)	1.20	Est.

GEARSHIFT & SPEEDOMETER

PARTS COST: SEE PARTS GROUP 25.

	LABOR	PARTS
GEARSHIFT LEVER, Renew		
1940-54 (0.4)	1.60	Est.
GEAR SHIFTER SHAFT (One), Renew		
1940-54 (1.0)	4.00	Est.
1941-47 (E.C.) (1.5)	6.00	Est.
LEVER SHAFT & HOUSING, Renew		
1940-47 (2.0)	8.00	Est.
1948-54 (2.5)	10.00	Est.
COLUMN SHAFT LEVERS (Both), Renew		
1940-41 (1.5)	6.00	Est.
1942-54 (1.8)	7.20	Est.
SHIFT LEVERS & LINKAGE, Overhaul		
1940-50 (4.5)	18.00	Est.
1951-54 (3.2)	12.80	Est.
SHIFT LEVERS & LINKAGE, Renew		
1940-50 (3.1)	12.40	Est.
1951-54 (2.0)	8.00	Est.
SPEEDOMETER HEAD, R & R or Renew		
1900-1-3-7, 2004-8 (1.6)	6.40	Est.
1940-47 (Exc. Above) (1.0)	4.00	Est.
1948-50 (1.2)	4.80	Est.
1951-54 (0.7)	2.80	Est.
SPEEDOMETER CABLE, Renew		
1940-54 (0.5)	2.00	Est.
SPEEDOMETER DRIVEN GEAR, Renew		
1940-54 (0.4)	1.60	Est.

UNIVERSALS, PROPELLER SHAFT & REAR AXLE

PARTS COST: SEE PARTS GROUP 26 FOR "UNIVERSALS & PROPELLER SHAFT" & PARTS GROUP 27 FOR "REAR AXLE."

	LABOR	PARTS
UNIVERSAL JOINTS, Overhaul		
NOTE: Add (0.2) $.80 for O. D.		
One (1.0)	4.00	Est.
Two (1.7)	6.80	Est.
Three (2.8)	11.20	Est.
PROPELLER SHAFT (& Joints), R & R or Renew		
1940-50 (0.7)	2.80	Est.
1940-54 (With 3 Joints—Front) (1.0)	4.00	Est.
1951-54 (0.8)	3.20	Est.
SHAFT INTERMEDIATE BEARING, Renew		
1940-54 (1.0)	4.00	Est.
REAR AXLE HOUSING, Renew		
1940-54 (6.5)	26.00	Est.
DIFFERENTIAL CARRIER ASS'Y, R & R or Renew		
1940-54 (3.6)	14.40	Est.
DIFFERENTIAL CARRIER ASS'Y, Overhaul		
1940-54 (6.3)	25.20	Est.
DIFFERENTIAL CARRIER ASS'Y, Overhaul (Carrier Out)		
1940-54 (3.0)	12.00	Est.
RING GEAR & PINION, Renew		
1940-54 (6.4)	25.60	Est.
RING GEAR & PINION, Renew (Carrier Out)		
1940-54 (2.8)	11.20	Est.
PINION SHAFT OIL SEAL, Renew		
1940-54 (1.5)	6.00	Est.
PINION SHAFT BEARINGS, Renew		
1940-54 (5.4)	21.60	Est.
AXLE SHAFT, R & R		
1940-47 Six & Eight (1.2)	4.80	None
1940-47 Super (1.2)	4.80	None
1948-54 (1.2)	4.80	None
AXLE SHAFT, Renew		
1940-54 (1.5)	6.00	Est.
AXLE SHAFT BEARING, Renew		
1940-47 (1.5)	6.00	Est.
1948-54 (1.5)	6.00	Est.
AXLE SHAFT BEARING, Renew (Shaft Out)		
1940-54 (0.3)	1.20	Est.
AXLE SHAFT END PLAY, Adjust		
1940-54 (One Side) (1.2)	4.80	None
Both Sides (2.2)	8.80	None
AXLE SHAFT OIL SEALS, Renew		
1940-54 (One Side) (1.3)	5.20	Est.
Both Sides (2.5)	10.00	Est.
AXLE SHAFT OIL SEAL, Renew (Shaft Out)		
1940-54 (0.3)	1.20	Est.

BRAKE COMBINATIONS

NOTE: Add any of the following operations if performed along with "Brakes, Reline" or "Brake Shoes, Renew."

	LABOR	PARTS
HYDRAULIC SYSTEM, Flush & Refill		
1940-54 (0.7)	2.80	Est.
HYDRAULIC SYSTEM, Overhaul		
Includes: R & R & overhaul master & all wheel cylinders, flush & refill hydraulic system & renew brake hose if necessary.		
1940-54 (3.5)	14.00	Est.
MASTER CYLINDER, Renew		
1940-54 (0.6)	2.40	9.26
MASTER CYLINDER, Overhaul		
1940-54 (1.4)	5.60	2.57
WHEEL CYLINDER, Renew		
One Wheel (0.4)	1.60	Est.
Two Wheels (0.7)	2.80	Est.
WHEEL CYLINDER, Overhaul		
One Wheel (0.9)	3.60	Est.
Two Wheels (1.7)	6.80	Est.
Four Wheels (3.0)	12.00	Est.
BRAKE DRUM, Reface		
One (0.6)	2.40	None
Two (1.1)	4.40	None
Four (2.0)	8.00	None
BRAKE DRUM (Front), Renew		
1940-54 (0.3)	1.20	Est.
BRAKE SUPPORT PLATE, Renew		
1940-54 (1.0)	4.00	Est.
FRONT WHEEL OIL SEAL, Renew		
1940-54 (0.2)	.80	Est.
REAR WHEEL OIL SEALS, Renew		
One Side (0.9)	3.60	Est.
Both Sides (1.6)	6.40	Est.

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U.D.—With Ultramatic Drive. O.D.—With Overdrive. E.C.—With Electromatic Clutch.

BRAKES

See Brake Combinations

PARTS COST: SEE PARTS GROUP 29 FOR "BRAKES" & PARTS GROUP 32 FOR "PARKING BRAKES."

	LABOR	PARTS
BRAKES, Adjust (Minor)		
Includes: Setting ratchet adjustment only.		
1940-54 (0.8)	3.20	None
BRAKES, Adjust (Major)		
Includes: R & R all brake drums & cleaning out dust, setting anchor pin & ratchet adjustment & lubricating brake shoes (without removing). Does not include bleed brakes.		
1940-54 (2.2)	8.80	None
BRAKES (Four Wheels), Reline		
Includes: Bleed hydraulic system.		
1940-54 (4.5)	18.00	Est.
BRAKES (Front or Rear), Reline		
Includes: Bleed hydraulic system.		
1940-54 (2.3)	9.20	Est.
BRAKES, Reline (Shoes Off)		
One Wheel (0.3)	1.20	Est.
Two Wheels (0.6)	2.40	Est.
Four Wheels (1.2)	4.80	Est.
BRAKE SHOES (Four Wheels), Renew		
Includes: Bleed hydraulic system.		
1940-54 (3.0)	12.00	Est.
BRAKE SHOES (Front or Rear), Renew		
Includes: Bleed hydraulic system.		
1940-54 (1.6)	6.40	Est.
BRAKE SUPPORT PLATE, Renew (Drum Off)		
1940-54 (1.0)	4.00	Est.
PARKING BRAKE, Adjust		
1940-54 (0.5)	2.00	None
PARKING BRAKE LEVER, Renew		
1941-54 (0.9)	3.60	Est.
PARKING BRAKE LEVER SPRING, Renew		
1940-50 (0.3)	1.20	Est.
PARKING BRAKE LEVER CABLE (Front), Renew		
1940-54 (1.0)	4.00	Est.
PARKING BRAKE LEVER CABLE (Rear), Renew		
Labor Cost: To renew (drums off) is (2.0) $8.00.		
1940-54 (2.5)	10.00	Est.
PARKING BRAKE REAR CABLES, Free Up & Adjust (Drums Off)		
One Side (1.2)	4.80	None
Both Sides (2.4)	9.60	None
PARKING BRAKE PAWL (Or Sector), Renew		
1940-50 (0.7)	2.80	Est.

HYDRAULIC BRAKE SYSTEM & POWER BRAKE

	LABOR	PARTS
MASTER CYLINDER, R & R or Renew		
Includes: Bleed hydraulic system.		
1940-54 (1.4)	5.60	9.26
MASTER CYLINDER, Overhaul		
Parts Cost: Is for repair kit.		
1940-50 (2.2)	8.80	2.57
1951-54 (2.2)	8.80	2.30
MASTER CYLINDER, Overhaul (Cyl. Off)		
Parts: Repair kit.		
1940-50 (0.8)	3.20	2.57
1951-54 (0.8)	3.20	2.30
WHEEL CYLINDER, Renew		
Parts Cost: See Parts Group 30.		
Includes: Bleed hydraulic system.		
One (1.0)	4.00	Est.
Two (1.5)	6.00	Est.
Four (2.9)	11.60	Est.
WHEEL CYLINDERS, Overhaul		
Parts Cost: See Parts Group 30.		
Includes: Bleed hydraulic system.		
One (1.5)	6.00	Est.
Two (2.3)	9.20	Est.
Four (4.4)	17.60	Est.
WHEEL CYLINDERS, Overhaul (Cyl. Off)		
One (0.5)	2.00	Est.
Two (0.8)	3.20	Est.
Four (1.5)	6.00	Est.
BRAKES, Bleed		
One (0.3)	1.20	Est.
Two (0.5)	2.00	Est.
All (0.8)	3.20	Est.
HYDRAULIC SYSTEM, Flush & Refill		
1940-54 (1.5)	6.00	Est.
HYDRAULIC SYSTEM, Overhaul		
Includes: R & R & Overhaul master & all wheel cylinders.		
1940-54 (6.5)	26.00	Est.
BRAKE HOSE (One), Renew		
Includes: Bleed hydraulic system.		
1940-54 (0.9)	3.60	1.87
BRAKE PEDAL CLEARANCE, Adjust		
1940-54 (0.2)	.80	None
POWER BRAKE POWER UNIT, Renew		
Includes: Bleed hydraulic system.		
1953-54 (2.3)	9.20	43.31
POWER BRAKE POWER UNIT, Overhaul		
Includes: Bleed hydraulic system.		
Parts Cost: Is for repair kit.		
1953-54 (3.3)	13.20	7.75
POWER UNIT, Overhaul (Unit Off)		
Parts Cost: Is for repair kit.		
1953-54 (1.0)	4.00	7.75
VACUUM HOSE, Renew		
One (0.2)	.80	Est.
All (0.5)	2.00	Est.

WHEELS, HUBS & DRUMS

PARTS COST: SEE PARTS GROUP 28.

	LABOR	PARTS
WHEEL, Renew		
NOTE: Does not include refinishing.		
1940-54 (0.5)	2.00	Est.
WHEELS, Refinish		
One (0.9)	3.60	Est.
Each Additional (0.7)	2.80	Est.
All (3.0)	12.00	Est.
WHEELS, Balance		
Statically—		
One (0.4)	1.60	Est.
Two (0.7)	2.80	Est.
Five (1.6)	6.40	Est.
Statically & Dynamically—		
One (0.8)	3.20	Est.
Two (1.4)	5.60	Est.
Five (3.2)	12.80	Est.
One (Wheel Off) (0.5)	2.00	Est.
FRONT WHEEL BEARINGS, Adjust		
Without R & R (0.3)	1.20	Est.
R & R & Repack (0.6)	2.40	Est.
FRONT WHEEL BEARINGS (One Side) Renew		
Inner or Outer (0.7)	2.80	Est.
Both (0.8)	3.20	Est.
FRONT WHEEL OIL SEAL, Renew		
1940-54 (0.5)	2.00	Est.
REAR WHEEL BEARINGS, Renew		
1940-54 (1.5)	6.00	Est.
REAR WHEEL OIL SEALS, Renew		
1940-54—		
One Side (1.3)	5.20	Est.
Both Sides (2.5)	10.00	Est.
FRONT HUB & DRUM, Renew		
1940-54 (0.7)	2.80	Est.
REAR HUB & DRUM, Renew		
1940-54 (0.5)	2.00	Est.
BRAKE DRUM, Reface (Drum Off)		
1940-54 (0.6)	2.40	None
TIRE & WHEEL ASSEMBLIES, Change Position		
Includes: Rotate 5 tire & wheel assemblies to conserve tire life.		
1940-54 (0.8)	3.20	Est.

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CASTER, CAMBER & TOE-IN COMBINATIONS

NOTE: Add any of the following operations if performed along with "Caster, Camber & Toe-In Jobs."

	LABOR	PARTS
FRONT WHEEL BEARINGS, R & R & Repack		
1940-54 (0.3)	1.20	Est.
WHEELS, Balance		
Statically		
One (0.3)	1.20	Est.
Two (0.6)	2.40	Est.
All (1.5)	6.00	Est.
Statically & Dynamically		
One (0.4)	1.60	Est.
Two (0.8)	3.20	Est.
All (1.9)	7.60	Est.
TIRE & WHEEL ASSEMBLIES (5) Change Position.		
1940-54 (0.5)	2.00	None
KINGPINS & BUSHINGS, Renew		
1940-50 (4.0)	16.00	Est.
1951-54 (3.2)	12.80	Est.

	LABOR	PARTS
TIE-RODS (Or Rod Ends), Renew		
1940-42 (One) (0.3)	1.20	Est.
1940-42 (Both) (0.7)	2.80	Est.
1941-52 (One) (0.5)	2.00	Est.
1941-50 (Both) (1.1)	4.40	Est.
1951-54 (Both) (1.4)	5.60	Est.
IDLER LEVER, Renew		
1941-54 (0.5)	2.00	Est.
IDLER LEVER, Overhaul		
1941-54 (0.8)	3.20	Est.
STEERING CONNECTING ROD, Renew		
1941-54 (1.2)	4.80	Est.
STEERING KNUCKLE ARM, Renew		
1940-54 (0.3)	1.20	Est.
FRONT SPRINGS (Each), Renew		
1940-50 (1.0)	4.00	Est.
1951-54 (0.8)	3.20	Est.

FRONT SUSPENSION

PARTS COST: SEE PARTS GROUP 33.

[1]1941-42 Except Clippers. [2]1941-42 Clippers.

	LABOR	PARTS
TOE-IN, Check & Adjust		
1940-54 (0.5)	2.00	None
CASTER, CAMBER & TOE-IN, Check		
1940-54 (0.5)	2.00	None
CASTER, Camber & Toe-In, Check & Adjust		
NOTE: Does not include renewal of parts or straightening. See Caster, Camber & Toe-In Combinations.		
1940-42 (Exc. Clipper) (2.1)	8.40	None
1942-50 Clipper (1.7)	6.80	None
1951-54 (1.7)	6.80	None
CASTER, CAMBER & TOE-IN, Front Wheel Bearings, Steering Gear & Linkage, Check & Adjust		
NOTE: See Caster, Camber & Toe-In Combinations.		
1940-42 (Exc. Clipper) (3.6)	14.40	None
1942-50 Clipper (2.5)	10.00	None
1951-54 (3.2)	12.80	None
STEERING KNUCKLES, Renew		
1940-42 (4.0)	[1]16.00	Est.
1941-50 (2.8)	[2]11.20	Est.
1951-54 (2.5)	10.00	Est.
STEERING KNUCKLE (One), Renew		
1940-42 (2.0)	[1]8.00	Est.
1941-50 (1.5)	[2]6.00	Est.
1951-54 (1.3)	5.20	Est.

	LABOR	PARTS
KNUCKLE ARM (One), Renew		
Labor Cost: To renew both is (1.4) $5.60.		
1940-54 (0.8)	3.20	Est.
KINGPINS & BUSHINGS, Renew		
1940 (5.0)	20.00	Est.
1941-50 (5.0)	20.00	Est.
1951-54 (4.2)	16.80	Est.
KINGPINS & BUSHINGS (One Side), Renew		
1940 (2.8)	11.20	Est.
1941-50 (2.6)	10.40	Est.
1951-54 (2.4)	9.60	Est.
KNUCKLE SUPPORTS, Renew		
1940-50 (2.5)	10.00	Est.
1951-54 (4.0)	16.00	Est.
UPPER CONTROL ARM, Renew or Overhaul		
1940-42 (0.6)	[1]2.40	Est.
1941-50 (1.6)	[2]6.40	Est.
1951-54 (1.6)	6.40	Est.
UPPER PIVOT PIN BUSHING, Renew		
1940-42 (0.7)	[1]2.80	Est.
UPPER PIVOT PINS & BUSHINGS, Renew		
1941-54 (One Side) (1.0)	[2]4.00	Est.
Both Sides (1.8)	[2]7.20	Est.
LOWER CONTROL ARM (One), Renew		
1940-42 (3.0)	[1]12.00	Est.
1941-54 (2.5)	[2]10.00	Est.

	LABOR	PARTS
LOWER PIVOT PINS & BUSHINGS (One Side), Renew		
1941-54 (1.0)	[2]4.00	Est.
LOWER ARM INNER PIN (One), Renew		
1940-42 (2.5)	[1]10.00	Est.
LOWER ARM INNER PINS (Both), Renew		
1940-42 (4.3)	[1]17.20	Est.
LOWER ARM OUTER PINS (& Bearings), Renew		
1940-42 (One Side) (1.4)	[1]5.60	Est.
Both Sides (2.5)	[1]10.00	Est.
TORQUE ARM ASS'Y, Renew		
1940-42 (0.6)	2.40	Est.
TORQUE ARM BUSHING, Renew		
1940-42 (One) (0.3)	1.20	Est.
Both (0.6)	2.40	Est.
FRONT SUSPENSION (Both Sides), Overhaul		
Includes: Rebush upper & lower control arms. Add (1.0) $4.00 to rebush steering knuckles.		
1940-42 (6.5)	[1]26.00	Est.
1941-50 (8.0)	[2]32.00	Est.
1951-54 (6.4)	25.60	Est.
FRONT SUSPENSION (One Side), Overhaul		
Includes: Rebush upper & lower control arms. Add (0.6) $2.40 to rebush steering knuckles.		
1940-42 (3.3)	[1]13.20	Est.
1941-50 (4.0)	[2]16.00	Est.
1951-54 (3.2)	12.80	Est.

STEERING GEAR & LINKAGE

PARTS COST: SEE PARTS GROUP 35 FOR "STEERING GEAR" & PARTS GROUP 34 FOR "STEERING LINKAGE."

[1]1941-42 Except Clippers. [2]1941-42 Clippers.

	LABOR	PARTS
STEERING GEAR, Adjust		
1940-50 (1.0)	4.00	None
1951-54 (1.4)	5.60	Est.
STEERING GEAR & LINKAGE, Adjust		
1941-50 (1.9)	7.60	None
1951-54 (2.3)	9.20	Est.

	LABOR	PARTS
STEERING GEAR, R & R or Renew		
1940-41 (Exc. Clipper) (1.4)	5.60	Est.
1941 Clipper (1.9)	7.60	Est.
1942-47 (2.0)	8.00	Est.
1948-50 (2.5)	10.00	Est.
1951-54 (2.0)	8.00	Est.

	LABOR	PARTS
STEERING GEAR, Overhaul (Gear Out)		
1940-54 (2.5)	10.00	Est.
STEERING WHEEL, Renew		
1940-47 (0.5)	2.00	Est.
1948-54 (0.6)	2.40	Est.

(Conitnued on Page 785)

U.D.—With Ultramatic Drive. O.D.—With Overdrive. E.C.—With Electromatic Clutch.

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STEERING GEAR & LINKAGE (CONTINUED)

PARTS COST: SEE PARTS GROUP 35 FOR "STEERING GEAR" & PARTS GROUP 34 FOR "STEERING LINKAGE."

[1]1941-42 Except Clippers. [2]1941-42 Clippers.

	LABOR	PARTS
COLUMN JACKET, Renew		
1941-47 Clipper (1.5)	6.00	Est.
1948-54 (2.0)	8.00	Est.
COLUMN JACKET BEARING, Renew		
1940-54 (1.8)	7.20	Est.
TIE RODS (Both), Renew		
Parts: Tie rods with ends.		
1940-42 (1.2)	[1]4.80	Est.
1941-50 (1.6)	[2]6.40	Est.
1951-54 (1.9)	7.60	Est.
TIE ROD (One), Renew		
Parts: Tie rods with ends.		
1940-42 (0.6)	[1]2.40	Est.
1941-54 (1.0)	[2]4.00	Est.
1951-54 (1.0)	4.00	Est.
TIE ROD END, Renew		
1940-54 (0.5)	2.00	Est.
PITMAN ARM, Renew		
1940-54 (0.5)	2.00	Est.
DRAG LINK, Adjust		
1940-41 (0.3)	1.20	None
DRAG LINK, Renew		
1940-41 (0.6)	2.40	Est.
INTERMEDIATE STEERING ARM, Renew		
1940-42 (2.5)	10.00	8.03
INTERMEDIATE ARM BEARING, Renew		
Includes: Bleed brakes & adjust toe-in.		
IDLER LEVER, Renew		
1941-50 (1.0)	4.00	Est.
1951-54 (0.9)	3.60	Est.
IDLER LEVER SUPPORT, Renew (Lever Off)		
1941-54 (0.3)	1.20	Est.
STEERING CONNECTING ROD, Renew		
1941-54 (1.9)	7.60	Est.
1951-54 (Power Steering) (2.6)	10.40	Est.

POWER STEERING

	LABOR	PARTS
PUMP & RESERVOIR, R & R or Renew		
Includes: Bleed system.		
1952-53 (0.6)	2.40	69.69
1954 (0.6)	2.40	68.00
PUMP RESERVOIR, Overhaul (Ass'y Off)		
1952-54 (0.5)	2.00	Est.
POWER CYLINDER ASS'Y, R & R or Renew		
Includes: Bleed system.		
1952-53 (0.7)	2.80	41.27
1954 (0.7)	2.80	42.00
POWER CYLINDER ASS'Y, Overhaul (Ass'y Off)		
1952-54 (0.4)	1.60	Est.
CONTROL VALVE, R & R or Renew		
Includes: Bleed system.		
1952-53 (1.0)	4.00	72.70
1954 (1.0)	4.00	65.00
CONTROL VALVE, Overhaul (Ass'y Off)		
1952-54 (0.5)	2.00	Est.
HOSE (Control Valve to Power Cylinder) Renew		
Parts Cost: See Parts Group 36.		
One (0.3)	1.20	Est.
Both (0.5)	2.00	Est.
HOSE (Pump to Control Valve) Renew		
Parts Cost: See Parts Group 36.		
One (0.4)	1.60	Est.
Both (0.5)	2.00	Est.
PUMP DRIVE BELT, Renew		
1952-54 (0.3)	1.20	2.50
PUMP DRIVE BELT, Adjust		
1952-54 (0.2)	.80	None
PUMP PRESSURE, Test		
1952-54 (0.5)	2.00	None
HYDRAULIC SYSTEM, Bleed		
1952-54 (0.2)	.80	Est.

SPRINGS, SHOCK ABSORBERS & STABILIZERS

PARTS COST: SEE PARTS GROUP 37.

	LABOR	PARTS
FRONT SPRING (One), Renew		
1940-50 (1.2)	4.80	Est.
1951-54 (1.0)	4.00	Est.
REAR SPRING (One), Renew		
1940-50 (1.8)	7.20	Est.
1951-54 (1.4)	5.60	Est.
REAR SPRING MAIN LEAF, Renew		
1940-50 (2.3)	9.20	Est.
1951-54 (1.9)	7.60	Est.
REAR SPRING CENTER BOLT, Renew		
NOTE: Does not include R & R spring. If necessary to R & R spring, use "Rear Spring Main Leaf, Renew."		
1940-54 (1.0)	4.00	Est.
SHOCK ABSORBER (Front), R & R or Renew One		
1940-41 (Exc. Clipper) (0.6)	2.40	Est.
1941-42 Clipper (1.6)	6.40	Est.
1946-50 (1.6)	6.40	Est.
1951-54 (0.5)	2.00	Est.
SHOCK ABSORBER (Rear), R & R or Renew One		
1940 (0.3)	1.20	Est.
1941-50 (0.3)	1.20	Est.
1951-54 (0.4)	1.60	Est.
SHOCK ABSORBER LINK (Rear), Renew		
1940 (0.3)	1.20	Est.
SHOCK ABSORBER LINKS (Both Rear), R & R		
Includes: R & R both links to lubricate or renew grommet.		
1940 (0.8)	3.20	Est.
FRONT STABILIZER ASS'Y, Renew		
1940-42 (Exc. Clipper) (0.5)	2.00	Est.
1941-50 Clippers (0.8)	3.20	Est.
1951-50 (0.7)	2.80	Est.
1951-54 (0.7)	2.80	Est.
FRONT STABILIZER ROD BUSHINGS, Renew		
1941-53 (One Side) (0.4)	1.60	Est.
Both Sides (0.7)	2.80	Est.
STABILIZER GROMMETS & RETAINERS, Renew		
1941-50 (One Side) (0.5)	2.00	Est.
Both Sides (0.8)	3.20	Est.
1951-54 (One Side) (0.3)	1.20	Est.
Both Sides (0.6)	2.40	Est.
STABILIZER LATERAL SHOCK ABSORBER, Renew		
1940-42 (0.4)	1.60	Est.
STABILIZER LATERAL TUBE, Renew		
1940-42 (0.3)	1.20	Est.
REAR STABILIZER ASS'Y, Renew		
1940-50 (0.8)	3.20	Est.
1951-54 (0.6)	2.40	Est.

LUBRICATION & TIGHTENING

	LABOR	PARTS
CAR, Lubricate Complete		
Includes: Lubricate all high pressure fittings & oil cups, hood hinges & lacings, door hinges & locks. Does not include any of the items listed below.		
1940-54 (0.6)	2.40	None
TRANSMISSION, Drain & Refill		
Std. (0.2)	.80	Est.
With O. D. (0.3)	1.20	Est.
Ultramatic (0.5)	2.00	Est.
REAR AXLE, Drain & Refill		
1940-54 (0.2)	.80	Est.
FRONT WHEEL BEARINGS, Repack		
1940-54 (0.6)	2.40	Est.
UNIVERSAL JOINTS, Lubricate		
Two (1.7)	6.80	Est.
Three (2.8)	11.20	Est.
CHASSIS & BODY, Tighten		
1940-54 (1.5)	6.00	Est.
BODY BOLTS, Adjust		
1940-54 (0.7)	2.80	None

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BUMPERS

PARTS COST: SEE PARTS GROUP 40 FOR "FRONT" & PARTS GROUP 41 FOR "REAR."

	LABOR	PARTS
FRONT BUMPER, R & R or Renew		
1940-47 (0.6)	2.40	None
1948-50 (0.9)	3.60	None
1951-54 (0.6)	2.40	None
FRONT BUMPER, Overhaul		
Includes: R & R & renew all necessary parts. Straightening of parts is extra.		
1940-47 (1.5)	6.00	
1948-50 (One Piece) (1.2)	4.80	Est.
Two Piece (2.0)	8.00	Est.
1951-52 (0.8)	3.20	Est.
1953-54 (0.9)	3.60	Est.
FRONT BUMPER FACE BAR, Renew		
1940-47 (0.6)	2.40	Est.
1948-50 (0.9)	3.60	Est.
1951-52 (0.7)	2.80	Est.
1953-54 (0.8)	3.20	Est.
FRONT BUMPER SUPPORT BAR (Inner or Outer), Renew		
1940-54 (0.5)	2.00	Est.

	LABOR	PARTS
FRONT BUMPER STONE SHIELD (Front), Renew		
1940-47 (0.5)	2.00	Est.
1951-54 (0.8)	3.20	Est.
FRONT BUMPER GUARD CROSS BAR, R & R		
1953-54 (0.2)	.80	None
FRONT BUMPER GUARD, Renew		
1940-54 (0.3)	1.20	Est.
REAR BUMPER, R & R or Renew		
1940-47 (0.6)	2.40	None
1948-50 (0.9)	3.60	None
1951-54 (0.6)	2.40	None
REAR BUMPER, Overhaul		
Includes: R & R & renew all necessary parts. Straightening of parts is extra.		
1940-50 (1.5)	6.00	Est.
1951-54 (0.8)	3.20	Est.

	LABOR	PARTS
REAR BUMPER FACE BAR, Renew		
1940-47 (0.7)	2.80	Est.
1948-50 (1.3)	5.20	Est.
1951-54 (0.7)	2.80	Est.
REAR BUMPER SUPPORT BAR (Inner or Outer), Renew		
1940-54 (0.5)	2.00	Est.
REAR BUMPER STONE SHIELD (Rear), Renew		
1940-47 (1.1)	4.40	Est.
1948-50 (1.6)	6.40	Est.
1951-54 (0.9)	3.60	Est.
REAR BUMPER STONE SHIELD, Refinish		
1940-50 (1.3)	5.20	Est.
1951-54 (0.7)	2.80	Est.
REAR BUMPER GUARD, Renew		
1940-54 (0.3)	1.20	Est.
REAR BUMPER CROSS BAR, R & R		
1951-53 (0.2)	.80	None

FRONT FENDER

PARTS COST: SEE PARTS GROUP 38.

[1]1941-42 (Exc. Clipper) [2]1941-42 Clipper

	LABOR	PARTS
FRONT FENDER, Renew		
Does not include refinishing or undercoating. Add (0.3) $1.20 on models with grille extension mouldings & (0.5) $2.00 on models with radio antenna & (0.3) $1.20 on Fender Well Jobs.		
1940-41 (2.5)	[1]10.00	Est.
1941-47 (5.0)	[2]20.00	Est.
1948-50 (6.8)	27.20	Est.
1951-54 (3.5)	14.00	Est.
FRONT FENDER, Refinish		
1940-47 Six & Eight (3.6)	14.40	Est.
1940-47 Super (4.0)	16.00	Est.
1948-50 Eight & Super (3.6)	14.40	Est.
1948-50 Custom (4.0)	16.00	Est.
1951-52 (3.6)	14.40	Est.
1953-54 (4.0)	16.00	Est.
FRONT FENDER, Undercoat		
1940-54 (1.0)	4.00	Est.

	LABOR	PARTS
FENDER GRILLE, Renew		
1941-47 (1.2)	4.80	Est.
GRILLE EXTENSION MOULDING (One Strip), Renew		
1941-47 (0.1)	.40	Est.
MOULDING BARB, Renew		
1951-54 (0.2)	.80	Est.
SIDE MOULDING, Renew		
1951-54 (0.4)	1.60	Est.
FRONT FENDER FRONT MOULDING, Renew		
1948 Eight & Super—		
Upper (0.8)	3.20	Est.
Center or Lower (1.9)	7.60	Est.
1948 Custom—		
Upper (1.3)	5.20	Est.
Center or Lower (2.8)	11.20	Est.
1949-50 Eight & Super—		
Upper (0.8)	3.20	Est.
Center or Lower (1.9)	7.60	Est.
1949-50 Custom—		
Upper (1.3)	5.20	Est.
Center or Lower (2.8)	11.20	Est.

	LABOR	PARTS
FRONT FENDER SIDE MOULDING, Renew		
1948 Eight & Super—		
Upper (0.4)	1.60	Est.
Center (0.3)	1.20	Est.
Lower (0.4)	1.60	Est.
1948 Custom 8—		
Upper (0.5)	2.00	Est.
Lower (0.5)	2.00	Est.
1949-50 Eight & Super—		
Upper (0.4)	1.60	Est.
Center (0.3)	1.20	Est.
Lower (0.4)	1.60	Est.
1949-50 Custom—		
Upper (0.5)	2.00	Est.
Lower (0.5)	2.00	Est.
1951-54—		
Front Section (0.3)	1.20	Est.
Rear Section (0.4)	1.60	Est.
Both (0.6)	2.40	Est.

FRAME & HOOD

PARTS COST: SEE PARTS GROUP 39 FOR "FRAME" & PARTS GROUP 42 FOR "HOOD".

[1]Add (0.5) $2.00 on cars with Power Steering.

	LABOR	PARTS
FRAME, Renew		
1940-50—		
Short Wheelbase (35.0)	140.00	Est.
141" & 148" Wheelbase (37.0)	148.00	Est.
1951-54 (30.5)	[1]122.00	Est.
FRONT CHANNEL MEMBER, Renew		
1951-54 (14.5)	58.00	Est.
HOOD ASS'Y, Renew		
NOTE: Does not include refinishing or undercoating.		
1940-47 (2.0)	8.00	Est.

	LABOR	PARTS
1948-50 (1.2)	4.80	Est.
1951-54 (1.0)	4.00	Est.
HOOD ASS'Y, Refinish		
1940-47 Six & Eight (3.8)	15.20	Est.
1940-47 Super 8 (4.0)	16.00	Est.
1948-50 (4.0)	16.00	Est.
1951-54 (2.0)	8.00	Est.
HOOD ASS'Y, Undercoat		
1940-54 (1.0)	4.00	Est.
HOOD TOP PANEL CENTER MOULDING, Renew		
1941-47 (0.5)	2.00	Est.

	LABOR	PARTS
HOOD TOP PANEL SIDE MOULDING, Renew		
1941-47 (0.3)	1.20	Est.
HOOD ORNAMENT, Renew		
1941-50 (0.5)	2.00	Est.
1951-54 (0.3)	1.20	Est.
HOOD HINGES, Renew		
1951-54 (One) (0.4)	1.60	Est.
Both (0.7)	2.80	Est.
HOOD LOCK ASS'Y (Upper or Lower) Renew		
1951-54 (0.3)	1.20	Est.

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COWL VENTILATOR & INSTRUMENT PANEL

	LABOR	PARTS
VENTILATOR LID, Renew		
NOTE: Does not include refinishing.		
1940-42 (1.2)	4.80	Est.
VENTILATOR LID, Refinish		
1940-42 (0.5)	2.00	Est.
WEATHERSTRIP, Renew		
1940-42 (0.5)	2.00	Est.
INSTRUMENT BOARD ASS'Y, Renew		
1940-50 (7.0)	28.00	Est.
1951-54 (5.5)	22.00	Est.
COMPARTMENT BOX, Renew		
1940-54 (0.5)	2.00	Est.
COMPARTMENT DOOR, Renew		
1940-54 (0.3)	1.20	Est.
DOOR KNOB (Or Lock), Renew One		
1940-54 (0.3)	1.20	Est.

WINDSHIELD

PARTS COST: SEE PARTS GROUP 43.
[1] Vacuum Type [2] Electric Type

	LABOR	PARTS
WINDSHIELD GLASS (Or Weatherstrip—One or Both Sides), Renew		
1940-50 (2.4)	9.60	Est.
1951-52 (6.5)	26.00	Est.
1953-54 (6.9)	27.60	Est.
WINDSHIELD FINISHING MOULDINGS, Renew		
1941-50 (0.7)	2.80	Est.
1951-54 (One Side) (0.2)	.80	Est.
Both Sides (0.4)	1.60	Est.
WINDSHIELD CENTER DIVISION CHANNEL, Renew		
1941-50 (0.7)	2.80	Est.
WINDSHIELD REVEAL FINISHING RIM, Renew		
1941-50 (3.3)	13.20	Est.
1951-52—		
Lower (Right or Left) (1.0)	4.00	Est.
Upper (Right or Left) (1.0)	4.00	Est.
Lower (Center) (1.0)	4.00	Est.
All (2.5)	10.00	Est.
1953-54 Custom—		
Side (1.3)	5.20	Est.
Lower (Side) (1.0)	4.00	Est.
Lower (Center) (1.0)	4.00	Est.
All (2.8)	11.20	Est.
1953-54 (Exc. Custom)—		
Upper (1.0)	4.00	Est.
Upper Corner (0.7)	2.80	Est.
Side (0.8)	3.20	Est.
Center (1.0)	4.00	Est.
All (2.8)	11.20	Est.
WIPER MOTOR, R & R or Renew		
1940-47 (1.0)	[1] 4.00	None
1948-54 (0.3)	[1] 1.20	None
DRIVE UNIT (& Bracket) Renew		
1940-47 (2.0)	[2] 8.00	Est.
DRIVEN GEAR (& Bracket), Renew		
1940-47 (0.5)	[2] 2.00	Est.
FRAME & LINKS ASS'Y, Renew		
1940-47 (2.8)	[2] 11.20	Est.
TENSIONER (Both Sides), Adjust		
1948-54 (0.5)	[1] 2.00	None
TENSIONER (One), Renew		
1948-50 (0.6)	[1] 2.40	Est.
TENSIONER & PIVOT SHAFT, Renew		
1951-54 (Right) (2.0)	[1] 8.00	Est.
Left (1.2)	[1] 4.80	Est.
WIPER DRIVE CABLE, Renew		
1948-50 (Right) (1.5)	[1] 6.00	Est.
Left (1.2)	[1] 4.80	Est.
1951-54 (Right) (1.8)	[1] 7.20	Est.
Left (1.0)	[1] 4.00	Est.
WIPER SWITCH (& Cable Ass'y), Renew		
1948 (0.4)	[1] 1.60	Est.
1949-54 (0.6)	[1] 2.40	Est.

DOORS

PARTS COST: SEE PARTS GROUP 44 FOR "FRONT' & PARTS GROUP 45 FOR "REAR".

	LABOR	PARTS
DOOR ASS'Y, R & R		
1940-54 (1.5)	6.00	None
DOOR SHELL (Front or Rear) Renew		
NOTE: Does not include refinishing.		
1940-54 (3.5)	14.00	Est.
DOOR SHELL (Front) Refinish		
1940-50—		
4 Door (4.0)	16.00	Est.
Coupe & Conv. (4.5)	18.00	Est.
1951-52—		
4 Door (4.0)	16.00	Est.
Coupe (4.3)	17.20	Est.
Conv. (4.4)	17.60	Est.
1953-54 (Exc. Clipper De Luxe)—		
4 Door (4.2)	16.80	Est.
Coupe (4.5)	18.00	Est.
Conv. & Mafair (4.8)	19.20	Est.
Caribbean (4.8)	19.20	Est.
1953-54 Clipper De Luxe—		
4 Door (4.3)	17.20	Est.
Coupe (5.0)	20.00	Est.
DOOR SHELL (Rear) Refinish		
1940-50—		
4 Door (4.0)	16.00	Est.
Coupe (4.5)	18.00	Est.
1951-52—		
4 Door (4.0)	16.00	Est.
Coupe (4.3)	17.20	Est.
1953-54 (Exc. Clipper) (4.0)	16.00	Est.
1953-54 Clipper De Luxe (4.8)	19.20	Est.
DOOR VENT GLASS, Renew		
1940-54 (Front) (1.2)	4.80	Est.
Rear (1.4)	5.60	Est.
VENTILATOR REGULATOR, Renew		
1940-54 (1.2)	4.80	Est.
FRONT DOOR GLASS, Renew		
1940-50 (1.7)	6.80	Est.
1941-50 (H-L) (1.9)	7.60	Est.
1951-54 (1.5)	6.00	Est.
1951-54 (H-L) (1.7)	6.80	Est.
REAR DOOR GLASS, Renew		
1940-50 (1.9)	7.60	Est.
1951-54 (1.5)	6.00	Est.
1951-54 (H-L) (1.7)	6.80	Est.
DOOR GLASS, Adjust		
1941-50 (1.6)	6.40	None
1951-54 (1.3)	5.20	None
1951-54 (H-L) (1.0)	4.00	None
FRONT DOOR WINDOW REGULATOR, Renew		
1940-50 (1.4)	5.60	Est.
1940-50 (H-L) (2.1)	8.40	Est.
1951-54 (1.3)	5.20	Est.
1951-54 (H-L) (1.8)	7.20	Est.
REAR DOOR WINDOW REGULATOR, Renew		
1940-50 (1.5)	6.00	Est.
1940-50 (H-L) (2.1)	8.40	Est.
1951-54 (1.3)	5.20	Est.
1951-54 (H-L) (1.8)	7.20	Est.
DOOR GLASS RUNWAY, Renew		
1940-50—		
Front (1.8)	7.20	Est.
Rear (1.9)	7.60	Est.
1951-54 (1.6)	6.40	Est.
DOOR HINGES, Renew		
1940-54 (One) (1.8)	7.20	Est.
Both (2.3)	9.20	Est.
DOOR LOCK (Front or Rear), Renew		
1940-50 (2.0)	8.00	Est.
1951-54 (1.8)	7.20	Est.
LOCK REMOTE CONTROL ASS'Y, Renew		
1940-50 (2.0)	8.00	Est.
1951-54 (1.7)	6.80	Est.
DOOR OUTSIDE HANDLE, Renew		
1940-54 (0.3)	1.20	Est.
DOOR LOCK CYLINDER, Renew		
1940-54 (0.3)	1.20	Est.
DOOR LOCK STRIKER, Adjust		
1940-54 (0.3)	1.20	None
DOOR CHECK STRAP, Renew		
1940-54 (Front) (1.4)	5.60	Est.
Rear (1.6)	6.40	Est.
FRONT DOOR WEATHERSTRIP Renew		
1940-54 (1.4)	5.60	Est.
REAR DOOR WEATHERSTRIP, Renew		
1940-54 (1.1)	4.40	Est.
DOOR BELT MOULDING, Renew		
1940-54 (0.6)	2.40	Est.
GARNISH MOULDING, Renew		
1940-54 (0.6)	2.40	Est.
BOTTOM OUTSIDE MOULDING (Upper or Lower), Renew		
1948-54 (0.3)	1.20	Est.
DOOR GLASS FINISHING MOULDING, Renew		
1948-54 (0.3)	1.20	Est.
DOOR GLASS FINISHING RIM, Renew		
1941-54 (0.5)	2.00	Est.
REAR DOOR STONE SHIELD, Renew		
1951-54 (1.1)	4.40	Est.

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REAR QUARTER

PARTS COST: SEE PARTS GROUP 46.

	LABOR	PARTS
REAR QUARTER PANEL, Undercoat		
1941-54 (1.0)	4.00	Est.
REAR WHEEL SHIELD, Renew		
1941-54 (1.0)	4.00	Est.
QUARTER WINDOW GLASS, Renew		
1940-50 (2.0)	8.00	Est.
1948-54 (H-L) (1.7)	6.80	Est.
1951-54 (1.7)	6.80	Est.
QUARTER WINDOW GLASS, Adjust		
1948-54 (H-L) (1.1)	4.40	None
QUARTER WINDOW REGULATOR, Renew		
1948-50 (H-L) (1.9)	7.60	Est.
1951-54 (H-L) (1.8)	7.20	Est.
BELT MOULDING, Renew		
1941-50 (0.4)	1.60	Est.
1951-54 (0.7)	2.80	Est.
BOTTOM MOULDINGS, Renew		
1949 (0.3)	1.20	Est.
1949-50 (0.4)	1.60	Est.
1951-54 (0.5)	2.00	Est.
TAIL LIGHT EXTENSION, Renew		
1951-54 (0.3)	1.20	Est.
REAR FENDER LOUVRE, Renew		
1951-54 (One) (0.2)	.80	Est.
Three (0.7)	2.80	Est.
Four (0.8)	3.20	Est.
WINDOW OUTSIDE FINISHING RIM, Renew		
1951-54 (0.4)	1.60	Est.

REAR COMPARTMENT LID & BACK WINDOW

PARTS COST: SEE PARTS GROUP 47.

	LABOR	PARTS
COMPARTMENT LID, Renew		
NOTE: Does not include refinishing.		
1940-50 (1.9)	7.60	Est.
1951-54 (1.6)	6.40	Est.
COMPARTMENT LID, Refinish		
1940-50 (2.2)	8.80	Est.
1951-54 (2.3)	9.20	Est.
LID WEATHERSTRIP, Renew		
1940-54 (1.0)	4.00	Est.
LID HINGE, Renew One		
1940-50 (1.2)	4.80	Est.
1951-54 (0.5)	2.00	Est.
LID LOCK, Renew		
1940-54 (0.4)	1.60	Est.
LID LOCK CYLINDER, Renew		
1940-50 (0.5)	2.00	Est.
1951-54 (0.4)	1.60	Est.
LOCK HANDLE, Renew		
1940-50 (0.7)	2.80	Est.
BACK WINDOW GLASS, Renew		
1940-50 (1.8)	7.20	Est.
1951-52 "200" (4.8)	19.20	Est.
1951-52 "250" "400"—		
Right or Left (2.9)	11.60	Est.
Center (4.8)	19.20	Est.
Complete (5.0)	20.00	Est.
1953-54 (One Piece) (5.4)	21.60	Est.
1953-54 Three Piece—		
One Side (3.1)	12.40	Est.
All (5.3)	21.20	Est.
BACK WINDOW FINISH MOULDING, Renew		
1941-50 (0.5)	2.00	Est.
1951-52 "200" (0.4)	1.60	Est.
1951-52 "250" "300" "400"—		
One Piece (0.2)	.80	Est.
All (0.7)	2.80	Est.
1953-54 (0.7)	2.80	Est.
BACK WINDOW REVEAL RIM, Renew		
1941-50 (2.8)	11.20	Est.
1951-52—		
One Piece Glass (2.8)	11.20	Est.
Three Piece Glass (3.0)	12.00	Est.
1953-54—		
One Piece Glass (3.1)	12.40	Est.
Three Piece Glass (3.0)	12.00	Est.

HYDRO-ELECTRIC WINDOW & TOP

PARTS COST: SEE PARTS GROUP 48.

	LABOR	PARTS
HYDRO-ELECTRIC WINDOW OPERATIONS (1941-47)		
Cylinder Ass'y (Center Partition), Renew (6.0)	24.00	Est.
Cylinder Ass'y (Front or Rear Doors), Renew (1.5)	6.00	Est.
Cylinder Solenoid (Center Partition), Renew (1.5)	6.00	Est.
Cylinder Solenoid (Front Door), Renew (1.3)	5.20	Est.
Cylinder Solenoid (Rear Door), Renew (2.8)	11.20	Est.
Solenoid Hose (Front Door), Renew (2.3)	9.20	Est.
Solenoid Hose (Rear Door), Renew (3.8)	15.20	Est.
Control Switch (Center Partition), Renew (0.3)	1.20	Est.
Control Switch (Front Door), Renew (0.3)	1.20	Est.
Control Switch (Instrument Board), Renew (0.4)	1.60	Est.
Control Switch (Rear Door), Renew (0.3)	1.20	Est.
Motor & Pump, Overhaul (3.7)	14.80	Est.
Motor & Pump, Renew (1.5)	6.00	Est.
Motor Relay (On Dash), Renew (0.3)	1.20	Est.
Wiring Circuit Breaker (On Instrument Board), Renew (0.3)	1.20	Est.
Oil Tank Ass'y, Renew (1.2)	4.80	Est.
Regulator Solenoid (Upper & Lower), Renew (0.3)	1.20	Est.
HYDRO-ELECTRIC WINDOW & Top Operations (1948-54)		
Fluid Leaks, Inspect (0.5)	2.00	None
Pump Pressure, Check (0.5)	2.00	None
Fluid Level, Check (0.6)	2.40	None
Reservoir, Flush & Refill (0.7)	2.80	None
Door Window Cyl., Renew—		
1948-50 (2.2)	8.80	Est.
1951-53 (2.0)	8.00	Est.
Quarter Window Cylinder, Renew (1.7)	6.80	Est.
Top Cylinder, Renew (One) (1.1)	4.40	Est.
Both (1.9)	7.60	Est.
Seat Cylinder, Renew (1.0)	4.00	Est.
Motor & Pump, Renew (0.5)	2.00	Est.
Pump, Renew (1.2)	4.80	Est.
Motor, Overhaul (2.3)	9.20	Est.
Solenoid Switch, Renew (0.5)	2.00	Est.
Motor Ground Strap, Renew (0.4)	1.60	Est.
Circuit Breaker, Renew (0.3)	1.20	Est.
Single Switch, Renew (0.3)	1.20	Est.
Multiple Switch, Renew (0.5)	2.00	Est.
Switch Unit (In Multiple Switch), Renew (0.9)	3.60	Est.
Hose (Pump to Dash), Renew (0.4)	1.60	Est.
Hose (Door Window Cylinder), Renew (1.8)	7.20	Est.
Conduit (Door Window Cylinder), Renew (1.8)	7.20	Est.
Tubing (Door Window), Renew (0.5)	2.00	Est.
Tubing (Qtr. Window), Renew (0.8)	3.20	Est.
Tubing (Top Cylinder), Renew (1.4)	5.60	Est.
Tubing (Front Seat), Renew (0.5)	2.00	Est.
Top Operating Valve, Renew (1.0)	4.00	Est.

HEADLINING & DOOR TRIM

	LABOR	PARTS
HEADLINING, R & R or Renew		
1940-47 (8.0)	32.00	Est.
1948-50 Eight & Super (9.0)	36.00	Est.
1948-50 Custom (9.8)	39.20	Est.
1951-54 (7.5)	30.00	Est.
Mayfair (10.0)	40.00	Est.
DOOR TRIM PANEL, Renew		
1940-54 (Exc. 2206, 2306) (0.7)	2.80	Est.
2206, 2306, (1.0)	4.00	Est.
DOOR WINDLACE (One Door), Renew		
1940-50 (4.0)	16.00	Est.
1951-54 (3.0)	12.00	Est.

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PARTS

ENGINE ASSEMBLY, CYLINDER BLOCK & HEAD—PARTS GROUP 1

NOTE: 1954 Model Engines Are Used As Follows:
"288" Engine—Clipper Special
"327" Engine—Clipper DeLuxe, Clipper Super, Cavalier
"359" Engine—Patrician, Custom, Pacific, Caribbean, Convertible

[1] With Ultramatic.
[2] Less Hydraulic Valve Lifters.
[3] With Hydraulic Valve Lifters.
[4] With Ultramatic, Less Hydraulic Valve Lifters.
[5] With Ultramatic, With Hydraulic Valve Lifters.

PART	NUMBER	PRICE
ENGINE ASS'Y (Stripped)		
Includes: Complete engine less electrical equipment, manifold, clutch & fan.		
1942-47 Six	394491	340.00
1948 Eight	410611	426.75
1948 Super 8	410613	453.75
1948 Custom 8	410610	516.28
1949-50 Eight	410608	423.00
1949-50 Eight	[1] 410830	423.00
1949-50 Super 8	410606	450.00
1949-50 Super 8	[1] 410831	450.00
1949-50 Custom 8	410832	516.28
1951-52 "200"	436240	423.00
1951-52 "200"	436241	423.00
1951-52 "250" "300"	410996	423.00
1951-52 "250" "300"	[1] 410997	423.00
1951-52 "400"	410998	516.28
1953 Clipper	436519	423.00
1953 Clipper	436520	423.00
1953 Clipper DeLuxe	436521	450.00
1953 Clipper DeLuxe	[1] 436522	450.00
1953 "300"	436521	450.00
1953 "300"	[1] 436522	450.00
1953 "400"	436541	516.28
1954—		
"288" Engine	[2] 458160	450.00
"288" Engine	[3] 458161	450.00
"288" Engine	[4] 458162	423.00
"288" Engine	[5] 458163	423.00
"327" Engine	458166	450.00
"327" Engine	[1] 458167	450.00
"359" Engine	458169	516.28
"359" Engine	[1] 458168	516.28

PART	NUMBER	PRICE
ENGINE GASKET SET		
1940-47 Six	338687	9.15
1940-47 Eight	338817	9.35
1940 Super 8	351071	10.11
1941-47 Super 8	373678	10.54
1948-50 Eight & Super 8	394466	9.52
1948-50 Custom 8	373678	10.54
1951-52	410953	9.40
1953 Clipper	436854	9.40
1953 "300" "400"	436504	9.30
1954 "288" Engine	436854	9.40
1954 "327" Engine—		
Clipper DeLuxe	436854	9.40
Clipper Super	436854	9.40
Cavalier	436504	9.30
1954 "359" Engine	436855	9.30
CYLINDER BLOCK (Fitted with Pistons)		
1940 Six	348594	128.59
1940 Eight	348596	133.35
1940 Super 8	348598	160.50
1941-47 Six	379283	165.85
1941-47 Eight	379285	178.50
1941 Clipper 8	373714	135.94
1941-47 Super 8	394387	245.75
1948-50 Eight & Super 8	410957	237.50
1948 Custom 8	394387	245.75
1949-50 Eight & Super 8	[1] 410958	237.50
1949-50 Super 8	[3] 410833	237.50
1949-50 Custom 8	410834	245.75
1951-52 "200" "250" "300"	410957	237.50
1951-52 "200" "250" "300"	[1] 410958	237.50
1951-53 "400"	410982	245.75

PART	NUMBER	PRICE
1953 Clipper	410957	237.50
1953 Clipper	[1] 410958	237.50
1953 "300"	410957	237.50
1953 "300"	[1] 410958	237.50
CYLINDER HEAD		
1940-47 Six	395490	40.00
1940-47 Eight	367636	33.00
1940-47 Super 8	389720	37.45
1948 Eight	389722	37.45
1948 Super 8	389720	37.45
1948-50 Custom 8	419914	43.18
1949-50 Eight	419912	37.45
1949-50 Super 8	419910	37.45
1951-52 "200"	436140	43.18
1951-52 "200"	[1] 436142	40.00
1951-52 "250" "300"	436141	40.00
1951-52 "250" "300"	[1] 436140	43.18
1951-52 "400"	436140	43.18
1953 Clipper	446020	40.00
1953 Clipper DeLuxe	446018	43.18
1953 "300" "400"	446018	43.18
1954—		
"288" Engine	446020	40.00
"327" Engine	455140	43.18
"359" Engine	446974	70.00
CYLINDER HEAD GASKET		
1940-47 Six	324284	2.14
1940-47 Eight	335676	2.94
1940-47 Super 8	341364	2.94
1948-53	341364	2.94
1954—		
"288" Engine	446513	2.94
"327" Engine	446513	2.94
"359" Engine	446940	2.94

PISTONS, RINGS & RODS—PARTS GROUP 2

NOTE: 1954 Model Engines Are Used As Follows:
"288" Engine—Clipper Special
"327" Engine—Clipper DeLuxe, Clipper Super, Cavalier
"359" Engine—Patrician, Custom, Pacific, Caribbean, Convertible

PART	NUMBER	PRICE
PISTON (With Rings & Pin)		
1940-47 Six	348578	10.10
1940-47 Eight	348588	12.50
1940-47 Super 8	348578	10.10
1948-52	410388	10.10
1953	436710	12.50
1954—		
"288" Engine	436710	12.50
"327" Engine	436710	12.50
"359" Engine	458012	12.50
PISTON PIN		
1940-47 Six	324283	1.20
1940-47 Eight	302037	1.20
1940-47 Super 8	324283	1.20
1948-54	324283	1.20
PIN BUSHING		
1940-54	303398	.38
PISTON RING SET		
1940-47 Six	354716	15.36
1940-47 Eight	354718	20.48
1940-47 Super 8	354720	20.48
1948	354720	20.48
1949-53	410360	20.48
1954—		
"288" Engine	410360	20.48
"327" Engine	410360	20.40
"359" Engine	458008	19.20
PISTON SKIRT EXPANDER SET		
1940-47 Six	333583	4.80
1940-47 Eight	348952	6.40
1940-47 Super 8	384796	6.40
1948-53	384796	6.40
1954—		
"288" Engine	384796	6.40
"327" Engine	384796	6.40

(Continued on Page 790)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

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PISTONS, RINGS & RODS—PARTS GROUP 2 (CONTINUED)

NOTE: 1954 Model Engines Are Used As Follows:
"288" Engine—Clipper Special
"327" Engine—Clipper DeLuxe, Clipper Super, Cavalier
"359" Engine—Patrician, Custom, Pacific, Caribbean, Convertible

PART	NUMBER	PRICE
CONNECTING ROD (Less Bearing)		
1940-47 Six & Eight	330908	8.50
1940-47 Super 8	395330	8.50
1948-50 Eight	389649	6.60
1948-50 Super 8	389647	6.60
1948-50 Custom 8	395330	8.50
1951-52 "200"	389649	6.60
1951-52 "250," "300," "400"	389647	6.60
1953 Clipper	389649	6.60
1953 Clipper DeLuxe	389647	6.60
1953 "300," "400"	389647	6.60
1954—		
"288" Engine	389649	6.60
"327" Engine	389647	6.60
"359" Engine	446889	7.00
ROD BEARING (Both Halves)		
1940-47 Six & Eight	387600	1.55
1940-47 Super 8	387604	1.55
1948 50 Eight & Super 8	394398	1.55
1948-50 Custom 8	387604	1.55
1951-53	394398	1.55
1954—		
"288" Engine	394398	1.55
"327" Engine	394398	1.55
"359" Engine	458115	1.55

VALVE SYSTEM—PARTS GROUP 3

NOTE: 1954 Model Engines Are Used As Follows:
"288" Engine—Clipper Special
"327" Engine—Clipper DeLuxe, Clipper Super, Cavalier
"359" Engine—Patrician, Custom, Pacific, Caribbean, Convertible
[1] With Hydraulic Valve Lifters.

PART	NUMBER	PRICE
VALVE GRIND GASKET SET		
1940-47 Six	354427	3.75
1940-47 Eight	354428	3.96
1948-50 Eight & Super 8	394468	4.44
1951-52	394468	4.44
1953 Clipper	436857	4.42
1953 "300," "400"	436502	4.58
1954 "288" Engine	436857	4.42
1954 "327" Engine—		
Clipper DeLuxe	436857	4.42
Clipper Super	436857	4.42
Cavalier	436502	4.58
1954 "359" Engine	436858	5.06
VALVE SPRING		
1940-47 Six & Eight	324953	.42
1940-47 Super 8	351750	.42
1948-54	351750	.42
INTAKE VALVE		
1940 Six	324290	1.39
1940 Eight	324359	1.39
1940 Super 8	341313	2.35
1941-47 Six	362849	1.39
1941-47 Eight	358190	1.39
1941-47 Super 8	395952	2.41
1948-50 Eight & Super 8	395934	1.39
1948-50 Custom 8	395952	2.41
1951-53	395934	1.39
1954—		
"288" Engine	395934	1.39
"327" Engine	395934	1.39
"359" Engine	446912	2.00
EXHAUST VALVE		
1940 Six & Eight	324289	2.41
1940 Super 8	341321	2.41
1941-47 Six & Eight	358105	2.41
1941-47 Super 8	358196	2.41
1948-50 Eight & Super 8	395611	2.41
1948-50 Custom 8	358196	2.41
1951-54	395611	2.41
VALVE STEM GUIDE (Intake)		
1940-47 Six & Eight	348607	1.07
1940-47 Super 8	348609	1.07
1948-50 Eight & Super 8	403137	.70
1948-50 Custom 8	403221	.70
1951-54	403137	.70
VALVE STEM GUIDE (Exhaust)		
1940-47 Six & Eight	364391	1.07
1940-47 Super 8	348608	1.07
1948-50 Eight & Super 8	403136	.70
1948-50 Custom 8	403222	.70
1951-54	403136	.70
VALVE LIFTER		
1940-47 Six & Eight	341311	1.61
1940-47 Super 8	373345	3.75
1948-50 Eight & Super 8	395666	1.28
1948-50 Custom 8	373345	3.75
1949-50 Super 8	[1] 419600	3.75
1951-52 "200"	395666	1.28
1951-52 "250," "300," "400"	419600	3.75
1953 Clipper	395666	1.28
1953 "300," "400"	419600	3.75
1954	395666	1.28
1954	[1] 419600	3.75
LIFTER ADJUSTING SCREW		
1940-47 Six & Eight	341310	.32
1948-54	395664	.26
VALVE LIFTER PLUNGER		
1940-50	351717	1.80
1951-54	410845	1.61
LIFTER OIL REGULATOR (1942-47)		
Body	351778	2.25
Piston	351713	.30
Retainer	351779	.21
Spring	351712	.13
VALVE COVER GASKET SET		
1940-47 Six	358382	.64
1940-47 Eight	358381	.64
1940-47 Super 8	358383	.96
1948-54	358383	.96

CAMSHAFT & TIMING GEARS OR CHAIN—PARTS GROUP 4

NOTE: 1954 Model Engines Are Used As Follows:
"288" Engine—Clipper Special
"327" Engine—Clipper DeLuxe, Clipper Super, Cavalier
"359" Engine—Patrician, Custom, Pacific, Caribbean, Convertible
[1] With Hydraulic Valve Lifters.

PART	NUMBER	PRICE
TIMING CHAIN		
1940-47 Six & Eight	333289	9.04
1940-47 Super 8	341575	9.63
1948-50 Eight & Super 8	333289	9.04
1948-50 Custom 8	341575	9.63
1951-54	419457	7.22
CAMSHAFT SPROCKET		
1940-47 Six & Eight	304266	4.01
1940-47 Super 8	341594	4.28
1948-50	341594	4.28
1951-53	419593	4.28
1954—		
"288" Engine	419593	4.28
"327" Engine	455318	4.28
"359" Engine	455318	4.28
CRANKSHAFT SPROCKET		
1940-50	304265	4.01
1951-54	419636	4.01
TIMING CASE COVER		
1940-47 Six & Eight	304267	2.50
1940-47 Super 8	341591	2.50
1948-50 Eight & Super 8	304267	2.50
1948-50 Custom 8	341591	2.50
1951-54	419596	1.93
CASE COVER GASKET		
1940-47 Six & Eight—		
Long	300169	.21
Short	300170	.21
1940-47 Super 8—		
Long	341612	.27
Short	341611	.27
1948-50 Eight & Super 8—		
Long	300169	.21
Short	300170	.21
1948-50 Custom 8—		
Long	341612	.27
Short	341611	.27
1951-54—		
Long	300169	.21
Short	300170	.21

(Continued on Page 791)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

CAMSHAFT & TIMING GEARS OR CHAIN—PARTS GROUP 4 (CONTINUED)

NOTE: 1954 Model Engines Are Used As Follows:
"288" Engine—Clipper Special
"327" Engine—Clipper DeLuxe, Clipper Super, Cavalier
"359" Engine—Patrician, Custom, Pacific, Caribbean, Convertible
[1] With Hydraulic Valve Lifters.

PART	NUMBER	PRICE
CASE COVER OIL SEAL		
1940-54	300103	1.10
CAMSHAFT		
1940-47 Six	389530	28.89
1940-47 Eight	330911	37.45
1940-47 Super 8	351751	37.45
1948-50 Eight & Super 8	412581	26.25
1948-50 Custom 8	351751	37.45
1949-50 Super 8	[1] 419432	26.75
1951-52 "200"	412581	26.75
1951-52 "250," "300," "400"	419432	26.75
1953 Clipper	412581	26.75
1953 "300," "400"	419432	26.75
1954—		
Exc. Below	446753	26.75
Clipper	412581	26.75
Cavalier	419432	26.75
Conv.	419432	26.75
CAMSHAFT BEARINGS		
1940-47 Six—		
Front	302250	1.28
No. 2	316175	1.28
No. 3	315012	1.28
No. 4	302254	1.28
1940-47 Eight—		
Front	302250	1.28
No. 2	302251	1.28
No. 3	302252	1.28
No. 4	302253	1.28
No. 5	302254	1.28
1940-47 Super 8—		
Front	341331	3.12
No. 2	341332	1.80
No. 3	341333	1.80
No. 4	341334	1.80
No. 5	341335	1.80
No. 6	341336	1.80
No. 7	341337	1.80
No. 8	302254	1.28
1948-50 Eight & Super 8—		
Front (Eight & Super 8)	410323	1.28
Front (Super 8)	[1] 410837	1.28
No. 2	302251	1.28
No. 3	410325	1.28
No. 4	302253	1.28
No. 5	410838	1.28
1948-50 Custom 8—		
Front	395539	1.80
No. 2	341332	1.80
No. 3	341333	1.80
No. 4	341334	1.80
No. 5	341335	1.80
No. 6	341336	1.80
No. 7	341337	1.80
No. 8	395558	1.80
1951-53—		
Front	410837	1.28
No. 2	302251	1.28
No. 3	410325	1.28
No. 4	302253	1.28
No. 5	410838	1.28
1954—		
No. 1	446337	1.28
No. 2	446339	1.28
No. 3	446340	1.28
No. 4	446341	1.28
No. 5	446338	1.28
CAMSHAFT THRUST PLATE		
1940-54	330755	1.07

CRANKSHAFT, MAIN BEARINGS, FLYWHEEL, VIBRATION DAMPER & ENGINE MOUNTINGS—PARTS GROUP 5

NOTE: 1954 Model Engines Are Used As Follows:
"288" Engine—Clipper Special
"327" Engine—Clipper DeLuxe, Clipper Super, Cavalier
"359" Engine—Patrician, Custom, Pacific, Caribbean, Convertible

[1] For Long Clutch. [3] With Electromatic Clutch. [5] With Power Steering.
[2] For Borg & Beck Clutch. [4] With Ultramatic.

PART	NUMBER	PRICE
CRANKSHAFT		
1940-47 Six	315703	63.00
1940-47 Eight	304854	92.40
1940 Super 8	341891	117.70
1941-47 Super 8	362034	128.40
1948 Eight	389605	107.00
1948 Super 8	389608	107.00
1948 Custom 8	362034	128.40
1949-50 Eight	421008	107.00
1949-50 Super 8	421006	107.00
1949-50 Custom 8	421004	128.40
1951-52 "200"	419609	117.70
1951-52 "250," "300"	419607	117.70
1951-53 "400"	419327	117.70
1953 Clipper	419609	117.70
1953 Clipper DeLuxe	419607	117.70
1953 "300"	419607	117.70
1954—		
"288" Engine	419609	117.70
"327" Engine	419607	117.70
"359" Engine	446887	128.40
CRANKSHAFT & BEARINGS KIT Includes: Crankshaft & main & rod bearings.		
1940-47 Six	387685	89.67
1940-47 Eight	387686	126.42
1941-47 Super 8	387688	170.49
1948-50 Eight	410490	134.65
1948 Super 8	394485	135.39
1948 Custom 8	387688	170.49
1949-50 Super 8	410491	134.65
1949-50 Custom 8	410492	169.23
1951-52 "200"	410949	145.35
1951-52 "250," "300"	410950	145.35
1951-53 "400"	410951	156.35
1953 Clipper	410949	145.35
1953 Clipper DeLuxe	410950	145.35
1953 "300"	410950	145.35
1954—		
"288" Engine	410949	145.35
"327" Engine	410950	145.35
"359" Engine	458158	156.35
MAIN BEARING SET		
1940-47 Six	387652	12.50
1940-47 Eight	387656	15.25
1940-47 Super 8	387660	28.00
1948-50 Eight & Super 8	394412	15.25
1948-50 Custom 8	387660	28.00
1951-52 "200," "250," "300"	394412	15.25
1951-53 "400"	410945	26.25
1953 Clipper	394412	15.25
1953 "300"	394412	15.25
1954—		
"288" Engine	394412	15.25
"327" Engine	394412	15.25
"359" Engine	458138	26.25
REAR BEARING OIL SEAL		
1940-54	362010	.21
CRANKSHAFT FAN PULLEY		
1940-47 Six & Eight	304268	4.49
1940-47 Super 8	348288	8.03
1941 Clipper	304268	4.49
1948-50 Eight & Super 8	304268	4.49
1948-50 Custom 8	348288	8.03
FLYWHEEL		
1940 Six	[1] 326967	12.36
1940 Eight	[1] 327636	15.52
1940 Six	[2] 354563	14.54
1940 Eight	[2] 354562	15.75
1940 Super 8	[2] 354561	30.28
1940-47 Super 8	[1] 341477	40.13
1941-47 Six	358019	22.00
1941-47 Six	[3] 358020	26.00
1941-47 Eight	358020	26.00
1948-50 Eight	358020	26.00
1948-50 Super 8	389948	26.00
1948 Custom 8	341477	40.13
1949-50 Eight & Super 8	[4] 423483	14.50
1949-50 Custom 8	421755	16.05
1951-52 "200"	358020	26.00
1951-52 "250," "300"	389948	26.00
1951-52	[1] 423483	14.50
1953 Clipper	358020	26.00
1953 Clipper DeLuxe	389948	26.00
1953 "300"	389948	26.00
1953-54	[4] 423483	14.50
1954—		
"288" Engine	358020	26.00
"327" Engine	389948	26.00
"359" Engine	389948	26.00
FLYWHEEL RING GEAR		
1948-54	300111	4.01
FLYWHEEL HOUSING		
1940 Six & Eight	341881	18.46
1940-47 Super 8	341718	24.08
1941-47 Six & Eight	367492	18.73
1948-50 Eight & Super 8	395311	21.40

(Continued on Page 792)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

CRANKSHAFT, MAIN BEARINGS, FLYWHEEL, VIBRATION DAMPER & ENGINE MOUNTINGS—PARTS GROUP 5 (CONTINUED)

[1]For Long Clutch. [3]With Electromatic Clutch. [5]With Power Steering.
[2]For Borg & Beck Clutch. [4]With Ultramatic.

PART	NUMBER	PRICE
1948 Custom 8	341718	24.08
1949-50 Custom 8	421230	27.82
1949-50 Eight & Super 8	[4]436795	27.82
1951-54	395311	21.40
1951-54	[4]436795	27.82
VIBRATION DAMPER		
1940-47 Six & Eight	341130	17.12
1940-47 Super 8	348565	27.82
1948-50 Eight	419711	18.73
1948-50 Super 8	341130	17.12
1948-50 Custom 8	348565	27.82
1951-52 "200"	419604	17.12
1951-52 "250," "300," "400"	419983	29.43
1952 "200"	[5]443766	17.12
1952 "250," "300," "400"	[5]443768	29.97
1953 Clipper	443766	17.12
1953 "300"	443766	17.12
1953 "400"	443768	29.97
1954—		
"288" Engines	443766	17.12
"327" Engines	443766	17.12
"359" Engines	443768	29.97
FRONT SUPPORT INSULATOR		
1940-47 Six & Eight	300227	.40
1940-47 Super 8	341498	.54
1948-50 Eight & Super 8	300227	.40
1948-50 Custom 8	341498	.54
1951-54	426623	2.41
REAR ENGINE SUPPORT INSULATOR		
1940-42 Six & Eight	320929	5.08
1940-42 Super 8	335135	4.82
1948-50	320929	5.08
1949-50	[4]421170	5.50
1951-54	426704	4.00
ENGINE SNUBBER		
1940-42 (Exc. Clippers)	348955	4.28
1941-47 Clippers	371042	4.28
1948-50 Eight & Super 8	395314	4.28
1948 Custom 8	371042	4.28
1949-50 Eight & Super 8	[4]421931	2.14
1949-50 Custom 8	421932	2.14

ENGINE OILING—PARTS GROUP 6

PART	NUMBER	PRICE
OIL PAN GASKET SET		
1940-47 Six	354755	1.08
1940-47 Eight	378859	.96
1940-47 Super 8	354757	.96
1948-50 Eight & Super 8	394471	.96
1948-50 Custom 8	354757	.96
1951-54	394471	.96
OIL PAN		
1940-41 Six	356650	8.56
1940-41 Eight	382475	17.12
1940-41 Super 8	410446	9.45
1941 Clipper 8	382475	17.12
1942-47 Six	389541	6.96
1942-47 Eight	373986	8.56
1942-47 Super 8	371237	8.03
1948 Eight & Super 8	410643	13.38
1948-50 Custom 8	371237	8.03
1949-50 Eight & Super 8	412640	8.03
1951-53	426171	9.40
1954	446973	9.40
OIL PUMP & PARTS (1940-47 Six & Eight)		
Pump Ass'y	324402	16.85
Drive Shaft	302806	1.61
Drive Gear, Upper	324401	3.00
Drive Gear, Lower	395795	1.61
Driven Gear	395813	1.61
OIL PUMP & PARTS (1940-47 Super 8)		
Pump Ass'y	387862	32.37
Drive Shaft	341580	1.07
Drive Gear, Upper	341597	3.21
Drive Gear, Lower	387762	3.21
Driven Gear	215947	4.33
OIL PUMP & PARTS (1948-50 Eight & Super 8 and All 1951-54)		
Pump Ass'y	324402	16.85
Drive Shaft	302806	1.61
Drive Gear, Upper	324401	3.00
Drive Gear, Lower	395795	1.61
Driven Gear	395813	1.61
OIL PUMP & PARTS (1948-50 Custom 8)		
Pump Ass'y	387862	32.37
Body	387757	16.05
Drive Shaft	341580	1.07
Drive Gear, Upper	341597	3.21
Drive Gear, Lower	387762	3.21
Driven Gear	387753	3.21
OIL FILTER		
1948-54	395488	8.00
OIL FILTER CARTRIDGE		
1948-54	395520	1.55
OIL PRESSURE GAUGE (Dash Unit)		
1940 Six & Eight	351617	2.41
1940 Super 8	377429	2.94
1940 Custom Super 8	351781	3.75
1941 Six & Eight	364825	2.94
1941-42 Super 8	377429	2.94
1941 Clipper	377429	2.94
1942 Six & Eight	379384	2.94
1942 Clipper Super 8	379385	3.21
1946-47	387672	4.01
1948-50	410008	2.10
OIL PRESSURE GAUGE (Engine Unit)		
1940-47	341918	3.48
1948-50	403054	3.16
1951-52	416276	3.16
1953-54	439278	2.00

RADIATOR, SHELL & GRILLE—PARTS GROUP 7

[1]With Ultramatic.

PART	NUMBER	PRICE
RADIATOR CORE		
1940 Six	348971	88.81
1940 Eight	348972	88.81
1940 Super 8	348036	94.16
1941 Six	356878	75.97
1941 Eight	362572	75.97
1941-42 Super 8	377240	105.93
1941 Clipper	371111	75.97
1942-47 Six	378918	75.97
1942-47 Eight	378636	75.97
1942-47 Clipper Super 8	378448	105.93
1942 Six (Conv.)	377244	75.97
1942 Eight (Conv.)	377242	75.97
1948-50 Eight	419500	75.97
1948 Super 8	418785	82.39
1948 Custom 8	389859	105.93
1949-50 Eight	[1]426557	80.25
1949-50 Super 8	421921	88.28
1949-50 Super 8	[1]426558	88.28
1949-50 Custom 8	423062	96.30
1951 "200"	433819	77.45
1951-52 "250," "300," "400"	433743	84.53
1952 "200"	433831	76.84
1953 Clipper	433831	76.84
1953 "300"	433831	76.84
1953 "400"	433743	84.53
1954—		
Clipper Special	455033	75.00
Clipper DeLuxe	455257	75.00
Clipper Super	455257	75.00
Cavalier	455032	78.00
Patrician	455036	84.53
Custom	455036	84.53
Pacific	455032	78.00
Caribbean	455032	78.00
Convertible	455032	78.00
RADIATOR CAP		
1940-54	446222	1.40
RADIATOR CRADLE (Support)		
1940 Super 8	348238	12.60
1941 Six & Eight	356944	12.84
1941 Super 8	356913	8.03
1941 Clipper	371302	13.38
1942-47 Six & Eight	378596	9.63
1942-47 Super 8	378692	17.50
1948 Eight & Super 8	389850	17.50
1948-50 Custom 8	389852	17.50
1949-50 Eight	389850	17.50
1949-50 Super 8	412419	17.50
1949-50 Super 8 (Conv.)	419418	17.50
1951-54	426322	7.49
RADIATOR SHELL		
1940	341170	53.50
1941 (Lower)	354844	18.19
1942-47 (Lower)	373803	19.26
RADIATOR GRILLE		
1940 Six & Eight (Ass'y)	348836	60.00
1940	341348[R]	10.17
1941-42 Six & Eight	358014	52.97
1941-47 Clippers	383540	39.00
1948 Eight & Super 8	391056	39.00
1948-50 Custom 8	396361	54.00
1949-50 Eight	391056	39.00
1949-50 Super 8	415240	55.00
1949-50 Super 8 DeLuxe	396361	54.00

(Continued on Page 793)

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

RADIATOR, SHELL & GRILLE—PARTS GROUP 7 (CONTINUED)

PART	NUMBER	PRICE
GRILLE FIN SET [R]		
1948-50 Custom 8	396382	19.26
1949-50 Super 8 DeLuxe	396382	19.26
RADIATOR GRILLE BLADES [R]		
1940-42 Six & Eight—		
Intermediate	354815	1.34
Long	354813	1.34
Short	354817	1.34
Short (Outer)	354819	1.34
GRILLE BAR [R]		
1949-50 Super 8—		
Upper	415308	3.21
Center or Lower	415306	3.21
GRILLE HORIZONTAL FIN [R]		
1948-50 Custom 8—		
Upper Side	396700	2.14
Upper Center	396702	2.68
Lower Side	396708	2.68
Lower Center	396706	2.68
Center	396704	2.68
1949-50 Super 8 DeLuxe—		
Upper Side	396700	2.14
Upper Center	396702	2.68
Lower Side	396708	2.68
Lower Center	396706	2.68
Center	396704	2.68
GRILLE VERTICAL FIN [R]		
1948-50 Custom 8—		
Inner	396710	2.68
Outer	396714	2.68
Center	396712	2.68
1949-50 Super 8 DeLuxe—		
Inner	396710	2.68
Outer	396714	2.68
Center	396712	2.68
GRILLE PARTS (1951)		
Outer Bar	422182	53.50
Inner Lower Bar—		
"200"	422184	12.00
"250," "300," "400"	422390	12.00
Inner Upper Bar	422178	25.00
Center (Vertical) Bar	422386	8.50
Grille Bars—		
Inner (6)	422498	3.75
Outer (2)	422496[R]	3.50
GRILLE PARTS (1952)		
Outer Bar	437249	55.00
Inner Lower Bar—		
"200" Std.	422184	12.00
"200" DeLuxe	422390	12.00
"250," "300," "400"	422390	12.00
Inner Upper Bar	422178	25.00
Center (Vertical) Bar	422386	8.50
Grille Bars—		
Inner (6)	422498	3.75
Outer (2)	422496[R]	3.50
GRILLE PARTS (1953)		
Outer Bar	444323	52.57
Center Bar—		
Clipper	444292	30.00
"300," "400"	444291	30.00
Lamp Housing	444338[R]	11.50
Housing Extension Moulding	444294[R]	4.22
Center Bar Trim—		
"300," "400"	444342	5.50
GRILLE PARTS (1954)		
Outer Bar—		
Clipper	457920	55.00
Exc. Clipper	444323	52.57
Center Bar—		
Clipper	444292	30.00
Exc. Clipper	444291	30.00
Lamp Housing	444338[R]	11.50
Housing Extension Moulding	444294[R]	4.22
Center Bar Trim	444342	5.50
GRILLE EMBLEM		
1948-50	391374	2.41
1952	437473	2.09
1953	444894	1.57
1954	437473	2.09
RADIATOR SHUTTER		
1940 Super 8	354075	58.85
1941-47 Super 8	358826	59.92
RADIATOR SHUTTER THERMOSTAT		
1940-47	327808	14.59

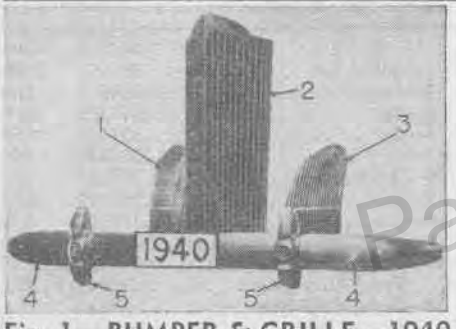

Fig. 1—BUMPER & GRILLE—1940

PART	NUMBER	PRICE
1—Grille	341348	10.17
2—Grille	348836	60.00
3—Grille	341347	10.17
4—Bumper Parts—		
Face Bar	341759	26.75
Back Bar (Inner)	341755	3.21
Back Bar (Outer)	341754	3.21
5—Guard —		
Six	348211	5.35
Eight	348211	5.35
Super	348853	6.42

NOTE: Parts Cost of Complete Grille (Parts 1 to 3) $80.34
Parts Cost of Complete Bumper (Parts 4 & 5)—
Six & Eight $43.87
Super 8 ..... $46.01

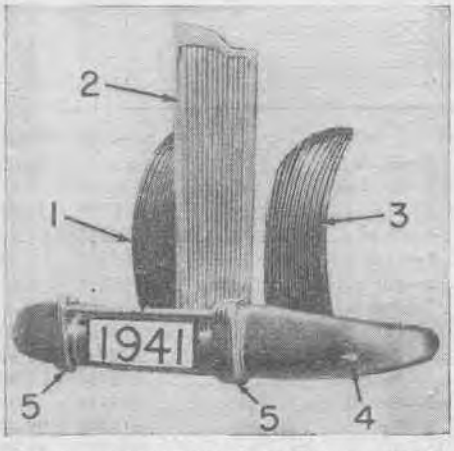

Fig. 2—BUMPER & GRILLE—1941 (EXC. CLIPPER)

NOTE: Parts Cost of Complete Grille (Parts 1 to 3) $90.87
Parts Cost of Complete Bumper (Parts 4 & 5)—
Six & Eight $60.46
Super 8 ..... $48.33

PART	NUMBER	PRICE
1—Grille	356656	18.95
2—Grille	358014	52.97
3—Grille	356655	18.95
4—Bumper Parts—		
Face Bar (6 & 8)	410639	36.92
Face Bar (Super 8)	362177	26.75
Back Bars (6 & 8)—		
Inner Right	362041	3.21
Inner Left	356843	3.21
Outer Right	362042	3.21
Outer Left	356844	3.21
Back Bars (Super 8)—		
Inner Right	362176	1.87
Inner Left	362175	1.87
Outer Right	362042	3.21
Outer Left	356844	3.21
5—Guard—		
6 & 8	356836	5.35
Super 8	362148	3.21

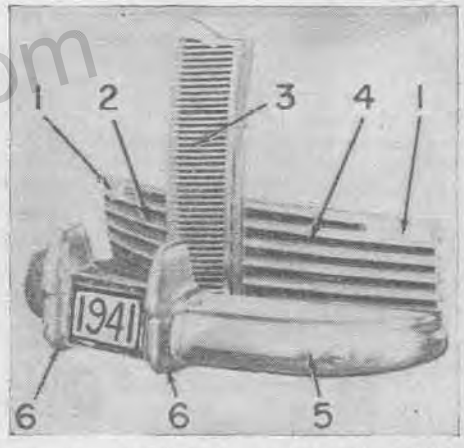

Fig. 3—BUMPER & GRILLE—1941 CLIPPER

NOTE: Parts Cost of Complete Grille (Parts 1 to 4) $96.62
Parts Cost of Complete Bumper (Parts 5 & 6) $63.84

PART	NUMBER	PRICE
1—Lamp Ass'y	371473	12.31
2—Grille	383686	16.50
3—Grille	383540	39.00
4—Grille	383687	16.50
5—Bumper Parts—		
Face Bar	371280	25.15
Gravel Deflector	378966	10.81
Back Bars—		
Inner Right	371291	2.94
Inner Left	371289	2.94
Outer Right	371292	2.94
Outer Left	371290	2.94
6—Guard	373584	8.56

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

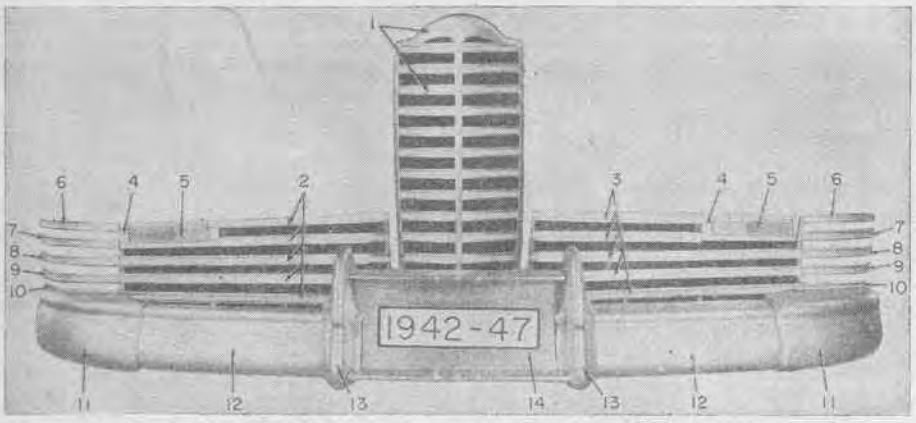

Fig. 4—BUMPER & GRILLE—1942-47

NOTE: Parts Cost of Complete Grille (Parts 1 to 10)—
Exc. Clipper $113.30
Clipper $112.06
Parts Cost of Complete Bumper (Parts 11 to 14)—
1942 Six & Eight $134.13
1942 Super 8 ..... $122.36
1942 Clipper $120.33
1946-47 ..... $125.18
[1] Six & Eight [2] Super Eight

PART	NUMBER	PRICE
1—Grille	383540	39.00
2—Fender Grille—		
Exc. Clipper	373779	17.12
Clipper	383686	16.50
3—Fender Grille—		
Exc. Clipper	373780	17.12
Clipper	383687	16.50
4—Lamp Door	378588	3.75
5—Lamp Lens	378587	1.28
6—Moulding	[1] 378861 [R]	3.00
Moulding	[2] 378863 [R]	3.00
7—Moulding	[1] 378863 [R]	3.00
Moulding	[2] 378865 [R]	3.00
8—Moulding	[1] 378865 [R]	3.00
Moulding	[2] 378867 [R]	3.00
9—Moulding	[1] 378867 [R]	3.00
Moulding	[2] 378869 [R]	3.00
10—Moulding	[1] 378869 [R]	3.00
Moulding	[2] 379493 [R]	3.00
11—Fender Guard	387771 [R]	15.25
12—Bumper Parts—		
Face Bar—		
1942 6 & 8	410639	36.92
1942 Super 8	371280	25.15
1942 Clipper	371280	25.15
1946-47	387883	30.00
Gravel Deflector—		
Exc. Clipper	373169 [R]	6.42
Clipper	378966	10.81
Back Bar—		
Inner Right	384260	4.01
Inner Left	384257	4.01
Outer Right	384261	4.01
Outer Left	384258	6.00
Front Cross, Right	384262	4.01
Front Cross, Left	384259	4.01
13—Guard—		
1942 6 & 8	373584	8.56
1942 Super 8	387782 [R]	8.56
1946-47	387782 [R]	8.56
14—License Guard	387774	10.70

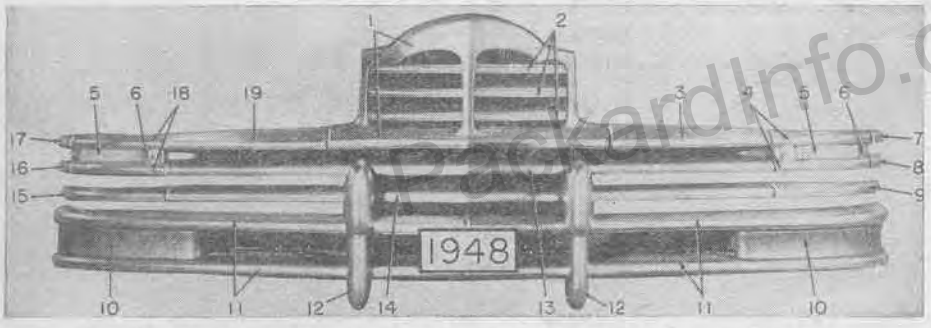

Fig. 5—BUMPER & GRILLE—1948 STANDARD SUPER & DE LUXE EIGHTS

NOTE: Parts Cost of Complete Grille (Parts 1 to 9 & 13 to 19 ... $141.57
Parts Cost of Complete Bumper (Parts 10 to 12)—
With Painted Bumper Panel $138.37
With Chrome Bumper Panel $144.79

PART	NUMBER	PRICE
1—Grille Bar	391056	39.00
2—Shield Ass'y	394527	2.14
3—Bar	391215	6.00
4—Bar	391983	7.50
5—Lens	393625	1.28
6—Door	393627	1.87
7—Bar	391209	3.00
8—Bar	391211	2.45
9—Bar	391213	4.63
10—Panel (Painted)	389480 [R]	5.89
Panel (Chrome)	395341 [R]	9.10
11—Bumper Parts—		
Upper Face Bar	389476 [R]	21.40
Lower Face Bar	389478 [R]	24.40
Bar Joint Covers	395719	1.87
Back Bar (Inner)	389486 [R]	4.00
Back Bar (Outer)	389488 [R]	4.00
12—Guard	389482 [R]	8.56
13—Bar	391216	22.00
14—Bar	391216	22.00
15—Bar	391212	4.51
16—Bar	391210	2.45
17—Bar	391208	1.81
18—Bar	391982	7.50
19—Bar	391214	6.00

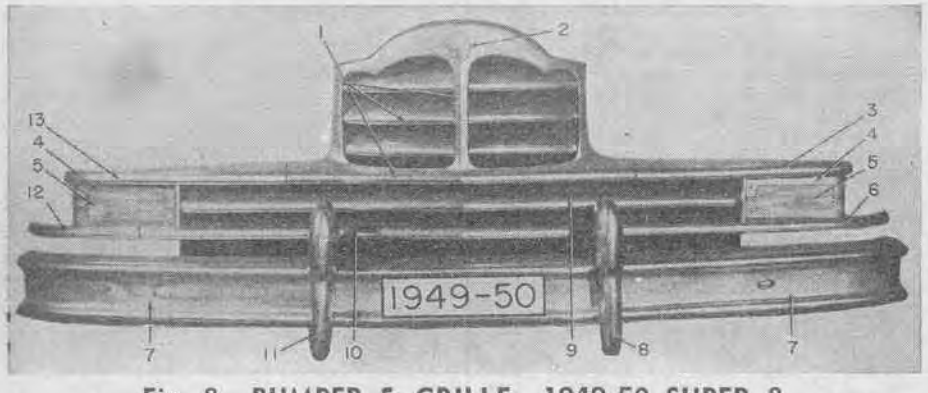

Fig. 8—BUMPER & GRILLE—1949-50 SUPER 8

PART	NUMBER	PRICE
1—Grille Bar	415240	55.00
2—Emblem	391374	2.41
3—Bar	415239	10.00
4—Door	399328 [R]	4.96
5—Lens	399332	1.30
6—Bar	391213	4.63
7—Bumper Parts—		
Face Bar	412788	54.00
Back Bar (Inner)	412792 [R]	3.75
Back Bar (Outer)	412794 [R]	3.75
8—Guard	412785	9.90
9—Bar	415034	29.43
10—Bar	415237	21.40
11—Guard	412784	9.90
12—Bar	391212	4.51
13—Bar	415238	10.00

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

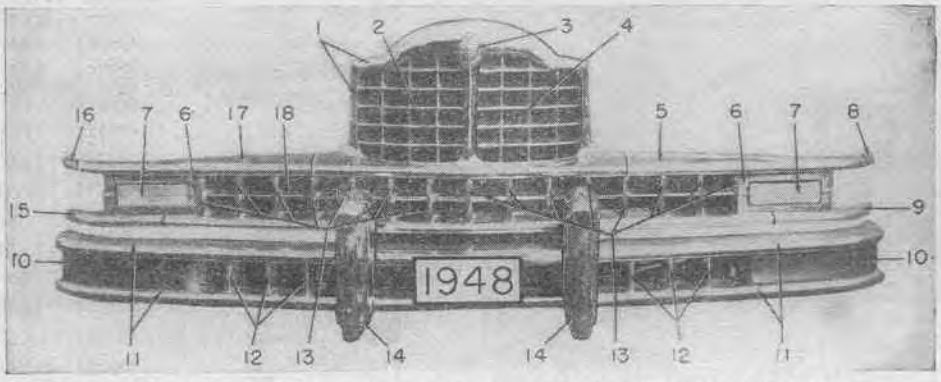

Fig. 6—BUMPER & GRILLE—1948 CUSTOM EIGHT

NOTE: Parts Cost of Complete Grille (Parts 1 to 9, 13 & 15 to 18) $165.88
Parts Cost of Complete Bumper (Parts 10, 11, 12, 14) ... $161.64

PART	NUMBER	PRICE	PART	NUMBER	PRICE
1—Grille Bar	396361	54.00	2—Fin Ass'y	396382	19.26

PART	NUMBER	PRICE
3—Emblem	391374	2.41
4—Fin Ass'y	396383	19.26
5—Bar	396377	8.82
6—Lamp Door	399328[R]	4.96
7—Lamp Lens	399332	1.30
8—Bar	391209	3.00
9—Bar	391213	4.63
10—Panel	395341[R]	9.10
11—Bumper Parts—		
Upper Face Bar	395537[R]	27.50
Lower Face Bar	395556[R]	18.19
Back Bar (Inner)	389486[R]	4.00
Back Bar (Outer)	389488[R]	4.00
12—Bars	395373	1.55
13—Bars—		
Center	399057	1.12
Outer Right	399060	1.12
Outer Left	399061	1.12
Inner Right (6 Used)	399058	1.12
Inner Left (6 Used)	399059	1.12
14—Guard	412786[R]	13.38
15—Bar	391212	4.51
16—Bar	391208	1.81
17—Bar	396376	8.82
18—Bar	399014[R]	10.00

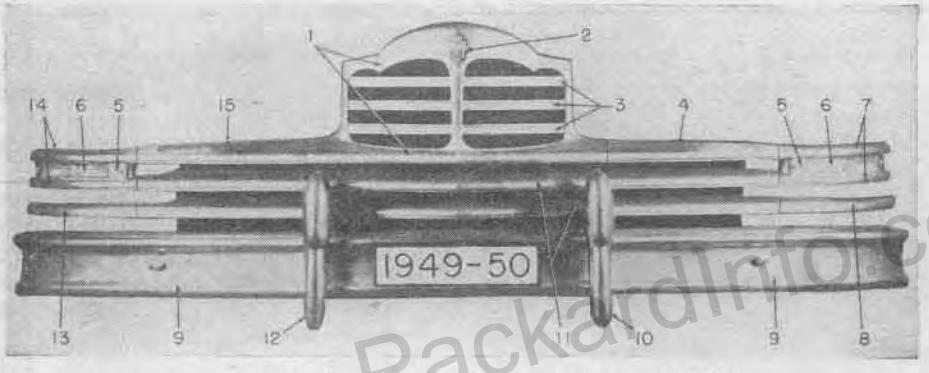

Fig. 7—BUMPER & GRILLE—1949-50 EIGHT

NOTE: Parts Cost of Complete Grille
(Parts 1 to 8 & 11, 13, 14, 15) $128.91
Parts Cost of Complete Bumper (Parts 9, 10, 12) $88.80

PART	NUMBER	PRICE
1—Grille Bar	391056	39.00
2—Emblem	391374	2.41
3—Shield Ass'y	394527	2.14
4—Bar	391215	6.00
5—Door	416175	1.07
6—Lens	393625	1.28
7—Bar	415621	6.00
8—Bar	391213	4.63
9—Bumper Parts—		
Face Bar	412788	54.00
Back Bar (Inner)	412792[R]	3.75
Back Bar (Outer)	412794[R]	3.75
10—Guard	412785	9.90
11—Bar	391216	22.00
12—Guard	412784	9.90
13—Bar	391212	4.51
14—Bar	415620	5.24
15—Bar	391214	6.00

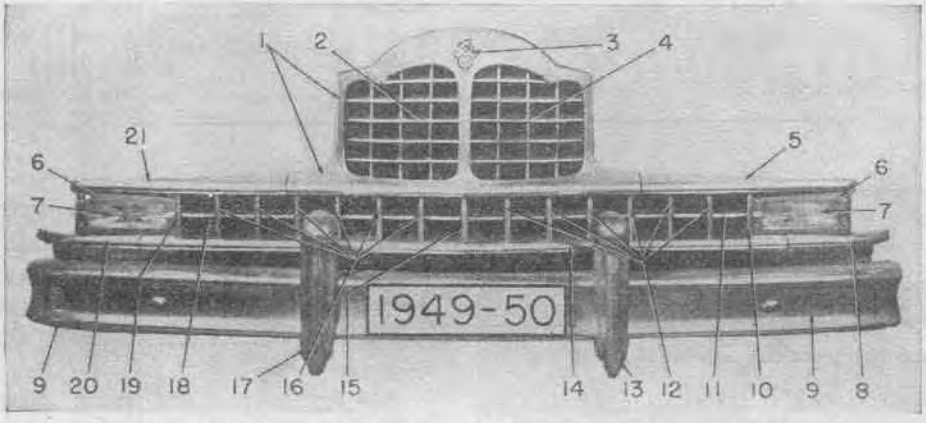

Fig. 9—BUMPER & GRILLE—1949-50 SUPER 8 DE LUXE & CUSTOM 8

NOTE: Parts Cost of Complete Grille
(Parts 1 to 8, 10 to 12, 14 to 16 & 18 to 21) $194.39
Parts Cost of Complete Bumper (Parts 9, 13, 17) $95.76

PART	NUMBER	PRICE
1—Grille Bar	396361	54.00
2—Fin Ass'y	396382	19.26
3—Emblem	391374	2.41
4—Fin Ass'y	396383	19.26
5—Bar	415239	10.00
6—Door	399328[R]	4.96
7—Lens	399332	1.30
8—Bar	391213	4.63
9—Bumper Parts—		
Face Bar	412788	54.00
Back Bar (Inner)	412792[R]	3.75
Back Bar (Outer)	412794[R]	3.75
10—Bar	399061	1.12
11—Bar	399015	10.00
12—Bar	399059	1.12
13—Guard	412787	13.38
14—Bar	396378	21.00
15—Bar	399057	1.12
16—Bar	399058	1.12
17—Guard	412786	13.38
18—Bar	399014	10.00
19—Bar	399060	1.12
20—Bar	391212	4.51
21—Bar	415238	10.00

←Cont.

Fig. 8—BUMPER & GRILLE—1949-50 SUPER 8

NOTE: Parts Cost of Complete Grille
(Parts 1 to 6 & 9, 10, 12, 13) $145.40
Parts Cost of Complete Bumper (Parts 7, 8, 11) $88.80

[R] Right. Left is one number higher or lower. Parts Cost is the same.

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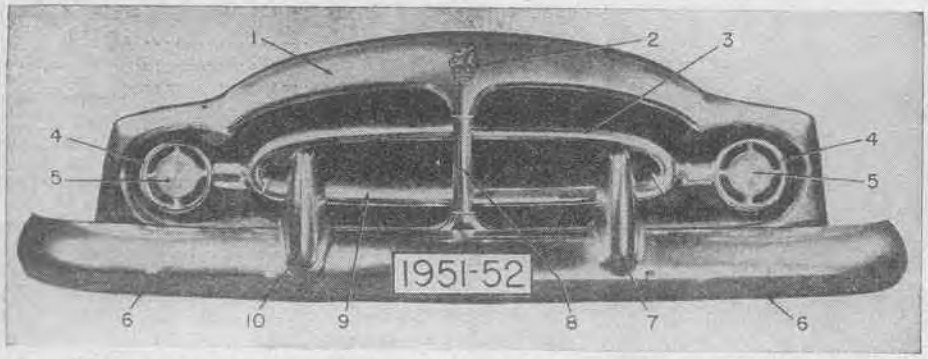

Fig. 10—BUMPER & GRILLE—1951 "200"; 1952 "200" STANDARD

NOTE: Parts Cost of Complete Grille (Parts 1 to 5 & 8, 9)—
1951 ..... $125.76
1952 ..... $127.61
Parts Cost of Complete Bumper (Parts 6, 7, 10)—
1951 ..... $61.27
1952 ..... $68.57

PART	NUMBER	PRICE
1—Bar (1951)	422182	53.50
Bar (1952)	437249	55.00
2—Emblem (1952 Only)	437473	2.09
3—Bar	422178	25.00
4—Lamp Ass'y (1951)	416303	12.84
Lamp Ass'y (1952)	439077	12.00
5—Lamp Lens (1951)	410929	.54
Lamp Lens (1952)	439078	.51
6—Bumper Parts—		
Face Bar	426288	37.45
Gravel Deflector	422392[R]	1.87
Back Bar (Inner)	426261	1.75
Back Bar (Outer)	426906	2.94
7—Guard (1951)	426333	5.35
Guard (1952)	446182	9.00
8—Bar	422386	8.50
9—Bar	422184	12.00
10—Guard (1951)	426334	5.35
Guard (1952)	446183	9.00

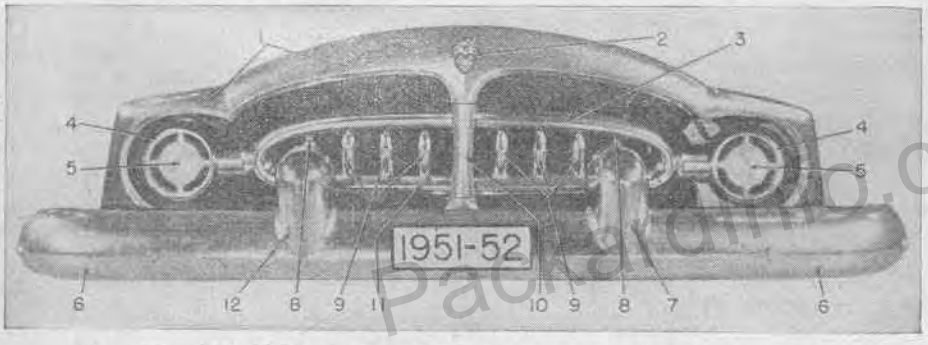

Fig. 11—BUMPER & GRILLE—1951 "250", "300", "400"; 1952 "200" DE LUXE, "250", "300", "400"

NOTE: Parts Cost of Complete Grille (Parts 1 to 5, 8 to 10 & 11)—
1951 ..... $155.26
1952 ..... $156.79
Parts Cost of Complete Bumper (Parts 6, 7, 12) $68.57

PART	NUMBER	PRICE
1—Bar (1951)	422182	53.50
Bar (1952)	437249	55.00
2—Emblem (1952 Only)	437473	2.09
3—Bar	422178	25.00
4—Lamp Ass'y (1951)	416303	12.84
Lamp Ass'y (1952)	439077	12.00
5—Lamp Lens (1951)	410929	.54
Lamp Lens (1952)	439078	.51
6—Bumper Parts—		
Face Bar	426288	37.45
Gravel Deflector	422392[R]	1.87
Back Bar (Inner)	426261	1.75
Back Bar (Outer)	426906	2.94
7—Guard	446182	9.00
8—Bar	422496[R]	3.50
9—Bar	422498	3.75
10—Bar	422386	8.50
11—Bar	422390	12.00
12—Guard	446183	9.00

Fig. 12—BUMPER & GRILLE—1953 CLIPPER

NOTE: Parts Cost of Complete Grille (Parts 1 to 4, 6, 10) $117.48
Parts Cost of Complete Bumper (Parts 5, 7, 8, 9) $81.05

PART	NUMBER	PRICE
1—Bar	444323	52.57
2—Emblem	444894	1.57
3—Housing	444338[R]	11.50
4—Moulding	444294[R]	4.22
5—Bumper Parts—		
Face Bar	443555	36.43
Gravel Deflector	422392[R]	1.87
Back Bar (Inner)	426261	1.75
Back Bar (Outer)	426906	2.94
6—Lens	439177	.95
7—Guard	446185[R]	9.00
8—Crossbar	443544	10.50
9—Crossbar Extension	446010	3.00
10—Bar	444292	30.00

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

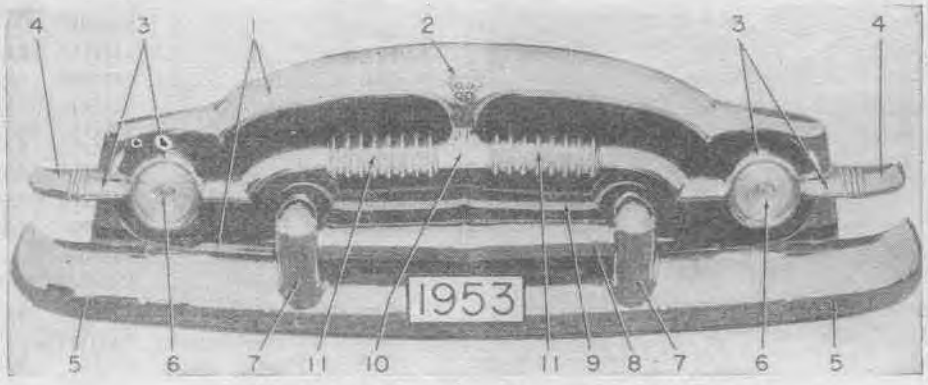

Fig. 13—BUMPER & GRILLE—1953 "300"

NOTE: Parts Cost of Complete Grille (Parts 1 to 4, 6, 10, 11) $128.48
Parts Cost of Complete Bumper (Parts 5, 7, 8, 9) $81.35

PART	NUMBER	PRICE
1—Bar	444323	52.57
2—Emblem	444894	1.57
3—Housing	444338[R]	11.50
4—Moulding	444294[R]	4.22
5—Bumper Parts—		
Face Bar	443555	36.43
Gravel Deflector	422392[R]	1.87
Back Bar (Inner)	426261	1.75
Back Bar (Outer)	426906	2.94
6—Lens	439177	.95
7—Guard	446185[R]	9.00
8—Crossbar	443544	10.50
9—Crossbar Extension	446010	3.00
10—Bar	444291	30.00
11—Grille Trim	444342[R]	5.50

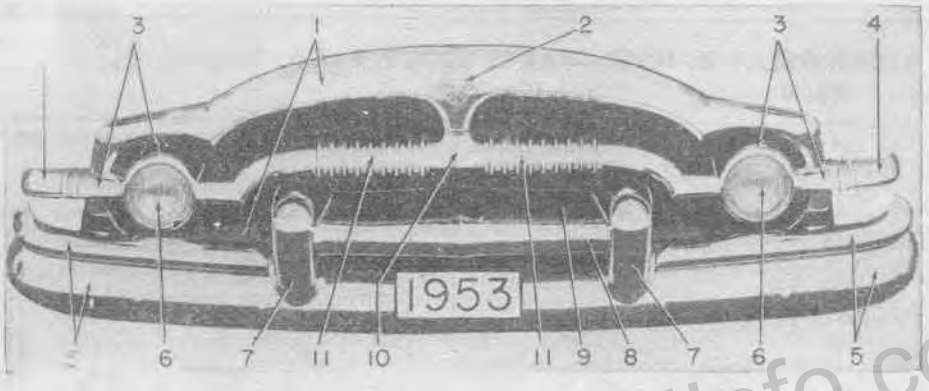

Fig. 14—BUMPER & GRILLE—1953 "400"

NOTE: Parts Cost of Complete Grille (Parts 1 to 4, 6, 10, 11) $128.48
Parts Cost of Complete Bumper (Parts 5, 7, 8, 9) $101.25

PART	NUMBER	PRICE
1—Bar	444323	52.57
2—Emblem	444894	1.57
3—Housing	444338[R]	11.50
4—Moulding	444294[R]	4.22
5—Bumper Parts—		
Face Bar (Upper)	443995[R]	10.10
Face Bar (Lower)	443556	36.43
Gravel Deflector	422392[R]	1.87
Back Bar (Inner)	426261	1.75
Back Bar (Outer)	426906	2.94
6—Lens	439177	.95
7—Guard	446185	9.00
8—Crossbar	443544	10.50
9—Crossbar Extension	446010	3.00
10—Bar	444291	30.00
11—Grille Trim	444342[R]	5.50

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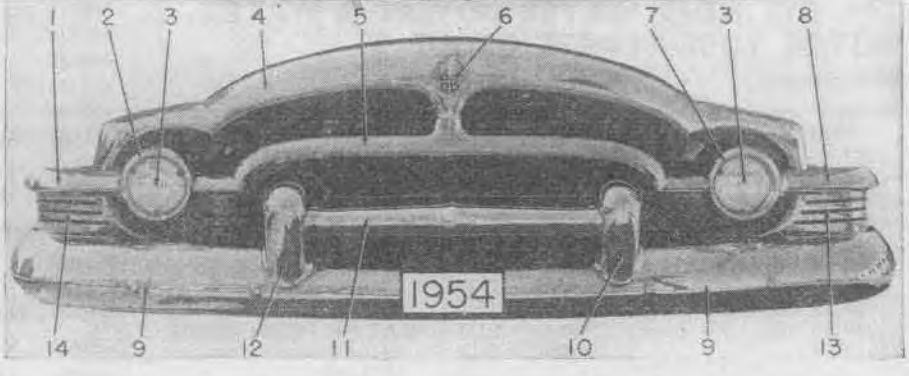

Fig. 15—BUMPER & GRILLE—1954 CLIPPER

NOTE: Parts Cost of Complete Grille (Parts 1 to 8) $120.43
Parts Cost of Complete Bumper (Parts 9 to 12) $77.91

PART	NUMBER	PRICE
1—Extension	444294	4.22
2—Housing	444338	11.50
3—Lens	439177	.95
4—Bar	457920	55.00
5—Bar	444292	30.00
6—Emblem	437473	2.09
7—Housing	444339	11.50
8—Extension	444295	4.22
9—Bumper Parts—		
Face Bar	443555	36.43
Gravel Deflector	448442[R]	1.80
Back Bar (Inner)	426261	1.75
Back Bar (Outer)	426906	2.94
10—Guard	446185	9.00
11—Cross Bar	443544	10.50
12—Guard	446184	9.00
13—Plate	457891	4.50
14—Plate	457890	4.50

TEMPERATURE GAUGE, THERMOSTAT & HOSE—PARTS GROUP 8

[1] With Air Conditioning. [2] With Ultramatic.

PART	NUMBER	PRICE
TEMPERATURE GAUGE (Dash Unit)		
1940 Six & Eight	351620	7.76
1940 Super 8	351641	4.82
1941 Six & Eight	367499	3.85
1941-42 Super 8	364838	5.35
1941 Clipper	377430	7.49
1942 Six & Eight	379388	5.35
1942 Clipper Super 8	379389	5.35
1946-47	387674	6.00
1948-50	410009	2.10
1951 "200," "250"	410962	1.85
1951 "300," "400"	410911	1.85
1952 "200"	436256	1.85
1952 "250," "300," "400,"	410911	1.85
1953 Clipper	436530	1.85
1953 "300," "400"	436533	1.85
1954 Clipper	458099	1.85
1954 (Exc. Clipper)	458097	1.85
TEMPERATURE GAUGE (Engine Unit)		
1948-50	403053	2.78
1951-52	416281	2.40
1953-54	439368	2.80

(Continued on Page 798)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

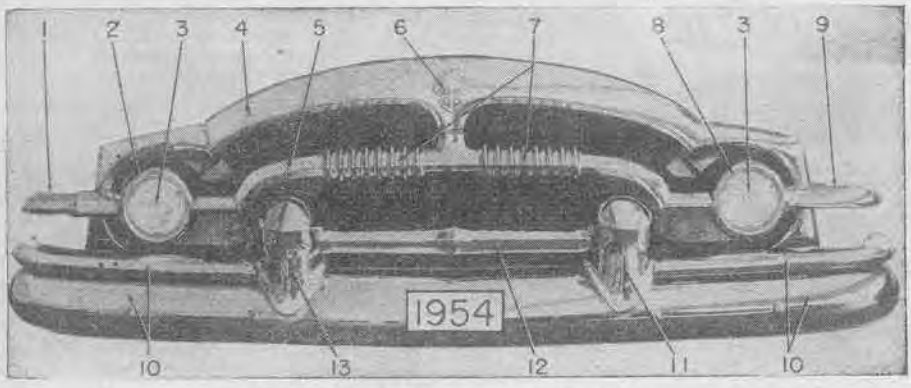

Fig. 16—BUMPER & GRILLE—1954 (EXC. CLIPPER)

NOTE: Parts Cost of Complete Grille (Parts 1 to 9) $129.00
Parts Cost of Complete Bumper (Parts 10 to 13) $108.11

PART	NUMBER	PRICE
1—Extension	444294	4.22
2—Housing	444338	11.50
3—Lens	439177	.95
4—Bar	444323	52.57
5—Bar	444291	30.00
6—Emblem	437473	2.09
7—Trim	444342	5.50
8—Housing	444339	11.50
9—Extension	444295	4.22
10—Bumper Parts—		
Face Bar (Upper)	455093 [R]	10.10
Face Bar (Lower)	443556	36.43
Gravel Deflector	448442 [R]	1.80
Back Bar (Inner)	426261	1.75
Back Bar (Outer)	426906	2.94
11—Guard	455073	14.00
12—Cross Bar	455078	10.50
13—Guard	455074	14.00

TEMPERATURE GAUGE, THERMOSTAT & HOSE—PARTS GROUP 8 (CONTINUED)

[1] With Air Conditioning. [2] With Ultramatic.

PART	NUMBER	PRICE
WATER THERMOSTAT		
1940-47 Six & Eight	418660	1.80
1940-47 Super 8	351539	3.53
1948-50 Eight & Super 8	418660	1.80
1948-50 Custom 8	351539	3.53
1951-52	418661	1.80
1953-54	440066	2.25
RADIATOR HOSE (Inlet)		
1940 Six & Eight	320694	.54
1940 Super 8	341690	.54
1941-42 Six & Eight	358003	1.61
1941-47 Super 8	358002	1.34
1941-47 Clipper 6 & 8	371125	1.34
1948-50 Eight & Super 8	389663	1.34
1948-50 Custom 8	358002	1.34
1951-54	419996	1.34
1953-54	[1] 446500	1.50
RADIATOR HOSE (Outlet)		
1940-42	320686	.32
1941-47 Clippers—		
Upper	320686	.32
Lower	371115	.32
1948-50	371115	.32
1951-54	426270	2.14
1951-54—		
Upper	[1] 446502	1.40
Upper	[2] 371115	.32
Lower	[1] 446503	1.40
Lower	[2] 426586	.80
HOSE & CLAMP KIT		
Includes: Upper & lower hoses & clamps.		
1941-47 Clipper Six	378391	2.46
1942-47 Clipper Eight	98795	2.84
1942-47 Clipper Super 8	98784	2.68
1948-50 Eight & Super 8	394209	2.78
1948-50 Custom 8	98784	2.68
1951-54	436107	4.12
1951-54	[2] 436108	3.21

FAN, WATER PUMP, CYLINDER WATER OUTLET & WATER DISTRIBUTOR TUBE—PARTS GROUP 9

[1] With Power Steering. [2] With Air Conditioning.

PART	NUMBER	PRICE
FAN BLADES		
1940-47 Six & Eight	348875	3.21
1940-47 Super 8	334513	4.28
1948-50 Eight	403666	2.14
1948-50 Super 8	426696	1.87
1948-50 Custom 8	334513	4.28
1951-53	433779	2.14
1954	455050	2.14
1954	[2] 433779	2.14
FAN HUB		
1940-47 Six & Eight	317914	1.28
1940-47 Super 8	341547	3.75
1948-50 Eight & Super 8	389444	2.14
1948-50 Custom 8	341547	3.75
1951-52	419625	1.61
1952	[1] 443426	2.25
1953-54	443426	2.25
FAN PULLEY		
1940 Six & Eight	320611	1.98
1940 Super 8	351075	14.98
1941-47 Six & Eight	362028	1.61
1941-47 Super 8	362030	8.03
1941 Clipper	362028	1.61
1948-50 Eight & Super 8	395941	2.68
1948-50 Custom 8	362030	8.03
1951-53	419610	2.68
1953	[2] 446464	20.00
1954	446267	2.33
1954	[2] 446464	20.00
FAN BELT		
1940-47 Six & Eight	320517	2.90
1940-47 Super 8	395959	3.85
1948-50 Eight & Super 8	320517	2.90
1948-50 Custom 8	395959	3.85
1949-50 Super 8 (Conv.)	320517	2.90
1951-54	419886	2.14
WATER PUMP		
1940 Six & Eight	335257	25.00
1940 Super 8	341546	25.00
1941-47 Six & Eight	362052	25.00
1941-47 Super 8	362085	25.00
1948-50 Eight & Super 8	395958	25.00
1948-50 Custom 8	362085	25.00
1951-52	419659	25.00
1952	[1] 443424	25.00
1953-54	443424	25.00
1953-54	[2] 446465	29.00
WATER PUMP REPAIR KIT		
1940-47	98732	11.00
1948-50 Eight & Super 8	394475	12.31
1948-50 Custom 8	98777	13.00
1951-54	410954	10.70
WATER PUMP SEAL KIT		
1940-50	387664	1.18
1951-54	410952	1.18
WATER PUMP SHAFT (& Bearing)		
1940-47	362027	5.89
1948-50 Eight & Super 8	389442	5.89
1948-50 Custom 8	362027	5.89
1951-54	426431	5.89
WATER PUMP IMPELLER		
1940-50	335193	3.53
1951-54	419576	2.14
WATER PUMP BODY		
1940-47	351090	8.56
1948-50	412417	6.42
1951-54	419592	7.49
CYLINDER HEAD WATER OUTLET		
1940-41 Six & Eight	348919	2.14
1940-41 Super 8	351537	3.75
1942-47	348919	2.14
1948-50 Eight & Super 8	389691	2.78
1948-50 Custom 8	377821	6.42
1951-54	419994	1.87
WATER DISTRIBUTOR TUBE		
1940-47 Six	320598	1.77
1940-47 Eight	320619	2.68
1940-47 Super 8	351060	2.68
1948-54	351060	2.68

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

CARBURETOR (CARTER)—PARTS GROUP 10

NOTE: Carter Carburetors may be identified by metal tag attached to cover screw. Always check before ordering parts.

[1] Deduct $5.00 if old unit is returned.
[2] Deduct $8.00 if old unit is returned.
[3] Deduct $10.00 if old unit is returned.
[4] Deduct $6.00 if old unit is returned.

PART	NUMBER	PRICE
CARBURETOR ASS'Y (Original Equipment)		
1940-41 Six	[1]477S	27.00
1940-41 Super 8	[2]479S	37.80
1941 Eight	[2]478S	37.80
1941-47 Eight	[2]512S	40.50
1942-47 Six	[1]530S	29.70
1942-47 Super 8	[2]531S	40.50
1942-47 Super 8	[2]531SA	40.50
1948 Eight	[2]644S	40.50
1948 Eight	[2]644SA	40.50
1948 Super 8	[2]643S	40.50
1948-50 Super 8	[2]643SA	40.50
1948-50 Custom 8	[2]531SA	40.50
1949-50 Eight	[2]728S	40.50
1949-50 Eight	[2]728SA	40.50
1951-52 "200"	[2]784S	40.50
1951 "250" "300" "400"	[2]767S	40.50
1952 "250" "300" "400"	[2]928S	40.50
1953 Clipper	[2]784S	40.50
1953 Clipper DeLuxe	[2]928S	40.50
1953 "300" "400"	[3]985S	64.80
1954 Clipper—		
Special	[4]986S	35.10
DeLuxe	[4]2102S	35.10
Super	[4]2102S	35.10
1954 Cavalier	[3]2103S	62.10
1954 Conv.	[3]2103S	62.10
1954 Patrician	[3]2112S	62.10
1954 Pacific	[3]2112S	62.10
1954 Caribbean	[3]2112S	62.10
CARBURETOR ASS'Y (Replacement)		
1940-41 Six	[1]477S	27.00
1940-41 Super 8	[2]479S	37.80
1941 Eight	[2]478S	37.80
1941-47 Eight	[2]512S	40.50
1942-47 Six	[1]530S	29.70
1942-47 Super 8	[2]531SA	40.50
1948-50 Eight	[2]644SA	40.50
1948-50 Super 8	[2]643SA	40.50
1948-50 Custom 8	[2]531SA	40.50
1949-50 Eight	[2]728SA	40.50
1951-52 "200"	[2]784S	40.50
1951 "250" "300" "400"	[2]767S	40.50
1952 "250" "300" "400"	[2]928S	40.50
1953 Clipper	[2]784S	40.50
1953 Clipper DeLuxe	[2]928S	40.50
1953 "300" "400"	[3]985S	64.80

PART	NUMBER	PRICE
1954 Clipper—		
Special	[4]986S	35.10
DeLuxe	[4]2102S	35.10
Super	[4]2102S	35.10
1954 Cavalier	[3]2103S	62.10
1954 Conv.	[3]2103S	62.10
1954 Patrician	[3]2112S	62.10
1954 Pacific	[3]2112S	62.10
1954 Caribbean	[3]2112S	62.10
CARBURETOR REPAIR KIT		
For Carb. No's:		
478S, 512S	1092A	7.78
530S	1320A	6.14
531S, SA	1321D	8.15
643S, SA	1375B	8.19
644S, SA	1376C	8.20
728S	1524A	8.30
728SA	1525A	8.30
767S	1542	8.36
784S	1568A	8.36
928S	1700	8.36
985S	1727	12.78
CARBURETOR GASKET KIT		
For Carb. No's:		
477S, 530S	139A	1.33
478S, 479S	156	1.24
512S, 531S, SA	156	1.24
643S, SA, 644S, SA	156	1.24
728S, SA, 767S	196	.69
784S, 928S	196	.69
985S	229	2.16
CARBURETOR FLOAT		
For Carb. No's:		
477S	21-70S	1.11
478S, 479S	21-64S	1.11
512S, 531S, SA	21-64S	1.11
530S	21-70S	1.11
643S, SA, 644S, SA	21-64S	1.11
728S, SA, 767S	21-113S	1.13
784S, 928S	21-113S	1.13
985S	21-143S	1.88
FLOAT NEEDLE & VALVE SEAT		
For Carb. No's:		
477S, 530S	25-42S	1.11
478S, 479S	25-98S	1.09
512S, 531S, SA	25-98S	1.09
643S, SA, 644S, SA	25-98S	1.09
728S, SA, 767S	25-186S	1.20
784S, 928S	25-186S	1.20
985S	25-211S	1.20

PART	NUMBER	PRICE
AIR HORN & CLIMATIC CONTROL ASS'Y		
For Carb. No's:		
477S	6-363S	8.25
478S, 512S	6-368S	9.00
479S	6-370S	9.00
530S	6-449S	8.25
531S, SA, 643S, SA	6-370S	9.00
644S, SA	6-591S	9.00
728S, SA	6-688S	11.25
767S, 784S	6-705S	11.25
928S	6-705S	11.25
985S	6-850S	15.75
AIR HORN ONLY		
For Carb. No's:		
477S, 530S	6-345S	3.00
478S, 512S	6-382S	3.38
479S, 531S, SA	6-381S	3.38
643S, SA	6-381S	3.38
644S, SA	6-382S	3.38
728S, SA	6-687S	6.75
767S, 784S	6-704S	6.75
928S	6-704S	6.75
985S	6-846S	13.50
BODY FLANGE ASS'Y		
For Carb. No's:		
477S	1-325S	5.63
478S	1-328S	6.75
479S	1-330S	6.75
512S	1-372S	9.38
530S	1-318S	8.25
531S, SA	1-563S	9.38
643S, SA	1-562S	9.38
644S, SA	1-562S	9.38
728S, SA	1-635S	9.38
767S, 784S	1-812S	9.38
928S	1-812S	9.38
985S	1-996S	15.75
THERMOSTATIC COIL & HOUSING ASS'Y		
For Carb. No's:		
477S, 530S	170K-64S	3.00
478S, 479S	170M-64S	3.00
512S, 531S, SA	170M-64S	3.00
643S, SA	170M-64S	3.00
644S, SA	170M-64S	3.00
728S, SA	170N-72S	2.25
767S, 784S	170Y-72S	2.25
928S	170Y-72S	2.25
985S	170AC-238S	2.78

CARBURETOR (STROMBERG)—PARTS GROUP 11

[1] With Electromatic Clutch.

PART	NUMBER	PRICE
CARBURETOR ASS'Y		
1940 Eight	A-18341	35.00
1940 Six	A-19162	27.50
1940 Super 8	A-19172	35.00
1941-42 Six	380039	27.50
1941-42 Six	[1]380049	27.50
1941-42 Eight	[1]380050	35.00
1941-42 Super 8	380037	35.00
CARBURETOR REPAIR KIT		
1940 Eight	RK-79	7.00
1940 Six	RK-77	6.25
1940 Super 8	RK-106	7.00
1941-42 Six	RK-109	6.25
1941-42 Eight	[1]RK-79	7.00
1941-42 Super 8	RK-110	7.00
CARBURETOR GASKET SET		
1940 Eight	J-5410G	.80

PART	NUMBER	PRICE
1940 Six	J-5652G	.95
1940 Super 8	J-5421G	.85
1941-42 Six	J-5652G	.95
1941-42 Eight	[1]J-5410G	.80
1941-42 Super 8	382394	.90
CARBURETOR FLOAT		
1940-41 Eight	P-22081	1.05
1940-42 Six	P-22081	1.05
1940-42 Super 8	382581	1.40
1941-42 Super 8	382269	1.40
FLOAT NEEDLE & VALVE SEAT		
1940-41 Eight	P-23509	1.55
1940 Six	P-24063	1.40
1940-42 Super 8	P-22499	1.40
1941-42 Six	P-21918	1.40
CARBURETOR AIR HORN		
1940 Eight	P-24782	7.40

PART	NUMBER	PRICE
1940 Six	P-24821	5.65
1940 Super 8	P-24642	9.50
1941-42 Six	382753	5.50
1941-42 Eight	[1]382642	7.25
1941-42 Super 8	P-24713	9.50
MAIN BODY ASS'Y		
1940 Eight	382626	10.00
1940 Six	P-24596	9.25
1940 Super 8	P-24635	13.75
1941-42 Six	382556	9.25
1941-42 Eight	[3]382626	10.00
1941-42 Super 8	382410	15.50
THERMOSTAT & HOUSING		
1940-42 Eight	382743	2.80
1940 Six	382026	2.85
1940-42 Super 8	382802	2.85
1941-42 Six	382427	2.85

[R] Right. Left is one number higher or lower. Parts Cost is the same.

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FUEL PUMP, FUEL TANK & FUEL GAUGES—PARTS GROUP 12

PART	NUMBER	PRICE
FUEL PUMP (AC)		
1940-47 Six	524	8.45
1940-47 Eight	525	9.75
1942-47 Super 8	545	9.75
FUEL & VACUUM PUMP (AC)		
1940 Super 8	508	14.65
1941 Super 8	537	14.65
1947	508	14.65
1948-50 Eight & Super 8	508	14.65
1948-50 Custom 8	9116	14.65
1951 "200," "250" (Early)	508	14.65
1951 "200," "250" (Late)	9590	14.65
1951 "300," "400"	9590	14.65
1952-54	9590	14.65
FUEL PUMP REPAIR KIT (AC)		
1940-47 Six	R15	2.65
1940-47 Eight	R14	3.05
1942-47 Super 8	R14	3.05
FUEL & VACUUM PUMP REPAIR KIT (AC)		
1940-41 Super 8	R30	5.50
1947-50	R30	5.50
1951 "200," "250," (Early)	R30	5.50
1951 "200," "250" (Late)	R186	4.80
1951 "300," "400"	R186	4.80
1952-54	R186	4.80
FUEL PUMP DIAPHRAGM KIT (AC)		
1940-47 Six	D22	1.60
1940-47 Eight	D18	2.10
1942-47 Super 8	D18	2.10
FUEL & VACUUM PUMP DIAPHRAGM KIT (AC)		
1940-41 Super 8—		
Fuel Side	D18	2.10
Vacuum Side	D28	1.95
1947-50—		
Fuel Side	D18	2.10
Vacuum Side	D28	1.95
1951 "200," "250" (Early)—		
Fuel Side	D18	2.10
Vacuum Side	D28	1.95
1951 "200," "250" (Late)—		
Fuel Side	D100	1.75
Vacuum Side	D101	2.10
1951 "300," "400"—		
Fuel Side	D100	1.75
Vacuum Side	D101	2.10
1952-54—		
Fuel Side	D100	1.75
Vacuum Side	D101	2.10
FUEL PUMP HOSE		
1940-50	367197	1.28
1951-54	419506	.64
FUEL TANK		
1940 Six	326663	17.12
1940 Eight	326662	17.12
1940 Super 8	326662	17.12
1941 Six	358016	17.12
1941-42 Eight & Super 8	358017	17.12
1941-47 Clipper 6 & 8	373579	23.00
1942-47 Clipper Super 8	373580	17.12
1942 Six (Conv.)	358016	17.12
1948-50 Eight	418731	25.00
1948-50 Super & Cust. 8	418732	25.00
1951	426259	25.00
1952-54	443145	25.00
FUEL GAUGE (Dash Unit)		
1940 Six & Eight	379624	3.21
1940 Super 8	379624	3.21
1940 Custom Super 8	364818	4.28
1941-42 Six & Eight	364821	4.28
1941 Clipper	367498	3.75
1941-42 Super 8	364820	4.28
1942 Clipper Six & Eight	379382	3.21
1942 Clipper Super 8	379383	3.21
1946-47	387673	3.96
1948-50	410007	2.10
1951 "200," "250"	410963	1.82
1951 "300," "400"	410912	1.82
1952 "200"	436255	1.73
1952 "250," "300," "400"	410912	1.82
1953 Clipper	436529	1.85
1953 "300," "400"	436534	1.85
1954 Clipper	458098	1.85
1954 (Exc. Clipper)	458096	1.85
FUEL GAUGE (Tank Unit)		
1940 Six	326683	4.01
1940 Eight & Super 8	326684	5.35
1941-42 Six	358284	4.28
1941-42 Eight & Super 8	358322	4.28
1941-47 Clipper Eight	373592	4.28
1942-47 Clipper Super 8	371135	4.28
1948-50 Eight	403066	3.50
1948-50 Super & Cust. 8	403067	3.53
1951	416277	3.00
1952-54	439007	3.00

MANIFOLDS, MUFFLER & EXHAUST PIPES—PARTS GROUP 13

PART	NUMBER	PRICE
MANIFOLD GASKET SET		
1940-47 Eight	303906	1.12
1940-47 Six	351093	1.55
1940 Super 8	351069	1.28
1941-47 Super 8	371230	3.00
1948-50 Eight & Super 8	394469	1.55
1948-50 Custom 8	371230	3.00
1951-52	394469	1.55
1953 Clipper	394469	1.55
1953 "300" "400"	436503	1.45
1954—		
Clipper	394469	1.55
Exc. Clipper	436503	1.45
INTAKE MANIFOLD		
1940-47 Six	367644	24.61
1940-47 Eight	367643	24.61
1940-47 Super 8	395925	27.82
1948-50 Eight	389653	24.61
1948-50 Super 8	389651	24.61
1948-50 Custom 8	395925	27.82
1951-52 "200"	426437	24.61
1951-52 "250," "300," "400"	426435	27.82
1953 Clipper	426437	24.61
1953 Clipper DeLuxe	426435	27.82
1953 "300" "400"	443651	30.00
1954—		
Clipper Special	426437	24.61
Clipper DeLuxe	426435	27.82
Clipper Super	426435	27.82
Exc. Clipper	443651	30.00
EXHAUST MANIFOLD		
1940-47 Six	356729	26.22
1940-47 Eight	356894	28.36
1940-47 Super 8	367100	42.80
1948-50 Eight & Super 8	389655	31.03
1948-50 Custom 8	367100	42.80
1951-52	389655	31.03
1953-54	433768	29.80
HEAT CONTROL THERMOSTAT		
1940-47 Six & Eight	419425	1.07
1940-47 Super 8	351020	.80
1948-50 Eight & Super 8	419425	1.07
1948-50 Custom 8	351020	.80
1951-54	419425	1.07
HEAT CONTROL VALVE REPAIR KIT		
Includes: Valve, shaft & bushing.		
1941-47 Six & Eight	98780	2.14
1942-47 Super 8	98782	2.68
1948-50 Eight & Super 8	394470	3.05
1948-50 Custom 8	98782	2.68
1951-54	394470	3.05
EXHAUST PIPE		
1940-41 Six	333469	3.91
1940-41 Eight	348928	3.91
1940-42 Super 8	348336	10.33
1941-47 Clipper Eight	378920	5.14
1942-47 Clipper Six	371346	5.67
1942-47 Clipper Super 8	373866	9.42
1948 Eight & Super 8	395380	5.67
1948-50 Custom 8	373866	9.42
1949-50 Eight & Super 8	395359	5.14
1951-53	426220	5.67
1954	455003	5.67
MUFFLER		
1940-47 Six	382870	11.18
1940-47 Eight	382871	11.18
1940-42 Super 8	384856	11.18
1942-47 Clipper Super 8	410554	11.18
1948-50 Eight & Super 8	426291	11.18
1948-50 Custom 8	419849	13.38
1951-52 "200"	426199	11.18
1951-52 "250," "300," "400"	433074	11.24
1953 Clipper	426199	11.18
1953 Clipper DeLuxe	433074	11.24
1953 "300," "400"	446252	11.24
1954 Clipper—		
Special	426199	11.18
DeLuxe	433074	11.24
Super	433074	11.24
1954 (Exc. Clipper)	446252	11.24
MUFFLER PATCH REPAIR KIT		
1941-54	351999	1.34
MUFFLER TAIL PIPE		
1800-1	348791	4.71
1803-6	348135	5.89
1804-7	341699	5.89
1805-8	348136	7.65
1900-1	371114	4.71
1903-6	348135	5.89
1904-7	356581	5.89
1905-8	348136	7.65
1941 Clipper	378062	4.71
1942-47 Six & Eight	378062	4.71
1942-47 Clipper Super 8	373868	5.89

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

MANIFOLDS, MUFFLER & EXHAUST PIPES—PARTS GROUP 13 (CONTINUED)

PART	NUMBER	PRICE
2004-7	356581	5.89
2005-8	348136	7.65
2023	348135	5.89
1948 Eight & Super 8	403419	4.71
1948 Custom 8	373868	5.89
1949-50 Eight & Super 8	412806	4.71
1949-50 Custom 8	412805	4.71
1951 "200," "250"	426223	4.71
1951-52 "300," "400"	446268	4.55
1952 "200," "250"	446268	4.54
1953 Clipper	446268	4.55
1953 "300"—		
Sedan	446266	12.85
Conv.	446376	12.85
Mayfair	446376	12.85
1953 "400"	446266	12.85
1954—		
Clipper	455008	4.71
Cavalier	455023	14.00
Patrician	455023	14.00
Custom	455024	14.00
Pacific	455025	14.00
Conv.	455025	14.00
Caribbean	455026	14.00

DISTRIBUTOR, IGNITION COIL & AMMETER—PARTS GROUP 14

[1] For Dist. IGW-4143, 4143A
[2] For Dist. IGC-4503.
[3] For Dist. IGP-4501.
[4] For Dist. IGP-4501A.
[5] For Dist. IGT-4102.
[6] For Dist. IGT-4203.
[7] Auto-Lite Equipment.
[8] Delco-Remy Equipment.

PART	NUMBER	PRICE
DISTRIBUTOR ASS'Y (Auto-Lite)		
1940 Six	1GC-4503	18.95
1940 Eight	1GP-4501A	21.20
1940-47 Super 8	1GT-4203	25.50
1941-47 Six	1GC-4505	25.50
1941-47 Eight	1GP-4502A	27.40
1948-50 Eight	1GP-4502B	26.15
1948-50 Super 8	1GP-4502B	26.15
1948-50 Custom 8	1GT-4203	25.50
1951-52	1GP-4502C	21.55
1953 "400"	1GP-4502D	21.55
1954	1GP-4502E	24.50
DISTRIBUTOR ASS'Y (Delco-Remy)		
1941-47 Six	1110132	21.24
1948-52	1110825	23.67
1953	1110841	24.89
1954—		
Clipper	1110841	24.89
Cavalier	1110841	24.89
Exc. Above	1110848	24.89
BREAKER PLATE (With Points & Condenser) (Auto-Lite)		
1940 Six	[1]1GB-1010	3.10
1940 Six	[2]1GC-2148	3.10
1940-47 Eight	1GP-2046	4.20
1940-47 Super 8	1GT-3030	7.10
1941-47 Six	1GC-2148	3.10
1948-50 Eight	1GP-2046	4.20
1948-50 Super 8	1GP-2046	4.20
1948-50 Custom 8	1GT-3030	7.10
1951-54	1GP-2046	4.20
BREAKER PLATE (Delco-Remy)		
1941-47 Six	1847643	.73
1948-50	1914446	1.49
1951-54	1912784	2.80
IGNITION POINT SET (Auto-Lite)		
1940 Six	[1]1GW-3028S	1.23
1940 Six	[2]1GP-3028FS	1.15
1940-47 Eight	1GP-3028KS	1.29
1940-47 Super 8	1GP-3028MS	1.29
1941-47 Six	1GP-3028FS	1.15
1948-50 Eight	1GP-3028KS	1.29
1948-50 Super 8	1GP-3028KS	1.29
1948-50 Custom 8	1GP-3028MS	1.29
1951-54	1GP-3028KS	1.29
IGNITION POINT SET (Delco-Remy)		
1941-47 Six	1855720	1.29
1948-54	1918148	1.54
ROTOR (Auto-Lite)		
1940-47 Eight	1GP-1016B	.62
1940-47 Super 8	1GP-1016B	.62
1940 Six	[1]1GB-1239	.62
1940 Six	[2]1GS-1016B	.62
1941-47 Six	1GS-1016B	.62
1948-54	1GP-1016B	.62
ROTOR (Delco-Remy)		
1941-47 Six	820445	.52
1948-50	1836893	.62
1953-54	1917249	.87
CONDENSER (Auto-Lite)		
1940 Six	[1]1GW-3128A	.98
1940 Six	[2]1GW-3128	.98
1940-47 Eight	1G-2671K	.98
1940-47 Super 8	1G-2671J	.98
1941-47 Six	1GW-3128	.98
1948-50 Eight	1G-2671K	.98
1948-50 Super 8	1G-2671K	.98
1948-50 Custom 8	1G-2671J	.98
1951-54	1G-2671K	.98
CONDENSER (Delco-Remy)		
1941-54	1869704	.72
DISTRIBUTOR CAP (Auto-Lite)		
1940-47 Eight	1GP-1003	2.85
1940 Six	[1]1GB-1240	1.70
1940 Six	[2]1GC-1107S	1.95
1940-47 Super 8	1GP-1003	2.85
1941-47 Six	1GC-1107S	1.95
1948-54	1GP-1003	2.85
DISTRIBUTOR CAP (Delco-Remy)		
1941-47 Six	824735	1.70
1948-52	1837974	2.93
1953-54	1917247	3.70
DISTRIBUTOR CAM (Delco-Remy)		
1941-47 Six	1882396	2.24
1948-50	1885343	2.24
1951-52	1917103	2.24
1953 (Early)	1924170	2.24
1953 (Late)	1925389	2.24
1954—		
Clipper	1925389	2.24
Cavalier	1925389	2.24
Exc. Above	1925106	2.24
DISTRIBUTOR SHAFT (Auto-Lite)		
1940 Six	[1]1GW-2104L	1.54
1940 Six	[2]1GT-1020LB	1.54
1940 Eight	[3]1GT-1020LA	1.54
1940 Eight	[4]1GT-1020L	1.54
1940-47 Super 8	1GT-1020L	1.54
1941-47 Six	1GT-1020LB	1.54
1941-47 Eight	1GT-1020L	1.54
1948-50 Eight	1GT-1020LA	1.54
1948-50 Super 8	1GT-1020LA	1.54
1948-50 Custom 8	1GT-1020L	1.54
1951-54	1GT-1020LA	1.54
DISTRIBUTOR SHAFT (Delco-Remy)		
1941-47 Six	1882394	3.94
1948-50	1910471	3.94
1951-52	1917100	3.94
1953 (Early)	1924171	3.94
1953 (Late)	1925388	3.94
1954—		
Clipper	1925388	3.94
Cavalier	1925388	3.94
Exc. Above	1928517	3.94
DISTRIBUTOR HOUSING (Auto-Lite)		
1940 Six	[1]1GW-2105	4.00
1940 Six	[2]1GS-2109	5.10
1940 Eight	1GP-2045	5.10
1940-42 Super 8	1GT-2032A	5.55
1941-47 Six	1GC-2160	5.10
1941-47 Eight	1GP-2054A	6.50
1946-47 Super 8	1GT-2078	9.15
1948-50 Eight	1GP-2054A	6.50
1948-50 Super 8	1GP-2054A	6.50
1948-50 Custom 8	1GT-2078	9.15
1951-54	1GP-2054A	6.50
DISTRIBUTOR HOUSING (Delco-Remy)		
1941-47 Six	1882392	4.85
1948-50	1910469	6.07
1951-52	1917081	6.07
1953-54	1924167	6.07
VACUUM CONTROL UNIT (Auto-Lite)		
1940-41 Super 8	1GT-2053L	1.49
1941-47 Six	VC-2060K	1.49
1941-47 Eight	VC-2060G	1.49
1942 Super 8	[5]1GT-2053L	1.49
1942 Super 8	[6]VC-2117L	1.49
1946-47 Super 8	VC-2117L	1.49
1948-50 Eight	VC-2060N	1.49
1948-50 Super 8	VC-2060N	1.49
1948-50 Custom 8	VC-2117L	1.49
1951-52	VC-2060P	1.39
1953	VC-2060Q	1.50
1954	VC-2060R	1.50
VACUUM CONTROL UNIT (Delco-Remy)		
1941-47 Six	1886217	2.24
1948-50	1116057	2.74
1951-52	1116060	2.74
1953	1116070	2.74
1954—		
Clipper	1116070	2.74
Cavalier	1116070	2.74
Exc. Above	1116087	2.74
IGNITION COIL		
1940 Six	320454	6.25
1940 Eight	320454	6.25
1940 Super 8	99304	6.85
1941-47 Six	[8]394130	6.12
1941-47	[7]394131	6.74
1948-54	[8]395560	5.09
1948-54	[7]395427	6.25
AMMETER		
1940 Six & Eight	351619	3.75
1940 Super 8	351619	3.75
1940 Custom Super 8	338122	2.68
1941-42 Six & Eight	367508	3.48
1941-42 Super 8	364812	1.61
1946-47	387673	3.96
1948-50	410012	2.09

[R] Right. Left is one number higher or lower. Parts Cost is the same.

STARTING MOTOR—PARTS GROUP 15

[1]For Starter MAW-4024. [2]For Starter MAW-4021.

PART	NUMBER	PRICE
STARTER ASS'Y (Auto-Lite)		
1940 Six	MZ-4078	46.25
1940 Eight	MAW-4018	51.85
1940-41 Super 8	MAX-4041	78.05
1941 Six & Eight	MAW-4021	51.85
1941 Six & Eight	MAW-4024	51.85
1942 Six & Eight	MAW-4027	51.85
1942-47 Super 8	MAX-4052	86.40
1946-47 Six & Eight	MAW-4024	51.85
1948-50 Eight	MCL-6003	49.15
1948-50 Super 8	MCL-6003	49.15
1948-50 Custom 8	MAX-4052	86.40
1951-52 (Exc. 400)	MCL-6113	44.50
1951-52 "400"	MCL-6114	67.90
1953	MCL-6122	44.50
1954	MCL-6129	44.50
STARTER ASS'Y (Delco-Remy)		
1941-47 Six	1107037	40.66
1948-53	1108008	46.73
1954	1108027	52.79
STARTER BRUSH SET (Auto-Lite)		
1940 Six	MZ-2012AS	1.34
1941-47	MAW-2012AS	2.35
1940 Eight	MAW-2012S	1.59
1940 Super 8	MAW-2012S	1.59
1941-47	MAW-2012AS	2.35
1948 Eight	MAB-2012AS	1.13
1948 Super 8	MAB-2012AS	1.13
1948-50 Custom 8	MAW-2012S	1.59
1949-50 Eight	MZ-2012AS	1.34
1949-50 Super 8	MZ-2012AS	1.34
1952-54	MZ-2012BS	1.70
STARTER BRUSH (Delco-Remy)		
1941-53	811553	.21
STARTER ARMATURE (Auto-Lite)		
1940 Eight	MAW-2006	12.65
1940 Six	MZ-2134	10.95
1940-47 Super 8	MAW-2069	12.65
1941 Six & Eight	[1]MAW-2128	12.65
1942 Six & Eight	[2]MAW-2006	12.65
1942-47 Six & Eight	MAW-2128	12.65
1948-50 Eight	MCH-2021	13.90
1948-50 Super 8	MCH-2021	13.90
1948-50 Custom 8	MAW-2069	12.65
1951-52 (Exc. 400)	MCH-2028	15.35
1952 "400"	MCH-2070	13.90
1953-54	MCH-2028	15.35
STARTER ARMATURE (Delco-Remy)		
NOTE: Deduct $1.00 if old armature is returned.		
1941-47 Six	1878077	13.34
1948-53	1910938	14.36
1954	1917855	12.32
STARTER FIELD COIL SET (Auto-Lite)		
1940 Six	MZ-3005S	4.40
1940 Eight	MAW-3005S	4.85
1940-47 Super 8	MAX-3005AS	5.85
1941-47 Six & Eight	MAW-3005S	4.85
1948-50 Eight	MCL-3005S	6.70
1948-50 Super 8	MCL-3005S	6.70
1948-50 Custom 8	MAX-3005AS	5.85
1951-54	MCL-3005CS	6.75
STARTER FIELD COILS (Delco-Remy)		
1941-47 Six—		
Right	1921607	2.32
Left	1921608	2.32
1948-53—		
Upper	820153	3.76
Lower	820154	3.76
1954—		
Upper	1921201	3.76
Lower	1921198	3.76
STARTER DRIVE ASS'Y (Auto-Lite)		
1940 Six	EBA-33	6.00
1940 Eight	EBA-34	6.00
1940-41 Super 8	MAX-3075	6.25
1941-47 Six & Eight	EBA-33	6.00
1942-47 8 & Super 8	MAX-3075	6.25
1948-50 8 & Super 8	EBA-45	6.00
1948-50 Custom 8	MAX-3075	6.25
1951-52 (Exc. 400)	EBA-45	6.00
1951-52 "400"	MCL-3161	7.80
1953	EBB-19	8.50
1954	EBA-33	6.00
STARTER DRIVE ASS'Y (Delco-Remy)		
1941-47 Six	1878079	7.67
1948-51	1878079	7.67
1952 (Early)	1878079	7.67
1952 (Late)	1922266	10.03
1953 Clipper	1878079	7.67
1953 Clipper DeLuxe	1922266	10.03
1953 "300," "400"	1922266	10.03
1954	1873789	6.36
STARTER SPRING (Auto-Lite)		
1940 Six	EBA-2105	.76
1940 Eight	EB-8505	.81
1941-47 Six & Eight	EBA-2105	.76
1948-50 Eight	EBA-4505	.85
1948-50 Super 8	EBA-4505	.85
1951-53	EBA-4505	.85
1954	EBA-2105	.76
STARTER DRIVE END HEAD (Auto-Lite)		
1940 Six	PS-1166	3.20
1940 Eight	PS-1095A	4.80
1940-47 Super 8	PS-1167	13.65
1941 Six	[2]PS-1095A	4.80
1941 Six	[1]PS-1179	4.40
1941 Eight	PS-1179	4.40
1942-46 Six & Eight	PS-1179	4.40
1947 Six & Eight	PS-1283	5.20
1948 Eight & Super 8	PS-1283	5.20
1948-50 Custom 8	PS-1167	13.65
1949-50 Eight & Super 8	PS-1283C	5.20
1951-54	PS-1307	4.55
STARTER DRIVE END HEAD (Delco-Remy)		
1941-47 Six	1882370	6.01
1948-53	1910492	6.01
1954	1927875	7.59
STARTER COMMUTATOR END HEAD (Auto-Lite)		
1940 Six	MZ-2002B	2.90
1940 Eight	MAW-2002A	2.25
1940-47 Super 8	MAX-3059F	2.20
1941-47 Six & Eight	MAW-2002A	2.25
1948-50 Eight	MCJ-2030	2.55
1948-50 Super 8	MCJ-2030	2.55
1948-50 Custom 8	MAX-3059F	2.20
1951-52 (Exc. 400)	MCL-2030B	1.80
1951-52 "400"	MCL-2030	2.10
1953	MCL-2030B	1.80
1954	MCL-2030	2.10
COMMUTATOR END HEAD (Delco-Remy)		
1941-47 Six	1907038	2.80
1948-54	1908580	2.80
SOLENOID SWITCH (Auto-Lite)		
1940 Six & Eight	SS-4001	4.50
1940-47 Super 8	SS-4205	19.45
1941 Six & Eight	SS-4017	5.45
1942 Six & Eight	SS-4025	5.45
1946-47 Six & Eight	SS-4017	5.45
1946-47 Super 8	SS-4205	19.45
1948-50 Eight&Super 8	SS-4017	5.45
1948-50 Custom 8	SS-4205	19.45
1951-52 (Exc. 400)	SS-4017	5.45
1951-52 "400"	SSX-4102	17.05
1953	SS-4017	5.45
1954	SST-4010	5.45
STARTER SWITCH (Delco-Remy)		
1941-47 Six	1465	3.53
1948-52	1465	3.53
1954	1118136	8.69
PUSH BUTTON STARTING SWITCH		
1940 (Except Below)	335452	3.50
1940 Custom Super 8	338567	3.21
1941	377279	1.34

GENERATOR & REGULATOR—PARTS GROUP 16

PART	NUMBER	PRICE
GENERATOR ASS'Y (Auto-Lite)		
1940 Six & Eight	GEA-4801A	45.25
1940 Super 8	GEA-4802A	46.20
1941-47 Six & Eight	GGW-6001E	37.00
1941-47 Super 8	GEA-4802A-1	46.20
1948-50 Eight & Super 8	GGW-6001E	37.00
1948-50 Custom 8	GGW-6001F	39.25
1951-54	GGW-6003A	38.75
GENERATOR ASS'Y (Delco-Remy)		
1941-47 Six	1102737	24.58
1948-49	1102705	24.58
1950	1102715	28.49
1951	1102745	34.65
1952	1102773	34.65
1953-54	1102778	34.65
GENERATOR BRUSH SET (Auto-Lite)		
1940-54	GGU-2012S	.78
GENERATOR BRUSH(Delco-Remy)		
1941-47 Six	1878249	.31
1948-52	1878249	.31
1953-54	1923295	.31
GENERATOR ARMATURE (Auto-Lite)		
NOTE: Deduct $1.00 if old armature is returned.		
1940-50	GDZ-2006F	15.80
1951-54	GGW-2006F	15.00
GENERATOR ARMATURE (Delco-Remy)		
NOTE: Deduct $1.00 if old unit is returned.		
1941-47 Six	1921235	14.89
1948-49	1921235	14.89

(Continued on Page 803)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

GENERATOR & REGULATOR—PARTS GROUP 16 (CONTINUED)

PART	NUMBER	PRICE
1950-51	1912599	16.14
1952-54	1921621	16.14
GENERATOR FIELD COIL SET (Auto-Lite)		
1940	GEA-1005	8.55
1941-47 Six & Eight	GDZ-1005	5.65
1941-47 Super 8	GEA-1005	8.55
1948-50	GDZ-1005	5.65
1951-54	GGW-1005	5.15
FIELD COIL SET (Delco-Remy)		
1941-47 Six	1902111	5.61
1948-49	1902111	5.61
1950-54	1922702	6.17
GENERATOR DRIVE END HEAD (Auto-Lite)		
1940 Six & Eight	GEA-1003	5.65
1940-47 Super 8	GEA-1004	5.55
1941-47 Six & Eight	GDZ-1003	5.15
1948-50 Eight	GDZ-1003	5.15
1948-50 Super 8	GDZ-1003	5.15
1948-50 Custom 8	GEW-1003	9.00
1951-54	GGW-1003	5.65
DRIVE END HEAD (Delco-Remy)		
1941-47 Six	1882501	3.82
1948-54	1910404	2.80
GENERATOR COMMUTATOR END HEAD (Auto-Lite)		
1940	GEA-2002C	5.15
1941-47 Six & Eight	GDZ-2002S	6.25
1941-47 Super 8	GEA-2002C	5.15
1948-50 Eight	GDZ-2002S	6.25
1948-50 Super 8	GDZ-2002S	6.25
1948-50 Custom 8	GCE-2002S	6.55
1951-54	GGW-2027	4.95
COMMUTATOR END HEAD (Delco-Remy)		
1941-47 Six	1913990	3.53
1948-52	1913990	3.53
1953-54	1923069	2.53
BEARING (Drive End) (Auto-Lite)		
1940-54	X295	1.80
BEARING (Drive End) (Delco-Remy)		
1941-54	954378	2.05
GENERATOR REGULATOR (Auto-Lite)		
1940 Six & Eight	VRP-6001A	13.35
1940 Super 8	VRP-4003A	13.35
1941-50	VRP-6001A	13.35
1951	VRP-4402C	13.15
1952-54	VBE-6102A	14.40
GENERATOR REGULATOR (Delco-Remy)		
NOTE: Deduct .75 if old unit is returned.		
1941-46 Six	1118302	12.52
1947 Six	1118331	12.52
1948-49	1118331	12.52
1950-51	1118360	12.52
1952-53	1118726	12.52
1954	1118829	12.52
GENERATOR PULLEY (Auto-Lite)		
1941-47 Six & Eight	SP-1958	1.85
1941-47 Super 8	SP-370	2.55
1948-50 Eight & Super 8	SP-1958	1.85
1948-50 Custom 8	SP-956	4.10
1951-54	SP-1990	1.95
GENERATOR PULLEY(Delco-Remy)		
1948-50	1911985	2.01
1951-54	1911978	2.74

CABLES, WIRING, SWITCHES & HORN—PARTS GROUP 17

PART	NUMBER	PRICE
IGNITION CABLE SET		
1940-41 Six	317635	2.41
1940-41 Eight	338819	3.37
1940-47 Super 8	379572	3.80
1941-47 Clipper 8	378402	5.00
1942-47 Six	379573	3.21
1942 Six (Conv.)	379574	2.84
1942 Eight (Conv.)	379575	3.48
1942-47 Super 8	382841	4.50
1948-50 Eight & Super 8	394497	4.50
1948-50 Custom 8	394498	7.50
1951-52	394497	4.50
1953	436525	8.50
1954—		
Exc. Below	436525	8.50
Patrician	436999	7.50
Custom	436999	7.50
Pacific	436999	7.50
Caribbean	436999	7.50
BATTERY GROUND CABLE		
1940-42 (Exc. Clipper)	338735	.54
1941-42 Clippers	373131	2.30
1946-50	373131	2.30
1951-54	416406	2.30
CABLE (Battery To Starter)		
1940-42 Six & Eight	335386	4.00
1940-42 Super 8	358624	3.75
1941-47 Clipper 6 & 8	373199	2.19
1941-47 Clipper Super 8	378992	4.44
1948-50 Eight & Super 8	373199	2.19
1948-50 Custom 8	378992	4.44
1951-54	416471	2.68
IGNITION SWITCH (& Cable)		
1940 Six & Eight	333438	5.15
1940 Super 8	351079	5.80
1941 Six (Delco)	367861	2.68
1941-42 Six & 8 (A. L.)	367833	5.05
1941-42 Super 8	367993	5.15
1941-47 Clippers	382425	5.55
1942 Six & Eight (Delco)	373765	2.57
1948	393634	3.00
1949-53	416022	3.00
1954	439129	3.00
SWITCH LOCK CYLINDER		
1948-54	219312	1.45
LIGHT SWITCH		
1940-42 (Exc. Clippers)	348466	2.83
1941-47 Clipper	373752	2.83
1948-50	393563	3.95
1951-54	416288	3.95
LIGHT SWITCH CIRCUIT BREAKER		
1948-54	410047	1.07
HEADLAMP FOOT SWITCH		
1940-54	383490	1.18
STOP LIGHT SWITCH		
1940	340254	.86
1941-54	362862	.91
DIRECTION SIGNAL FLASHER		
1941-47	362473	2.14
1948	393745	2.14
1949-54	410069	2.83
DIRECTION SIGNAL SWITCH		
1941-48	403816	4.28
1949-54	416023	5.35
BACK UP LAMP SWITCH		
1953-54	443232	.75
HORN [R]		
1940	373476	16.05
1941 Six & Eight	367786	10.70
1941 Super 8	367903	8.56
1942	367903	8.56
1942-47 Clippers	367786	10.70
1948-50	403284	8.56
1951-52	416449	10.17
1953-54	439316	8.25
HORN RELAY		
1940	348865	1.45
1941-47	364497	1.34
1948-54	393706	1.55

HEADLAMPS & PARKING LAMPS—PARTS GROUP 18

PART	NUMBER	PRICE
HEADLAMP ASS'Y [R]		
1940	348154	26.75
1941	358122	18.19
1941 Clippers	371476	19.80
1942 Six & Eight	378356	17.66
1942 Super 8	358122	18.19
1946-47	378356	17.66
1948-50	393697	17.12
1951-54 (Right or Left)	416307	17.12
HEADLAMP BODY		
1940	358056	10.17
1941	358245	6.42
1941 Clipper	371924	4.28
1942-47	371924	4.28
1948-54	416248	4.28
HEADLAMP DOOR		
1940	373249	3.75
1941	367863	5.35
1941 Clipper	371405	3.21
1942-47	371405	3.21
1948-50	394717	3.77
1951-52	416297	3.50
1953	439092	4.00
1954 Clipper	439092	4.00
1954 (Exc. Clipper)	439489	6.00
SEALED BEAM UNIT RETAINER		
1940-54	416059	1.93
SEALED BEAM UNIT		
1940-54	339528	1.40
PARKING LAMP ASS'Y		
1940	348761	8.03
1941-42	358115	11.24
1941 Clippers	371473	12.31
1942-47 Clippers	383478	15.00
1948 Eight & Super 8	410645[R]	10.70
1948 Custom 8	396368[R]	17.12

(Continued on Page 804)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

HEADLAMPS & PARKING LAMPS—PARTS GROUP 18 (CONTINUED)

PART	NUMBER	PRICE
1949-50 Eight	416201[R]	9.10
1949-50 Super & Custom 8	416096	12.50
1951	416303	12.84
1952	439077	12.00
1953-54	439207[R]	13.50
PARKING LAMP BODY		
1940	354133	2.09
1941	358127	3.42
1941 Clipper	373060	3.75
1942-47	383454	6.75
1948 Eight	393713[R]	4.28
1948 Super 8	416234[R]	6.42
1949-50 Eight	416234[R]	6.42
1949-50 Super 8	416127[R]	4.82
1949-50 Custom 8	416127[R]	4.82
PARKING LAMP DOOR		
1941 Clipper	371846	4.82
1942-47	378588	3.75
1948 Eight & Super 8	393627	1.87
1948 Custom 8	399328[R]	4.96
1949-50 Eight	416175	1.07
1949-50 Super 8	399328[R]	4.96
1949-50 Custom 8	399328[R]	4.96
PARKING LAMP LENS		
1940	354134	.80
1941	358100	.80
1941 Clipper	371824	1.34
1942-47	378587	1.28
1948 Eight & Super 8	393625	1.28
1948 Custom 8	399332	1.30
1949-50 Eight	393625	1.28
1949-50 Super 8	399332	1.30
1949-50 Custom 8	399332	1.30
1951	410929	.54
1952	439078	.51
1953-54	439177	.95

TAIL, REAR LICENSE & BACK UP LAMPS—PARTS GROUP 19

[1]Right or Left.

PART	NUMBER	PRICE
TAIL LAMP ASS'Y [R]		
1940 Super 8	335571	11.77
1940 Six & Eight	333183	12.84
1941 Six & Eight	362166	9.63
1941 Super 8	377528	32.10
1941 Custom Super 8	361673	44.30
1942 Six & Eight	383411	43.52
1942 Conv.	377530	25.68
1946-47 Six & Eight	383416	7.25
1946-47 Super & Cust. 8	383412	13.04
1948 Eight	391414	8.56
1948 Super 8	391412	10.70
1948 Custom 8	396692	10.70
1949-50 Eight	412991	13.41
1949-50 Super 8	416046	9.63
1949-50 Custom 8	416046	9.63
1951-52 "200," "250"	[1]416283	8.07
1951-52 "300," "400"	[1]416314	13.50
1953 Clipper	416283	8.07
1953 "300"—		
Sedan	416314	13.50
Conv.	439132	10.05
Mayfair	439132	10.05
1953 "400"	416314	13.50
1954 Clipper	439462	14.50
1954 (Exc. Clipper)	416314	13.50
TAIL LAMP BODY		
1940 Super 8	338574[R]	2.89
1940 Six & Eight	333882[R]	2.94
1941 Six & Eight	362389[R]	3.48
1941 Super 8	362609[R]	5.35
1941 Clipper	371739[R]	2.10
1942-47 Six & Eight	371739[R]	2.10
1942-47 Super 8	379209[R]	2.14
1948 Eight	403920	.86
1948 Super 8	405742	1.07
1948 Custom 8	405742	1.07
1949-50 (Inner)	410619	.54
1949-50 (Outer)	410617[R]	6.42
1949-50 Super 8 (Outer)	410615[R]	6.42
1949-50 Cust. 8 (Outer)	410615[R]	6.42
1951-52 "200," "250"	410935	6.50
1951-52 "300," "400"	436021	11.01
1953 Clipper	410935	6.50
1953 "300"—		
Sedan	436021	11.01
Conv.	410935	6.50
Mayfair	410935	6.50
1953 "400"	436021	11.01
1954 (Exc. Clipper)	436021	11.01
TAIL LAMP DOOR [R]		
1940 Six & Eight	333874	3.75
1940 Super 8	338551	4.28
1941 Six & Eight	362398	3.48
1941 Clipper	371580	5.89
1942-47 Six & Eight	371580	5.89
1942-47 Super 8	383424	3.69
1948 Eight & Super 8	[1]391402	3.21
1948 Custom 8	396634	3.75
TAIL LAMP LENS		
1940 Super 8	338549	.96
1941 Six & Eight	362402	1.45
1941 Super 8 (Upper)	362570	1.07
1941 Super 8 (Lower)	362521	1.61
1941 Clipper	371615	1.45
1942-47 Six & Eight	371615	1.45
1942-47 Super 8	383420	1.07
1948 Eight	399300[R]	1.07
1948 Super 8	399298[R]	1.28
1948 Custom 8	399298[R]	1.28
1949-50 Eight	410620	1.07
1949-50 Super 8	410621	1.07
1949-50 Custom 8	410621	1.07
1951-52 "200," "250"	410937	2.00
1951-52 "300," "400" (Red)	436026	.86
1951-52 "300," "400" (White)	436025	1.02
1953 Clipper	410937	2.00
1953 "300"—		
Sedan (Red)	436026	.86
Sedan (White)	436025	1.02
Conv.	410937	2.00
Mayfair	410937	2.00
1953 "400" (Red)	436026	.86
1953 "400" (White)	436025	1.02
1954 (Exc. Clipper)—		
Red	436026	.86
White	436025	1.02
LICENSE PLATE LAMP ASS'Y		
1940	410163	8.03
1940 (With Trunk Rack)	384237	10.70
1941-42 (Exc. Clippers)	410163	8.03
1942 Clippers	410711	5.80
1946-48	410711	5.80
1949-50	416091	5.35
1951 "200"	416305	2.68
1951 "250," "300," "400"	416324	10.03
1952	416324	10.03
1953	443337	2.93
1954 Clipper	439628[R]	3.00
1954 (Exc. Clipper)	443337	2.93
LICENSE LAMP BODY		
1942-47	378150	3.96
1951-52	436200	9.31
LICENSE LAMP DOOR		
1942-50	371692	2.83
1951-52	436201	2.33
LICENSE LAMP LENS		
1942-50	371693	.86
1951 "200"	410969	.38
1951 "250," "300," "400"	436202	.75
1952	436202	.75
1953-54	410969	.38
BACK UP LAMP ASS'Y		
1953	439158	3.50
1954—		
Exc. Below	439464	5.00
Pacific	439714	5.50
Conv.	439714	5.50
BACK UP LAMP DOOR		
1953	436597	2.75
BACK UP LAMP LENS		
1953	436598	.85

CLUTCH—PARTS GROUP 20

[1]With Borg & Beck Clutch.
[2]With Long Clutch.
[3]With Electromatic Clutch.
[4]With Electromatic & Overdrive.
[5]With Overdrive.

PART	NUMBER	PRICE
CLUTCH (Less Disc) (New)		
1940-47 Six	[2]315571	22.36
1940-47 Eight	[2]302464	22.90
1940 Six	[1]354595	18.51
1940 Eight	[1]354572	18.51
1940 Super 8	[1]354573	27.50
1940-47 Super 8	[2]371462	25.92
1942 Six	[3]302464	22.90
1948-50 Eight	389750	22.90
1948-50 Super 8	403502	25.92
1948-49 Custom 8	389752	25.92
1951-52 "200"	389750	22.90
1951-52 "250," "300"	403502	25.92
1953 Clipper	389750	22.90
1953 Clipper DeLuxe	403502	25.92
1953 "300"	403502	25.92
1954 Clipper—		
Special	389750	22.90
DeLuxe	403502	25.92
Super	403502	25.92
1954 (Exc. Clipper)	403502	25.92

(Continued on Page 805)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

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CLUTCH—PARTS GROUP 20 (CONTINUED)

[1] With Borg & Beck Clutch.
[2] With Long Clutch.
[3] With Electromatic Clutch.
[4] With Electromatic & Overdrive.
[5] With Overdrive.

PART	NUMBER	PRICE
CLUTCH (Less Disc) (Exchange)		
1940-47 Six	[2] 315571	15.01
1940-47 Eight	[2] 302464	15.19
1940 Six	[1] 354595	12.95
1940 Eight	[1] 354572	12.95
1940 Super 8	[1] 354573	19.26
1940-47 Super 8	[2] 371462	17.28
1942 Six	[3] 302464	15.19
1948-50 Eight	389750	15.34
1948-50 Super 8	403502	17.28
1948-49 Custom 8	389752	17.28
1951-52 "200"	389750	15.34
1951-52 "250," "300"	403502	17.28
1953 Clipper	389750	15.34
1953 Clipper DeLuxe	403502	17.28
1953 "300"	403502	17.28
1954 Clipper—		
Special	389750	15.34
DeLuxe	403502	17.28
Super	403502	17.28
1954 (Exc. Clipper)	403502	17.28
CLUTCH DISC		
1940-41 Six	[2] 354195	16.96
1940-41 Eight	373686	19.33
1940-41 Super 8	[2] 351829	22.90
1940 Six	[1] 354596	13.91
1940 Super 8	[1] 354575	20.58
1941 Six & Eight	[3] 373686	19.33
1941 Six & Eight	[4] 373687	19.21
1941 Clippers	373686	19.33
1941 Clippers	[5] 373687	19.21
1942-47 Six	371309	16.96
1942-47 Six	[5] 354195	16.96
1942-47 Six	[3] 373686	19.33
1942-47 Six	[4] 373687	19.21
1942-47 Eight	373686	19.33
1942-47 Eight	[5] 373687	19.21
1942-47 Eight	[4] 373687	19.21
1942-47 Super 8	351829	21.67
1948-50 Eight	389751	16.32
1948-50 Super 8	389753	17.60
1948-49 Custom 8	389944	19.76
1951 "200"	389751	16.32
1951-52 "250," "300"	389753	17.60
1952 "200"	443175	16.74
1952 "200"	[5] 446199	21.60
1952 "200," "250"	[5] 446202	22.36
1953 Clipper	443175	16.74
1953 Clipper	[5] 446199	21.60
1953 Clipper DeLuxe	389753	17.60
1953 Clipper DeLuxe	[5] 446202	22.36
1953 "300"	389753	17.60
1953 "300"	[5] 446202	22.36
1954 Clipper—		
Special	443175	16.74
DeLuxe	389753	17.60
DeLuxe	[5] 446202	22.36
Super	389753	17.60
Super	[5] 446202	22.36
1954 (Exc. Clipper)	389753	17.60
1954 (Exc. Clipper)	[5] 446202	22.36
CLUTCH PRESSURE SPRING		
1940-47 Six	[2] 341700	.32
1940-47 Eight	[2] 202601	.32
1940-47 Super 8	[2] 341700	.32
1940 Six & Eight	[1] 354735	.24
1940 Super 8	[1] 354740	.24
CLUTCH RELEASE LEVER		
1940-47 Six	317854	.86
1940-47 Eight & Super 8	302627	.86
1940	[1] 354734	.38
1941-47 Six	[3] 302627	.86
CLUTCH RELEASE BEARING		
1940-47 Six & Eight	426491	8.45
1940-47 Super 8	335355	7.92
1948-50 Eight & Super 8	426491	8.45
1948-49 Custom 8	335355	7.92
1951-54	426491	8.45
CLUTCH SHAFT PILOT BEARING		
1940-47 Six & Eight	300228	2.20
1940-47 Super 8	205454	2.84
1948 Eight & Super 8	300228	2.20
1948-49 Custom 8	205454	2.84
1949-50 Eight & Super 8	421731	3.75
1951-54	421731	3.75

ELECTROMATIC CLUTCH—PARTS GROUP 21

PART	NUMBER	PRICE
VACUUM CYLINDER ASSEMBLY		
1941 Six & Eight	367177	24.61
1941 Super 8	367295	30.50
1942-47	373932	26.75
1948-50	403433	12.84
CYLINDER DIAPHRAGM		
1941-50	394100	5.00
CONTROL VALVE ASSEMBLY (With Bracket & Levers)		
1941 Six	367912	51.98
1941 Eight	367913	51.98
1941 Super 8	367914	51.98
1941 Clippers	373945	54.34
1942 Six	377794	56.18
1942 Eight	378114	52.97
1942 Super 8	378100	52.97
1946-47 Six	389955	42.80
1946-47 Eight	389956	40.66
1946-47 Super 8	389957	40.66
1948	395880	69.55
1949-50	418386	46.55
CONTROL VALVE REPAIR KIT		
1948-50	410463	2.68
VALVE DIAPHRAGM		
1941-42	394101	1.18
1946-50	394241	3.21
DIRECT SPEED SOLENOID		
1941	373721	4.82
1942	382496	5.14
1946-50	394240	5.30
DIRECT SPEED SWITCH		
1941-48	367551	1.61
1949-50	403985	1.34
LOW & REVERSE SOLENOID		
1941-42	371185	9.45
ACCELERATOR SWITCH		
1941-50	377752	2.89
LOCKOUT SWITCH		
1941 Clipper	373869	1.02
1942-47	377564	.96
1948-50	393565	1.61
GOVERNOR		
1941-50	418447	14.45
GOVERNOR SWITCH		
1941-50	418710	5.35

SYNCHRO-MESH TRANSMISSION—PARTS GROUP 22

NOTE: 1948 models used 2 types of Overdrives; and R-9 with solenoid on right side of case and an R-11 with solenoid on left side of case.

[1] Mechanics Type Joint.
[2] Spicer Type Joint.
[3] With Electromatic Clutch.
[4] Assemblies listed are R-11 Types. When ordering for R-9 Type, use "R-9 to R-11 Changeover Kit."
[5] With Overdrive.

PART	NUMBER	PRICE
TRANSMISSION ASS'Y (Std.)		
1940-41 Six & Eight	901007	135.36
1940-41 Super 8	901075	160.50
1941 Clippers	901005	135.36
1942-47 Six & Eight	901005	135.36
1942-47 Super 8	901008	141.51
1948-50 Eight & Super 8	901810	208.65
1948-49 Custom 8	901812	208.65
1949-50 Eight & Super 8	[3] 901950	208.65
1951-52	[1] 901960	208.65
1951-52	[2] 901962	208.65
1953-54	901962	208.65
TRANSMISSION ASS'Y (With Overdrive)		
NOTE: For Models not listed, see "R-9 to R-11 Changeover kit."		
1940-41 Super 8	901147	251.45
1941 Six	900776	229.43
1941 Eight	900768	229.43
1942-47 Super 8	901147	251.45
1948-50 Eight & Super 8	[4] 901640	251.45
1948 Custom 8	[4] 901638	251.45
1951-54	901970	251.45
R-9 TO R-11 CHANGEOVER KIT		
Includes: R-11 assembly, all electrical units and an auxiliary wiring harness.		
1940 Six & Eight	410603	203.30
1941 Clippers	410603	203.30
1942-47 Six & Eight	410603	203.30
1948 Eight & Super 8	410603	203.30
1948 Custom 8	410604	203.30
TRANSMISSION GASKET SET		
1940-50	410555	.43
1938-49	[5] 410556	.66
1951-54	436252	.61

(Continued on Page 806)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

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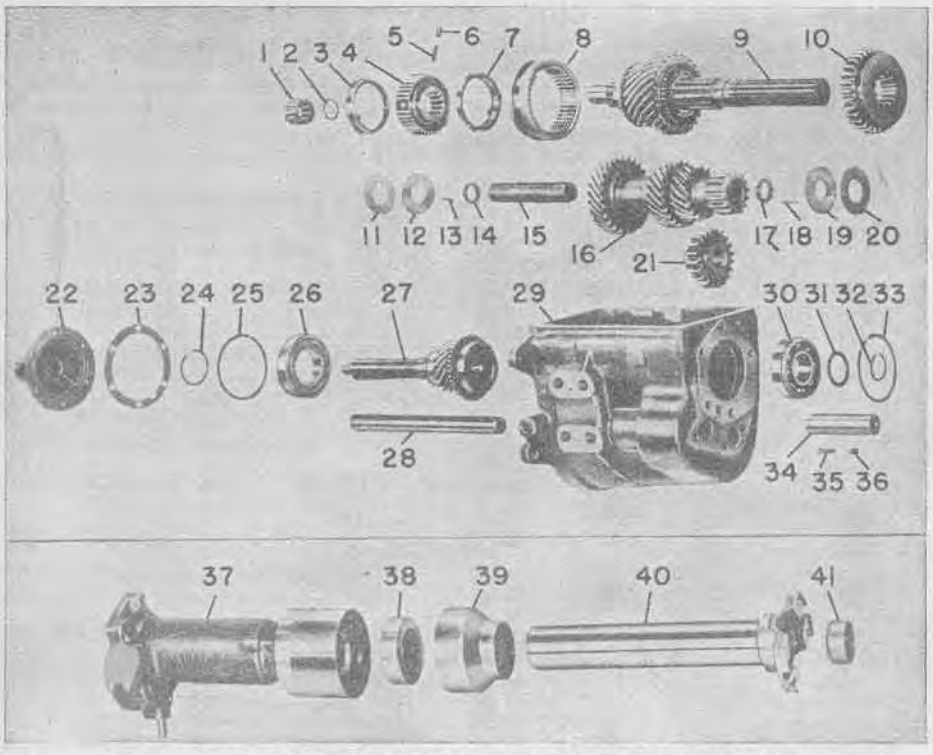

Fig. 17—SYNCHRO-MESH TRANSMISSION—1946-54

[1]Includes Gears & Bearings. [2]Not Sold Separately—Order 26.

PART	NUMBER	PRICE
1—Bearing	395534	1.18
2—Spacer	300285	.04
3—Ring	360327	5.89
4—Gear	360331	9.50
5—Spring	360463	.21
6—Plunger	360300	.59
7—Ring	360327	5.89
8—Sleeve	360326	8.56
9—Mainshaft—		
1946-47	[1]373002	49.00
1946-47 (With Overdrive)	[1]354956	49.00
1948 (14¾" Shaft)	[1]373002	49.00
1948 (17 3/16" Shaft)	[1]418295	49.00
1948 (R-9 O.D.)	[1]354956	49.00
1948 (R-11 O.D.)	[1]410534	49.00
1949-50	[1]418295	49.00
1949-54 (With Overdrive)	[1]410534	49.00
1951-54	[1]426027	59.00
10—Gear	333813	11.77
11—Washer	333580	.38
12—Plate	300844	.70
13—Roller	302758	.05
14—Ring	302577	.38
15—Spacer	303938	.86
16—Gear	333809	26.75
17—Ring	302577	.38
18—Roller	302578	.05
19—Plate	300844	.70
20—Washer	333580	.38
21—Gear	333817	7.49
22—Cover—		
1946-47 6 & 8	418504	5.24
1946-47 Super 8	333995	5.67
1948-50 8 & Super 8	418504	5.24
1948-50 Custom 8	333995	5.67
1951-54	418504	5.24
23—Gasket	300820	.08
24—Ring	300937	.15
25—Retainer	Note [2]	
26—Bearing	304123	5.83
27—Gear—		
1946-47 6 & 8	335130	16.75
1946-47 Super 8	373974	18.25
1948-50 8 & Super 8	335130	16.75
1948-50 Custom 8	373974	18.25
1951-54	335130	16.75
28—Shaft	333572	3.05
29—Case—		
1946-47	367164	21.40
1946-47 (With Overdrive)	367590	27.82
1948-50	395280	20.00
1948-50 (With Overdrive)	412234	21.40
1951-54	433192	21.40
30—Bearing—		
1946-50	403028	5.35
1946-54 (With Overdrive)	338730	5.46
1951-54	418355	4.25
31—Washer	373870	.21
32—Ring	371861	.05
33—Ring	300237	.11
34—Shaft	333573	1.07
35—Spring	330087	.11
36—Plug	367794	.21
37—Cover—		
1946-47	371765	14.45
1948-50	412159	14.18
1951-54	426052	29.43
38—Seal	371876	1.61
39—Shield	371815	.64
40—Flange	Various	5.35
41—Plug	371816	.16

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SYNCHRO-MESH TRANSMISSION—PARTS GROUP 22 (CONTINUED)

NOTE: 1948 models used 2 types of Overdrives; and R-9 with solenoid on right side of case and an R-11 with solenoid on left side of case.

[1]Mechanics Type Joints.
[2]Spicer Type Joint.
[3]With Electromatic Clutch.
[4]Assemblies listed are R-11 Types. When ordering for R-9 Type, see "R-9 to R-11 Changeover Kit."
[5]With Overdrive.

PART	NUMBER	PRICE
TRANSMISSION CASE		
1940-47	367164	21.40
1941-47	[5]367590	27.82
1948-50	395280	20.00
1948-50	[5]412234	21.40
1951-54	433192	21.40
MAIN DRIVE GEAR		
1940-47 Six & Eight	335130	16.75
1940-47 Super 8	373974	18.25
1948-50 Eight & Super 8	335130	16.75
1948-49 Custom 8	373974	18.25
1951-54	335130	16.75
MAIN DRIVE GEAR BEARING		
1940-54	304123	5.83
MAINSHAFT PILOT BEARING		
1940-54	395534	1.18
MAINSHAFT REAR BEARING		
1940-42 (Exc. Clippers)	304124	5.46
1941-50	[5]338730	5.46
1941-50 Eight & Super 8	403028	5.35
1951-54	418355	4.25
1951-54	[5]338730	5.46
MAINSHAFT (With First & Second Gears & Bearings)		
1940-42 (Exc. Clippers)	347704	49.00
1940-47	[5]354956	49.00
1941-47 Clippers	373002	49.00
1948 (14¾" Shaft)	373002	49.00
1948 (17 3/16" Shaft)	418295	49.00
1948 (R-9 O.D.)	[5]354956	49.00
1948 (R-11 O.D.)	[5]410534	49.00
1949-50	418295	49.00
1949-54	[5]410534	49.00
1951-54	426027	59.00
LOW & REVERSE GEAR		
1940-54	333813	11.77
SYN. CLUTCH GEAR		
1940-54	360331	9.50
SYN. CLUTCH SLEEVE		
1940-54	360326	8.56
SYN. BLOCKING RING		
1940-41	360331	9.50
1942-54	360327	5.89
COUNTERSHAFT GEAR CLUSTER		
1940-54	333809	26.75
COUNTERSHAFT		
1940-54	333572	3.05
COUNTERSHAFT BEARING ROLLER		
1940-54	302578	.05
REVERSE IDLER GEAR		
1940-54	333817	7.49
IDLER GEAR SHAFT		
1940-54	333573	1.07
IDLER GEAR BUSHING		
1940-54	300253	.43
TRANS. REAR OIL SEAL		
1940-42 (Exc. Clippers)	302591	.48
1941-42 Clippers	371876	1.61
1946-54	371876	1.61

[R] Right. Left is one number higher or lower. Parts Cost is the same.

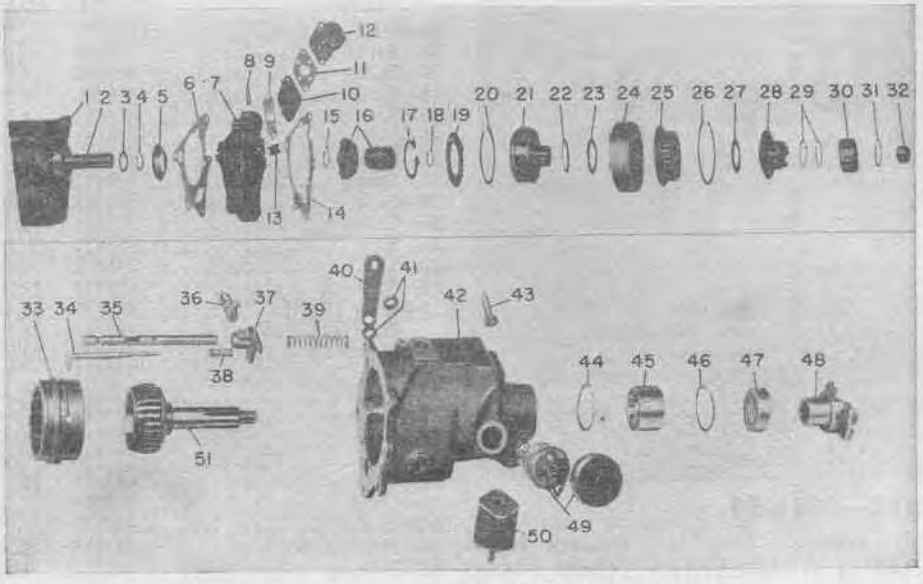

Fig. 18—OVERDRIVE—1948 TYPE R-9

NOTE: Two Types of overdrives were used in 1948. Type R9 is identified by the solenoid on the right side of the case.

[1] Before Eng. No. 406242. [2] After Eng. No. 406242.

PART	NUMBER	PRICE
1—Trans. Case	412234	21.40
2—Shaft & Gears	354956	49.00
3—Washer	338495	.16
4—Ring	338459	.26
5—Baffle	338491	.21
6—Gasket	412247	.11
7—Adapter	347550	17.12
8—Plunger	347745	.27
9—Gasket	347492	.11
10—Solenoid Base	347487	2.14
11—Gasket	333788	.11
12—Solenoid	403979	13.89
13—Pawl	347568	3.21
14—Gasket	347638	.11
15—Ring	338451	.16
16—Gear	371207	21.40
17—Ring	367884	3.75
18—Ring	338456	.27
19—Cover	347639	3.21
20—Ring	338488	.21
21—Pinion & Cage—		
1948 Eight	338514	29.43
1948 Super 8	[1] 338514	29.43
1948 Super 8	[2] 347576	35.31
1948 Custom 8	347576	35.31
22—Spring	371251	.54
23—Washer	362821	1.28
24—Gear	338511	19.80
25—Hub	347765	12.57
26—Ring	338481	.26
27—Washer	347607	.59
28—Cam—		
1948 Eight	338855	17.50
1948 Super 8	[1] 338855	17.50
1948 Super 8	[2] 347590	16.00
1948 Custom 8	347590	16.00
29—Spring	338449	.16
30—Retainer—		
1948 Eight	338487	.80
1948 Super 8	[1] 338487	.80
1948 Super 8	[2] 347580	.86
1948 Custom 8	347580	.86
31—Ring	338485	.11
32—Bushing	338798	.91
33—Sleeve	347608	17.12
34—Plunger	364986	1.07
35—Rail	347975	1.71
36—Shaft	355030	4.28
37—Fork	355029	2.68
38—Spring	360410	.27
39—Spring	347976	.18
40—Lever	347571	.48
41—Upper (Seal)	338448	.11
Lower (Bushing)	333146	.11
42—Housing—		
1948 Eight	367002	29.43
1948 Super 8	[1] 367002	29.43
1948 Super 8	[2] 367003	29.43
1948 Custom 8	367003	29.43
43—Pinion	347536	4.28
44—Ring	347573	.24
45—Bearing	347572	9.58
46—Ring	347652	.27
47—Seal	333546	1.40
48—Flange	302868	6.25
49—Governor	418447	14.45
50—Insulator	333790	3.75
51—Shaft—		
1948 Eight	338494	21.00
1948 Super 8	[1] 338494	21.00
1948 Super 8	[2] 347577	21.00
1948 Custom 8	347577	21.00

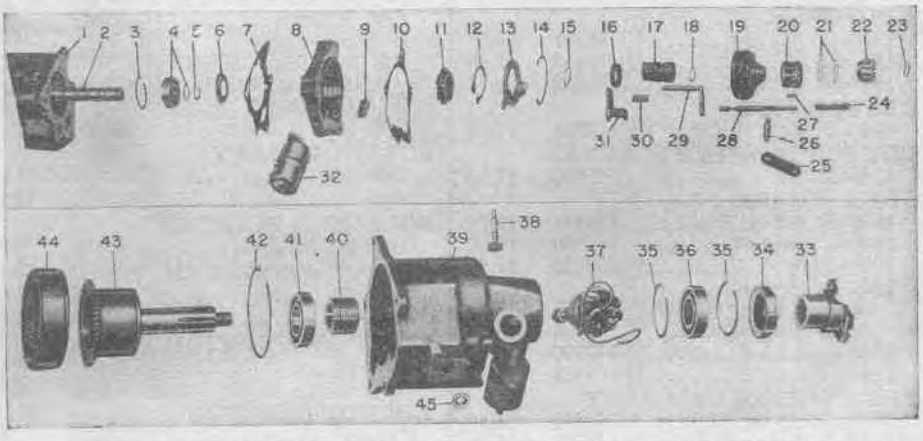

Fig. 19—OVERDRIVE—1948 TYPE R-11; 1949-50 ALL

NOTE: Two types of overdrives were used in 1948. Type R-11 is identified by the solenoid on the left side of the case.

PART	NUMBER	PRICE
1—Trans. Case	412234	21.40
2—Shaft & Gears	410534	49.00
3—Ring	338473	.21
4—Bearing	338730	5.46
Washer	338496	.32
5—Ring	338459	.26
6—Baffle	418426	.21
7—Gasket	412247	.11
8—Adapter	418424	21.40
9—Pawl	418439	3.75
10—Gasket	418425	.16
11—Plate	418435	8.56
12—Ring	418434	3.64
13—Cover	418440	3.75
14—Ring	418444	.27
15—Ring	418433	.21
16—Collar	418432	3.75
17—Gear (Includes 15 & 16)	418430	10.17
18—Ring	338456	.27
19—Pinion & Cage	418419	35.85
20—Retainer	347580	.86
21—Spring	338449	.16
22—Cam	418427	14.45
23—Ring	418437	.27
24—Spring	418413	.32
25—Lever	418401	.64
26—Shaft	418402	4.28
27—Roller	347579	.16
28—Rail	418409	2.41
29—Plunger	418405	4.28
30—Spring	418412	.21
31—Fork	418408	5.35
32—Solenoid	433776	13.54
33—Flange	426497	13.38
34—Seal	418414	2.57
35—Ring (Front)	338472	.21
Ring (Rear)	338473	.21
36—Bearing	418355	4.25
37—Governor	418447	14.45
38—Pinion	Various	5.35
39—Housing	418423	32.10
40—Gear	426015	4.82
41—Bearing	418355	4.25
42—Ring	338481	.26
43—Shaft	418415	28.50
44—Gear	419433	25.68
45—Seal	418403	.38

[R] Right. Left is one number higher or lower. Parts Cost is the same.

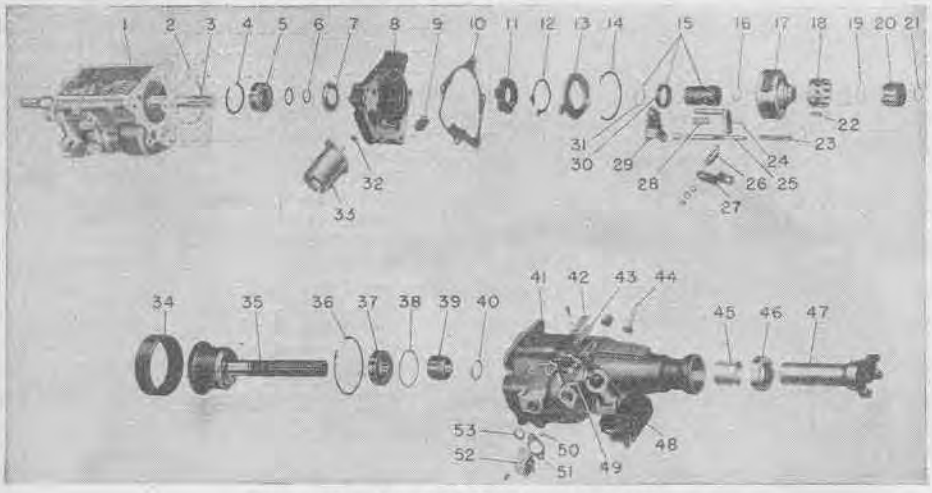

Fig. 20—OVERDRIVE—1951-54

PART	NUMBER	PRICE
1—Case	433192	21.40
2—Gasket	412247	.11
3—Shaft & Gears	426027	59.00
4—Ring	426118	.11
5—Bearing	338730	5.46
6—Ring	371861	.05
7—Baffle	418426	.21
8—Adapter	410881	21.40
9—Pawl	418439	3.75
10—Gasket	418425	.16
11—Plate	418435	8.56
12—Ring	418434	3.64
13—Cover	418440	3.75
14—Ring	418444	.27
15—Gear	418430	10.17
16—Ring	338456	.27
17—Pinion & Cage	418419	35.85
18—Retainer	347580	.86
19—Spring	338449	.16
20—Cam	418427	14.45
21—Ring	338456	.27
22—Roller	347579	.16
23—Spring	418413	.32
24—Plunger	418405	4.28
25—Rail	426452	2.14
26—Shaft	418402	4.28
27—Lever	426454	.38
28—Spring	418412	.21
29—Fork	418408	5.35
30—Collar	418432	3.75
31—Ring	418433	.21
32—Seal	333833	.86
33—Solenoid	433776	13.54
34—Gear (1951)	419433	25.68
Gear (1952-54)	443182	26.11
35—Mainshaft	410877	28.50
36—Ring	338481	.26
37—Bearing	436397	5.89
38—Retainer	410873	.27
39—Gear	426015	4.82
40—Ring	371860	.05
41—Case	443185	35.91
42—Cover	410874	.16
43—Gasket	410875	.05
44—Pinion & Shaft	433777	5.35
45—Bushing	436018	1.61
46—Seal	371876	1.61
47—Flange	426497	13.38
48—Insulator	426704	4.00
49—Governor	433613	14.45
50—Ball	147500	.03
51—Gasket	426457	.11
52—Switch	426453	2.41
53—Seal	418403	.38

OVERDRIVE—PARTS GROUP 23

[1] 1948 R-9 type with solenoid on right side of case.

[2] 1948 R-11 type with solenoid on left side of case.

PART	NUMBER	PRICE
O.D. HOUSING		
1940-41	367002	29.43
1942-47 Six & Eight	367002	29.43
1942-47 Super 8	367003	29.43
1948 Eight	[1] 367002	29.43
1948 Super 8—		
Before Eng. 406242	[1] 367002	29.43
After Eng. 406242	[1] 367003	29.43
1948 Custom 8	[1] 367003	29.43
1948-50	[2] 418423	32.10
1951-54	443185	35.91
O.D. ADAPTER		
1940-48	[1] 347550	17.12
1948-50	[2] 418424	21.40
1951-54	410881	21.40
O.D. MAINSHAFT		
1940-47 Six & Eight	338494	21.00
1940-47 Super 8	347577	21.00
1948 Eight	[1] 338494	21.00
1948 Super 8—		
Before Eng. 406242	[1] 338494	21.00
After Eng. 406242	[1] 347577	21.00
1948 Custom 8	[1] 347577	21.00
1948-50	[2] 418415	28.50
1951-54	410877	28.50
MAINSHAFT REAR BEARING		
1940-48	[1] 347572	9.58
1948-50	[2] 418355	4.25
1951-54	436397	5.89
MAINSHAFT PILOT BUSHING		
1940-48	[1] 338798	.91
SUN GEAR PLATE ASS'Y		
1940-48	[1] 371207	21.40
1948-54	[2] 418430	10.17
PLANET PINION & CAGE ASS'Y		
1940-47 Six & Eight	338514	29.43
1940-47 Super 8	347576	35.31
1948 Eight	[1] 338514	29.43
1948 Super 8—		
Before Eng. 406242	[1] 338514	29.43
After Eng. 406242	[1] 347576	35.31
1948 Custom 8	[1] 347576	35.31
1948-54	[2] 418419	35.85
RING GEAR		
1940-48	[1] 338511	19.80
1948-51	[2] 419433	25.68
1952-54	443182	26.11
CLUTCH HUB		
1940-48	[1] 347765	12.57
CLUTCH SHIFTER SLEEVE		
1940-48	[1] 347608	17.12
FREE WHEEL CAM		
1940-47 Six & Eight	338855	17.50
1940-47 Super 8	347590	16.00
1948 Eight	[1] 338855	17.50
1948 Super 8—		
Before Eng. 406242	[1] 338855	17.50
After Eng. 406242	[1] 347590	16.00
1948 Custom 8	[1] 347590	16.00
1948-54	[2] 418427	14.45
FREE WHEEL CAM ASS'Y		
1940-47 Six & Eight	338645	21.50
1940-47 Super 8	347589	17.50
1948 Eight	[1] 338645	21.50
1948 Super 8—		
Before Eng. 406242	[1] 338645	21.50
After Eng. 406242	[1] 347589	17.50
1948 Custom 8	[1] 347589	17.50
FREE WHEEL ROLLER		
1940-47 Six & Eight	338457	.11
1940-47 Super 8	347579	.16
1948 Eight	[1] 338457	.11
1948 Super 8—		
Before Eng. 406242	[1] 338457	.11
After Eng. 406242	[1] 347579	.16
1948 Custom 8	[1] 347579	.16
1948-54	[2] 347579	.16
FREE WHEEL ROLLER RETAINER		
1940-47 Six & Eight	338487	.80
1940-47 Super 8	347580	.86
1948 Eight	[1] 338487	.80
1948 Super 8—		
Before Eng. 406242	[1] 338487	.80
After Eng. 406242	[1] 347580	.86
1948 Custom 8	[1] 347580	.86
1948-54	[2] 347580	.86
SOLENOID ASS'Y		
1940-48	[1] 403979	13.89
1948-54	[2] 433776	13.54
SOLENOID POINT SET		
1940-54	382861	.27
KICKDOWN SWITCH		
1940-48	[1] 347496	1.07
1948-54	[2] 403945	1.45
KICKDOWN SWITCH RELAY		
1940-48	[1] 347493	6.69
1948-54	[2] 403940	6.42
LOCKOUT SWITCH		
1940-50	354820	.86
1951-54	426453	2.41
GOVERNOR ASS'Y		
1940-50	418447	14.45
1951-54	433613	14.45
GOVERNOR SWITCH		
1940-47	367679	5.89
1948-50	418710	5.35
1951-54	433623	5.09
O.D. REAR OIL SEAL		
1940-48	[1] 333546	1.40
1948-50	[2] 418414	2.57
1951-54	371876	1.61

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

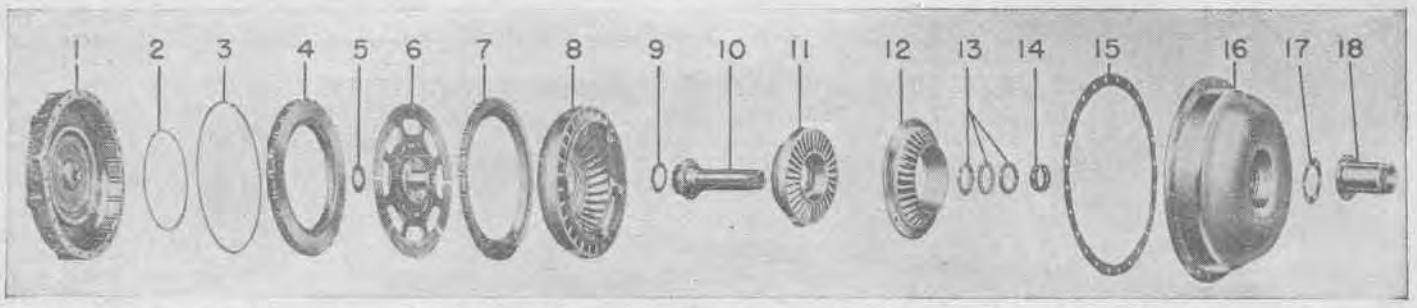

Fig. 21—ULTRAMATIC TRANSMISSION—CONVERTER ASSEMBLY—1949-52 WITH 11" CLUTCH

[1]1949-50 Early. [2]1949-50 Late.

PART	NUMBER	PRICE
1—Housing (1949-50)	[1]421846	25.00
Housing (1949-50)	[2]421544	30.00
Housing (1951-52)	421544	30.00
2—Ring	421053	1.50
3—Ring	421056	4.08
4—Piston (1949-50)	[1]421989	7.00
Piston (1949-50)	[2]421541	10.50
Piston (1951-52)	421541	10.50
5—Washer	423041	.50
6—Disc (1949-50)	[1]410835	50.00
Disc (1949-50)	[2]436411	44.50
Disc (1951-52)	436411	44.50
7—Plate (1949-50)	[1]423202	30.00
Plate (1949-50)	[2]421645	12.50
Plate (1951-52)	421645	12.50
8—Turbine	421920	39.00
9—Washer	423190	.40
10—Shaft	421559	13.75
11—Reactor	421775	15.75
12—Turbine	421774	11.80
13—Bearing	421596	3.60
14—Spacer	421597	.35
15—Gasket	421752	.75
16—Pump (1949-50)	423061	47.50
Pump (1951-52)	423182	47.50
17—Gasket	421599	.11
18—Shaft	421595	9.75

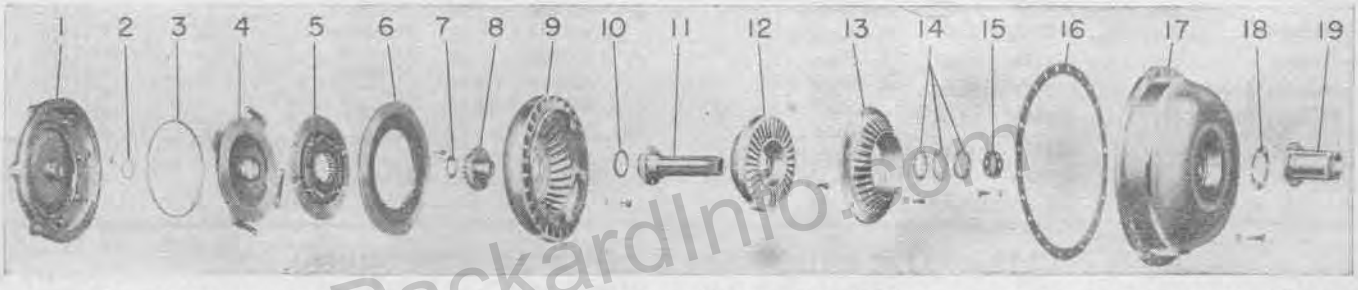

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Fig. 22—ULTRAMATIC TRANSMISSION—CONVERTER ASSEMBLY—1951-54 WITH 9" CLUTCH

PART	NUMBER	PRICE
1—Housing	423411	30.00
2—Ring	423417	.40
3—Ring	423382	1.50
4—Piston	423413	10.50
5—Disc	423415	23.30
6—Plate	423414	10.50
7—Washer	423427	.21
8—Hub	423418	4.28
9—Turbine (1951-53)	423416	39.00
Turbine (1954)	423675	29.95
10—Washer	423190	.40
11—Shaft (1951-52)	423424	13.75
Shaft (1953-54)	423754	13.75
12—Reactor	421775	15.75
13—Turbine	421774	11.80
14—Bearing	421596	3.60
15—Spacer	421597	.35
16—Gasket	421752	.75
17—Pump	423182	47.50
18—Gasket	421599	.11
19—Shaft	421595	9.75

ULTRAMATIC DRIVE—PARTS GROUP 24

[1]With 11" Clutch. [2]With 9" Clutch.

PART	NUMBER	PRICE
TRANSMISSION ASS'Y		
NOTE: If old Transmission is returned exchange price is $144.45.		
1949-50 Eight	436234	283.55
1949-50 Super 8	436190	283.55
1949-50 Custom 8	436190	283.55
1951-54	436189	283.55
TRANS. GASKET SET		
1949-54	410744	1.82
TRANS. CASE		
1949-54	421100	55.00
BELL HOUSING		
1949-54	421111	26.50
CONVERTER ASS'Y		
NOTE: If old Converter is returned exchange price is $69.55.		
1949-51	421940	117.70
1952-54	423430	117.70
CONVERTER HOUSING		
1949-50 (Early)	421846	25.00
1949-50 (Late)	421544	30.00
1951-52	[1]421544	30.00
1951-52	[2]423411	30.00
1953-54	423411	30.00
CONVERTER TURBINE		
1949-50 (Front)	421920	39.00
1949-50 (Rear)	421774	11.80
1951-52 (Front)	[1]421920	39.00
1951-52 (Front)	[2]423416	39.00
1951-54 (Rear)	421774	11.80
1953 (Front)	423416	39.00
1954 (Front)	423675	29.96
FRONT TURBINE HUB		
1951-54	[1]423418	4.28
CONVERTER PUMP		
1949-50	423061	47.50
1951-54	423182	47.50
CONVERTER PUMP SHAFT		
1949-54	421595	9.75
CONVERTER REACTOR		
1949-54	421775	15.75
CONVERTER REACTOR SHAFT		
1949-50	421559	13.75
1951-52	[1]421559	13.75
1951-52	[2]423424	13.75
1953-54	423754	13.75
OIL PAN		
1949-54	423162	3.00
OIL PAN GASKET		
1949-54	421327	.30
OIL STRAINER ASS'Y		
1949-54	421479	1.50
OIL COOLER		
1949-50 (Kit)	436393	27.00
1951-54	423268	19.00

(Continued on Page 810)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

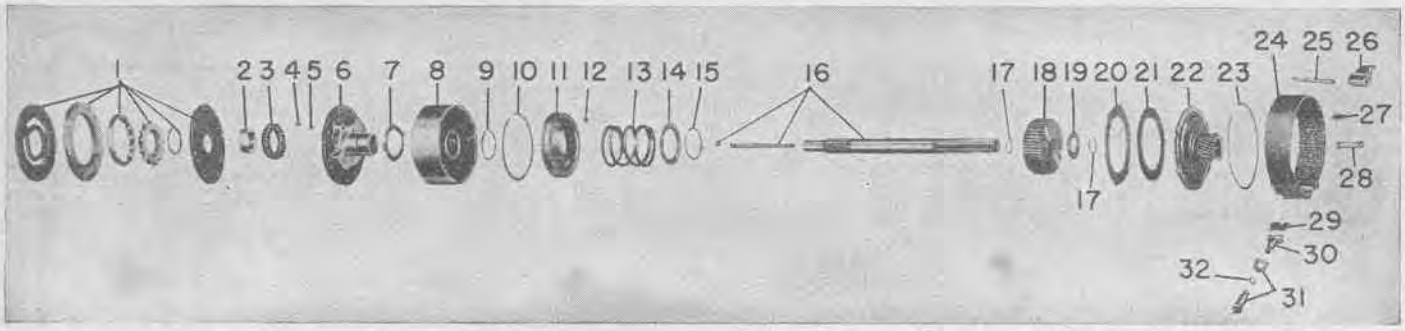

Fig. 23—ULTRAMATIC TRANSMISSION—FRONT OIL PUMP & CLUTCH—1949-54

[1] If old unit is returned, price is $19.80.

PART	NUMBER	PRICE
1—Oil Pump Ass'y	[1]421634	29.43
2—Adapter	421971	2.20
3—Reaction Clutch—		
1949-53 (Long Sprags)	421116	10.70
1953-54 (Short Sprags)	434700	10.70
4—Retainer	421733	.11
5—Ball	145629	.02
6—Housing	410986	23.00
7—Washer	421330	.55
8—Housing (1949-50)	410987	20.00
Housing (1951-54)	423366	20.00
9—Washer	423367	.25
10—Washer	421074	.45
11—Piston—		
1949-50 Eight	423081	3.40
1949-50 Super & Custom 8	421639	3.40
1951-52 200	423081	3.40
1951-52 250, 300, 400	421639	3.40
1953-54 Clipper	423081	3.40
1953-54 (Exc. Clipper)	421639	3.40
12—Spring	421969	.05
13—Spring	421130	2.20
14—Retainer	421124	.15
15—Ring	421088	.05
16—Shaft Ass'y (1949-53)	423218	12.40
Shaft Ass'y (1954)	434585	13.50
17—Ring	421905	.05
18—Hub (1949-53)	421636	5.50
Hub (1954)	434586	6.50
19—Washer	421675	.32
20—Plate	421073	.64
21—Plate	421128	1.15
22—Gear	421644	14.40
23—Ring	421071	.20
24—Band—		
1949-51	421770	17.50
1952-54	423358	12.50
25—Shaft	421162	.50
26—Lever	421557	2.10
27—Link	421159	.45
28—Tube	421625	.65
29—Link	421160	.43
30—Tee	421156	.75
31—Screw	421716	.30
Locknut	122366	.05
32—Seal	421717	.11

ULTRAMATIC DRIVE—PARTS GROUP 24 (CONTINUED)

[1] With 11" Clutch. [2] With 9" Clutch.

PART	NUMBER	PRICE
CLUTCH ASS'Y		
1949-50 Eight	423085	65.00
1949-50 Super 8	421893	65.00
1949-50 Custom 8	421893	65.00
1951-52 "200"	423085	65.00
1951-52—		
"250," "300," "400"	421893	65.00
1953	421893	65.00
1954	423767	65.00
CLUTCH HOUSING		
1949-50	410987	20.00
1951-54	423366	20.00
CLUTCH PLATES		
1949-54 (Drive)	421128	1.15
1949-54 (Driven)	421073	.64
CLUTCH PRESSURE PLATE		
1949-50 (Early)	423202	30.00
1949-50 (Late)	421645	12.50
1951-52	[1]421645	12.50
1951-52	[2]423414	12.50
1953-54	423414	12.50
CLUTCH HUB		
1949-53	421636	5.50
1954	434586	6.50
CLUTCH DISC		
1949-50	436411	44.50
1951-52	[1]436411	44.50
1951-52	[2]423415	23.30
1953-54	423667	23.30
CONTROL VALVE ASS'Y		
1949	421900	96.30
1950-52	423000	96.30
1953	423550	96.30
1954	423800	96.30
VALVE SAFETY SWITCH		
1949-50 (Early)	421319	2.65
1949-50 (Late)	423439	2.65
1951-54	423439	2.65
INPUT SHAFT		
1949-53	423218	12.40
1954	434585	13.50
FRONT OIL PUMP		
NOTE: If old pump is returned exchange price is $19.80.		
1949-54	421634	29.43
PLANETARY ASS'Y		
1949-50	423390	95.00
1951-52	423392	95.00
1953-54	434496	95.00
PLANETARY RING GEAR		
1949-51	421084	16.65
1952	423388	16.65
1953-54	434495	16.95
PLANETARY SHAFT & CAGE		
1949-50	421648	32.00
1951	423287	32.00
1952-54	423395	35.00
PLANETARY PINION		
1949-54 (Long)	421086	2.60
1949-54 (Short)	421087	2.60
PINION ROLLER		
1949-54	421140	.05
PINION SHAFT		
1949-54	421136	.95
SUN GEAR		
1949-54 (Front)	421644	14.40
1949-54 (Rear)	421085	5.60
REACTION CLUTCH		
1949-53 (Long Sprags)	421116	10.70
1953-54 (Short Sprags)	434700	10.70
REACTION CLUTCH HOUSING		
1949-54	410986	23.00
OUTPUT SHAFT		
1951-54	423286	7.20
REAR HOUSING ASS'Y		
1949-50	423087	21.50
1951-54	423429	21.50
REAR HOUSING BEARING		
1951-54	423215	3.00
REAR BALL BEARING		
1949-50	421075	5.00
REAR HOUSING OIL SEAL		
1949-50	371876	1.61
1951-54	333546	1.40
REAR OIL PUMP		
NOTE: If old pump is returned, exchange price is $13.91.		
1949-54	423186	21.40
BRAKE BAND		
1949-51	421770	17.50
1952-54	423358	12.50
GOVERNOR		
1949-50 Eight	423223	17.40
1949-50 Super 8	421834	17.40
1949-50 Custom 8	421834	17.40
1951 "200," "250"	423223	17.40
1951 "300," "400"	421834	17.40
1952-54	423441	17.40

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

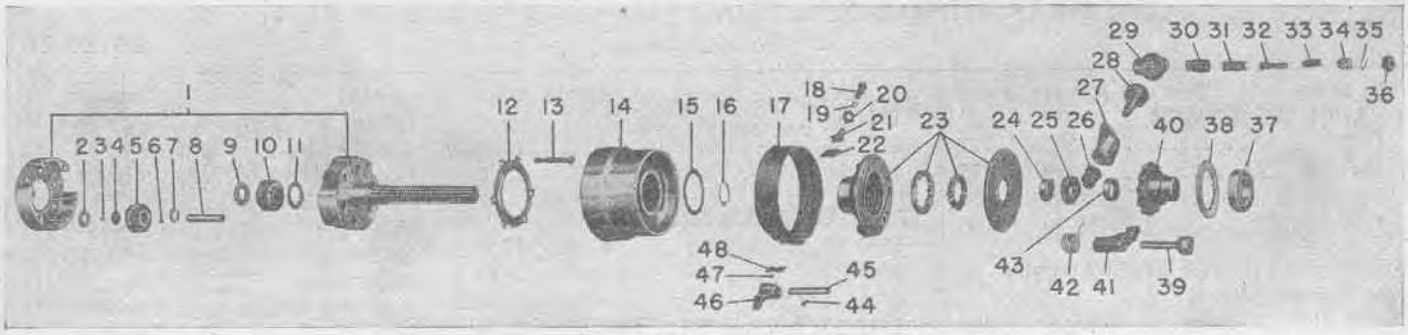

Fig. 24—ULTRAMATIC TRANSMISSION—PLANETARY & REAR OIL PUMP—1949-50

[1] If old unit is returned, price is $13.91.

PART	NUMBER	PRICE
1—Shaft Ass'y	421648	32.00
2—Washer	421146	.11
3—Roller	421140	.05
4—Spacer	421148	.30
5—Pinion	421087	2.60
6—Roller	421140	.05
7—Washer	421146	.11
8—Shaft	421136	.95
9—Bearing	421141	2.50
10—Gear	421085	5.60
11—Washer	421076	.42
12—Scoop	421495	.27
13—Bolt	421134	.25
14—Gear	421084	16.65
15—Washer	421340	.30
16—Ring	421622	.80
17—Band	421770	17.50
18—Screw	421716	.30
19—Seal	421717	.11
20—Locknut	122366	.05
21—Tee	421156	.75
22—Link	421160	.43
23—Oil Pump	[1] 423186	21.40
24—Spacer	423188	.50
25—Gear	421129	3.00
26—Pinion	421059	3.20
27—Adapter	423438	2.90
28—Shaft	421833	6.20
29—Housing	421070	2.40
30—Valve	421961	2.10
31—Spring	421069	.11
32—Valve	421068	1.30
33—Spring	423112	.11
34—Support	421065	.96
35—Ring	421064	.05
36—Flyweight	423221	.35
37—Bearing	421075	5.00
38—Retainer	421580	.90
39—Support	421181	1.20
40—Gear	421177	6.00
41—Lever	423269	3.00
42—Spring	421487	.11
43—Spacer	423187	1.00
44—Pin	421528	.10
45—Shaft	421161	.50
46—Lever	421556	2.10
47—Pin	421963	.03
48—Link	421159	.45

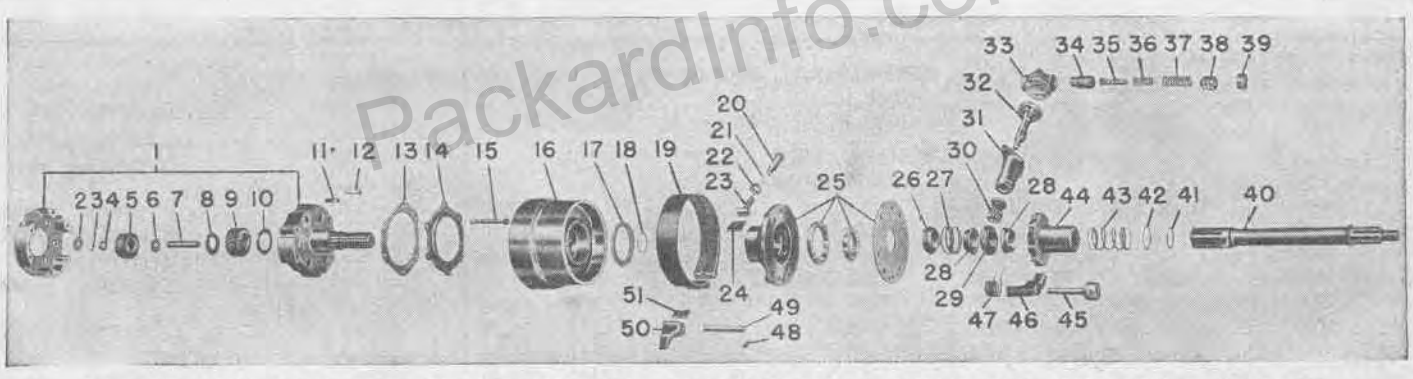

Fig. 25—ULTRAMATIC TRANSMISSION—PLANETARY & REAR OIL OIL PUMP—1951-54

[1] If old unit is returned, price is $13.91.

PART	NUMBER	PRICE
1—Shaft Ass'y (1951)	423287	32.00
Shaft Ass'y (1952-54)	423395	35.00
2—Washer	421146	.11
3—Roller	421140	.05
4—Spacer	421148	.30
5—Pinion	421087	2.60
6—Washer	421146	.11
7—Shaft	421136	.95
8—Bearing	421141	2.50
9—Gear	421085	5.60
10—Washer	421076	.42
11—Spring	423385	.05
12—Damper	423384	.32
13—Plate	423386	.16
14—Scoop	421495	.27
15—Bolt	421134	.25
16—Gear (1951)	421084	16.65
Gear (1952)	423388	16.65
Gear (1953-54)	434495	16.95
17—Washer	421340	.30
18—Ring	421622	.80
19—Band (1951)	421770	17.50
Band (1952-54)	423358	12.50
20—Screw	421716	.30
21—Seal	421717	.11
22—Locknut	122366	.05
23—Tee	421156	.75
24—Link	421160	.43
25—Oil Pump	[1] 423186	21.40
26—Sleeve	423201	.53
27—Spring	423189	.05
28—Spacer (1951-52)	423187	1.00
Spacer (1953-54)	423188	.50
29—Gear (1951-52)	421129	3.00
Gear (1953-54)	443608	3.00
30—Pinion (1951-52)	421059	3.20
Pinion (1953-54)	434516	.50
31—Adapter	423438	2.90
32—Shaft	421833	6.20
33—Housing (1951-52)	421070	2.40
Housing (1953-54)	434279	2.00
34—Valve (1951-52)	421961	2.10
Valve (1953-54)	434278	2.00
35—Valve (1951-52)	421068	1.30
Valve (1953-54)	434378	.96
36—Spring	423112	.11
37—Spring	421069	.11
38—Support (1951-52)	421065	.96
Support (1953-54)	434379	.96
39—Flyweight	421063	.35
40—Shaft	423286	7.20
41—Ring	371862	.05
42—Washer	423280	.11
43—Spring	423281	.11
44—Gear	423285	6.00
45—Support	423261	.95
46—Lever	423269	3.00
47—Spring	423447	.11
48—Pin	421528	.10
49—Shaft	421161	.50
50—Lever	421556	2.10
51—Link	421159	.45

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

GEARSHIFT & SPEEDOMETER—PARTS GROUP 25

[1]With Ultramatic.

PART	NUMBER	PRICE
GEARSHIFT LEVER		
1940	348006	3.21
1941-54	373429	3.75
1949-50	[1]421801	2.89
1951-54	[1]426728	5.00
SHIFT COLUMN SHAFT (Parallel to Column Jacket)		
1940-41	330925	8.83
1941 Clippers	412550	9.63
1942-47	384785	7.38
1948 Eight & Super 8	412549	9.63
1948 Custom 8	412550	9.63
1949-50 Eight & Super 8	412549	9.63
1949-50 Custom 8	412550	9.63
1949-50	[1]421727	9.63
1951-54	426721	12.84
1951-54	[1]423157	12.00
SPEEDOMETER HEAD		
1940 (Exc. Custom)	348830	17.54
1940 Custom Super 8	348814	26.83
1941	364906	12.84
1942 Six & Eight	382353	23.54
1942 Super 8	382357	23.54
1946-47 Six & Eight	382353	23.54
1946-47 Super 8	382357	23.54
1948 Eight	410014	11.00
1948-50 Super 8	410013	13.50
1948-50 Custom 8	410013	13.50
1949-50 Std. Eight	410014	11.00
1949-50 DeLuxe Eight	410013	13.50
1951 "200," "250"	410922	12.50
1951 "300," "400"	410923	14.98
1952 "200"	436258	12.50
1952 "250," "300," "400"	410923	14.98
1953 Clipper	436531	12.50
1953 "300," "400"	436536	15.00
1954 Clipper	458112	11.00
1954 (Exc. Clipper)	458110	20.00
SPEEDOMETER CABLE		
1940-41	335978	1.61
1941-47 Clippers	410302	1.90
1948-54	410302	1.90

UNIVERSALS & PROPELLER SHAFT—PARTS GROUP 26

[1]With Overdrive. [2]Mechanics Type Joint. [3]Universal Type Joint. [4]With Ultramatic. [5]Spicer Type Joint.

PART	NUMBER	PRICE
UNIVERSAL JOINT REPAIR KIT		
1940-41 Six	354672	7.20
1940	[1]354670	9.60
1941	382742	11.83
1942 (Front)	[1]382741	6.21
1942 (Rear)	[1]382852	12.73
1942-50	[2]382742	11.83
1948	[3]410529	8.56
1951 "200"	436144	7.60
1951 "200" (Front)	[4]436198	17.66
1951 "200" (Rear)	[4]436279	9.85
1951 "250" "300"	410529	8.56
1951 "250" "300" (Front)	[4]436199	21.78
1951 "250" "300" (Rear)	[4]436305	10.90
1951 "400" (Front)	436199	21.78
1951 "400" (Rear)	436305	10.90
1952 "200"	436144	7.60
1952 "200" (Front)	[4]436292	17.25
1952 "200" (Rear)	[4]436279	9.85
1952 "250" "300"	410529	8.56
1952 "250" "300" (Front)	[4]436199	21.78
1952 "250" "300" (Rear)	[4]436305	10.90
1952 "400" (Front)	436199	21.78
1952 "400" (Rear)	436305	10.90
1953 Clipper	436144	7.60
1953 Clipper (Front)	[4]436292	17.25
1953 Clipper (Rear)	[4]436279	9.85
1953 Clipper DeLuxe	410529	8.56
1953 Clipper DeLuxe—		
Front	[4]436199	21.78
Rear	[4]436305	10.90
1953 "300"	410529	8.56
1953 "300" "400" (Front)	[4]436199	21.78
1953 "300" "400" (Rear)	[4]436305	10.90
1954 Clipper	436144	7.60
1954 Clipper (Front)	[4]436292	17.25
1954 Clipper (Rear)	[4]436279	9.85
1954 (Exc. Clipper)	410529	8.56
1954 (Exc. Clipper) (Front)	[4]436199	21.78
1954 (Exc. Clipper) (Rear)	[4]436305	10.90
UNIVERSAL CROSS		
1940 Six	316886	2.41
1940 Eight	327602	4.01
1940 Super 8	303405	3.91
UNIVERSAL BEARING		
1940 Six	316887	1.37
1940 Eight & Super 8	303749	1.73
PROPELLER SHAFT		
1940 Models—		
1800	351157	20.80
1800	[1]347385	44.80
1801-3-6	364450	42.40
1801-3-6	[1]364451	42.40
1804-7 (Front)	351156	13.13
1804-7 (Rear)	351155	16.28
1804-7	[1]351811	15.44
1805-8 (Front)	364451	42.40
1805-8 (Rear)	364454	45.20
1805-8 (Front)	[1]351808	13.94
1805-8 (Rear)	[1]364454	45.20
1941 Models—		
1900	355752	38.20
1900	[1]364667	14.45
1901-3-6	364859	22.35
1901-3-6	[1]364451	42.40
1904-7 (Front)	351156	13.13
1904-7 (Rear)	364452	44.60
1904-7	[1]364857	19.85
1905-8 (Front)	338658	14.18
1905-8 (Rear)	364454	45.20
1905-8	[1]364454	45.20
1951	371363	27.25
1951	[1]371365	54.15
1942-47 Six & Eight	378322	37.80
1942-47 Six & Eight	[1]378323	54.60
1942-47 Super 8	371363	27.25
1942-47 Super 8	[1]371365	54.15
1948	[3]418797	47.70
1948-50	371363	27.25
1948-50	[1]371365	54.15
1949-50 Eight	[4]421375	33.65
1949-50 Super 8	[4]421375	33.65
1949-50 Custom 8	[4]421374	37.10
1951-52 "200"	426489	24.59
1951-52 "250"	433687	26.35
1951-52 "300"	426490	26.35
1951 "200"	[4]443010	41.15
1951 "250"	[4]443012	45.25
1951 "300"	[4]426372	40.13
1951 "400"	426372	40.13
1952 "200"	[4]443010	41.15
1952 "250"	[4]443012	45.25
1952 "300"	[4]443011	46.30
1952 "400"	443011	46.30
1953 Clipper	[5]443929	31.03
1953 Clipper	[3]443925	40.00
1953 Clipper DeLuxe	[5]443941	26.35
1953 Clipper DeLuxe	[3]443943	44.00
1953 "300"—		
Sedan	[5]443940	26.35
Sedan	[3]443926	45.00
Conv.	[5]443941	26.35
Conv.	[3]443943	44.00
Mayfair	[5]443941	26.35
Mayfair	[3]443943	44.00
1953 "400"	443926	45.00
1954 Clipper—		
Special	[5]445589	24.70
Special	[3]443925	40.00
DeLuxe	[5]443941	26.35
DeLuxe	[3]443925	40.00
Super	[5]443941	26.35
Super	[3]443925	40.00
1954 (Exc. Clipper)—		
Cavalier	[5]443940	26.35
Cavalier	[3]443926	45.00
Patrician	443926	45.00
Pacific	[3]443943	44.00
Pacific	[5]443941	26.35
Caribbean	[3]443943	44.00
Caribbean	[5]443941	26.35
Conv.	[3]443943	44.00
Conv.	[5]443941	26.35

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

REAR AXLE—PARTS GROUP 27

PART	NUMBER	PRICE
REAR AXLE HOUSING		
1940 Eight	319973	64.20
1940 Super 8	341767	57.75
1940 Six	347032	90.95
1941 Six	356282	64.20
1941-42 (Exc. Clippers)	356337	29.53
1941-47 Clippers	410470	46.50
1948	410470	46.50
1949-50 Eight & Super 8	419282	46.50
1949-50 Custom 8	419380	48.70
1951-52	419777	48.70
1953	446131	48.70
1954 Clipper	446852	48.70
1954 (Exc. Clipper)	446131	48.70
DIFFERENTIAL CARRIER ASS'Y (Without Overdrive or Ultramatic)		
1940-47 Super 8	901051	132.50
1940-47 Six	901820	127.50
1940-47 Eight	901825	127.50
1948-50 Eight & Super 8	901830	127.50
1948 Custom 8	901051	132.50
1951-52 "200," "250," "300"	901830	127.50
1953	902510	132.50
1954	902637	132.50
DIFFERENTIAL CARRIER ASS'Y (With Overdrive)		
1940-47 Six	901835	127.50
1940-47 Eight & Super 8	901048	132.50
1948-50 Eight & Super 8	901825	127.50
1948 Custom 8	901049	132.50
1951-52 "200," "250," "300"	901825	127.50
1953	902513	132.50
1954	902646	132.50
DIFFERENTIAL CARRIER ASS'Y (With Ultramatic)		
1949-50 Eight	901830	127.50
1949-50 Super 8	902362	132.50
1949-50 Custom 8	902361	132.50
1951-52 "200"	901830	127.50
1951-52 "250," "300," "400"	902405	127.50
1953 Clipper	902516	132.50
1953 Clipper DeLuxe	902519	132.50
1953 "300," "400"	902516	132.50
1954 Clipper	902641	132.50
1954 (Exc. Clipper)	902642	132.50
DIFFERENTIAL CARRIER		
1940-41	319966	21.00
1942-47 Six & Eight	403122	23.50
1942-47 Super 8	347393	21.40
1948-50 Eight & Super 8	403122	23.50
1948 Custom 8	347393	21.40
1949-50 Custom 8	347391	32.00
1951-52	403122	23.50
1953	443646	23.50
1954 Clipper	434842	23.50
1954 (Exc. Clipper)	434844	23.50
DIFFERENTIAL CASE		
1940-41 Six	347041	16.05
1940-41 Eight & Super 8	347830	17.50
1942-47 Six & Eight	360399	17.50
1942-47 Super 8	347830	17.50
1948-50 Eight & Super 8	373314	17.50
1948 Custom 8	347830	17.50
1949-50 Custom 8	347800	17.50
1951-52	373314	17.50
1953	446136	17.50
1954	455509	17.50
RING GEAR & PINION (Without Overdrive or Ultramatic)		
1940-47 Six	900023	30.00
1940-47 Eight	901042	32.50
1940-47 Super 8	900065	32.50
1948-50 Eight & Super 8	902000	32.50
1948 Custom 8	900131	32.50
1951-52 "200," "250," "300"	902000	32.50
1953	902503	32.50
1954	902507	32.50
RING GEAR & PINION (With Overdrive)		
1940 Eight & Super 8	900064	32.50
1940-47 Six	900024	30.00
1941-47 Eight	900023	30.00
1941-47 Super 8	900065	32.50
1948-50 Eight & Super 8	901042	32.50
1948 Custom 8	900065	32.50
1951-52	901042	32.50
1953	902502	32.50
1954	902506	32.50
RING GEAR & PINION (With Ultramatic)		
1949-50 Eight	902000	32.50
1949-50 Super 8	902001	32.50
1949-50 Custom 8	902351	32.50
1951-52	902000	32.50
1953 Clipper	902501	32.50
1953 Clipper DeLuxe	902500	32.50
1953 "300," "400"	902501	32.50
1954	902505	32.50
RING GEAR IDLER		
1940-50 (Idler)	323379	3.21
Shaft	323435	5.19
Roller (28 Used)	323436	.05
Thrust Washer	323428	.54
DIFFERENTIAL BEARING		
1940-41 Eight	311992	9.36
1940-47 Super 8	311992	9.36
1940-47 Six	348642	9.03
1942-47 Eight	348642	9.03
1948-50 Eight & Super 8	348642	9.03
1948-50 Custom 8	311992	9.36
1951-52	348642	9.03
1953-54	436581	9.03
SIDE BEARING ADJUSTER		
1948-50 Eight & Super 8	329266	.75
1948-50 Custom 8	311919	.75
1951-54	329266	.75
DIFFERENTIAL PINION		
1940-41 Eight	338909	3.21
1940-47 Super 8	338909	3.21
1940-41 Six	329619	2.41
1942-47 Six & Eight	360395	3.48
1948-50 Eight & Super 8	403057	3.32
1948-50 Custom 8	338909	3.21
1951-52	403057	3.32
1953-54	446146	3.10
DIFF. PINION SHAFT (Or Cross)		
1940-41 Eight	300729	2.03
1940-47 Super 8	300729	2.03
1940-41 Six	329268	2.41
1942-47 Six & Eight	360397	2.14
1948-50 Eight & Super 8	360397	2.14
1948-50 Custom 8	300729	2.03
1951-52	360397	2.14
1953	446137	2.00
1954	455508	2.00
DIFFERENTIAL SIDE GEAR		
1940-41 Eight	338916	6.96
1940-47 Super 8	338916	6.96
1940-41 Six	410318	4.28
1942-47 Six & Eight	410318	4.28
1948-50 Eight & Super 8	403058	4.28
1948-50 Custom 8	338916	6.96
1951-52	403058	4.28
1953-54	446147	4.00
DRIVE PINION BEARING		
1940-41 Eight (Front)	311990	10.50
Rear	387799	12.22
1940-47 Super 8 (Front)	311990	10.50
Rear	387799	12.22
1940-47 Six (Front)	348643	8.69
Rear	387798	10.50
1942-50 Eight (Front)	348643	8.69
Rear	387798	10.50
1948-50 Super 8 (Front)	348643	8.69
Rear	387798	10.50
1948-50 Custom 8 (Front)	311990	10.50
Rear	387799	12.22
1951-52 (Front)	348643	8.69
Rear	387798	10.50
1953-54 (Front)	436582	9.65
Rear	446227	12.19
DRIVE PINION OIL SEAL		
1940-41 Eight	311926	1.75
1940-47 Six	329655	1.95
1940-47 Super 8	311926	1.75
1942-47 Eight	329655	1.95
1948-50 Eight & Super 8	329655	1.95
1948-50 Custom 8	311926	1.75
1951-52	329655	1.95
1953-54	446090	1.82
REAR AXLE SHAFT		
1940 Models—		
1800	340110	12.31
1801-3-4-6-7	323143	12.31
1805-8	338693	10.70
1941 Models—		
1900	340110	12.31
1901-3-4-6-7	323143	12.31
1905-8	338693	10.70
Clipper	323143	12.31
1942 Models—		
2000-01-10-11-20	340110	12.31
2003-4-6-7-21-23	323143	12.31
2005-8	338693	10.70
1946-47 Six & Eight	340110	12.31
1946-47 Super 8	323143	12.31
1948-50 Eight & Super 8	340110	12.31
1948-50 Custom 8	323143	12.31
1951-52	340110	12.31
1953	446395	12.50
1954 Clipper	446802	12.50
1954 (Exc. Clipper)	446395	12.50
AXLE SHAFT BEARING		
1940 Models—		
1800	348645	7.54
1801-3-4-6-7	324946	8.21
1805-8	324947	10.24
1941 Models—		
1900	348645	7 54
1901-3-4-6-7	324946	8.21
1905-8	324947	10.24
Clippers	324946	8.21
1942 Models—		
2000-01-10-11-20	348645	7.54
2003-4-6-7-21-23	324946	8.21
2005-8	324947	10.24
1946-47 Six & Eight	348645	7.54
1946-47 Super 8	324946	8.21
1948-50 Eight & Super 8	348645	7.54
1948-50 Custom 8	324946	8.21
1951-52	348645	7.54
1953	324946	8.21
1954 Clipper	348645	7.54
1954 (Exc. Clipper)	324946	8.21
AXLE SHAFT OIL SEAL (Inner)		
1940 Models—		
1800	384121	.86
1801-3-4-6-7	384215	.86
1805-8	384216	.86
1941 Models—		
1900	384121	.86
1901-3-4-6-7	384215	.86
1905-8	384216	.86
Clippers	384215	.86

(Continued on Page 814)

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

REAR AXLE—PARTS GROUP 27 (CONTINUED)

PART	NUMBER	PRICE
1942 Models—		
2000-01-10-11-20	384121	.86
2003-4-6-7-21-23	384215	.86
2005-8	384216	.86
1946-47 Six & Eight	384121	.86
1946-47 Super 8	384214	.86
1948-50 Eight & Super 8	384121	.86
1948-50 Custom 8	384215	.86
1951-52	384121	.86
1953	384215	.86
1954 Clipper	384121	.86
1954 (Exc. Clipper)	384215	.86
AXLE SHAFT OIL SEAL (Outer)		
1940-47 Six	334929	.86
1940-41 Eight	324961	.86
1940-47 Super 8	324961	.86
1942-47 Eight	334929	.86
1948-50 Eight & Super 8	334929	.86
1948-50 Custom 8	324961	.86
1951-52	334929	.86
1953	446133	1.02
1954 Clipper	334929	.86
1954 (Exc. Clipper)	446133	1.02
AXLE SHAFT OIL SEAL KIT		
Includes: Inner & outer seals & gaskets.		
1941 Clipper—		
For One Wheel	379826	2.14
For Both Wheels	379823	4.23
1942-47 Six & Eight—		
For One Wheel	379825	1.98
For Both Wheels	379822	3.96
1942-47 Super 8—		
For One Wheel	379826	2.14
For Both Wheels	379823	4.23
1948-50 Eight & Super 8—		
For One Wheel	379825	1.98
For Both Wheels	379822	3.96
1948-50 Custom 8—		
For One Wheel	379826	2.14
For Both Wheels	379823	4.23
1951-52—		
For One Wheel	379825	1.98
For Both Wheels	379822	3.96
1953—		
For One Wheel	436583	2.23
For Both Wheels	436584	4.46
1954 Clipper—		
For One Wheel	379825	1.98
For Both Wheels	379822	3.96
1954 (Exc. Clipper)—		
For One Wheel	436583	2.23
For Both Wheels	436584	4.46

WHEELS, HUBS & DRUMS—PARTS GROUP 28

[1] Wire Wheels.

PART	NUMBER	PRICE
WHEEL		
1940 Eight	324640	16.05
1940 Super 8	324640	16.05
1940 Six	351723	17.12
1941 Six	362487	13.91
1941 Eight	362488	13.91
1941 Super 8	338700	16.05
1942-47 Six & Eight	362488	13.91
1942 Super 8	338700	16.05
1942-47 Clipper Super 8	367820	13.91
1948 Eight	403304	13.91
1948 Super 8	403059	13.91
1948 Custom 8	403100	13.91
1948 Custom 8 (Conv.)	403549	16.05
1949-50 Eight	426835	13.91
1949-50 Super & Cust. 8	403100	13.91
1951-52 "200"	426835	13.91
1951-52 "250," "300," "400"	426834	13.91
1953 Clipper	426835	13.91
1953 "300," "400"	426834	13.91
1953-54	[1]446280	89.00
1954 Clipper	455303	13.91
1954 (Exc. Clipper)	426834	13.91
HUB CAP		
1940-41 Six	373596	2.75
1940-41 Eight & Super 8	348386	2.75
1941 Clipper	373597	2.75
1942-47 Six & Eight	379587	2.75
1942-47 Super 8	403036	9.50
1948 Eight	379587	2.75
1948 Super 8	403031	7.50
1948-50 Custom 8	403036	9.50
1949-50 Eight & Super 8	403031	7.50
1951-52 "200"	419954	4.25
1951 "250," "300," "400"	426064	5.89
1952 "250," "300," "400"	443238	9.50
1953 Clipper	419954	4.25
1953 "300," "400"	446304	9.50
1953-54	[1]446281	4.00
1954 Clipper	446865	4.25
1954 (Exc. Clipper)	446304	9.50
FRONT HUB & DRUM		
1940-41 Six	347047	17.12
1940-41 Eight	341981	17.12
1803-6, 1903-6	351422	17.12
1804-5-7-8, 1904-5-7-8	316491	23.54
1941 Clippers	367715	17.12
1942-47 Six & Eight	377231	17.12
1942-47 6 & 8 (Conv.)	341981	17.12
1942 Super 8	316491	23.54
1942-47 Clipper Super 8	378493	17.12
1942 Super 8 (Conv.)	351422	17.12
1948-50 Eight & Super 8	377231	17.12
1948-50 Custom 8	378493	17.12
1951 "200," "250"	377231	17.12
1951 "300," "400"	419830	19.26
1952 "200"	377231	17.12
1951 "250," "300," "400"	419830	19.26
1953 Clipper	377231	17.12
1953 "300," "400"	419830	19.26
1954 Clipper	446796	19.26
1954 (Exc. Clipper)	419830	19.26
FRONT WHEEL BEARING (Inner)		
1940-41 Eight	303401	7.01
1940-47 Super 8	303401	7.01
1940-47 Six	348640	4.68
1940-47 Six (Conv.)	303401	7.01
1941-47 Eight	348640	4.68
1942-47 Eight (Conv.)	303401	7.01
1948-50 Eight & Super 8	348640	4.68
1948-50 Custom 8	303401	7.01
1951-53	348640	4.68
1954 Clipper	419702	5.44
1954 (Exc. Clipper)	348640	4.68
FRONT WHEEL BEARING (Outer)		
1940-41 Eight	303400	4.73
1940-47 Super 8	303400	4.73
1940-41 Six	348641	3.19
1942-47 Six & Eight	379474	4.88
1942-47 6 & 8 (Conv.)	303400	4.73
1948-50 Eight & Super 8	379474	4.88
1948-50 Custom 8	303400	4.73
1951-53	379474	4.88
1954 Clipper	419708	3.11
1954 (Exc. Clipper)	379474	4.88
FRONT WHEEL OIL SEAL		
1940 Six	316756	.80
1940-41 Eight	316756	.80
1940-47 Super 8	316756	.80
1941-47 Six	329536	.60
1942-47 Eight	329536	.60
1942-47 6 & 8 (Conv.)	316756	.80
1948-50 Eight & Super 8	329536	.60
1948-50 Custom 8	316756	.80
1951-53	329536	.60
1954 Clipper	455054	.60
1954 (Exc. Clipper)	329536	.60
REAR HUB & DRUM		
1940-41 Six	347048	17.12
1940-41 Eight	341982	16.05
1803-6, 1903-6	351423	17.12
1804-7, 1904-7	333931	19.26
1805-8, 1905-8	316492	19.26
1942-47 Six	373949	21.40
1942-47 Eight	378455	17.12
1942-47 6 & 8 (Conv.)	341982	16.05
2204-7	333931	19.26
2005-8	316492	19.26
1942-47 Clipper Super 8	351423	17.12
1948-50 Eight & Super 8	378455	17.12
1948-50 Custom 8	351423	17.12
1951 "200," "250"	378455	17.12
1951 "300," "400"	426468	19.26
1951 "200"	378455	17.12
1951 "250," "300," "400"	426468	19.26
1953 Clipper	443638	17.04
1953 "300," "400"	351423	17.12
1954 Clipper	446797	17.04
1954 (Exc. Clipper)	351423	17.12
REAR WHEEL BEARING		
1940 Models—		
1800	348645	7.54
1801-3-4-6-7	324946	8.21
1805-8	324947	10.24
1941 Models—		
1900	348645	7.54
1901-3-4-6-7	324946	8.21
1905-8	324947	10.24
Clippers	324946	8.21
1942 Models—		
2000-01-10-11-20	348645	7.54
2003-4-6-7-21-23	324946	8.21
2005-8	324947	10.24
1946-47 Six & Eight	384645	7.54
1946-47 Super 8	324946	8.21
1948-50 Eight & Super 8	384645	7.54
1948-50 Custom 8	324946	8.21
1951-52	384645	7.54
1953	324946	8.21
1954 Clipper	384645	7.54
1954 (Exc. Clipper)	324946	8.21
REAR WHEEL OIL SEAL (Inner)		
1940 Models—		
1800	384121	.86
1801-3-4-6-7	384215	.86
1805-8	384216	.86
1941 Models—		
1600	384121	.86
1901-3-4-6-7	384215	.86
1905-8	384216	.86
Clippers	384215	.86

(Continued on Page 815)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

WHEELS, HUBS & DRUMS—PARTS GROUP 28 (CONTINUED)

PART	NUMBER	PRICE
1942 Models—		
2000-01-10-11-20	384121	.86
2003-4-6-7-21-23	384215	.86
2005-8	384216	.86
1946-47 Six & Eight	384121	.86
1946-47 Super 8	384215	.86
1948-50 Eight & Super 8	384121	.86
1948-50 Custom 8	384215	.86
1951-52	384121	.86
1953	384215	.86
1954 Clipper	384121	.86
1954 (Exc. Clipper)	384215	.86
REAR WHEEL OIL SEAL (Outer)		
1940-47 Six	334929	.86
1940-41 Eight	324961	.86
1940-47 Super 8	324961	.86
1942-47 Eight	334929	.86
1948-50 Eight & Super 8	334929	.86
1948-50 Custom 8	324961	.86
1951-52	334929	.86
1953	446133	1.02
1954 Clipper	334929	.86
1954 (Exc. Clipper)	446133	1.02
REAR WHEEL OIL SEAL KIT		
Includes: Inner & outer seals & gaskets.		
1941 Clipper—		
For One Wheel	379826	2.14
For Both Wheels	379823	4.23
1942-47 Six & Eight—		
For One Wheel	379825	1.98
For Both Wheels	379822	3.96
1942-47 Super 8—		
For One Wheel	379826	2.14
For Both Wheels	379823	4.23
1948-50 Eight & Super 8—		
For One Wheel	379825	1.98
For Both Wheels	379822	3.96
1948-50 Custom 8—		
For One Wheel	379826	2.14
For Both Wheels	379823	4.23
1951-52—		
For One Wheel	379825	1.98
For Both Wheels	379822	3.96
1953—		
For One Wheel	436583	2.23
For Both Wheels	436584	4.46
1954 Clipper—		
For One Wheel	379825	1.98
For Both Wheels	379822	3.96
1954 (Exc. Clipper)—		
For One Wheel	436583	2.23
For Both Wheels	436584	4.46

BRAKE SHOES, LININGS & SUPPORT PLATES—PARTS GROUP 29

[1] Exc. Clipper. [2] Clipper.

PART	NUMBER	PRICE
BRAKE SHOE & LINING KIT (Front)		
1940-41 Six	351210	8.29
1940-41 Eight	410576	10.75
1803-6, 1903-6	351651	10.70
1804-5-7-8, 1904-5-7-8	351211	11.24
1942-47 Six & Eight	410576	10.75
1942-47 Super 8	351211	11.24
1948-50 Eight & Super 8	401576	10.75
1948-50 Custom 8	410580	11.24
1951 "200," "250"	410576	10.75
1951 "300," "400"	410580	11.24
1952 "200"	410576	10.75
1952 "250," "300," "400"	410580	11.24
1953 Clipper	410576	10.75
1953 "300," "400"	410580	11.24
1954 Clipper	458043	9.60
1954 (Exc. Clipper)	410580	11.24
BRAKE SHOE & LINING KIT (Rear)		
1940-41 Six	351210	8.29
1940-41 Eight	410576	10.75
1803-6, 1903-6	351651	10.70
1804-5-7-8, 1904-5-7-8	351211	11.24
1942-47 Six	351210	8.29
1942-47 Eight	410576	10.75
1942 Super 8	[1] 351211	11.24
1942 Super 8	[2] 351651	10.70
1946-47 Super 8	351651	10.70
1948-50 Eight-Super 8	410576	10.75
1948-50 Custom 8	410578	10.70
1951 "200," "250"	410576	10.75
1951 "300," "400"	410578	10.70
1952 "200"	410576	10.75
1952 "250," "300," "400"	410578	10.70
1953 Clipper	410576	10.75
1953 "300," "400"	410578	10.70
1954 Clipper	458044	8.75
1954 (Exc. Clipper)	410578	10.70
BRAKE LINING KIT (Front)		
1940-41 Six	338370	4.82
1940-41 Eight	410577	6.50
1803-6, 1903-6	351650	6.50
1804-5-7-8, 1904-5-7-8	410581	8.00
1942-47 Six & Eight	410577	6.50
1942-47 Super 8	410581	8.00
1948-50 Eight & Super 8	410577	6.50
1948-50 Custom 8	410581	8.00
1951 "200," "250"	410577	6.50
1951 "300," "400"	410581	8.00
1952 "200"	410577	6.50
1952 "250," "300," "400"	410581	8.00
1953 Clipper	410577	6.50
1953 "300," "400"	410581	8.00
1954 Clipper	458017	6.70
1954 (Exc. Clipper)	410581	8.00
BRAKE LINING KIT (Rear)		
1940-41 Six	338370	4.82
1940-41 Eight	410577	6.50
1803-6, 1903-6	351650	6.50
1804-5-7-8, 1904-5-7-8	410581	8.00
1942-47 Six	338370	4.82
1942-47 Eight	410577	6.50
1942 Super 8	[1] 410581	8.00
1942 Super 8	[2] 351650	6.50
1946-47 Super 8	351650	6.50
1948-50 Eight & Super 8	410577	6.50
1948-50 Custom 8	410579	7.00
1951 "200," "250"	410577	6.50
1951 "300," "400"	410579	7.00
1952 "200"	410577	6.50
1952 "250," "300," "400"	410579	7.00
1953 Clipper	410577	6.50
1953 "300," "400"	410579	7.00
1954 Clipper	458047	4.75
1954 (Exc. Clipper)	410579	7.00
BRAKE SUPPORT PLATE (Front)		
1940-42 Super 8	316485	5.62
1940-42 Six	347084	4.28
1940-42 Eight	348023	3.68
1941-47 Clipper 6 & 8	394375	5.08
1942-47 Clipper Super 8	394374	4.82
1948-50 Eight & Super 8	394374	5.08
1948-50 Custom 8	394374	4.82
1951 "200," "250"	394375	5.08
1951 "300," "400"	394374	4.82
1952 "200"	394375	5.08
1952 "250," "300," "400"	394374	4.82
1953 Clipper	394375	5.08
1953 "300," "400"	394374	4.82
1954 Clipper	458030	5.10
1954 (Exc. Clipper)	394374	4.82
BRAKE SUPPORT PLATE (Rear) [R]		
1940-42 Super 8	316602	5.41
1940-47 Six	347087	5.89
1940-41 Eight	436790	5.60
1942-47 Eight	436029	5.30
1942-47 Clipper Super 8	351482	5.30
1948-50 Eight & Super 8	436030	5.30
1948-50 Custom 8	351482	5.30
1951 "200," "250"	436030	5.30
1951 "300," "400"	436036	5.30
1952 "200"	436030	5.30
1952 "250," "300," "400"	436036	5.30
1953 Clipper	436790	5.60
1953 "300," "400"	351482	5.30
1954 Clipper	458049	5.10
1954 (Exc. Clipper)	351482	5.30

HYDRAULIC BRAKE CYLINDERS & HOSE—PARTS GROUP 30

[1] 1⅛" Diameter Wheel Cylinder.
[2] 1" Diameter Wheel Cylinder.
[3] 15/16" Diameter Wheel Cylinder.
[4] With Power Steering.

PART	NUMBER	PRICE
MASTER CYLINDER REPAIR KIT		
1940-50	410723	2.57
1951-54	410900	2.30
MASTER CYLINDER		
1940-41	354130	9.26
1942-47 Six & Eight	373365	9.26
1942-47 Super 8	354130	9.26
1942 Conv.	354130	9.26
1948 Eight & Super 8	373365	9.26
1948 Custom 8	354130	9.26
1949-50	373365	9.26
1951-52	426185	9.26
1952	[4] 443962	9.26
1953-54	443962	9.26
WHEEL CYLINDER REPAIR KIT (Front)		
1940-41	333753	1.07
1942-47 Six	333754	1.07
1942-47 Eight	333753	1.07

(Continued on Page 816)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

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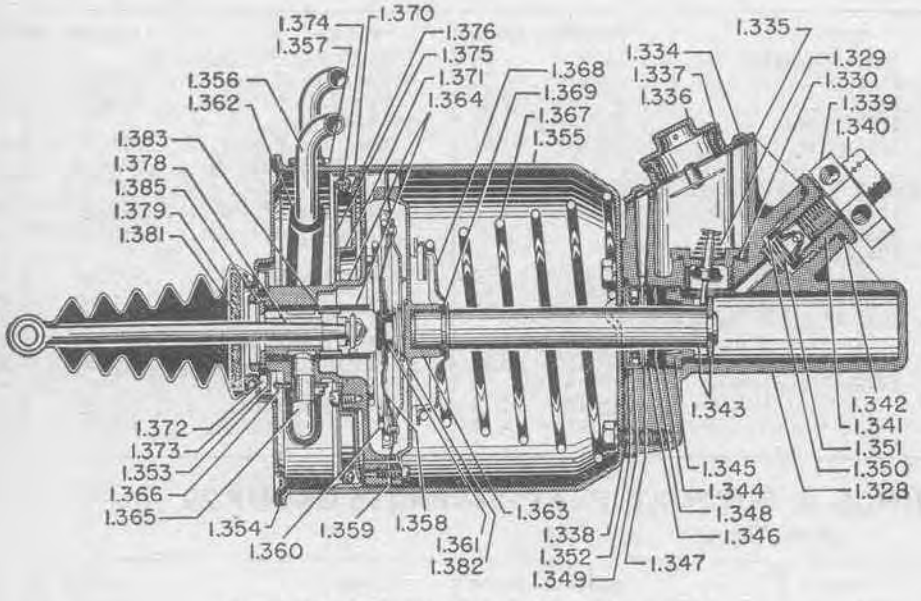

Fig. 26—POWER BRAKES—1952-54

PART	NUMBER	PRICE
1.328—Body	436328	5.75
1.329—Valve	436383	2.50
1.330—Gasket	436321	.10
1.334—Cover	436325	.75
1.335—Gasket	436329	.20
1.336—Plug	436368	.75
1.337—Gasket	436369	.05
1.338—Gasket	436341	.15
1.339—Connection	418570	.75
1.340—Bolt	418571	.54
1.341—Fitting	436331	.75
1.342—Seal	436330	.15
1.343—Piston	436327	2.75
1.344—Cup	436334	.75
1.345—Retainer	436333	.35
1.346—Washer	436336	.10
1.347—Ring	436337	.10
1.348—Washer	436335	.20
1.349—Oil Seal	436339	.90
1.350—Seal	436326	.40
1.351—Spring	436332	.10
1.352—Seal	436340	.15
1.353—Plate (1952)	436372	.90
Plate (1953-54)	436508	1.74
1.354—Gasket	436371	.20
1.355—Shell (1952)	436338	6.75
Shell (1953-54)	436509	6.71
1.356—Tube (1952)	436367	2.25
Tube (1953-54)	436513	1.35
1.357—Gasket	436370	.05
1.358—Diaphragm	436412	3.25
1.359—Gasket	436365	.20
1.360—Spring	436357	.45
1.361—Stop	436354	.25
1.362—Hose	436373	.60
1.363—Plate (1952)	436366	2.50
Plate (1953-54)	436413	2.50
1.364—Plate	436346	6.51
1.365—Tube	436345	.60
1.366—Gasket	436347	.05
1.367—Spring	436342	.95
1.368—Seat	436344	.45
1.369—Retainer	436343	.10
1.370—Seal	436352	2.95
1.371—Retainer	436349	.75
1.372—Stop	436359	.20
1.373—Washer	436358	.15
1.374—Wick	436351	.15
1.375—Retainer	436348	.35
1.376—Spring	436350	.30
1.378—Rod	436382	4.02
1.379—Boot	436374	.95
1.381—Washer	436375	.20
1.382—Spring	436360	.15
1.383—Screen	436356	.15
1.385—Ring	436361	.10

HYDRAULIC BRAKE CYLINDERS & HOSE—PARTS GROUP 30 (CONTINUED)

[1] 1⅛" Diameter Wheel Cylinder.
[2] 1" Diameter Wheel Cylinder.
[3] 1⅛" Diameter Wheel Cylinder.
[4] With Power Steering.

PART	NUMBER	PRICE
1942-47 Super 8	333752	1.07
1948-50 Eight & Super 8	333753	1.07
1948 Custom 8	333752	1.07
1949-50 Custom 8 [2]	333752	1.07
1949-50 Custom 8 [1]	242504	.96
1951-54	242504	.96
WHEEL CYLINDER REPAIR KIT (Rear)		
1940-47 (Exc. Below)	333754	1.07
1942-47 Six	333752	1.07
1948	333754	1.07
1949-50 Eight & Super 8	333754	1.07
1949-50 Custom 8 [3]	333754	1.07
1949-50 Custom 8 [2]	333752	1.07
1951-54	333752	1.07
WHEEL CYLINDER (Front) [R]		
1940-41	302949	4.33
1942-47 Six	379636	4.12
1942-47 Eight	302949	4.33
1942-47 Super 8	304881	4.33
1948-50 Eight & Super 8	302949	4.33
1948 Custom 8	304881	4.33
1949 Custom 8 [2]	304881	4.33
1949-50 Custom 8 [1]	419536	5.46
1951-54	426549	4.28
WHEEL CYLINDER (Rear)		
1940-41	302951	4.12
1942-47 Six	304887	4.71
1942-47 Eight & Super 8	302951 [R]	4.12
1948	302951 [R]	4.12
1949-50 Eight & Super 8	302951 [R]	4.12
1949-50 Custom 8 [3]	302951 [R]	4.12
1949-50 Custom 8 [2]	304887 [R]	4.71
1951-54	426536 [R]	4.28
HYDRAULIC BRAKE HOSE		
1940-50	315829	2.25
1951-54	418240	2.25

POWER BRAKES—PARTS GROUP 31

PART	NUMBER	PRICE
MASTER CYLINDER & VACUUM CYLINDER ASS'Y		
1952	433840	43.31
1953-54	446270	43.31
CYLINDER ASS'Y PACKING UNIT		
1952-54	436319	6.75
MASTER CYLINDER & VACUUM CYLINDER REPAIR KIT		
1952-54	436318	7.75
MASTER CYLINDER BODY		
1952-54	436328	5.75
VACCUM CYLINDER SHELL		
1952	436338	6.75
1953-54	436509	6.71
VACUUM DIAPHRAGM ASS'Y		
1952-54	436412	3.25
AIR CLEANER (Or Cover)		
1952 (Cleaner)	426847	1.64
1953-54 (Cover)	436510	.75
AIR CLEANER ELEMENT		
1953-54	436514	.49
VACUUM TANK		
1952-54	443090	3.50
VACUUM PISTON HOSE		
1952-54	436373	.60
VACUUM PISTON FRONT PLATE		
1952	436366	2.50
1953-54	436413	2.50
VACUUM PISTON REAR PLATE		
1952-54	436346	6.51

[R] Right. Left is one number higher or lower. Parts Cost is the same.

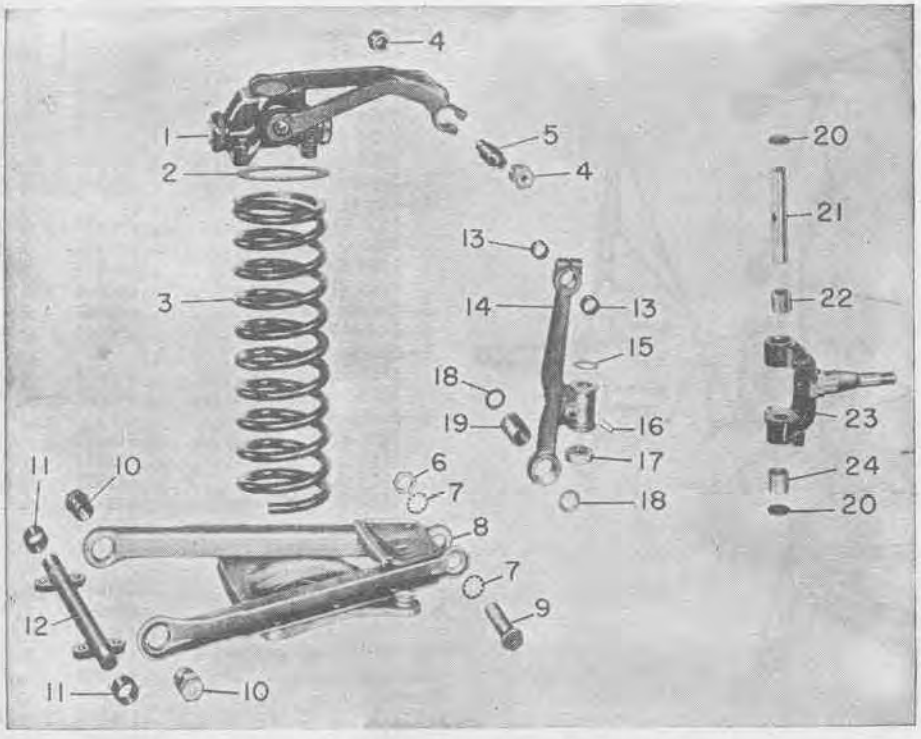

Fig. 27—FRONT SUSPENSION—1946-50

PART	NUMBER	PRICE
[1]Included in Upper Pin Kit	394268	2.14
[2]Included in Lower Pin Kit	394269	2.14
[3]Included in Kingpin Replacement Kit	382511	10.49

PART	NUMBER	PRICE
1—Shock Absorber—		
1946-47 Six	379133 [R]	18.75
1946-47 Eight	379134 [R]	18.75
1946-47 Super 8	373947 [R]	18.75
1948-50 Eight	395616 [R]	18.75
1948 Super 8	395616 [R]	18.75
1948-50 Custom 8	395622 [R]	18.75
1949-50 Super 8	419357 [R]	18.75
2—Insulator	367709	.29
3—Spring—		
1946-47 Six	367653	10.70
1946-47 Eight	373862	10.70
1946-47 Super 8	367740	10.70
1948-50 Eight & Super	395720	10.70
1948-50 Custom	395721	10.70
4—Bushing	Note [1]	
5—Pin	Note [1]	
6—Nut	Note [2]	
7—Washer	Note [2]	
8—Lower Arm	373245 [R]	8.50
9—Pin	Note [2]	
10—Bushing	433648	1.07
11—Seal	373354	.38
12—Shaft	373261	4.28
13—Seal	Note [1]	
14—Support—		
1946-47 Six & Eight	373248 [R]	9.00
1946-47 6 & 8 Conv.	358810 [R]	16.05
1946-47 Super 8	373858 [R]	10.50
1948-50 Eight & Super	373248 [R]	9.00
1948-50 Custom	373858 [R]	10.50
15—Shim	Note [3]	
16—Pin	Note [3]	
17—Bearing	Note [3]	
18—Seal	Note [2]	
19—Bushing	Note [2]	
20—Plug	Note [3]	
21—Kingpin	Note [3]	
22—Bushing	Note [3]	
23—Knuckle—		
1946-47 Six & Eight	403751	15.00
1946-47 Super 8	378795	13.11
1948-50 Eight & Super	403751	15.00
1948-50 Custom	378795	13.11
24—Bushing	Note [3]	

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PARKING BRAKE—PARTS GROUP 32

PART	NUMBER	PRICE
PARKING BRAKE CABLE (To Hand Lever)		
1940-42 (Exc. Clippers)	351991	3.32
1941-42 Clippers	371113	4.00
1946-50	371113	4.00
PARKING BRAKE CABLE (To Rear Wheels)		
1940 Models—		
1800-1-3-6	333434	4.44
1804	341809	4.55
1805-8	333437	4.55
1941 Models—		
1900-1-3-6	333434	4.44
1904	341809	4.55
1905-8	333437	4.55
1951	384182	6.00
1942 Models—		
2000-1-3-6-10-11	384182	6.00
2004-7	341809	4.55
2005-8	333437	4.55
2020-21-23	333434	4.44
1946-47 Models—		
2100-1-3-6-11	384182	6.00
2126	387574	7.00
1948-50	384182	6.00
1951-52 "200," "250"	426152	5.35
1951-52 "300," "400"	426553	5.35
1952 "300"—		
Sedan	426553	5.35
Conv.	426152	5.35
Mayfair	426152	5.35
1952 "400"	426152	5.35
1953-54 Clipper	426152	5.35
1954 Cavalier	426553	5.35
1954 Patrician	426553	5.35
1954 Pacific	426152	5.35
1954 Caribbean	426152	5.35
1954 Conv.	426152	5.35

FRONT SUSPENSION—PARTS GROUP 33

[1]With Power Steering.

PART	NUMBER	PRICE
KINGPIN REPLACEMENT KIT		
1940 Six & Eight	335152	6.21
1940 Super 8	335152	6.21
1941-42 (Exc. Clippers)	373520	10.70
1941-42 Clippers	378390	10.70
1946-54	382511	10.49
1952-54	[1]436860	11.16
STEERING KNUCKLE		
1940-41 Six	371093	20.87
1940 Eight	371093	20.87
1940 Super 8	371093	20.87
1941-42 Eights (Exc. Clippers)	371094	20.87
1941-47 Clipper Super 8	378795	13.11
1942-47 Six & Eight	403751	15.00
1948-50 Eight & Super 8	403751	15.00
1948-50 Custom 8	378795	13.11
1951-53	403751	15.00
1952-53	[1]443908	15.00
1954 Clipper	446853	15.00
1954 Clipper	[1]446905	15.00
1954 (Exc. Clipper)	403751	15.00
1954 (Exc. Clipper)	[1]443908	15.00
KNUCKLE ARM [R]		
1940 Six & Eight	341025	4.01
1940 Super 8	341025	4.01
1941-42 (Exc. Clippers)	355069	4.82
1941-47 Clippers	373898	3.48
1948-50	387869	3.48
1951-54	419783	3.48

(Continued on Page 818)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

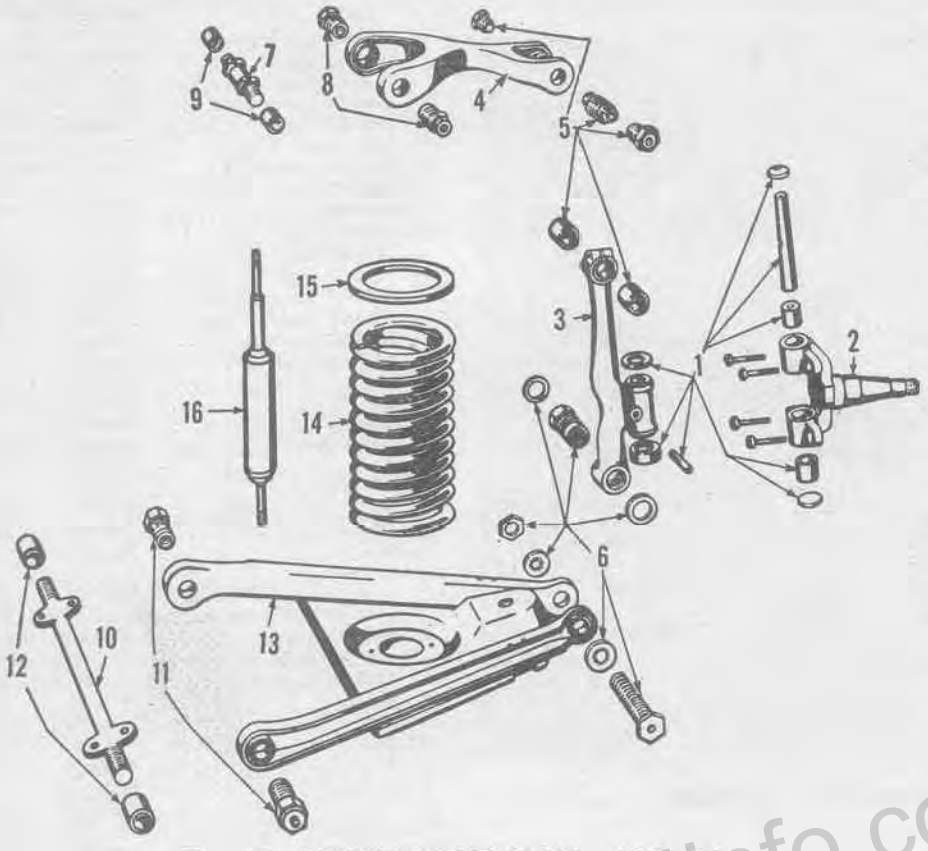

Fig. 28—FRONT SUSPENSION—1951-54

[1] With Power Steering.

PART	NUMBER	PRICE
1—Kingpin Kit	3825[1]	10.49
Kingpin Kit	[1]436860	11.16
2—Knuckle—		
1951-53	403751	15.00
1952-53	[1]443908	15.00
1954 Clipper	446853	15.00
1954 Clipper	[1]446905	15.00
1954 (Exc. Clipper)	403751	15.00
1954 (Exc. Clipper)	[1]443908	15.00
3—Support	373248[R]	9.00
4—Upper Arm—		
1951-52	419676	5.35
1953	443455	5.35
1954 Clipper	446826	5.00
1954 (Exc. Clipper)	443455	5.35
5—Upper Pin Kit	410903	2.14
6—Lower Pin Kit	394269	2.14
7—Shaft—		
1951-52	419678	2.14
1953-54	443452	4.28
8—Bushing—		
1951-52	419673	.54
1953	443244	1.07
1954 Clipper	419673	.54
1954 (Exc. Clipper)	443244	1.07
9—Seal	419733	.21
10—Shaft	373261	4.28
11—Bushing—		
1951-52	433648	1.07
1953	443795	1.15
1954 Clipper	433648	1.07
1954 (Exc. Clipper)	443795	1.15
12—Seal	373354	.38
13—Arm—		
1951-52	419774[R]	8.03
1953	443786[R]	15.00
1954 Clipper	446823[R]	8.00
1954 (Exc. Clipper)	443786[R]	15.00
14—Spring	Various	10.70
15—Insulator	367709	.29
16—Shock Absorber—		
1951-52 "200", "250"	419680	5.75
1951-52 "300", "400"	419682	5.75
1953	446233	5.75
1954 Clipper	455094	5.75
1954 (Exc. Clipper)	455377	5.75

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FRONT SUSPENSION—PARTS GROUP 33 (CONTINUED)

PART	NUMBER	PRICE
KNUCKLE SUPPORT [R]		
1940 Six & Eight	341204	23.00
1940 Super 8	351653	7.49
1941 Six & Eight	358808	16.05
1941 Super 8	358810	16.05
1941 Clipper	373248	9.00
1942-47 Six & Eight	373248	9.00
1942-47 6 & 8 (Conv.)	358810	16.05
1942 Super 8	358810	16.05
1942-47 Clipper Super 8	373858	10.50
1948-50 Eight & Super 8	373248	9.00
1948-50 Custom 8	373858	10.50
1951-54	373248	9.00
UPPER CONTROL ARM (Shock Absorber) [R]		
1940 Six & Eight	348205	16.00
1803-6	348205	16.00
1804-5-7-8	335018	20.00
1941	364621	20.00
1941 Clipper	379134	18.75
1942-47 Six	379133	18.75
1942-47 Eight	379134	18.75
1942 Super 8	364621	20.00
1942-47 Clipper Super 8	373947	18.75
1948-50 Eight	395616	18.75
1948 Super 8	395616	18.75
1948-50 Custom 8	395622	18.75
1949-50 Super 8	419357	18.75

PART	NUMBER	PRICE
UPPER CONTROL ARM		
1951-52	419676	5.35
1953	443455	5.35
1954 Clipper	446826	5.00
1954 (Exc. Clipper)	443455	5.35
UPPER ARM INNER SHAFT		
1951-52	419678	2.14
1953-54	443452	4.28
INNER SHAFT BUSHING		
1951-52	419673	.54
1953	443244	1.07
1954 Clipper	419673	.54
1954 (Exc. Clipper)	443244	1.07
UPPER PIVOT PIN KIT (Clippers only in 1941-42)		
1941-50	394268	2.14
1951-54	410903	2.14
UPPER PIVOT PIN		
1940-42 (Exc. Clippers)	335026	.32
UPPER PIVOT PIN BUSHING		
1940-42 (Exc. Clippers)	338830	.30
LOWER CONTROL ARM [R]		
1940-42 Super 8	351393	23.27
1940-42 Six & Eight	351391	22.47
1941-42 Clippers	373245	8.50
1946-50	373245	8.50
1951-52	419774	8.03
1953	443786	15.00
1954 Clipper	446823	8.00
1954 (Exc. Clipper)	443786	15.00

PART	NUMBER	PRICE
LOWER PIVOT PIN KIT (Clippers only in 1941-42)		
1941-54	394269	2.14
LOWER PIVOT PIN		
1940-42 (Exc. Clippers)	348048	1.45
LOWER PIVOT PIN BUSHING		
1940-42 (Exc. Clippers)	348083	1.28
PIVOT THRUST BEARING		
1940-42 (Exc. Clippers)	300278	.54
LOWER ARM INNER SHAFT		
1941-53	373261	4.28
1954 Clipper	373261	4.28
INNER SHAFT BUSHING		
1941-52	433648	1.07
1953	443795	1.15
1954 Clipper	433648	1.07
1954 (Exc. Clipper)	443795	1.15
LOWER ARM INNER PIN & BUSHING		
1940	348115	1.50
1941-42 (Exc. Clippers)	356710	1.61
CASTER ADJUSTING PILOT		
1940-42 (Exc. Clippers)	338273	1.61
CASTER ADJUSTING SHIM		
1940-42 (Exc. Clippers)	304698	.80
TORQUE ARM		
1940-42 Super 8	341193	10.17
1940-42 Six & Eight	348349	8.03

[R] Right. Left is one number higher or lower. Parts Cost is the same.

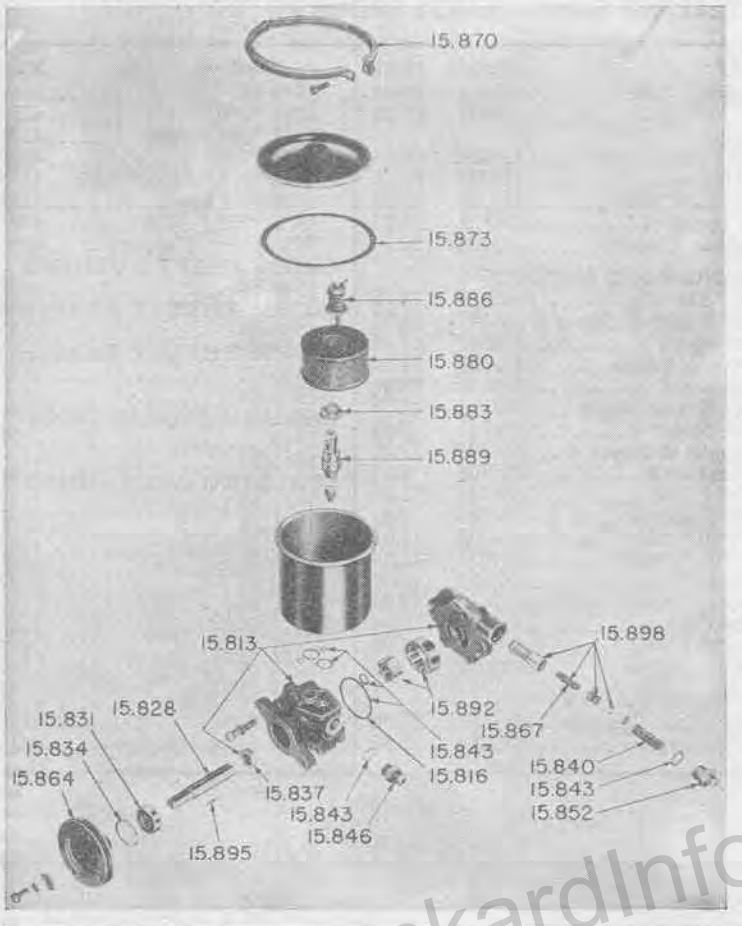

Fig. 29—POWER STEERING PUMP & RESERVOIR 1952-54

PART	NUMBER	PRICE
15.813—Body & Cover	436429	45.00
15.816—Gasket	436430	.22
15.828—Shaft	436431	8.00
15.831—Bearing	436432	4.50
15.834—Ring	436433	.40
15.837—Seal	436434	1.00
15.840—Spring	436438	.30
15.843—Gasket Kit	436449	1.64
15.846—Hose (1952-53)	443374	7.00
Hose (1954)	455447	9.00
15.852—Cup	436442	2.50
15.864—Pulley	446425	4.65
15.867—Spring—		
1-7/8" Long	436439	.25
1-21/32" Long	436797	.25
15.870—Clamp	436447	3.00
15.873—Gasket	436448	.30
15.880—Element—		
2½" Long	436445	2.68
2" Long	436611	1.01
15.883—Guide	436446	.26
15.886—Valve	436444	1.22
15.889—Stud—		
3-5/16" Long	436443	2.46
2-11/16" Long	436610	2.65
15.892—Rotor Set	436436	22.50
15.895—Pin	436435	.40
15.898—Valve	436796	12.00

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STEERING LINKAGE—PARTS GROUP 34

[1]With Power Steering.

PART	NUMBER	PRICE
TIE ROD (With Ends)		
1940-42 (Exc. Clippers)	348739	10.43
1941-47 Clippers	373747[R]	7.49
1948-50	387894[R]	7.22
1951-52	419834[R]	6.42
1952-54	[1]443706[R]	8.00
1953-54	436403[R]	6.47
TIE ROD (Less Ends)		
1940-42 (Exc. Clippers)	234541	2.52
1941-47 Clippers	371339	2.62
1948-50	387893	2.78
1951-54	436402	2.12
1952-54	[1]443714[R]	4.50
TIE ROD END [R]		
1940-42 (Exc. Clippers)	351993	3.75
1941-42 Clippers	410734	3.75
1946-54	410734	3.75
INTERMEDIATE STEERING ARM		
1940-42 (Exc. Clippers)	324041	12.00
INTERMEDIATE ARM STUD		
1940-42 (Exc. Clippers)	302127	.96
INTERMEDIATE ARM PIN		
1940-42 (Exc. Clippers)	348936	.59
IDLER ARM & Parts		
1941-50 (Arm)	373313	4.28
Bushing	371384	.54
Support Kit	436228	5.35
1951-54 (Arm)	426418	3.21
Arm	[1]443732	3.21
Bushing	419618	.86
Bushing	[1]443978	.70
Support	419631	1.28
Support	[1]443754	3.25
DRAG LINK		
1940-42 (Exc. Clippers)	316251	5.08
1941-42 Clippers	373749	5.80
1946-50	373749	5.80
1951-54	433175	7.70
PITMAN ARM		
1940-42 (Exc. Below)	358189	8.83
1941-42 Clippers	373311	4.17
1946-50	373311	4.17
1951-54	419906	4.17
1952-54	[1]446354	4.00

STEERING WHEEL & STD. STEERING GEAR—PARTS GROUP 35

PART	NUMBER	PRICE
STEERING WHEEL		
1940	351180	13.38
1941 Six & Eight	384102	19.00
1941 Super 8	356623	19.00
1941 Custom 8	384745	19.00
1941 Clipper	384102	19.00
1942 Six & Eight	384102	19.00
1942 Super 8	384792	19.00
1942 Custom	378290	19.00
1946-47 (Exc. Custom)	384102	19.00
1946-47 Custom	384745	19.00
1948	403039	13.00
1949-50—		
DeLuxe 8	418390	13.00
Standard 8	418387	13.00
Super 8	418390	13.00
1951-52—		
Black	426320	13.00
Red	433671	13.00
1953 (Exc. Below)—		
Gray	443873	13.00
Blue	443874	13.00
Green	443875	13.00
Maroon	446076	13.00
1953 "400"—		
Black	426320	13.00
Blue	446078	13.00
Maroon	446076	13.00
White	446602	19.00
1954 Clipper—		
Gray	443873	13.00
Blue	443874	13.00
Green	443875	13.00

(Continued on Page 820)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

STEERING WHEEL & STD. STEERING GEAR—PARTS GROUP 35 (CONTINUED)

PART	NUMBER	PRICE
1954 Clipper Sportster—		
Maroon	446076	13.00
Blue	455128	13.00
Green	455129	13.00
Black	426320	13.00
1954 Cavalier—		
Gray	455118	13.00
Blue	455119	13.00
Green	455120	13.00
1954 Patrician—		
Tan	455295	21.00
Light Green	455296	21.00
Light Blue	455297	21.00
Light Gray	455298	21.00
1954 Pacific Conv.—		
Black	455117	13.00
Blue	455122	13.00
Green	455123	13.00
Maroon	455121	13.00
1954 Caribbean—		
White	455127	21.00
STEERING GEAR ASS'Y		
1942 Clipper Six & Eight	384700	80.25
1942 Clipper Super 8	384701	80.25
1946-47 Six & Eight	384700	80.25
1946-47 Super 8	384701	80.25
1948 Eight & Super 8	384700	80.25
1948 Custom 8	384701	80.25
1949-50 Eight	384700	80.25
1949-50 Super & Cust. 8	384701	80.25
1951 "200," "250"	419922	80.25
1951 "300," "400"	433280	80.25
1951 "200"	419922	80.25
1951-52 "250," "300," "400"	433280	80.25
1953 Clipper	419922	80.25
1953 "300," "400"	433280	80.25
1954 Clipper	419921	80.25
1954 (Exc. Clipper)	433280	80.25
STEERING POST & WORM		
1940-41 Six	335890	11.77
1940-41 Eight & Super 8	335347	16.05
1941 Clippers	373446	17.40
1942 Six & Eight	373305	14.98
1942 Super 8	373446	17.40
1946-47 Six & Eight	384704	12.31
1946-47 Super 8	384705	9.63
1948 Eight & Super 8	384704	12.31
1948 Custom 8	384705	9.63
1949-50 Eight	384704	12.31
1949-50 Super & Cust. 8	384705	9.63
1951 "200," "250"	433289	12.84
1951 "300," "400"	433633	12.84
1952 "200"	433289	12.84
1952 "250," "300," "400"	433633	12.84
1953-54 Clipper	433289	12.84
1953 "300," "400"	433633	12.84
1954 (Exc. Clipper)	433633	12.84
CROSS SHAFT ASS'Y		
1940-42 (Exc. Clippers)	351803	20.00
1941-42 Clippers	373486	22.50
1946-50	384712	18.50
1951 "200," "250"	433304	18.50
1951 "300," "400"	433630	18.50
1952 "200"	433304	18.50
1952 "250," "300," "400"	433630	18.50
1953-54 Clipper	433304	18.50
1953 "300," "400"	433630	18.50
1954 (Exc. Clipper)	433630	18.50
CROSS SHAFT BUSHING		
1948-54	384710	.54
WORM THRUST BEARING CONE		
1940-54	316207	1.23
WORM THRUST BEARING CUP		
1940-42	316206	1.12
1946-54	384726	1.12
COLUMN JACKET BEARING		
1940	323778	1.28
1941-54	419630	.59
STEERING GEAR HOUSING		
1941-42 Clippers	377379	14.49
1946-48	384708	18.19
1949-50 Eight	426258	16.05
1949-50 Super 8	384708	18.19
1949-50 Custom 8	384708	18.19
1951 "200," "250"	433556	16.05
1951 "300," "400"	433629	17.12
1952 "200"	433556	16.05
1952 "250," "300," "400"	433629	17.12
1953-54 Clipper	433556	16.05
1953 "300," "400"	433629	17.12
1954 (Exc. Clipper)	433629	17.12

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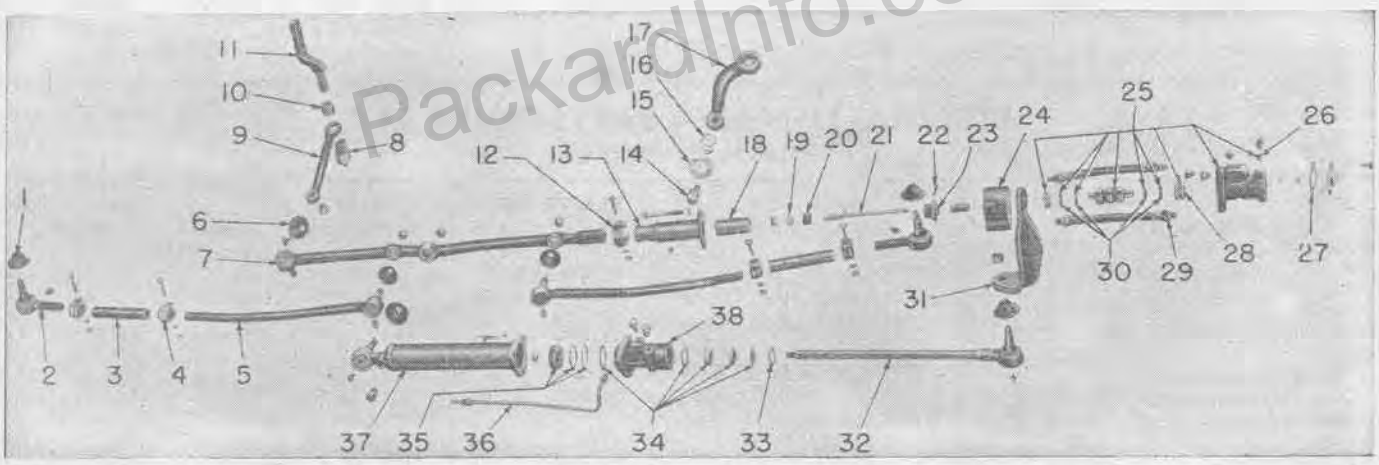

Fig. 30—POWER STEERING RODS, CONTROL VALVE & CYLINDER—1952-54

PART	NUMBER	PRICE
1—Nut	102647	.05
2—Ball & Socket—		
Right	410734	3.75
Left	410733	3.75
3—Sleeve	371336	.54
4—Clamp	303475	.27
5—Tube—		
Right	443714	4.50
Left	443715	4.50
6—Cover	419647	.32
7—Rod	443705	9.85
8—Bushing	443978	.70
9—Lever	443732	3.21
10—Seal	446062	.10
11—Support	443754	3.25
12—Clamp	436462	.50
13—Sleeve	436588	17.50
14—Ball Stud	443696	3.00
15—Cover	443312	.20
16—Spring	373702	.18
17—Arm	446354	4.00
18—Tube	436454	5.00
19—Seat	436455	.50
20—Spring	436457	.25
21—Bolt	436461	.85
22—Pin	436566	.05
23—Screw	436574	4.20
24—Housing	436835	3.80
25—Repair Kit	436466	41.00
26—Valve Ass'y	436452	1.35
27—Gasket	436572	.07
28—Bushing—		
Large	436570	2.75
Small	436571	1.00
29—Hose—		
1952-53	443709	3.25
1954	455444	3.70
30—Packing Kit	436463	1.50
31—Bracket	443712	1.78
32—Rod & Stud	436471	7.85
33—Ring	436473	.41
34—Seal Kit	436474	3.20
35—Piston & Ring Kit	436480	1.50
36—Tube Ass'y	443713	.50
37—Tube & Stud Ass'y	436470	22.07
38—Adapter	436472	18.57

[R] Right. Left is one number higher or lower. Parts Cost is the same.

POWER STEERING—PARTS GROUP 36

PART	NUMBER	PRICE
STEERING GEAR ASS'Y		
1952-53	443729	80.25
1954 Clipper	446999	80.25
1954 (Exc. Clipper)	443729	80.25
STEERING GEAR HOUSING		
1952-54	443673	17.97
CROSS SHAFT		
1952-54	443677	21.00
CROSS SHAFT BEARING		
1952-54	436428	1.25
POST & WORM		
1952-54	443674	12.94
CONTROL VALVE ASS'Y		
1952-53	446621	72.70
1954	455409	65.00
VALVE REPAIR KIT		
1952-54	436466	41.00
VALVE PACKING KIT		
1952-54	436463	1.50
POWER CYLINDER		
1952-53	443701	41.27
1954	455211	42.00
POWER CYLINDER ADAPTER		
1952-54	436472	18.57
CYLINDER PISTON & RING KIT		
1952-54	436480	1.50
PISTON ROD SEAL KIT		
1952-54	436474	3.20
CYLINDER TUBE & BALL STUD		
1952-54	436470	22.07
PUMP & RESERVOIR ASS'Y		
1952-53	443798	69.69
1954	446528	68.00
PUMP BODY & COVER		
1952-54	436429	45.00
PUMP DRIVE BELT		
1952-54	443767	2.50
PUMP DRIVE SHAFT		
1952-54	436431	8.00
DRIVE SHAFT BEARING		
1952-54	436432	4.50
SHAFT OIL SEAL		
1952-54	436434	1.00
PUMP GASKET KIT		
1952-54	436449	1.64
PUMP VALVE ASS'Y		
1952-54	436796	12.00
PUMP RETURN HOSE		
1952-53	443374	7.00
1954	455447	9.00
PUMP PRESSURE HOSE		
1952-53	446381	11.00
1954	455446	10.00
PUMP ROTOR SET		
1952-54	436436	22.50
PUMP PULLEYS		
1952-54		
Idler	446004	1.76
Driven	446425	4.65
Driving	446005	1.40

SPRINGS, SHOCK ABSORBERS & STABILIZERS—PARTS GROUP 37

[1] With Ultramatic. [2] Right or Left.

PART	NUMBER	PRICE
FRONT SPRING		
NOTE: Order by car model.		
1940-41 Eight	382607	10.54
1940-41 Super 8	382662	12.31
1940-41 Six	362823	10.70
1942-47 Six	367653	10.70
1942-47 Eight	373862	10.70
1942 Super 8	338166	10.70
1942-47 Clipper Super 8	367740	10.70
1948-50 Eight & Super 8	395720	10.70
1948-50 Custom 8	395721	10.70
1951-52 "200" "250" "300"	395720	10.70
1951-52 "200" "250" "300"	[1]382374	10.70
1951-52 "400"	382374	10.70
1953 Clipper	395720	10.70
1953 Clipper	[1]446326	10.00
1953 "300"—		
Sedan	446326	10.00
Mayfair	395720	10.70
Conv.	426326	10.00
1953 "400"	446380	10.70
1954—		
Clipper	446570	10.70
Clipper	[1]446442	10.70
Cavalier	446442	10.70
Cavalier	[1]446444	10.70
Patrician	446447	10.70
Custom	455055	10.70
Pacific	446442	10.70
Pacific	[1]446443	10.70
Conv.	446443	10.70
Conv.	[1]446444	10.70
Caribbean	446443	10.70
Caribbean	[1]446444	10.70
REAR SPRING		
NOTE: Order by car model.		
1940 Six	354657	18.99
1940-41 Eight	379175	18.99
1940 Super 8	351220	18.99
1941 Six	395178	18.99
1941 Super 8	412554	18.99
1942-47 Six & Eight	395178	18.99
1942 Super 8	367961	18.99
1942-47 Clipper Super 8	412554	18.99
1948 Eight & Super 8	403682	18.99
1948-50 Custom 8	412554	18.99
1949-50 Eight	403682	18.99
1949-50 Super 8	412554	18.99
1951-52 "200"	433541	18.99
1951-52 "250" "300" "400"	433542	18.99
1953 Clipper	446014	21.00
1953 "300"—		
Sedan	446327	18.36
Mayfair	446079	19.72
Conv.	446327	18.36
1953 "400"	446327	18.36
1954—		
Clipper	455037	21.23
Cavalier	446079	19.72
Patrician	446079	19.72
Pacific	446014	21.00
Caribbean	446327	18.36
Conv.	446079	19.72
REAR SPRING MAIN LEAF		
1940-49	354406	5.89
1950	403711	5.89
1951-54	410977	5.89
REAR SHACKLE KIT		
1948-50	356860	4.01
1951-54	410992	3.96
FRONT SHOCK ABSORBER [R]		
1940 Six & Eight	348205	16.00
1803-6	348205	16.00
1804-5-7-8	335018	20.00
1941	364621	20.00
1941 Clipper	379134	18.75
1942-47 Six	379133	18.75
1942-47 Eight	379134	18.75
1942 Super 8	364621	20.00
1942-47 Clipper Super 8	373947	18.75
1948-50 Eight	395616	18.75
1948 Super 8	395616	18.75
1948-50 Custom 8	395622	18.75
1949-50 Super 8	419357	18.75
1951-52 "200," "250"	[2]419680	5.75
1951-52 "300," "400"	[2]419682	5.75
1953	[2]446233	5.75
1954 Clipper	[2]455094	5.75
1954 (Exc. Clipper)	[2]455377	5.75
REAR SHOCK ABSORBER		
1800-1-3-6	395631	5.75
1804-5-7-8	333470	12.75
1941 Six & Eight	384887	5.75
1941-42 Super 8	364633	5.75
1941-47 Clipper Eight	395631	5.75
1942-47 Clipper Six	395637	5.75
1942-47 Clipper Super 8	384887	5.75
1948 Eight & Super 8	395631	5.75
1948 Super 8 (Conv.)	395635	5.75
1948-50 Custom 8	395635	5.75
1949-50 Eight & Super 8	395635	5.75
1951 "200," "250"	419904	5.75
1951 "300," "400"	433131	5.75
1952 "200" "300" "400"	443534	5.75
1952 "250"	419904	5.75
1953 Clipper	446239	5.75
1953 "300"—		
Sedan	446349	5.75
Conv.	446238	5.75
Mayfair	446238	5.75
1953 "400"	446349	5.75
1954 Clipper	446239	5.75
1954 Cavalier	455375	5.75
1954 Patrician	455375	5.75
1954 Pacific	455376	5.75
1954 Conv.	455375	5.75
1954 Caribbean	455375	5.75
FRONT STABILIZER		
1940-52 Six & Eight	351694	16.05
1940-42 Super 8	358163	13.38
1941 Clippers	371192	13.60
1942-47 Clippers 6 & 8	377294	17.50
1942-47 Clipper Super 8	371192	13.60
1948-50	389860	10.50
FRONT STABILIZER BEARING		
1904-5-7-8	351295	.70
1940-50 (Exc. 1904-5-7-8)	351695	.70
1951-54	351295	.70
FRONT STABILIZER LINK		
1800-1-3-6	410475	5.50
1804-5-7-8	341072	5.35
1948-50	403080	.48
REAR STABILIZER		
1940 Super 8	348728	25.68
1941-42 Clippers	418227	11.08
1941-42 Super 8	356260	24.00
1946-49	418227	11.08
1950 Super 8	418227	11.08
1950 Custom 8	418227	11.08
REAR STABILIZER BAR		
1949-50 Eight	418803	2.94
1951-53	433133	2.40
1954 (Exc. Clipper)	433133	2.40
REAR STABILIZING BEARING		
1941 Super 8	351295	.70
1942 Super 8	351695	.70

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

FENDERS—PARTS GROUP 38

PART	NUMBER	PRICE
FRONT FENDER (Plain Type) [R]		
1940 Six	351390	37.45
1940 Eight & Super 8	348985	37.45
1941 Six	356214	37.45
1941 Eight & Super 8	356216	37.45
1941 Clippers	370320	42.80
1942-47 Six & Eight	378955	53.50
1942 Super 8	377852	74.90
1942-47 Clipper Super 8	370321	42.80
1948 Eight & Super 8	417884	53.50
1948 Custom 8	417886	53.50
1949-50 Eight	417884	53.50
1949-50 Super & Cust. 8	417886	53.50
1951-54	436526	53.50
FRONT FENDER (Well Type) [R]		
1940 Eight & Super 8	330436	42.80
1941 Eight & Super 8	356968	42.80
1942 Super 8	373770	69.55
FRONT FENDER GRILLE [R]		
1941 (Exc. Clippers)	356656	18.98
1941 Clippers	383686	16.50
1942 (Exc. Clippers)	373779	17.12
1942 Clippers	383686	16.50
1946-47	383686	16.50
GRILLE EXTENSION MOULDING [R]		
1942-47 Six & Eight—		
No. 1 (Upper)	378861	3.00
No. 2	378863	3.00
No. 3	378865	3.00
No. 4	378867	3.00
No. 5 (Lower)	378869	3.00
1942-47 Super 8—		
No. 1 (Upper)	378863	3.00
No. 2	378865	3.00
No. 3	378867	3.00
No. 4	378869	3.00
No. 5 (Lower)	379493	3.00
1948—		
Upper	391208	3.00
Center	391210	2.45
Lower	391212	4.51
1940-50	391212	4.51
FENDER FRONT MOULDING		
1948 Eight & Super 8—		
Upper	391214[R]	6.00
Lower & Center	391216	22.00
Parking Light	391982[R]	7.50
1948 Custom 8—		
Upper	396376[R]	8.82
Lower	396378	21.00
1949-50 Eight—		
Upper	391214[R]	6.00
Lower & Center	391216	22.00
Parking Light	415620[R]	6.00
1949-50 Super 8—		
Upper	415238[R]	10.00
Center	415034	29.43
Lower	415237	21.40
1949-50 Super 8 De Luxe—		
Upper	415238[R]	10.00
Lower	396378	21.00
1949-50 Custom 8—		
Upper	415238[R]	10.00
Lower	396378	21.00
FRONT FENDER SIDE MOULDING		
1948 Eight & Super 8	396622	1.07
1948 Custom 8—		
Upper	396624	1.61
Lower	396623	1.28
1949-50—		
Eight	413232[R]	2.25
Super 8	413234[R]	2.25
Custom 8	413234[R]	2.25
1951-52	422466	1.61
1953 Clipper	444187	1.91
1953 "300," "400"—		
Sedan (Upper)	441642	3.58
Sedan (Center)	441670	5.00
Sedan (Lower)	441644	1.31
Mayfair	444187	1.91
Conv.	444187	1.91
1954—		
Clipper	454076[R]	3.50
Patrician	457542[R]	4.00
Cavalier	457542[R]	4.00
Pacific	457556[R]	3.35
Convertible	457556[R]	3.35
FRONT FENDER SIDE BARB [R]		
1949-50	413240	2.80
1951-52	422464	2.80
1953	444164	3.65
REAR FENDER [R]		
1940 Models—		
1800-1-3-4-6-7	342930	22.50
1805-8	342942	26.75
1941 Models—		
1900	925299	16.05
1901-3-4-7	925299	16.05
1905-8	925294	21.40
1942 Models—		
2000-1-3-6-10-11 (Sed.)	385304	40.00
Club Sedan	385954	25.68
3 Pass. Coupe	385954	25.68
2004-7-20-21-23	925299	16.05
2005-8	925294	21.40

RUNNING BOARDS & FRAME—PARTS GROUP 39

[1] Fender Well Jobs. [2] With Power Steering.

PART	NUMBER	PRICE
RUNNING BOARD [R]		
1940 Models—		
1800-1	324319	14.49
1803-6	335315	28.98
1804-7	341656	43.47
1805-8	335319	43.47
1941-42 Models—		
1900, 2020	356641	14.77
1901, 2021	356643	24.15
1903, 2023	356645	35.31
1904, 2004	356795	29.53
1905, 2005	356797	28.98
1906	356647	26.57
1907, 2007	356799	29.53
1908, 2008	356801	28.98
RUNNING BOARD SPLASHER [R]		
1900-1-3, 2020-21-23	356980	9.63
1901-3-6, 2021-23	[1]356984	7.25
1904-7, 2004-7	356982	9.63
1904-7, 2004-7	[1]356986	7.25
FRAME ASS'Y		
1940 Models—		
1800	358097	88.60
1801	354173	123.05
1803, 1806	351417	86.94
1804, 1807	341787	96.60
1805, 1808	341774	120.75
1941 Models—		
1900	356188	128.40
1901	362370	160.50
1903, 1906	356192	86.94
1904, 1907	356339	96.60
1905, 1908	356704	120.75
1951	371190	86.94
1942 Models—		
2000, 2001	373924	88.60
2003, 2006	418334	187.25
2004, 2007	356339	96.60
2005, 2008	356704	120.75
2010, 2011	373924	88.60
2020	364574	86.94
2021	362370	160.50
2023	356194	86.94
1946-47—		
Six & Eight	373924	88.60
Super 8	418334	187.25
1948—		
Eight	418330	267.50
Super 8 (Sedan)	418330	267.50
Super 8 (Conv.)	395987	183.75
Custom 8 (Sedan)	418334	187.25
Custom 8 (Conv.)	418335	208.00
1949-50—		
Eight	418330	267.50
Super 8 (Sedan)	412334	208.00
Super 8 (Conv.)	412690	208.00
Custom 8 (Sedan)	418334	187.25
Custom 8 (Conv.)	418335	208.00
1951-52 "200"	443133	187.25
1951-52 "250"—		
Sports Coupe	443511	187.25
Conv.	443531	208.00
1951-52 "300," "400"	443970	187.25
1952 "200"	[2]443501	187.25
1952 "250" Conv.	[2]443970	187.25
1952 "300," "400"	[2]443531	208.00
1953 Clipper	443501	187.25
1953 "300"—		
Sedan	443521	187.25
Mayfair	443511	187.25
Conv.	443531	208.00
1953 "400"	443521	187.25
1954 Clipper—		
Special	446630	160.50
DeLuxe	446630	160.50
Super Sedan	446640	187.25
Super Panama	446650	175.00
1954 Cavalier	446670	195.00
1954 Patrician	446670	195.00
1954 Pacific	446650	175.00
1954 Conv.	446660	208.00
1954 Caribbean	446660	208.00
FRONT CROSS MEMBER		
1940 Six & Eight	348934	24.08
1940 Super 8	348933	24.08
1941 Six	367181	24.61
1941 Eight & Super 8	348933	24.08
1941 Clipper	367851	17.87
1942-47 Six & Eight	373965	25.90
1942-47 Super 8	373966	37.45
1948-50 Eight & Super 8	389586	27.82
1948-50 Custom 8	389587	45.00
1951-52	433456	26.75
1953	443741	26.75
1954	455460	26.75
REAR CROSS MEMBER		
1940	341933	2.42
1941	356881	2.42
1941 Clipper	367204	3.75
1942-50	367204	3.75
1951-54	433355	3.21

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

FRONT BUMPER—PARTS GROUP 40

[1] One Piece Bumper.
[2] Two Piece Bumper.

PART	NUMBER	PRICE
BUMPER ASS'Y		
1941 Clippers	371279	37.45
1942	378926	40.13
1946-47	387783	71.69
BUMPER FACE BAR		
1940	341759	26.75
1941 Six & Eight	410639	36.92
1941-42 Super 8	362177	26.75
1941-42 Clippers	371280	25.15
1942 Six & Eight (Conv.)	410639	36.92
1946-47	387883	30.00
1948	[1]412788	54.00
1948 Eight & Super 8—		
Upper	[2]389476[R]	21.40
Lower	[2]389478[R]	21.40
1948 Custom 8—		
Upper	[2]395537[R]	27.50
Lower	[2]395556[R]	18.19
1949-50	412788	54.00
1951-52	426288	37.45
1953-54 Clipper	443555	36.43
1953 "300"	443555	36.43
1953 "400"—		
Upper Right	443995	10.10
Upper Left	443996	10.10
Lower	443556	36.43
1954 (Exc. Clipper)—		
Upper Right	455093	10.10
Upper Left	455092	10.10
Lower	443556	36.43
BUMPER PANEL [R]		
NOTE: Between Uppers & Lowers Face Bars.		
1948 Eight & Super—		
Painted	389480	5.89
Chrome	395341	9.10
1948 Custom 8	395341	9.10
BUMPER GUARD		
1940 Six	348211	5.35
1940 Eight	348211	5.35
1940 Super 8	348853	6.42
1941 Six & Eight	356836	5.35
1941 Super 8	362148	3.21
1941-42 Clipper 6 & 8	373584	8.56
1941-42 Clipper Super 8	387782[R]	8.56
1946-47	387782[R]	8.56
1948 Eight & Super 8	[1]412784[R]	9.90
1948 Eight & Super 8	[2]389482[R]	8.56
1948 Custom 8	[1]412786[R]	13.38
1948 Custom 8	[2]395531[R]	13.38
1949-50 Eight	412784[R]	9.90
1949-50 Super 8	412784[R]	9.90
1949-50 Super 8 DeLuxe	412786[R]	13.38
1949-50 Custom 8	412786[R]	13.38
1951 "200"	426334[R]	5.35
1951 "250," "300," "400"	446183[R]	9.00
1952	446183[R]	9.00
1953	446185[R]	9.00
1954 Clipper	446185[R]	9.00
1954 (Exc. Clipper)	455074[R]	14.00
FENDER GUARD [R]		
1946-47	387771	15.25
BUMPER GRAVEL DEFLECTOR		
1941-42 Clippers	378966	10.81
1942 (Exc. Clippers)	373169[R]	6.42
1946-47	378966	10.81
1951-53	422392[R]	1.87
1954	448442[R]	1.80
BUMPER GUARD CROSS BAR		
1953	443544	10.50
1954 Clipper	443544	10.50
1954 (Exc. Clipper)	455078	10.50
FRONT BUMPER BACK BARS		
1940—		
Inner	341755	3.21
Outer	341754	3.21
1941 Six & Eight—		
Inner Right	362041	3.21
Inner Left	356843	3.21
Outer Right	362042	3.21
Outer Left	356844	3.21
1941 Super 8—		
Inner Right	362176	1.87
Inner Left	362175	1.87
Outer Right	362042	3.21
Outer Left	356844	3.21
1941 Clipper 8—		
Inner Right	371291	2.94
Inner Left	371289	2.94
Outer Right	371292	2.94
Outer Left	371290	2.94
1942 2000-1-3-6—		
Inner Right	378930	3.75
Inner Left	378931	3.75
Outer Right	378932	3.75
Outer Left	378929	3.75
1942 2010-11—		
Inner Right	371291	2.94
Inner Left	371289	2.94
Outer Right	371292	2.94
Outer Left	371290	2.94
1942 2004-5-7-8—		
Inner Right	362176	1.87
Inner Left	362175	1.87
Outer Right	362042	3.21
Outer Left	356844	3.21
1946-47—		
Inner Right	384260	4.01
Inner Left	384257	4.01
Outer Right	384261	4.01
Outer Left	384258	6.00
Front Cross, Right	384262	4.01
Front Cross, Left	384259	4.01
1948-49—		
Inner	[1]412792[R]	3.75
Inner	[2]389486[R]	4.00
Outer	[1]412794[R]	3.75
Outer	[2]389488[R]	4.00
1950—		
Inner	412792[R]	3.75
Outer	412794[R]	3.75
1951-54—		
Inner	426261	1.75
Outer	426906	2.94

REAR BUMPER—PARTS GROUP 41

PART	NUMBER	PRICE
BUMPER ASS'Y		
1941 Clippers	371267	40.13
1942	378934	40.13
1946-47	387784	58.85
1948 Eight & Super 8	389428	69.55
1948 Custom 8	395343	74.90
1949-50 Eight & Super 8	412868	69.55
1949-50 Super 8 DeLuxe	419307	74.90
1949-50 Custom 8	419307	74.90
1951 "200"	426395	53.50
1951 "250"	426414	58.85
BUMPER FACE BAR (Cars Without Trunk Rack)		
1940 Six & Eight	410638	26.75
1940 Super 8	341912	26.75
1940 Custom Super 8	348473	12.84
1941 Six & Eight	358129	21.40
1941-42 Super 8	362178	26.75
1941-42 Clippers	378944	32.00
1942 Six & Eight—		
(Conv.)	358129	21.40
1946-47	387884	32.00
1948-50	395346	27.50
1951 "200"	426343	37.45
1951 "250," "300," "400"	426412	37.45
1952	426412	37.45
1953 Clipper	443340	35.00
1953 "300"	443340	35.00
1953 "400"—		
Upper Right	443391	10.10
Upper Left	443390	10.10
Lower	443339	35.00
1954 Clipper	455077	35.00
1954 (Exc. Clipper)—		
Upper Right	443391	10.10
Upper Left	443390	10.10
Lower	443339	35.00
BUMPER FACE BAR (Cars With Trunk Rack)		
1940 Six & Eight	354789	21.40
1940 Super 8	348473	12.84
BUMPER GUARD [R]		
1940 Six	348211	5.35
1940 Eight	348211	5.35
1940 Super 8	348852	6.42
1941 Six & Eight	356836	5.35
1941 Super 8	362148	3.21
1942-47	378933	8.56
1948 Eight	389516	9.63
1948-50 Custom 8	395530	13.38
1949-50 Eight	389516	9.63
1949-50 Super 8	389516	9.63
1949-50 Super 8 DeLuxe	395530	13.38
1951 "200"	426336	5.35
1951 "250," "300," "400"	426401	9.63
1952	426401	9.63
1953 Clipper	443395	9.00
1953 "300"	443395	9.00
1953 "400"	443386	9.00
1954 Clipper	455075	9.00
1954 (Exc. Clipper)	443386	9.00
BUMPER CROSS BAR		
1951 "200"	426313	6.42
1953-54	443392	9.50
FENDER GUARD [R]		
1946-47	387772	15.25
1948-50	395549	28.89

(Continued on Page 824)

[R] Right. Left is one number higher or lower. Parts Cost is the same.

REAR BUMPER—PARTS GROUP 41 (CONTINUED)

PART	NUMBER	PRICE
BUMPER GRAVEL DEFLECTOR		
1941-42 (Exc. Clippers)	356367	7.77
1941-42 Clippers	392583	10.01
1946-47	392583	10.01
1948-50	401839	4.28
1951 "200"	422448[R]	3.05
1951 "250"	437414[R]	3.12
1951-52 "300," "400"	422450[R]	3.10
1952 "200," "250"	437414[R]	3.12
1953 Clipper	437414[R]	3.12
1953 "300"—		
Sedan	422450[R]	3.10
Conv.	437414[R]	3.12
Mayfair	437414[R]	3.12
1953 "400"	422450[R]	3.10
1954 Clipper	448986[R]	5.00
1954 Cavalier	422450[R]	3.10
1954 Patrician	422450[R]	3.10
1954 Pacific	437414[R]	3.12
1954 Conv.	437414[R]	3.12
REAR BUMPER BACK BARS (Cars With Trunk Rack)		
1940 Six & Eight—		
Inner Right	348361	1.87
Inner Left	348358	1.87
Outer Right	348360	1.87
Outer Left	348357	1.87
1940 Super 8—		
Inner Right	348471	1.87
Inner Left	348468	1.87
Outer Right	348470	1.87
Outer Left	348467	1.87

PART	NUMBER	PRICE
REAR BUMPER BACK BARS (Cars Without Trunk Rack)		
1940—		
Inner Right	341859	2.14
Inner Left—		
Exc. Below	341859	2.14
Cust. Super 8	348468	2.14
Outer Right	341858	2.14
Outer Left—		
Exc. Below	341858	2.14
Cust. Super 8	348467	1.87
1941 (Exc. Clipper)—		
Inner Right	356848	3.21
Inner Left	356847	3.21
Outer Right	356851	3.21
Outer Left	356849	3.21
1941 Clipper—		
Inner Right	371277	2.14
Inner Left	371277	2.14
Outer Right	371276	1.07
Outer Left	371275	1.07
1942 2001-3-6-10-11—		
Inner Right	378939	3.75
Inner Left	378938	3.75
Outer Right	378937	3.75
Outer Left	378936	3.75
1942 2004-5-7-8-20-21-23—		
Inner Right	356848	3.21
Inner Left	356847	3.21
Outer Right	355851	3.21
Outer Left	356849	3.21

PART	NUMBER	PRICE
1946-47—		
Inner Right	378939	3.75
Inner Left	378938	3.75
Outer Right	378937	3.75
Outer Left	378936	3.75
1948-49—		
Inner	387989	1.87
Outer	395570	1.87
1950 DeLuxe & Super 8—		
Inner	387989	1.87
Outer	395570	1.87
1950 DeLuxe Super 8—		
Inner	418947[R]	2.57
Outer	418949[R]	2.14
1950 Custom 8—		
Inner	418947[R]	2.57
Outer	418949[R]	2.14
1951 "200"—		
Inner	426312	1.93
Outer	426904	2.94
1951 "250" "300" "400"—		
Inner	426403	1.87
Outer	426905	2.94
1952-53—		
Inner	426403	1.87
Outer	426905	2.94
1954 Clipper—		
Inner	446971	3.50
Outer	446966	3.50
1954 (Exc. Clipper)—		
Inner	426403	1.87
Outer	426905	2.94

HOOD—PARTS GROUP 42

PART	NUMBER	PRICE
HOOD ASS'Y		
1941 Clippers	383441	59.92
1942-47 Clipper 6 & 8	383444	59.92
1942 Clipper Super 8	378905	29.53
1942 Clipper 8 (Conv.)	356883	54.34
1946-47 Super 8	383441	59.92
1948 Eight & Super 8	391906	59.92
1948 Custom 8	391907	59.92
1949-50 Eight	391906	59.92
1949-50 Super 8	415209	59.92
1949-50 Custom 8	415209	59.92
1951	422288	59.92
1952	437273	65.00
1953—		
Exc. Below	437273	65.00
Caribbean	436803	167.50

PART	NUMBER	PRICE
1954—		
Exc. Below	448611	75.00
Caribbean	436803	167.50
HOOD TOP PANEL [R]		
1940 Six	341408	9.66
1940 Eight & Super 8	341409	13.28
1941 Six	356703	21.40
1941 Eight	356741	16.00
1942 Six	356741	16.00
1942 Six (Conv.)	356703	21.40
HOOD SIDE PANEL [R]		
1940 Six	341782	13.28
1940 Eight	341419	13.28
1940 Super 8	348892	16.80

PART	NUMBER	PRICE
1940 Custom Super 8	341430	15.70
1941 Six	371458	16.00
1941 Eight & Super 8	356222	34.24
1942 Super 8	373775	21.40
1942 Six (Conv.)	377319	18.73
1942 Eight (Conv.)	377419	21.40
HOOD SIDE LOUVER [R]		
1940 Six	348406	6.93
1940 Eight	348253	13.91
1940 Super 8	341887	9.58
1940 Custom Super 8	341433	10.87
1941 Six	356687	10.00
1941 Eight	358274	7.49
1941-42 Super 8	356692	11.24
1941-42 Custom Super 8	356694	11.24

WINDSHIELD—PARTS GROUP 43

PART	NUMBER	PRICE
WINDSHIELD GLASS (Clear)		
1940-42 (Exc. Clippers)	325611	9.04
1941-42 Clippers	370168	11.82
1946-50	370168	11.82
1946-50 Conv.	385231	9.63
1951-52—		
Sedan	424570	46.00
Club Sedan	424570	46.00
Conv.	432433	48.15
Mayfair	432433	48.15
1953—		
Clipper	441518	53.00
"300" Sedan	441518	53.00
"300" Conv.	432433	48.15
"300" Mayfair	432433	48.15

PART	NUMBER	PRICE
"400"	441518	53.00
1954—		
Exc. Below	441518	53.00
Panama	432433	48.15
Cavalier	432433	48.15
Caribbean	432433	48.15
Conv.	432433	48.15
WINDSHIELD GLASS (Tinted)		
1952—		
Exc. Below	437928	62.00
Conv. & Mayfair	437942	63.00
1953—		
Exc. Below	444758	69.00
Conv. & Mayfair	437942	63.00
1954—		
Exc. Below	444758	69.00

PART	NUMBER	PRICE
Panama	437942	63.00
Cavalier	437942	63.00
Caribbean	437942	63.00
Conv.	437942	63.00
WIPER MOTOR (Electric)		
1941-47 Clippers	394333	22.47
WIPER MOTOR (Vacuum)		
1940	331919	6.25
1941	373270	7.00
1948	410339	8.00
1949-50	410741	8.56
1951-52	436160	8.56
1953-54	436606	9.75
WIPER CIRCUIT BREAKER		
1941-47	394339	3.75

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

FRONT DOOR—PARTS GROUP 44

[1] With Hydraulic Windows.

PART	NUMBER	PRICE
FRONT DOOR SHELL [R]		
1940 Six & Eight—		
4 Door	342636	48.30
2 Door	342628	48.30
Coupe	342632	48.30
Conv. Coupe	317330	48.30
Conv. Sedan	342634	48.30
1940 Super 8—		
4 Door	349734	48.30
2 Door	349688	48.30
Coupe	349736	48.30
Conv. Coupe	317330	48.30
Conv. Sedan	342634	48.30
1940 Custom Super 8—		
Sedan	342620	54.34
Coupe	353000	54.34
1941 Six & Eight—		
4 Door	357502	48.30
2 Door	357514	51.35
Coupe	357510	48.30
Conv. Coupe	357516	48.30
Conv. Sedan	357518	55.37
1941 Super 8—		
4 Door	357504	48.30
2 Door	357510	48.30
Conv. Coupe	357516	48.30
Conv. Sedan	357518	55.37
1941-42 Clippers—		
4 Door	385476	64.20
2 Door	385946	64.20
1942 (Exc. Clippers)—		
4 Door	357502	48.30
Conv.	357516	48.30
1946-47—		
4 Door	385476	64.20
2 Door	385946	64.20
1948—		
4 Door	417980	64.20
2 Door	417972	64.20
Conv.	401502	72.23
1949-50—		
4 Door	417980	64.20
2 Door	413810	64.20
Conv. (Super)	417288	72.23
Conv. (Custom)	417286	72.23
1951-52—		
4 Door	432246	64.20
Club Sedan	432248	64.20
Business Coupe	432248	64.20
Conv.	441420	64.84
Sports Coupe	441420	64.84
1953—		
4 Door	447126	64.20
Club Sedan	447076	64.20
Sportster	447076	64.20
Mayfair	447268	69.00
Caribbean	447268	69.00
Conv.	447268	69.00
1954—		
4 Door—		
Exc. Below	447126	64.20
Clipper DeLuxe	454520	64.20
Panama	447268	69.00
Pacific	447268	69.00
Caribbean	447268	69.00
Conv.	447268	69.00
Sportster	454506	64.20
Club Sedan—		
Clipper Super	454506	64.20
Clipper DeLuxe	454514	64.20
DOOR OUTER MOULDING		
1948—4 Door	396410	2.14
2 Door	396407	2.14
Conv.	396407	2.14
1949-50—4 Door	413206	1.71
2 Door	413208	1.87
Conv.	413208	1.87
1951	425648	1.45
1952	437654	2.22
1953 Clipper	441532[R]	2.75
1953 Clipper DeLuxe—		
4 Door	441538[R]	5.75
2 Door	441540	5.50
1953 "300," "400"—		
Sedan	441636[R]	2.38
Conv. & Mayfair	441540	5.50
1954 Clipper Super—		
4 Door	454158[R]	3.00
Club Sedan (Front)	454168[R]	2.50
Club Sedan (Rear)	454340[R]	2.00
Panama (Front)	454168[R]	2.50
Panama (Rear)	454340[R]	2.00
1954 Clipper DeLuxe	447750[R]	2.25
1954 Cavalier	447778[R]	4.25
1954 Patrician	447778[R]	4.25
1954 Pacific	454188	2.75
1954 Conv.	454188	2.75
DOOR VENTILATOR REGULATOR [R]		
1940	337226	8.03
1941-42	365516	11.77
1941-42 Conv.	366236	15.75
DOOR VENTILATOR GLASS (Clear)		
1940 Six & Eight	349362	2.68
1940 Super 8	349363	3.10
1940 Conv.	349425	2.00
1941-42	357605	3.89
1941-42 Clippers	370166	2.14
1941-42 Conv.	349425	2.00
1946-50	370166	2.14
1946-47 Conv.	349425	2.00
1948-50 Conv.	358152	1.89
1951-54—		
Sedan	424583	3.75
Club Sedan	424583	3.75
Mayfair	432612	3.75
Conv.	432612	3.75
Panama	432612	3.75
Pacific	432612	3.75
Caribbean	432612	3.75
DOOR VENTILATOR GLASS (Tinted)		
1952-54—		
Sedan	437938	4.13
Club Sedan	437938	4.13
Mayfair	444015	4.13
Conv.	444015	4.13
Panama	444015	4.13
Pacific	444015	4.13
Caribbean	444015	4.13
DOOR WINDOW REGULATOR [R]		
1940—		
4 Door	349266	4.01
2 Door	349272	4.01
Coupe	349270	4.01
Clipper	349270	4.01
Conv. Coupe	349276	4.82
Conv. Sedan	349274	6.30
1941—		
4 Door	357630	3.21
2 Door	357634	3.21
Coupe	357632	3.21
Clipper	383270	1.61
Conv. Coupe	349276	4.82
Conv. Sedan	349274	6.30
1942-47—		
4 Door	383270	1.61
2 Door	383268	1.61
Coupe	383268	1.61
Conv.	349276	4.82
1948-50 Eight & Super 8—		
4 Door	370270	2.19
2 Door	383268	1.61
Conv.	396080	5.35
1948-50 Custom 8—		
4 Door	405392	2.14
2 Door	405390	2.14
Conv.	396080	5.35
1951-54—		
Sedan	425004	3.32
Sedan	[1] 396080	5.35
Club Sedan	425006	5.35
Sports Coupe	435340	6.62
Conv.	435340	6.62
Sportster	425006	5.35
Panama	435340	6.62
Pacific	435340	6.62
Caribbean	435340	6.62
DOOR WINDOW GLASS (Clear)		
1940—4 Door	384237	10.70
2 Door	342849	9.20
Coupe	342847	7.22
Conv. Coupe	349403	4.60
1941-42—4 Door	357608	4.33
4 Door (DeL. & Cust.)	357607	8.14
2 Door	357617	6.69
Coupe	357606	5.15
Conv. Coupe	349403	4.60
Conv. Sedan	349402	3.70
1941-42 Clippers—		
4 Door	369651	4.76
2 Door	374654	6.69
1946-50—4 Door	369651	4.76
2 Door	374654	6.69
Conv.	391380	5.35
1951-54—		
Sedan	424580	7.49
Club Sedan	424581	10.70
Mayfair	424582	8.92
Conv.	424582	8.92
Sportster	424581	10.70
Pacific	424582	8.92
Caribbean	444944	8.92
DOOR WINDOW GLASS (Tinted)		
1952-54—		
Sedan	437937	8.57
Club Sedan	437936	12.60
Conv.	444016	10.20
Mayfair	444016	10.20
Sportster	437936	12.60
Pacific	444016	10.20
Caribbean	444945	10.38
FRONT DOOR LOCK [R]		
1940-41	342536	3.21
1940-41 Conv.	342922	8.56
1941 Clipper	370278	3.69
1942-47—		
Exc. Below	370278	3.69
Super 8 Sedan	380170	6.15
Conv.	342922	8.56
1948-50—		
Exc. Below	396060	10.00
Super 8 Conv.	399062	7.73
Custom 8 Conv.	399088	11.77
1951-54—		
Sedan	424840	3.75
Club Sedan	424840	3.75
Mayfair	435694	4.30
Conv.	435694	4.30
Panama	435694	4.30
Pacific	435694	4.30
Caribbean	435694	4.30

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

REAR DOOR—PARTS GROUP 45

[1] With Hydraulic Windows.

PART	NUMBER	PRICE
REAR DOOR SHELL [R]		
1940—		
Six & Eight	342648	48.30
Six & Eight (Conv.)	342652	54.34
Super 8	349738	48.30
Custom Super 8	342642	48.30
1941—		
Six & Eight	357525	43.47
Super 8	357530	48.30
Conv.	357541	54.34
1941-42 Clippers	376546	61.53
1946-47	376546	61.53
1948	411360	61.53
1949-50	417976	61.53
1951-52—		
"200"	432250	61.53
"300" "400"	432252	64.20
1953—		
Clipper	432250	61.53
"300" "400"	432252	64.20
1954—		
Clipper DeLuxe	454546	61.53
Clipper Super	454548	61.53
Patrician	454550	64.20
Cavalier	454550	64.20
DOOR OUTER MOULDING		
1948 (Lower)	396412	2.14
1948 Custom 8 (Upper)	396414[R]	1.61
1949-50	413210	1.61
1951-52 "300"	437808	2.18
1953 Clipper	441652[R]	1.75
1953 Clipper DeLuxe—		
Front	447130[R]	7.50
Rear	441544[R]	1.50
1953 "300," "400"	441638[R]	3.27
1954 Clipper Super—		
Front	454126[R]	8.00
Rear	454128[R]	2.25
1954 Clipper DeLuxe	447752[R]	8.00
1954 Patrician—		
Lower	447782[R]	4.00
Upper	447780[R]	2.75
1954 Cavalier—		
Lower	447782[R]	4.00
Upper	447780[R]	2.75
Center Upper	447785	1.50
Center Lower	454181	1.50
Center Inter	454183	1.50
OUTER MOULDING EMBLEM		
1953 Clipper DeLuxe	441654	.75
DOOR STONE SHIELD [R]		
1951-52 "400"	425754	18.17
1953 "400"	444658	21.00
DOOR VENTILATOR GLASS (Clear)		
1941-50	370396	2.14
1951-54	424587	3.75
DOOR VENTILATOR GLASS (Tinted)		
1952-54	437939	4.13
DOOR WINDOW REGULATOR [R]		
1940 (Exc. Custom)—		
Sedan	349278	4.28
Conv.	349282	6.42
1940 Custom Super	349280	4.28
1941-42—		
1901, 3 Sedan	357878	3.21
1901, 3 Conv.	349282	6.42
1904, 5; 2004-5	357635	3.21
1907, 8; 2007-8	363870	5.35
Clipper	370272	2.89
1946-47	370272	2.89
1948-50 Eight & Super 8	370272	2.89
1948-50 Custom 8	405394	3.00
1949-50 Super 8	[1] 417590	6.21
1949-50 Custom 8	[1] 417590	6.21
1951-54	425000	4.01
1951-54	[1] 417590	6.21
DOOR WINDOW GLASS (Clear)		
1940 (Exc. Custom)	342851	8.56
1940 Custom Super 8	337670	10.54
1940-41 (Conv.)	349404	4.92
1941 Six & Eight	357610	5.73
1903	357610	5.73
1904-7, 2004-7	357614	11.81
1905-8, 2005-8	357615	11.81
1941-42 Clippers	370041	4.76
1946-50	370041	4.76
1951 "200" Std.—		
Front	424586	7.49
Rear	424299	4.28
1951 "200" DeLuxe	424586	7.49
1951 "300," "400"	424586	7.49
1952-54	424586	7.49
DOOR WINDOW GLASS (Tinted)		
1952-54	437935	8.57
REAR DOOR LOCK [R]		
1940	342544	8.45
1940 Conv.	342924	8.40
1941 (Exc. Custom)—		
Sedan	359000	1.98
Conv.	342924	8.40
1941 Custom	359002	1.94
1942 (Exc. Custom)	359000	1.98
1941 Clipper	370280	2.25
1942-47	370280	2.25
1948-50 Eight & Super 8	396064	3.21
1948-50 Custom 8	396066	10.70
1951-54	424848	3.64

REAR QUARTER & SIDE SILL MOULDINGS & WINDOWS—PARTS GROUP 46

[1] With Hydraulic Window Lifts.

PART	NUMBER	PRICE
FENDER SECTION SIDE MOULDING		
1948 (Exc. Below)	396413	1.28
1948 Custom (Upper)—		
2 Door & Conv.	396420	1.28
1948 Custom (Lower)—		
2 Door & Conv.	396413	1.28
1949-50 Eight—		
4 Door	413214[R]	1.98
2 Door	413218[R]	2.94
1949-50 Super & Cust. 8—		
4 Door	413216[R]	1.82
2 Door	413220[R]	2.78
1951-52 "400"	425656[R]	3.16
1953 "300" "400" Sedan	441648[R]	5.00
1954 Clipper—		
4 Door	447754[R]	3.50
Club Sedan—		
Super (Front)	454170[R]	2.50
Super (Rear)	454172[R]	4.00
DeLuxe	447756[R]	4.50
Panama (Front)	454170[R]	2.50
Panama (Rear)	454172[R]	4.00
1954 Patrician	447832[R]	3.85
1954 Cavalier	447832[R]	3.85
1954 Pacific & Conv.—		
Upper	454184[R]	2.50
Lower	454186[R]	5.00
FENDER SECTION TOP MOULDING		
1953 Clippers	444206	7.75
1953 "300" "400"—		
Sedan	444208	12.00
Conv. & Mayfair	444252[R]	12.00
1954 Caribbean	444208	12.00
1954 Cavalier	444208	12.00
1954 Patrician	444208	12.00
FENDER SHROUD (Wheel Shield) [R]		
1948 Eight & Super 8	394774	2.68
1948 Custom 8	411482	10.17
1949-50	394774	2.68
1951-53	422760	7.06
1954	448900	7.50
FENDER SHROUD MOULDING		
1948 Eight & Super 8	396426	1.28
1948 Custom 8 (Upper)	396424[R]	1.28
Lower	396426	1.28
FENDER SECTION LOUVRE		
1951 "250," "400"	425598	4.00
1952-53 "200," "250," "400"	437490	1.21
QUARTER VENTILATOR GLASS		
1940 (4 Door)	342065	4.55
2 Door	318593	4.23
1900-1-3-4-7, 2004-7	357603	3.59
1905-8, 2005-8	357596	5.46
QUARTER WINDOW REGULATOR [R]		
1940-41	325502	5.89
1942-47	374424	5.19
1948-50 Eight & Super 8—		
2 Door	374424	5.19
Conv.	396258	4.28
1948-50 Custom 8—		
2 Door	405388	3.21
Conv.	396258	4.28
1951-54—		
Club Sedan	425002	4.12
Conv.	432776	5.50
Conv.	[1] 437652	6.37
Sports Coupe	432776	5.50
Sports Coupe	[1] 437652	6.37
Sportster	425002	4.12
Panama	432776	5.50
Pacific	432776	5.50
Caribbean	432776	5.50
Pacific	[1] 437652	6.37
Caribbean	[1] 437652	6.37
QUARTER WINDOW GLASS (Clear)		
1940	342852	11.55
1941	357613	8.45
1942-50	374883	7.12
1948-50 Conv.	385090	4.28
1951-52	424800	9.63
1951 Business Coupe	432437	10.06
1951-52 Conv.	432327	7.12
1953-54 Clipper	424800	9.63
1953 "300"	432327	7.12
1954 (Exc. Clipper)	432327	7.12
QUARTER WINDOW GLASS (Tinted)		
1952-54—		
Exc. Below	437934	10.99
Conv. & Mayfair	444009	8.22
Pacific	444009	8.22
Caribbean	444009	8.22
SIDE SILL MOULDING		
1941-47 Six & Eight	372272[R]	5.25
1941-47 Super 8	372074[R]	6.00
1948	396403	.64
1949-50	415570	.54

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[R] Right. Left is one number higher or lower. Parts Cost is the same.

BODY REAR SECTION—PARTS GROUP 47

PART	NUMBER	PRICE
REAR COMPARTMENT LID		
1940—		
4 Door	925114	48.15
2 Door	925012	36.75
1941 Six & Eight—		
4 Door	925250	37.45
2 Door	925251	37.45
1941 Super 8	925389	37.45
1941 Clipper	372159	34.78
1942-47—		
Sedan	372159	34.78
Club Sedan	383160	34.78
Coupe	383160	34.78
1948-50—		
4 Door	372159	34.78
Club Sedan	396652	34.78
Conv.	396653	37.45
1951	424168	37.45
1951 Conv.	424177	62.06
1952	441447	38.89
1952 Conv.	441193	45.84
1953—		
Clipper	447324	37.45
"300" "400"	441698	40.93
Mayfair	441698	40.93
Caribbean	447598	72.50
Conv.	441699	66.00
1954—		
Clipper	454540	37.45
Patrician	454534	40.93
Cavalier	454534	40.93
Pacific	454534	40.93
Conv.	454537	66.00
Caribbean	447598	72.50

PART	NUMBER	PRICE
REAR COMPARTMENT LID LOCK		
1940	342846	6.42
1941-42 (Exc. Clipper)	363076	2.03
1941-47 Clipper	372343	2.94
1948-50	372343	2.94
1951-52	435649	2.68
1953-54	441650	2.60
REAR LOWER PANEL MOULDING		
1951-52 "400"	422518	4.35
BACK WINDOW GLASS (Exc. Conv.) (Clear)		
1940	342251	6.58
1941	369334	13.32
1942	357150	15.62
1942-47 Clippers—		
4 Door	369334	13.32
2 Door	374222	21.56
1948—		
4 Door	369334	13.32
2 Door	374222	21.56
1949-50—		
4 Door	413994	25.68
2 Door	374222	21.56
1951-52 "200"	424280	32.10
1951-53 "300", "400"—		
Center	424281	26.75
Right	425938	12.84
Left	425939	12.84
1951-53 Mayfair—		
Center	435190	25.30
Right	435220	12.60

PART	NUMBER	PRICE
Left	435221	12.60
1953-54 Clipper	441783	46.00
1954 Patrician	447741	36.50
1954 Cavalier	447741	36.50
1954 Panama	447740	41.50
1954 Pacific	447740	41.50
BACK WINDOW GLASS (Tinted)		
1952-53 "300", "400"—		
Center	437931	29.00
Right	437940	14.10
Left	437941	14.10
1952 "200"	437930	34.00
1952-53 Mayfair—		
Center	437929	27.17
Right	437932	14.54
Left	437933	14.54
1953-54 Clipper	444771	56.00
1954 Patrician	457231	40.00
1954 Cavalier	457231	40.00
1954 Panama	447821	46.00
1954 Pacific	447821	46.00
BACK WINDOW GLASS (Conv.)		
1940-47	313561	3.30
1948-50	409595	2.68
1951-54	429557	8.03
REAR END GRILLE [R]		
1948 Custom 8	396632	24.08
1949-50 Custom 8	413384	21.40
1949-50 Super 8 DeLuxe	413384	21.40

HYDRAULIC TOP AND WINDOW LIFT—PARTS GROUP 48

PART	NUMBER	PRICE
WINDOW LIFT PARTS (1941-42 Sedan)		
Motor & Pump	364280	48.15
Cylinder Ass'y	363883	12.84
Solenoid	363899	10.70
Relay	364882	3.69
TOP & WINDOW LIFT PARTS (1948-54)		
Motor & Pump Ass'y	407656	32.10
Top Cylinder—		
1948-50	396882	9.63

PART	NUMBER	PRICE
1951-54	432591	13.68
Door Window Cylinder	391767	9.63
Quarter Window Cylinder—		
1948-50	396260	9.63
1951-54	437651	17.29
Seat Cylinder	396212	11.77
Pump Ass'y	410140	21.40
Pump Valve	410368	1.07
End Head Ass'y	410374	4.82
Armature	410148	15.00

PART	NUMBER	PRICE
Brush	410372	1.34
Frame & Field Ass'y	410151	18.73
Solenoid	410156	3.75
Circuit Breaker	393746	.91
Switch—		
1948-50	410329	2.14
1951-54 (Single)	436296	2.03
1951-54 (Multiple)	436295	8.97
Top Control Valve	410158	4.82

AIR CONDITIONING—PARTS GROUP 49

PART	NUMBER	PRICE
BLOWER HOUSING [R]		
1953-54	436920	10.00
BLOWER MOTOR [R]		
1953-54	436927	13.75
BLOWER MOTOR SWITCH		
1953-54	439634	2.25
BLOWER WHEEL [R]		
1953-54	436922	4.00
COMPRESSOR		
1953-54	455080	360.00
COMPRESSOR BELT		
1953-54	446493	3.00
COMPRESSOR BELT IDLER PULLEY		
1953-54	455559	10.50
IDLER PULLEY ARM		
1953-54	455566	4.25

PART	NUMBER	PRICE
COMPRESSOR SHAFT SEAL KIT		
1953-54	436875	12.00
COMPRESSOR PULLEY		
1953-54—		
On Compressor	455067	15.00
On Vibration Damper	446463	17.50
CONDENSER		
1953-54	446773	85.00
CONTROL SWITCH & RELAY		
1953-54	439390	27.50
DEHYDRATOR		
1953-54	446775	18.50
EVAPORATOR CASE ASS'Y		
1953-54	448280	375.00
EVAPORATOR COIL & DRAIN PAN		
1953-54	436901	185.00
EXPANSION VALVE		
1953-54	436908	45.00

PART	NUMBER	PRICE
REAR INTAKE HOSE		
1953-54	448319	4.25
REAR INTAKE AIR SCOOP		
1953-54	448220	3.50
AIR CONDITIONING RECEIVER		
1953-54	455071	25.00
RECEIVER VALVE		
1953-54	436884	7.25
RELAY ASS'Y		
1953-54	439453	4.50
SIGHT GLASS		
1953-54	446772	5.00
SOLENOID VALVE		
1953-54	439433	35.00
THERMOSTAT		
1953-54	439435	27.50

[R] Right. Left is one number higher or lower. Parts Cost is the same.

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